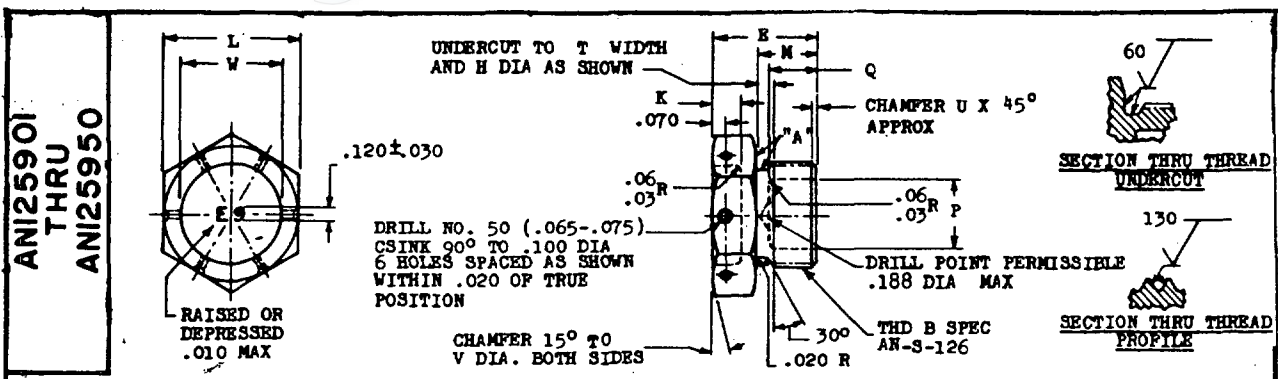


NOTE: Drawing was approved by joint action of the Air Force, Navy and Department of the Air Force. This drawing represents an approved standard design for this area and shall become effective for the procurement of aeronautical supplies, or for use in new design, not later than 6 months after the latest date of approval shown.

NOTES: When Government drawings, specifications, or other data are used for any purpose other than in connection with the present procurement operation, the United States Government does not assume any responsibility, nor any obligation whatsoever. It is the Government's policy to sell drawings, specifications, or other data in the most economical manner practicable and in any manner best serving the public interest. It is the Government's policy to sell drawings, specifications, or other data in the most economical manner practicable and in any manner best serving the public interest.



