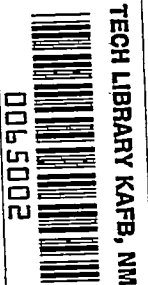


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NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

TECHNICAL NOTE

No. 1778

DIRECT-READING DESIGN CHARTS FOR 24S-T ALUMINUM-ALLOY
FLAT COMPRESSION PANELS HAVING LONGITUDINAL
FORMED Z-SECTION STIFFENERS

By Norris F. Dow and Albert S. Keevil, Jr.

Langley Aeronautical Laboratory
Langley Field, Va.



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SUMMARY

Direct-reading design charts are presented for 24S-T aluminum-alloy flat compression panels having longitudinal formed Z-section stiffeners. These charts make possible the direct determination of the stress and all the panel proportions required to carry a given intensity of loading with a given skin thickness and effective length of panel.

INTRODUCTION

Design charts for wing compression panels have been presented in several different forms. (See references 1 and 2.) In reference 3, a form was developed which permitted the direct selection of proportions for given values of the principal design conditions - intensity of loading, skin thickness, and effective length of panel. This form also made possible the ready determination of the proportions having minimum weight to meet these conditions. The charts presented in reference 3 covered 75S-T aluminum-alloy flat compression panels having longitudinal straight-web Y-section stiffeners. Similar charts for 24S-T aluminum-alloy panels with extruded, straight-web Y-section stiffeners are presented in reference 4, and direct-reading design charts for 24S-T aluminum-alloy panels with formed Z-section stiffeners are presented herein.

SYMBOLS

The symbols used for the panel dimensions are given in figure 1. In addition, the following symbols are used:

- c coefficient of end fixity as used in Euler column formula
- d rivet diameter, inches
- L length of panel, inches

p	rivet pitch, inches
P_1	compressive load per inch of panel width, kips per inch
$\bar{t}$	cross-sectional area per inch of panel width, expressed as an equivalent or average thickness, inches
ρ	radius of gyration, inches
$\bar{\sigma}_f$	average stress at failing load, ksi
σ_{cr}	stress for local buckling of sheet, ksi
σ_{cy}	compressive yield stress, ksi

DIRECT-READING DESIGN CHARTS

Direct-reading design charts for 24S-T aluminum-alloy flat compression panels with longitudinal formed Z-section stiffeners having the properties and proportions given in tables 1 to 5 are presented in two forms in figures 2 to 9. In the first form (figs. 2 to 5), the design conditions of intensity of loading, effective length of panel, and skin thickness

are incorporated in the ordinate P_1/t_s and the abscissa $\frac{P_1}{L/\sqrt{c}}$. This

form, having the design conditions incorporated in the ordinate and abscissa, is the more useful for most design purposes because the curves are more widely spaced and interpolation is more straightforward. In the second (alternate) form (figs. 6 to 9), the average stress at failure $\bar{\sigma}_f$ is plotted against P_1/t_s as was done in the summary plots of reference 5. This alternate form, having the stress - an inverse measure of weight for a given load - as ordinate, is the more useful for making generalizations and comparisons of structural efficiency because it shows how nearly the stress actually carried approaches the upper limit corresponding to the stress that would be achieved by a pure shell construction if a pure shell could carry the load without failure.

This upper limit of stress is represented by the lines for $\bar{\sigma}_f = \frac{P_1}{t_s}$ (infinite stiffener spacing) in figures 6 to 9.

Values of the ratios of stiffener thickness to skin thickness t_w/t_s , spacing of rivet lines to skin thickness S/t_s (because there is one rivet line associated with each Z-section, the stiffener spacing b_s is equal to S , the spacing of rivet lines), and height of stiffener to stiffener thickness H/t_w , which will satisfy the design conditions, may be found directly from these charts, and the corresponding section properties $\bar{t}/t_s$, $\bar{h}/t_s$, and ρ/t_s may be found from tables 2 to 5. In

the first form of design chart (figs. 2 to 5) dashed lines are used to indicate values of average stress at failure $\bar{\sigma}_F$; whereas, on the alternate form of design chart (figs. 6 to 9) dashed lines are used to indicate values of $\frac{P_1}{L/\sqrt{c}}$. In both forms the value of $\bar{\sigma}_F$ corresponding to the point at which each curve is cut by a short heavy line is the value of the stress for local buckling σ_{cr} for the proportions represented by the curves. For example, the value of σ_{cr} for $\frac{H}{t_W} = 21$ and $\frac{S}{t_S} = 35$ in figure 2 is approximately 29 ksi. (Only a short panel of these proportions would buckle before failure - one having a value of $\frac{P_1}{L/\sqrt{c}} \geq 0.27$.) If the value of σ_{cr} is so low that the short heavy line would fall outside the boundaries of the chart, a numerical value of σ_{cr} is given and is associated with the proper proportions by a leader to the curve. The panel proportions which have minimum weight are indicated on both forms of these charts by the use of colors as follows:

- (1) If the proportions correspond to a blue region, they are the proportions which give the lightest possible 24S-T Z-stiffened panel which will meet the design conditions
- (2) If the proportions correspond to a red region, they are the lightest possible at the ratio of stiffener thickness to skin thickness given by that particular chart, but some other thickness ratio would give a lighter design
- (3) If the proportions correspond to a white region, the proportions meet the design conditions, but they are not the lightest which will meet the conditions

Because in many cases the proportions may be varied somewhat from those indicated by the red and blue regions with little change in the value of the stress that can be carried, too much importance should not be attached to the exact proportions indicated by the colors to have minimum weight. In any particular case for which a deviation from the minimum-weight proportions is made, however, caution dictates that the weight penalty associated with this deviation be determined.

The direct-reading design charts presented herein were developed in the manner described in reference 3 from the test data and resulting curves given in reference 2.

USE OF THE DIRECT-READING DESIGN CHARTS

The manner of using the direct-reading design charts depends in some measure on the desired degree of precision of interpolation among the curves. For many purposes, interpolation by inspection is of adequate accuracy, and the use of the charts requires only the calculation of the values of the design parameters P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ to permit the desired proportions to be read directly from the curves. The proportions for minimum weight, moreover, may be found directly as those corresponding to the blue region on the curves.

