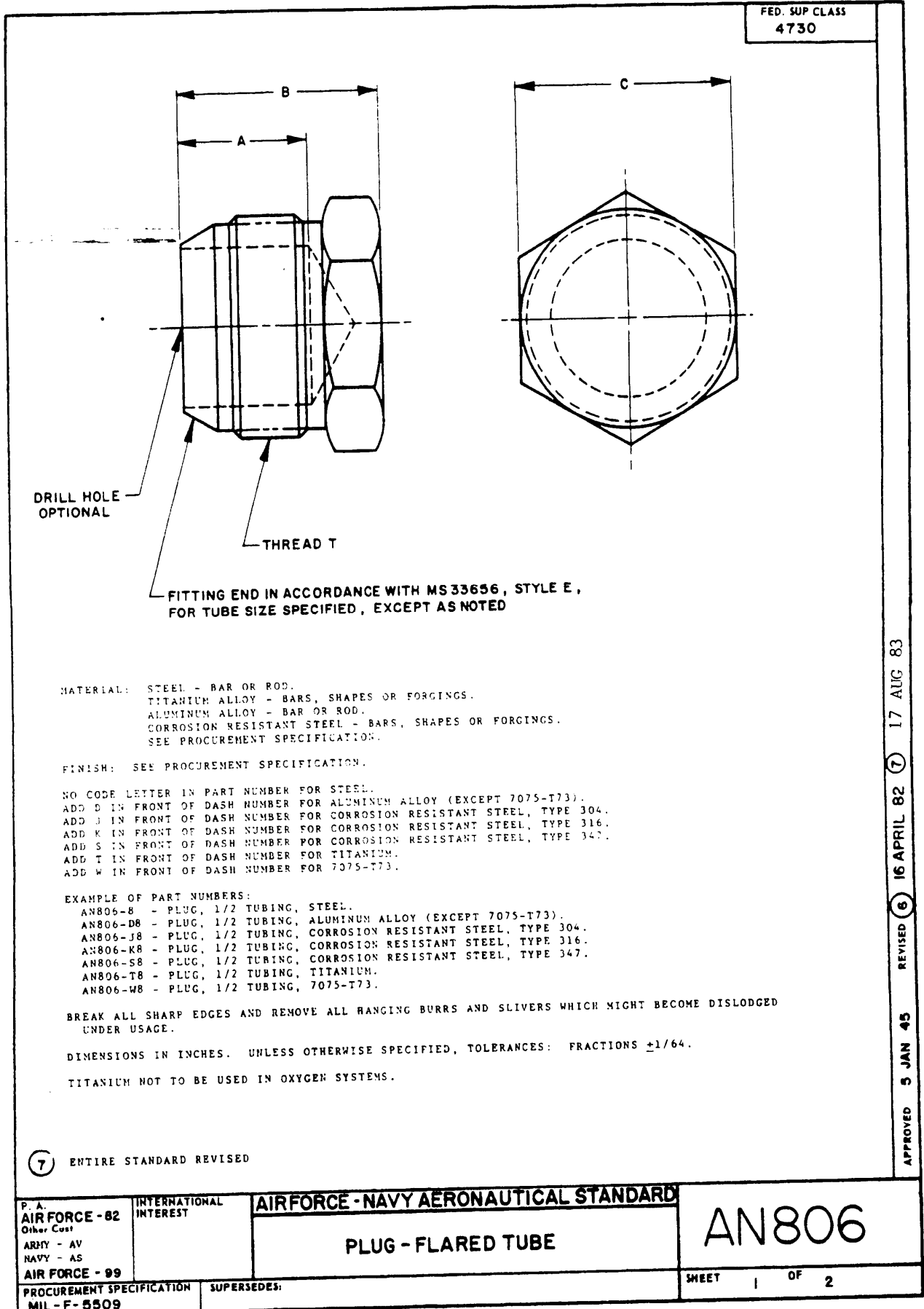


FED. SUP CLASS
 4730

USER ACTIVITIES

REVIEWER ACTIVITIES DLA-OS

This military standard is approved for use by all Departments and Agencies of the Department of Defense. Selection for all new engineering and design applications and for repetitive use shall be made from this document.



7 ENTIRE STANDARD REVISED

P. A. AIR FORCE - 82 Other Cust ARMY - AV NAVY - AS AIR FORCE - 99	INTERNATIONAL INTEREST	AIRFORCE - NAVY AERONAUTICAL STANDARD		AN806
		PLUG - FLARED TUBE		
PROCUREMENT SPECIFICATION MIL-F-5509		SUPERSEDES:		SHEET 1 OF 2

APPROVED 5 JAN 45 REVISED 6 16 APRIL 82 7 17 AUG 83

FED. SUP CLASS
 4730

USER ACTIVITIES:

REVIEWER ACTIVITIES: DLA-CS

DASH NO.	TUBING OD	THREAD T (REF)	A	B	C	
AN806-2	1/8	5/16-24UNJF-3A	15/32	41/64	.438	+ .003
AN806-3	3/16	3/8 -24UNJF-3A		43/64		
AN806-4	1/4	7/16-20UNJF-3A	17/32	47/64	.500	- .004
AN806-5	5/16	1/2 -20UNJF-3A		49/64		
AN806-6	3/8	9/16-18UNJF-3A	9/16	13/16	.563	± .004
AN806-8	1/2	3/4 -16UNJF-3A	5/8	15/16	.750	
AN806-10	5/8	7/8 -14UNJF-3A	49/64	1- 7/64	.875	± .005
AN806-12	3/4	1-1/16-12UNJ -3A	13/16	1-13/64	1.125	
AN806-16	1	1-5/16-12UNJ 3A		1- 9/32	1.375	
AN806-20	1-1/4	1-5/8 -12UNJ -3A	3/4	1-23/64	1.688	± .016
AN806-24	1-1/2	1-7/8 -12UNJ -3A	13/16	1-31/64	2.000	
AN806-28	1-3/4	2-1/4 -12UNJ -3A	25/32	1-39/64	2.375	± .020
AN806-32	2	2-1/2 -12UNJ -3A	53/64	1-47/64	2.625	

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APPROVED 5 JAN 45 REVISED 7 FOR CHANGES SEE PAGES 1 & 2.

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		PLUG - FLARED TUBE	
PROCUREMENT SPECIFICATION MIL - F-5509	SUPERSEDES:	SHEET 2 OF 2	