

THE REQUIREMENTS FOR ACQUIRING THE PRODUCT(S) DESCRIBED HEREIN SHALL CONSIST OF THIS SPECIFICATION SHEET AND THE ISSUE OF THE FOLLOWING SPECIFICATION LISTED IN THAT ISSUE OF THE DODISS SPECIFIED IN THE SOLICITATION: NONE

Form Approved  
 OMB No. 0704-C128

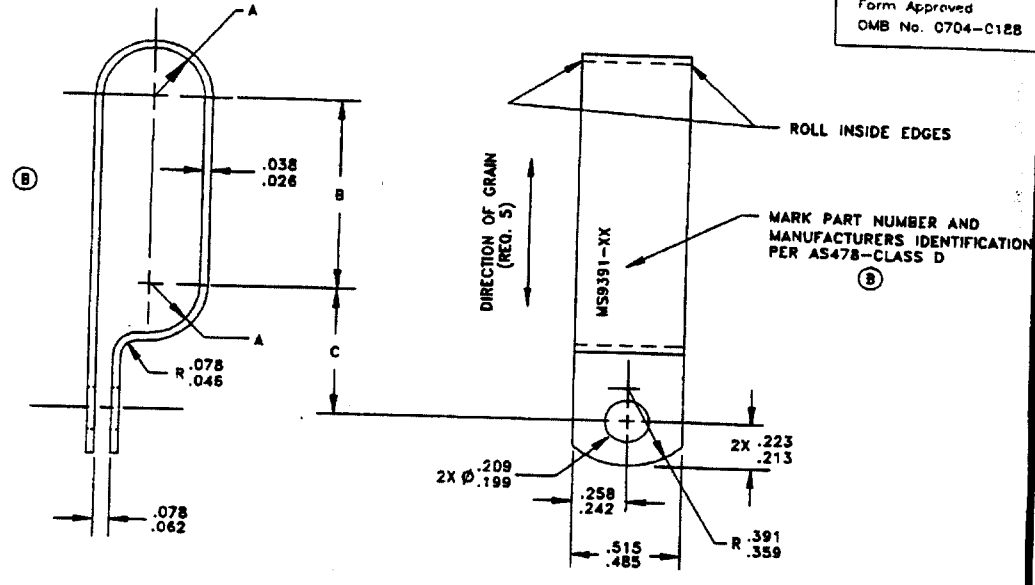


TABLE I. PART NUMBERS AND DIMENSIONS

PART NO.	NOM TUBE OD	NO. OF TUBES	A RAD ±.010	B ±.005	C ±.010	APPROX WEIGHT LB/100
MS9391-01	.125	2	.125	.188	.457	.91
MS9391-02	.125	3	.125	.375	.457	1.07
MS9391-03	.188	2	.156	.250	.498	1.07
MS9391-04	.188	3	.156	.500	.498	1.29
MS9391-05	.250	2	.219	.344	.560	1.33
MS9391-06	.250	3	.219	.688	.560	1.63
MS9391-07	.312	2	.250	.406	.592	1.48
MS9391-08	.312	3	.250	.812	.592	1.84
MS9391-09	.375	2	.281	.469	.623	1.63
MS9391-10	.375	3	.281	.938	.623	2.04

**REQUIREMENTS:**

1. MATERIAL: CORROSION RESISTANT STEEL AMS 5510.
2. REMOVE BURRS AND BREAK SHARP EDGES.
3. CLAMP SHALL BE FORMED AS SHOWN. DIMENSION .062-.078 SHALL FALL WITHIN THE SPECIFIED LIMITS WHEN CLAMP IS CLOSED OVER BARS CONFORMING TO NOMINAL INSIDE CONFIGURATION WITHIN ±.001.
4. HOLES SHALL BE IN ALIGNMENT WITHIN .010 AND CLAMPS SHALL BE FLAT WITHIN .005 THRU CLAMP WIDTH WHEN LEGS ARE CLOSED TO DIMENSION SPECIFIED BEFORE BEING ASSEMBLED ON TEST BARS. IN THE FREE POSITION, CLAMP MAY SPRING OPEN PROVIDED THE ABOVE CONDITIONS ARE MET.
5. GRAIN FLOW SHOULD BE PARALLEL WITH ROLLING DIRECTION.
6. PART NUMBER: THE MS PART NUMBER SHALL BE AS SHOWN IN TABLE I.

**NOTES:**

1. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.
2. IN THE EVENT OF A CONFLICT BETWEEN THE TEXT OF THIS STANDARD AND THE REFERENCES CITED HEREIN, THE TEXT OF THIS STANDARD SHALL TAKE PRECEDENCE.
3. REFERENCED GOVERNMENT OR (NON-GOVERNMENT) DOCUMENTS OF THE ISSUE LISTED IN THAT ISSUE OF THE DEPARTMENT OF DEFENSE INDEX OF SPECIFICATIONS AND STANDARDS (DODISS) SPECIFIED IN THE SOLICITATION FORM A PART OF THIS STANDARD TO THE EXTENT SPECIFIED HEREIN.

ⓑ DENOTES CHANGES

INCH-POUND

PREPARING ACTVITY: NAVY-AS CUSTODIANS: ARMY- AV      NAVY- AS AIR FORCE- 99      DLA-	MILITARY SPECIFICATION SHEET TITLE CLAMP, LOOP-MULTIPLE TUBE, DETACHABLE CUSHION, AMS 5510	SPECIFICATION SHEET NUMBER 21 NOV 94 <b>MS9391</b> REV B SUPERSEDING MS9391A      29 FEB 88 AMSC- N/A      FSC-5340
PROJECT NUMBER: 5340-N131 DISTRIBUTION STATEMENT A. Approved for public release; distribution is unlimited.		Page 1 of 1

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PREVIOUS EDITIONS ARE OBSOLETE

THIS SPECIFICATION IS APPROVED FOR USE BY ALL DEPARTMENTS AND AGENCIES OF THE DEPARTMENT OF DEFENSE.