If more accurate interpolation is desired, a plot can readily be made of H/t_W , $\bar{\sigma}_F$, and σ_{cr} against S/t_S at the given values of P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ and the proportions can be picked from it. (This plot is similar to that which results from the use of the minimum-weight design procedure with the previously available design charts as illustrated in reference 2.) On a plot of this type, the proportions for minimum weight correspond to those associated with the highest value of $\bar{\sigma}_F$.

As a check on the accuracy of interpolation, the cross-sectional area per inch of width of the design may be determined from the values of $\bar{t}/t_S$ given in tables 2 to 5 and the value of the intensity of loading P_1 that can be carried on this cross-sectional area per inch at the value of $\bar{\sigma}_F$ given by the charts may then be compared with the design value of P_1 .

ILLUSTRATIVE EXAMPLE

In order to illustrate the use of the direct reading design charts and the simplicity of the computations associated with them, a panel will be designed for minimum weight to meet the same principal design conditions used to illustrate the design procedures in reference 2, namely:

- (1) Intensity of loading $P_1 = 3.0$ kips per inch
- (2) Skin thickness $t_S = 0.064$ inch
- (3) Effective length $L/\sqrt{c} = 20$ inches

First the values of P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ are calculated

$$\frac{P_1}{t_S} = \frac{3.0}{0.064}$$

$$= 46.9 \text{ ksi}$$

$$\frac{P_1}{L/\sqrt{c}} = \frac{3.0}{20/\sqrt{1}}$$

$$= 0.15 \text{ ksi}$$

Then a trial value of t_W/t_S is assumed (for the example $\frac{t_W}{t_S} = 0.79$ will be used). In the chart for this value of t_W/t_S (fig. 4) the points corresponding to the design values of P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ lie on the red line at $\frac{H}{t_W} = 26$ (or $\frac{b_W}{t_W} = 25$). Accordingly, the value of H/t_W for minimum weight for $\frac{t_W}{t_S} = 0.79$ is 26, and because the value is established by a red line, not a blue line, some value of t_W/t_S other than 0.79 will give less weight. Inspection of the charts for other values of t_W/t_S reveals that at the given design values of P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$ the blue region lies between $\frac{H}{t_W} = 26$ and $\frac{H}{t_W} = 31$ on the chart for $\frac{t_W}{t_S} = 0.63$.

By interpolation, the panel proportions corresponding to this blue region are found to be $\frac{H}{t_W} \approx 29.5$ ($\frac{b_W}{t_W} \approx 28.5$) and $\frac{S}{t_S} = \frac{b_S}{t_S} \approx 35$,

and for these proportions $\bar{\sigma}_F \approx 30.5 \text{ ksi}$ and $\sigma_{cr} \approx 30.5 \text{ ksi}$, which are the values for minimum weight. The actual panel dimensions can be calculated from these proportions as

$$t_W = \frac{t_W}{t_S} t_S$$

$$= 0.63(0.064)$$

$$= 0.0403 \text{ inch}$$

$$\begin{aligned} H &= \frac{H}{t_W} t_W \\ &= 29.5 (0.040) \\ &= 1.18 \text{ inches} \end{aligned}$$

$$\begin{aligned} S &= \frac{S}{t_S} t_S \\ &= 35(0.064) \\ &= 2.24 \text{ inches} \end{aligned}$$

and the section properties can be determined from table 3 as

$$\begin{aligned} \bar{h} &= \frac{\bar{h}}{t_S} t_S \\ &= 3.92(0.064) \\ &= 0.251 \text{ inch} \\ \rho &= \frac{\rho}{t_S} t_S \\ &= 6.02(0.064) \\ &= 0.385 \text{ inch} \end{aligned}$$

In order to illustrate the use of the direct-reading design charts when more accuracy than that corresponding to interpolation by inspection is desired, a plot has been made (fig. 10) of the values of $\bar{\sigma}_f$, σ_{cr} , and H/t_W given by the charts at the design values of P_1/t_S and $\frac{P_1}{L/\sqrt{c}}$.

The proportions which give the highest value of $\bar{\sigma}_f$ can be readily selected from a plot of this kind. (For the example these proportions are so nearly the same as were obtained by inspection that the values will not be repeated.)

As a check on the accuracy of interpolation, the magnitude of $\bar{t}/t_S$ for these proportions can be determined from table 3 and multiplied by the values of t_S and $\bar{\sigma}_F$ for the design. This product should be equal to the design value of P_i . For the example

$$\bar{\sigma}_F = 30.5 \text{ ksi}$$

$$\frac{\bar{t}}{t_S} = 1.538$$

and

$$\begin{aligned} P_i &= \bar{\sigma}_F \bar{t} \\ &= \bar{\sigma}_F \frac{\bar{t}}{t_S} t_S \\ &= 30.5(1.538)(0.064) \\ &= 3.0 \text{ kips per inch} \end{aligned}$$

which agrees with the design value of P_i originally assumed.

Langley Aeronautical Laboratory
 National Advisory Committee for Aeronautics
 Langley Field, Va., August 2, 1948

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TABLE 1.— MATERIAL PROPERTIES OF 24S-T
 ALUMINUM-ALLOY PANELS HAVING FORMED
 Z-SECTION STIFFENERS

	Aluminum alloy	σ_{cy} (ksi)
Sheet	24S-T bare	44.0
Stiffeners	24S-T bare sheet before forming	44.0



TABLE 2.- Z-PANEL PROPERTIES $\left[\frac{t_w}{t_b} = 0.51; \frac{b_A}{t_w} = 11.4; \frac{b_F}{b_W} = 0.4; \frac{x_A}{t_w} = 3; \frac{x_F}{t_b} = 4; \frac{d}{t_b} = 1.50; \frac{p}{t_b} = 10.0 \right]$