THD B	E	H	J	K	L	M	P	Q	T	U	V	W	PART NO.
.250 -28 NF-3	.540	.155-.160	.013	.130	.431-.440	.320	--	--	.080-.095	.020-.050	.438	.250	AN125905
.3125-24 NF-3	.580	.219-.224	.017	.130	.555-.564	.360	--	--	.082-.097	.020-.050	.562	.312	AN125906
.375 -24 NF-3	.630	.285-.290	.019	.130	.618-.627	.360	--	--	.073-.088	.020-.050	.625	.375	AN125907
.4375-20 NF-3	.640	.348-.353	.021	.130	.681-.690	.400	--	--	.076-.091	.030-.060	.688	.438	AN125908
.500 -20 NF-3	.650	.411-.416	.023	.130	.743-.752	.400	.219	.340	.076-.091	.030-.060	.750	.500	AN125909
.5625-18 NF-3	.660	.418-.423	.024	.130	.805-.814	.400	.219	.340	.126-.141	.040-.070	.812	.562	AN125910
.625 -18 NF-3	.730	.480-.485	.026	.160	.868-.877	.440	.312	.380	.126-.141	.040-.070	.875	.625	AN125911
.750 -16 NF-3	.730	.606-.611	.030	.160	.993-1.002	.440	.438	.380	.120-.135	.040-.070	1.000	.750	AN125912
.875 -14 NF-3	.740	.727-.732	.030	.160	1.118-1.127	.440	.562	.380	.112-.127	.050-.080	1.125	.875	AN125913
1.000 -14 NF-3	.780	.859-.864	.030	.200	1.243-1.252	.440	.688	.380	.112-.127	.050-.080	1.250	1.000	AN125914
1.0625-12 N-3	.830	.865-.870	.030	.200	1.368-1.377	.480	.719	.400	.157-.172	.050-.080	1.375	1.062	AN125915
1.125 -12 N-3	.830	.928-.933	.030	.200	1.431-1.440	.480	.781	.400	.157-.172	.050-.080	1.438	1.125	AN125916
1.250 -12 N-3	.840	1.050-1.055	.030	.200	1.555-1.564	.480	.906	.400	.157-.172	.050-.080	1.562	1.250	AN125917
1.3125-12 N-3	.840	1.114-1.119	.030	.200	1.618-1.627	.480	.969	.400	.157-.172	.050-.080	1.625	1.312	AN125918
1.375 -12 N-3	.840	1.175-1.180	.030	.200	1.681-1.690	.480	1.031	.400	.157-.172	.050-.080	1.688	1.375	AN125919
1.500 -12 N-3	.850	1.303-1.308	.030	.200	1.743-1.752	.480	1.156	.400	.157-.172	.050-.080	1.750	1.438	AN125920
1.625 -12 N-3	.850	1.428-1.433	.050	.200	1.931-1.940	.480	1.281	.400	.157-.172	.050-.080	1.938	1.625	AN125921
1.750 -12 N-3	.850	1.553-1.558	.050	.200	2.054-2.064	.480	1.406	.400	.157-.172	.050-.080	2.062	1.750	AN125922
1.875 -12 N-3	.860	1.675-1.680	.050	.200	2.180-2.190	.480	1.531	.400	.157-.172	.050-.080	2.188	1.875	AN125923
2.000 -12 N-3	.860	1.801-1.806	.050	.200	2.304-2.314	.480	1.656	.400	.157-.172	.050-.080	2.312	2.000	AN125924
2.125 -12 N-3	.860	1.931-1.936	.050	.200	2.430-2.440	.480	1.781	.400	.157-.172	.050-.080	2.438	2.125	AN125925
2.250 -12 N-3	.870	2.053-2.058	.050	.200	2.554-2.564	.480	1.906	.400	.157-.172	.050-.080	2.562	2.250	AN125926
2.375 -12 N-3	.870	2.178-2.183	.050	.200	2.680-2.690	.480	2.031	.400	.157-.172	.050-.080	2.688	2.375	AN125927
2.500 -12 N-3	.870	2.303-2.308	.050	.200	2.804-2.814	.480	2.156	.400	.157-.172	.050-.080	2.812	2.500	AN125928

NOTE: (1) THE CONCENTRICITY OF THE HEXAGON WITH THE THREAD PD SHALL BE WITHIN J FIR.
 (2) "A" SURFACES AND PD OF THREAD MUST BE CONCENTRIC, PARALLEL, FLAT, SQUARE AND TRUE (AS APPLICABLE) TO EACH OTHER WITHIN .005 FULL INDICATOR READING UNLESS OTHERWISE SPECIFIED.

MATERIAL: STEEL AMS 5024

FINISH: CADMIUM PLATE AMS 2400

SURFACE ROUGHNESS: AS 107

BREAK SHARP EDGES .003 - .015 UNLESS OTHERWISE SPECIFIED.

DIMENSIONS IN INCHES. UNLESS OTHERWISE SPECIFIED: TOLERANCES; LINEAR DIMENSIONS ±.010
 ANGULAR DIMENSIONS ± 2°.

DO NOT USE UNASSIGNED PART NUMBERS.

THIS STANDARD WAS DEVELOPED COOPERATIVELY WITH THE ENGINE AND PROPELLER UTILITY PARTS COMMITTEE OF THE SAE

INACTIVE FOR NEW DESIGN - SEE MS9015

AIR FORCE-NAVY AERONAUTICAL STANDARD
 PLUG - STRAIGHT THREAD, "O" RING SEAL, STEEL

AN125901
 THRU
 AN125950

APPROVED 1 Jul 49 REVISED 1 Sep 55