$\frac{t_w}{t_b}$	$\frac{b_A}{t_w}$	20	21	22	23	24	25	26	27	28	29	30	31	32
25	step 1	1.374	1.389	1.403	1.418	1.432	1.447	1.462	1.476	1.491	1.505	1.520	1.535	1.549
26		1.360	1.374	1.388	1.402	1.416	1.430	1.444	1.458	1.472	1.486	1.500	1.514	1.528
27		1.346	1.360	1.373	1.387	1.400	1.414	1.427	1.441	1.454	1.468	1.481	1.495	1.508
28		1.334	1.347	1.360	1.373	1.386	1.399	1.412	1.425	1.438	1.451	1.464	1.477	1.490
29		1.323	1.335	1.348	1.360	1.373	1.385	1.398	1.410	1.423	1.436	1.448	1.461	1.473
30		1.312	1.324	1.336	1.348	1.360	1.373	1.385	1.397	1.409	1.421	1.433	1.445	1.457
31		1.302	1.313	1.325	1.337	1.349	1.360	1.372	1.384	1.396	1.407	1.419	1.431	1.443
32		1.292	1.304	1.315	1.326	1.338	1.349	1.361	1.372	1.383	1.395	1.406	1.418	1.429
33		1.283	1.294	1.306	1.317	1.328	1.339	1.350	1.361	1.372	1.383	1.394	1.405	1.416
34		1.275	1.286	1.297	1.307	1.318	1.329	1.339	1.350	1.361	1.372	1.382	1.393	1.404
35	step 1	1.267	1.278	1.289	1.298	1.309	1.319	1.330	1.340	1.350	1.361	1.371	1.382	1.392
36		1.260	1.270	1.280	1.290	1.300	1.310	1.321	1.331	1.341	1.351	1.361	1.371	1.381
37		1.253	1.263	1.272	1.282	1.292	1.302	1.312	1.322	1.332	1.341	1.351	1.361	1.371
38		1.246	1.256	1.265	1.275	1.285	1.294	1.304	1.313	1.323	1.332	1.342	1.352	1.361
39		1.240	1.249	1.259	1.268	1.277	1.287	1.296	1.305	1.315	1.324	1.333	1.343	1.352
40		1.234	1.243	1.252	1.261	1.270	1.279	1.289	1.298	1.307	1.316	1.325	1.334	1.343
41		1.228	1.237	1.246	1.255	1.264	1.273	1.282	1.291	1.300	1.309	1.318	1.327	1.336
42		1.223	1.231	1.240	1.249	1.257	1.266	1.275	1.283	1.292	1.301	1.309	1.319	1.327
43		1.218	1.226	1.234	1.243	1.251	1.259	1.267	1.275	1.283	1.291	1.299	1.307	1.315
44		1.213	1.221	1.229	1.237	1.246	1.254	1.262	1.271	1.279	1.287	1.295	1.304	1.312
45	step 1	1.208	1.216	1.224	1.232	1.240	1.248	1.256	1.264	1.272	1.280	1.288	1.296	1.304
46		1.203	1.211	1.219	1.227	1.235	1.243	1.251	1.259	1.267	1.275	1.283	1.291	1.298
47		1.198	1.206	1.214	1.222	1.230	1.238	1.246	1.254	1.262	1.270	1.278	1.286	1.294
48		1.193	1.201	1.209	1.217	1.225	1.233	1.241	1.249	1.257	1.265	1.273	1.281	1.289
49		1.188	1.196	1.204	1.212	1.220	1.228	1.236	1.244	1.252	1.260	1.268	1.276	1.284
50		1.183	1.191	1.199	1.207	1.215	1.223	1.231	1.239	1.247	1.255	1.263	1.271	1.279
51		1.178	1.186	1.194	1.202	1.210	1.218	1.226	1.234	1.242	1.250	1.258	1.266	1.274
52		1.173	1.181	1.189	1.197	1.205	1.213	1.221	1.229	1.237	1.245	1.253	1.261	1.269
53		1.168	1.176	1.184	1.192	1.200	1.208	1.216	1.224	1.232	1.240	1.248	1.256	1.264
54		1.163	1.171	1.179	1.187	1.195	1.203	1.211	1.219	1.227	1.235	1.243	1.251	1.259
55	step 1	1.158	1.166	1.174	1.182	1.190	1.198	1.206	1.214	1.222	1.230	1.238	1.246	1.254
56		1.153	1.161	1.169	1.177	1.185	1.193	1.201	1.209	1.217	1.225	1.233	1.241	1.249
57		1.148	1.156	1.164	1.172	1.180	1.188	1.196	1.204	1.212	1.220	1.228	1.236	1.244
58		1.143	1.151	1.159	1.167	1.175	1.183	1.191	1.199	1.207	1.215	1.223	1.231	1.239
59		1.138	1.146	1.154	1.162	1.170	1.178	1.186	1.194	1.202	1.210	1.218	1.226	1.234
60		1.133	1.141	1.149	1.157	1.165	1.173	1.181	1.189	1.197	1.205	1.213	1.221	1.229
61		1.128	1.136	1.144	1.152	1.160	1.168	1.176	1.184	1.192	1.200	1.208	1.216	1.224
62		1.123	1.131	1.139	1.147	1.155	1.163	1.171	1.179	1.187	1.195	1.203	1.211	1.219
63		1.118	1.126	1.134	1.142	1.150	1.158	1.166	1.174	1.182	1.190	1.198	1.206	1.214
64		1.113	1.121	1.129	1.137	1.145	1.153	1.161	1.169	1.177	1.185	1.193	1.201	1.209
65	step 1	1.108	1.116	1.124	1.132	1.140	1.148	1.156	1.164	1.172	1.180	1.188	1.196	1.204
66		1.103	1.111	1.119	1.127	1.135	1.143	1.151	1.159	1.167	1.175	1.183	1.191	1.199
67		1.098	1.106	1.114	1.122	1.130	1.138	1.146	1.154	1.162	1.170	1.178	1.186	1.194
68		1.093	1.101	1.109	1.117	1.125	1.133	1.141	1.149	1.157	1.165	1.173	1.181	1.189
69		1.088	1.096	1.104	1.112	1.120	1.128	1.136	1.144	1.152	1.160	1.168	1.176	1.184
70		1.083	1.091	1.099	1.107	1.115	1.123	1.131	1.139	1.147	1.155	1.163	1.171	1.179
71		1.078	1.086	1.094	1.102	1.110	1.118	1.126	1.134	1.142	1.150	1.158	1.166	1.174
72		1.073	1.081	1.089	1.097	1.105	1.113	1.121	1.129	1.137	1.145	1.153	1.161	1.169
73		1.068	1.076	1.084	1.092	1.100	1.108	1.116	1.124	1.132	1.140	1.148	1.156	1.164
74		1.063	1.071	1.079	1.087	1.095	1.103	1.111	1.119	1.127	1.135	1.143	1.151	1.159
75	step 1	1.058	1.066	1.074	1.082	1.090	1.098	1.106	1.114	1.122	1.130	1.138	1.146	1.154
76		1.053	1.061	1.069	1.077	1.085	1.093	1.101	1.109	1.117	1.125	1.133	1.141	1.149
77		1.048	1.056	1.064	1.072	1.080	1.088	1.096	1.104	1.112	1.120	1.128	1.136	1.144
78		1.043	1.051	1.059	1.067	1.075	1.083	1.091	1.099	1.107	1.115	1.123	1.131	1.139
79		1.038	1.046	1.054	1.062	1.070	1.078	1.086	1.094	1.102	1.110	1.118	1.126	1.134
80		1.033	1.041	1.049	1.057	1.065	1.073	1.081	1.089	1.097	1.105	1.113	1.121	1.129
81		1.028	1.036	1.044	1.052	1.060	1.068	1.076	1.084	1.092	1.100	1.108	1.116	1.124
82		1.023	1.031	1.039	1.047	1.055	1.063	1.071	1.079	1.087	1.095	1.103	1.111	1.119
83		1.018	1.026	1.034	1.042	1.050	1.058	1.066	1.074	1.082	1.090	1.098	1.106	1.114
84		1.013	1.021	1.029	1.037	1.045	1.053	1.061	1.069	1.077	1.085	1.093	1.101	1.109
85	step 1	1.008	1.016	1.024	1.032	1.040	1.048	1.056	1.064	1.072	1.080	1.088	1.096	1.104
86		1.003	1.011	1.019	1.027	1.035	1.043	1.051	1.059	1.067	1.075	1.083	1.091	1.099
87		0.998	1.006	1.014	1.022	1.030	1.038	1.046	1.054	1.062	1.070	1.078	1.086	1.094
88		0.993	1.001	1.009	1.017	1.025	1.033	1.041	1.049	1.057	1.065	1.073	1.081	1.089
89		0.988	0.996	1.004	1.012	1.020	1.028	1.036	1.044	1.052	1.060	1.068	1.076	1.084
90		0.983	0.991	0.999	1.007	1.015	1.023	1.031	1.039	1.047	1.055	1.063	1.071	1.079
91		0.978	0.986	0.994	1.002	1.010	1.018	1.026	1.034	1.042	1.050	1.058	1.066	1.074
92		0.973	0.981	0.989	0.997	1.005	1.013	1.021	1.029	1.037	1.045	1.053	1.061	1.069
93		0.968	0.976	0.984	0.992	1.000	1.008	1.016	1.024	1.032	1.040	1.048	1.056	1.064
94		0.963	0.971	0.979	0.987	0.995	1.003	1.011	1.019	1.027	1.035	1.043	1.051	1.059
95	step 1	0.958	0.966	0.974	0.982	0.990	0.998	1.006	1.014	1.022	1.030	1.038	1.046	1.054
96		0.953	0.961	0.969	0.977	0.985	0.993	1.001	1.009	1.017	1.025	1.033	1.041	1.049
97		0.948	0.956	0.964	0.972	0.980	0.988	0.996	1.004	1.012	1.020	1.028	1.036	1.044
98		0.943	0.951	0.959	0.967	0.975	0.983	0.991	0.999	1.007	1.015	1.023	1.031	1.039
99		0.938	0.946	0.954	0.962	0.970	0.978	0.986	0.994	1.002				

TABLE 2.- Z-PANEL PROPERTIES - Continued $\frac{b}{t_g} = 0.51$; $\frac{b}{t_w} = 11.4$; $\frac{t_w}{t_g} = 0.4$; $\frac{t_w}{t_g} = 3$; $\frac{t_w}{t_g} = 4$; $\frac{t_w}{t_g} = 1.50$; $\frac{t_w}{t_g} = 10.0$

$\frac{b}{t_g}$	$\frac{b}{t_w}$	33	34	35	36	37	38	39	40	41	42	43	44	45
25	1.564	1.578	1.593	1.607	1.622	1.636	1.651	1.665	1.680	1.695	1.710	1.724	1.739	1.753
26	1.542	1.556	1.570	1.584	1.598	1.612	1.626	1.640	1.654	1.668	1.682	1.696	1.710	1.724
27	1.522	1.535	1.549	1.562	1.576	1.589	1.603	1.616	1.630	1.643	1.657	1.670	1.684	1.697
28	1.503	1.516	1.529	1.542	1.555	1.568	1.581	1.594	1.607	1.620	1.633	1.646	1.659	1.672
29	1.486	1.498	1.511	1.523	1.536	1.549	1.561	1.574	1.586	1.599	1.612	1.624	1.637	1.650
30	1.469	1.482	1.493	1.506	1.517	1.530	1.543	1.555	1.567	1.579	1.591	1.603	1.615	1.628
31	1.455	1.466	1.479	1.490	1.502	1.513	1.525	1.537	1.549	1.560	1.572	1.584	1.596	1.608
32	1.441	1.452	1.464	1.474	1.486	1.497	1.509	1.520	1.532	1.543	1.554	1.565	1.577	1.588
33	1.427	1.438	1.449	1.460	1.471	1.482	1.493	1.504	1.515	1.526	1.537	1.548	1.559	1.570
34	1.415	1.425	1.436	1.446	1.457	1.468	1.479	1.489	1.500	1.511	1.522	1.532	1.543	1.553
35	1.403	1.413	1.424	1.434	1.445	1.455	1.465	1.475	1.486	1.496	1.507	1.517	1.527	1.537
36	1.391	1.401	1.411	1.422	1.432	1.442	1.452	1.462	1.472	1.482	1.493	1.503	1.513	1.523
37	1.381	1.391	1.401	1.410	1.420	1.430	1.440	1.450	1.460	1.469	1.479	1.489	1.499	1.509
38	1.371	1.380	1.390	1.399	1.409	1.419	1.429	1.438	1.448	1.457	1.467	1.476	1.486	1.495
39	1.362	1.371	1.380	1.389	1.399	1.408	1.418	1.427	1.436	1.445	1.455	1.464	1.474	1.483
40	1.352	1.361	1.370	1.380	1.389	1.398	1.407	1.416	1.425	1.434	1.443	1.452	1.461	1.470
41	1.346	1.354	1.363	1.371	1.380	1.389	1.398	1.407	1.415	1.424	1.433	1.441	1.450	1.458
42	1.341	1.348	1.357	1.365	1.373	1.381	1.389	1.397	1.405	1.413	1.422	1.431	1.439	1.446
43	1.336	1.343	1.351	1.359	1.367	1.375	1.383	1.391	1.399	1.407	1.415	1.423	1.431	1.439
44	1.331	1.338	1.346	1.354	1.362	1.370	1.378	1.386	1.394	1.402	1.410	1.418	1.426	1.434
45	1.326	1.333	1.341	1.349	1.357	1.365	1.373	1.381	1.389	1.397	1.405	1.413	1.421	1.429
46	1.321	1.328	1.336	1.344	1.352	1.360	1.368	1.376	1.384	1.392	1.400	1.408	1.416	1.424
47	1.316	1.323	1.331	1.339	1.347	1.355	1.363	1.371	1.379	1.387	1.395	1.403	1.411	1.419
48	1.311	1.318	1.326	1.334	1.342	1.350	1.358	1.366	1.374	1.382	1.390	1.398	1.406	1.414
49	1.306	1.313	1.321	1.329	1.337	1.345	1.353	1.361	1.369	1.377	1.385	1.393	1.401	1.409
50	1.301	1.308	1.316	1.324	1.332	1.340	1.348	1.356	1.364	1.372	1.380	1.388	1.396	1.404
51	1.296	1.303	1.311	1.319	1.327	1.335	1.343	1.351	1.359	1.367	1.375	1.383	1.391	1.399
52	1.291	1.298	1.306	1.314	1.322	1.330	1.338	1.346	1.354	1.362	1.370	1.378	1.386	1.394
53	1.286	1.293	1.301	1.309	1.317	1.325	1.333	1.341	1.349	1.357	1.365	1.373	1.381	1.389
54	1.281	1.288	1.296	1.304	1.312	1.320	1.328	1.336	1.344	1.352	1.360	1.368	1.376	1.384
55	1.276	1.283	1.291	1.299	1.307	1.315	1.323	1.331	1.339	1.347	1.355	1.363	1.371	1.379
56	1.271	1.278	1.286	1.294	1.302	1.310	1.318	1.326	1.334	1.342	1.350	1.358	1.366	1.374
57	1.266	1.273	1.281	1.289	1.297	1.305	1.313	1.321	1.329	1.337	1.345	1.353	1.361	1.369
58	1.261	1.268	1.276	1.284	1.292	1.300	1.308	1.316	1.324	1.332	1.340	1.348	1.356	1.364
59	1.256	1.263	1.271	1.279	1.287	1.295	1.303	1.311	1.319	1.327	1.335	1.343	1.351	1.359
60	1.251	1.258	1.266	1.274	1.282	1.290	1.298	1.306	1.314	1.322	1.330	1.338	1.346	1.354
61	1.246	1.253	1.261	1.269	1.277	1.285	1.293	1.301	1.309	1.317	1.325	1.333	1.341	1.349
62	1.241	1.248	1.256	1.264	1.272	1.280	1.288	1.296	1.304	1.312	1.320	1.328	1.336	1.344
63	1.236	1.243	1.251	1.259	1.267	1.275	1.283	1.291	1.299	1.307	1.315	1.323	1.331	1.339
64	1.231	1.238	1.246	1.254	1.262	1.270	1.278	1.286	1.294	1.302	1.310	1.318	1.326	1.334
65	1.226	1.233	1.241	1.249	1.257	1.265	1.273	1.281	1.289	1.297	1.305	1.313	1.321	1.329
66	1.221	1.228	1.236	1.244	1.252	1.260	1.268	1.276	1.284	1.292	1.300	1.308	1.316	1.324
67	1.216	1.223	1.231	1.239	1.247	1.255	1.263	1.271	1.279	1.287	1.295	1.303	1.311	1.319
68	1.211	1.218	1.226	1.234	1.242	1.250	1.258	1.266	1.274	1.282	1.290	1.298	1.306	1.314
69	1.206	1.213	1.221	1.229	1.237	1.245	1.253	1.261	1.269	1.277	1.285	1.293	1.301	1.309
70	1.201	1.208	1.216	1.224	1.232	1.240	1.248	1.256	1.264	1.272	1.280	1.288	1.296	1.304
71	1.196	1.203	1.211	1.219	1.227	1.235	1.243	1.251	1.259	1.267	1.275	1.283	1.291	1.299
72	1.191	1.198	1.206	1.214	1.222	1.230	1.238	1.246	1.254	1.262	1.270	1.278	1.286	1.294
73	1.186	1.193	1.201	1.209	1.217	1.225	1.233	1.241	1.249	1.257	1.265	1.273	1.281	1.289
74	1.181	1.188	1.196	1.204	1.212	1.220	1.228	1.236	1.244	1.252	1.260	1.268	1.276	1.284
75	1.176	1.183	1.191	1.199	1.207	1.215	1.223	1.231	1.239	1.247	1.255	1.263	1.271	1.279

25	3.876	4.049	4.223	4.402	4.581	4.766	4.950	5.140	5.329	5.520	5.713	5.913	6.110	6.310
26	3.792	3.961	4.132	4.306	4.483	4.663	4.844	5.028	5.216	5.405	5.597	5.790	5.986	6.186
27	3.712	3.878	4.045	4.217	4.389	4.566	4.744	4.926	5.108	5.295	5.482	5.674	5.865	6.061
28	3.637	3.799	3.963	4.131	4.301	4.474	4.649	4.827	5.007	5.190	5.375	5.562	5.751	5.944
29	3.563	3.723	3.884	4.049	4.215	4.384	4.557	4.731	4.909	5.087	5.268	5.453	5.641	5.832
30	3.495	3.649	3.811	3.970	4.137	4.301	4.468	4.640	4.814	4.991	5.170	5.351	5.535	5.722
31	3.426	3.581	3.733	3.894	4.054	4.220	4.385	4.553	4.723	4.899	5.074	5.251	5.430	5.612
32	3.362	3.513	3.665	3.824	3.980	4.142	4.303	4.470	4.637	4.808	4.982	5.159	5.334	5.514
33	3.303	3.451	3.601	3.754	3.909	4.067	4.228	4.391	4.556	4.724	4.894	5.067	5.241	5.419
34	3.244	3.390	3.537	3.689	3.841	3.995	4.152	4.315	4.476	4.641	4.807	4.979	5.149	5.324
35	3.185	3.331	3.475	3.623	3.772	3.926	4.082	4.241	4.399	4.563	4.726	4.894	5.061	5.234
36	3.136	3.276	3.419	3.562	3.710	3.861	4.014	4.169	4.327	4.487	4.647	4.811	4.978	5.144
37	3.083	3.220	3.360	3.505	3.650	3.797	3.947	4.099	4.254	4.411	4.573	4.741	4.908	5.074
38	3.034	3.170	3.307	3.449	3.591	3.735	3.882	4.034	4.185	4.342	4.498	4.659	4.820	4.981
39	2.985	3.119	3.248	3.394	3.533	3.677	3.821	3.970	4.121	4.275	4.428	4.586	4.743	4.901
40	2.941	3.072	3.206	3.340	3.478	3.620	3.763	3.910	4.058	4.209	4.362	4.517	4.671	4.826
41	2.892	2.980	3.109	3.243	3.376	3.512	3.650	3.794	3.937	4.085	4.232	4.381	4.533	4.684
42	2.847	2.896	3.020	3.149	3.278	3.408	3.547	3.685	3.823	3.965	4.110	4.258	4.404	4.554
43	2.802	2.816	2.938	3.062	3.189	3.318	3.449	3.582	3.718	3.859	3.999	4.141	4.285	4.431
44	2.757	2.742	2.860	2.982	3.104	3.231								

TABLE 3.- Z-PANEL PROPERTIES $\left[\frac{b_w}{t_s} = 0.63; \frac{b_A}{t_w} = 10.9; \frac{b_F}{t_w} = 0.4; \frac{r_A}{t_w} = 3; \frac{r_F}{t_w} = 4; \frac{d}{t_s} = 1.84; \frac{p}{t_s} = 12.3 \right]$

$\frac{b_w}{t_s}$		20	21	22	23	24	25	26	27	28	29	30	31	32
25	$\frac{t_s}{t_w}$	1.563	1.585	1.608	1.630	1.652	1.674	1.696	1.719	1.741	1.763	1.785	1.808	1.830
26		1.541	1.563	1.584	1.606	1.627	1.648	1.670	1.691	1.712	1.734	1.755	1.777	1.798
27		1.521	1.542	1.563	1.583	1.604	1.624	1.645	1.665	1.686	1.707	1.727	1.748	1.768
28		1.503	1.523	1.542	1.562	1.582	1.602	1.622	1.642	1.662	1.681	1.701	1.721	1.741
29		1.485	1.505	1.524	1.543	1.562	1.581	1.600	1.620	1.639	1.658	1.677	1.696	1.715
30		1.469	1.488	1.506	1.525	1.543	1.562	1.580	1.599	1.617	1.636	1.654	1.673	1.692
31		1.454	1.472	1.490	1.508	1.526	1.544	1.562	1.580	1.598	1.615	1.633	1.651	1.669
32		1.440	1.457	1.475	1.492	1.509	1.527	1.544	1.561	1.579	1.596	1.614	1.631	1.648
33		1.427	1.443	1.460	1.477	1.494	1.511	1.528	1.544	1.561	1.578	1.595	1.612	1.629
34		1.414	1.430	1.447	1.463	1.479	1.496	1.512	1.528	1.545	1.561	1.577	1.594	1.610
35		1.402	1.418	1.434	1.450	1.466	1.482	1.497	1.513	1.530	1.545	1.561	1.577	1.593
36		1.391	1.406	1.422	1.437	1.453	1.468	1.484	1.499	1.515	1.530	1.545	1.561	1.576
37		1.380	1.395	1.411	1.426	1.441	1.456	1.471	1.486	1.501	1.516	1.531	1.546	1.561
38		1.370	1.385	1.400	1.414	1.429	1.444	1.458	1.473	1.487	1.502	1.517	1.532	1.546
39		1.361	1.375	1.389	1.404	1.418	1.432	1.446	1.461	1.475	1.489	1.503	1.518	1.532
40	$\frac{t_s}{t_w}$	1.352	1.366	1.380	1.394	1.408	1.422	1.435	1.449	1.463	1.477	1.491	1.505	1.519
41		1.345	1.358	1.372	1.385	1.398	1.411	1.424	1.438	1.451	1.464	1.477	1.491	1.504
42		1.338	1.351	1.364	1.377	1.390	1.403	1.416	1.429	1.442	1.455	1.468	1.481	1.494
43		1.330	1.343	1.356	1.369	1.382	1.395	1.408	1.421	1.434	1.447	1.460	1.473	1.486
44		1.323	1.336	1.349	1.362	1.375	1.388	1.401	1.414	1.427	1.440	1.453	1.466	1.479
45		1.316	1.329	1.342	1.355	1.368	1.381	1.394	1.407	1.420	1.433	1.446	1.459	1.472
46		1.309	1.322	1.335	1.348	1.361	1.374	1.387	1.400	1.413	1.426	1.439	1.452	1.465
47		1.302	1.315	1.328	1.341	1.354	1.367	1.380	1.393	1.406	1.419	1.432	1.445	1.458
48		1.295	1.308	1.321	1.334	1.347	1.360	1.373	1.386	1.399	1.412	1.425	1.438	1.451
49		1.288	1.301	1.314	1.327	1.340	1.353	1.366	1.379	1.392	1.405	1.418	1.431	1.444
50		1.281	1.294	1.307	1.320	1.333	1.346	1.359	1.372	1.385	1.398	1.411	1.424	1.437
51		1.274	1.287	1.300	1.313	1.326	1.339	1.352	1.365	1.378	1.391	1.404	1.417	1.430
52		1.267	1.280	1.293	1.306	1.319	1.332	1.345	1.358	1.371	1.384	1.397	1.410	1.423
53		1.260	1.273	1.286	1.299	1.312	1.325	1.338	1.351	1.364	1.377	1.390	1.403	1.416
54		1.253	1.266	1.279	1.292	1.305	1.318	1.331	1.344	1.357	1.370	1.383	1.396	1.409
55	$\frac{t_s}{t_w}$	1.246	1.259	1.272	1.285	1.298	1.311	1.324	1.337	1.350	1.363	1.376	1.389	1.402
56		1.239	1.252	1.265	1.278	1.291	1.304	1.317	1.330	1.343	1.356	1.369	1.382	1.395
57		1.232	1.245	1.258	1.271	1.284	1.297	1.310	1.323	1.336	1.349	1.362	1.375	1.388
58		1.225	1.238	1.251	1.264	1.277	1.290	1.303	1.316	1.329	1.342	1.355	1.368	1.381
59		1.218	1.231	1.244	1.257	1.270	1.283	1.296	1.309	1.322	1.335	1.348	1.361	1.374
60		1.211	1.224	1.237	1.250	1.263	1.276	1.289	1.302	1.315	1.328	1.341	1.354	1.367
61		1.204	1.217	1.230	1.243	1.256	1.269	1.282	1.295	1.308	1.321	1.334	1.347	1.360
62		1.197	1.210	1.223	1.236	1.249	1.262	1.275	1.288	1.301	1.314	1.327	1.340	1.353
63		1.190	1.203	1.216	1.229	1.242	1.255	1.268	1.281	1.294	1.307	1.320	1.333	1.346
64		1.183	1.196	1.209	1.222	1.235	1.248	1.261	1.274	1.287	1.300	1.313	1.326	1.339
65		1.176	1.189	1.202	1.215	1.228	1.241	1.254	1.267	1.280	1.293	1.306	1.319	1.332
66		1.169	1.182	1.195	1.208	1.221	1.234	1.247	1.260	1.273	1.286	1.299	1.312	1.325
67		1.162	1.175	1.188	1.201	1.214	1.227	1.240	1.253	1.266	1.279	1.292	1.305	1.318
68		1.155	1.168	1.181	1.194	1.207	1.220	1.233	1.246	1.259	1.272	1.285	1.298	1.311
69		1.148	1.161	1.174	1.187	1.200	1.213	1.226	1.239	1.252	1.265	1.278	1.291	1.304
70	$\frac{t_s}{t_w}$	1.141	1.154	1.167	1.180	1.193	1.206	1.219	1.232	1.245	1.258	1.271	1.284	1.297
71		1.134	1.147	1.160	1.173	1.186	1.199	1.212	1.225	1.238	1.251	1.264	1.277	1.290
72		1.127	1.140	1.153	1.166	1.179	1.192	1.205	1.218	1.231	1.244	1.257	1.270	1.283
73		1.120	1.133	1.146	1.159	1.172	1.185	1.198	1.211	1.224	1.237	1.250	1.263	1.276
74		1.113	1.126	1.139	1.152	1.165	1.178	1.191	1.204	1.217	1.230	1.243	1.256	1.269
75		1.106	1.119	1.132	1.145	1.158	1.171	1.184	1.197	1.210	1.223	1.236	1.249	1.262
76		1.099	1.112	1.125	1.138	1.151	1.164	1.177	1.190	1.203	1.216	1.229	1.242	1.255
77		1.092	1.105	1.118	1.131	1.144	1.157	1.170	1.183	1.196	1.209	1.222	1.235	1.248
78		1.085	1.098	1.111	1.124	1.137	1.150	1.163	1.176	1.189	1.202	1.215	1.228	1.241
79		1.078	1.091	1.104	1.117	1.130	1.143	1.156	1.169	1.182	1.195	1.208	1.221	1.234
80		1.071	1.084	1.097	1.110	1.123	1.136	1.149	1.162	1.175	1.188	1.201	1.214	1.227
81		1.064	1.077	1.090	1.103	1.116	1.129	1.142	1.155	1.168	1.181	1.194	1.207	1.220
82		1.057	1.070	1.083	1.096	1.109	1.122	1.135	1.148	1.161	1.174	1.187	1.200	1.213
83		1.050	1.063	1.076	1.089	1.102	1.115	1.128	1.141	1.154	1.167	1.180	1.193	1.206
84		1.043	1.056	1.069	1.082	1.095	1.108	1.121	1.134	1.147	1.160	1.173	1.186	1.199
85		1.036	1.049	1.062	1.075	1.088	1.101	1.114	1.127	1.140	1.153	1.166	1.179	1.192
86	$\frac{t_s}{t_w}$	1.029	1.042	1.055	1.068	1.081	1.094	1.107	1.120	1.133	1.146	1.159	1.172	1.185
87		1.022	1.035	1.048	1.061	1.074	1.087	1.100	1.113	1.126	1.139	1.152	1.165	1.178
88		1.015	1.028	1.041	1.054	1.067	1.080	1.093	1.106	1.119	1.132	1.145	1.158	1.171
89		1.008	1.021	1.034	1.047	1.060	1.073	1.086	1.099	1.112	1.125	1.138	1.151	1.164
90		1.001	1.014	1.027	1.040	1.053	1.066	1.079	1.092	1.105	1.118	1.131	1.144	1.157
91		0.994	1.007	1.020	1.033	1.046	1.059	1.072	1.085	1.098	1.111	1.124	1.137	1.150
92		0.987	1.000	1.013	1.026	1.039	1.052	1.065	1.078	1.091	1.104	1.117	1.130	1.143
93		0.980	0.993	1.006	1.019	1.032	1.045	1.058	1.071	1.084	1.097	1.110	1.123	1.136
94		0.973	0.986	0.999	1.012	1.025	1.038	1.051	1.064	1.077	1.090	1.103	1.116	1.129
95		0.966	0.979	0.992	1.005	1.018	1.031	1.044	1.057	1.070	1.083	1.096	1.109	1.122
96		0.959	0.972	0.985	0.998	1.011	1.024	1.037	1.050	1.063	1.076	1.089	1.102	1.115
97		0.952	0.965	0.978	0.991	1.004	1.017	1.030	1.043	1.056	1.069	1.082	1.095	1.108
98		0.945	0.958	0.971	0.984	0.997	1.010	1.023	1.036	1.049	1.062	1.075	1.088	1.101
99		0.938	0.951	0.964	0.977	0.990	1.003	1.016	1.029	1.042	1.055	1.068	1.081	1.094
100		0.931	0.944	0.957	0.970	0.983	0.996	1.009	1.022	1.035	1.048	1.061	1.074	1.087

TABLE 3.- Z-PANEL PROPERTIES - Concluded $\frac{b}{a} = 0.63$; $\frac{b}{c} = 10.9$; $\frac{b}{d} = 0.4$; $\frac{c}{a} = 3$; $\frac{c}{b} = 4$; $\frac{d}{b} = 1.84$; $\frac{d}{c} = 12.3$

$\frac{b}{a}$	$\frac{b}{c}$	$\frac{b}{d}$	33	34	35	36	37	38	39	40	41	42	43	44	45
25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40
41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56
57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72
73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88
89	90	91	92	93	94	95	96	97	98	99	100	101	102	103	104
105	106	107	108	109	110	111	112	113	114	115	116	117	118	119	120
121	122	123	124	125	126	127	128	129	130	131	132	133	134	135	136
137	138	139	140	141	142	143	144	145	146	147	148	149	150	151	152
153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168
169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184
185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200
201	202	203	204	205	206	207	208	209	210	211	212	213	214	215	216
217	218	219	220	221	222	223	224	225	226	227	228	229	230	231	232
233	234	235	236	237	238	239	240	241	242	243	244	245	246	247	248
249	250	251	252	253	254	255	256	257	258	259	260	261	262	263	264
265	266	267	268	269	270	271	272	273	274	275	276	277	278	279	280
281	282	283	284	285	286	287	288	289	290	291	292	293	294	295	296
297	298	299	300	301	302	303	304	305	306	307	308	309	310	311	312
313	314	315	316	317	318	319	320	321	322	323	324	325	326	327	328
329	330	331	332	333	334	335	336	337	338	339	340	341	342	343	344
345	346	347	348	349	350	351	352	353	354	355	356	357	358	359	360
361	362	363	364	365	366	367	368	369	370	371	372	373	374	375	376
377	378	379	380	381	382	383	384	385	386	387	388	389	390	391	392
393	394	395	396	397	398	399	400	401	402	403	404	405	406	407	408
409	410	411	412	413	414	415	416	417	418	419	420	421	422	423	424
425	426	427	428	429	430	431	432	433	434	435	436	437	438	439	440
441	442	443	444	445	446	447	448	449	450	451	452	453	454	455	456
457	458	459	460	461	462	463	464	465	466	467	468	469	470	471	472
473	474	475	476	477	478	479	480	481	482	483	484	485	486	487	488
489	490	491	492	493	494	495	496	497	498	499	500	501	502	503	504
505	506	507	508	509	510	511	512	513	514	515	516	517	518	519	520
521	522	523	524	525	526	527	528	529	530	531	532	533	534	535	536
537	538	539	540	541	542	543	544	545	546	547	548	549	550	551	552
553	554	555	556	557	558	559	560	561	562	563	564	565	566	567	568
569	570	571	572	573	574	575	576	577	578	579	580	581	582	583	584
585	586	587	588	589	590	591	592	593	594	595	596	597	598	599	600
601	602	603	604	605	606	607	608	609	610	611	612	613	614	615	616
617	618	619	620	621	622	623	624	625	626	627	628	629	630	631	632
633	634	635	636	637	638	639	640	641	642	643	644	645	646	647	648
649	650	651	652	653	654	655	656	657	658	659	660	661	662	663	664
665	666	667	668	669	670	671	672	673	674	675	676	677	678	679	680
681	682	683	684	685	686	687	688	689	690	691	692	693	694	695	696
697	698	699	700	701	702	703	704	705	706	707	708	709	710	711	712
713	714	715	716	717	718	719	720	721	722	723	724	725	726	727	728
729	730	731	732	733	734	735	736	737	738	739	740	741	742	743	744
745	746	747	748	749	750	751	752	753	754	755	756	757	758	759	760
761	762	763	764	765	766	767	768	769	770	771	772	773	774	775	776
777	778	779	780	781	782	783	784	785	786	787	788	789	790	791	792
793	794	795	796	797	798	799	800	801	802	803	804	805	806	807	808
809	810	811	812	813	814	815	816	817	818	819	820	821	822	823	824
825	826	827	828	829	830	831	832	833	834	835	836	837	838	839	840
841	842	843	844	845	846	847	848	849	850	851	852	853	854	855	856
857	858	859	860	861	862	863	864	865	866	867	868	869	870	871	872
873	874	875	876	877	878	879	880	881	882	883	884	885	886	887	888
889	890	891	892	893	894	895	896	897	898	899	900	901	902	903	904
905	906	907	908	909	910	911	912	913	914	915	916	917	918	919	920
921	922	923	924	925	926	927	928	929	930	931	932	933	934	935	936
937	938	939	940	941	942	943	944	945	946	947	948	949	950	951	952
953	954	955	956	957	958	959	960	961	962	963	964	965	966	967	968
969	970	971	972	973	974	975	976	977	978	979	980	981	982	983	984
985	986	987	988	989	990	991	992	993	994	995	996	997	998	999	1000

TABLE 4.- Z-PANEL PROPERTIES $\left[\frac{b_w}{t_s} = 0.79; \frac{b_A}{t_w} = 9.8; \frac{b_F}{t_w} = 0.4; \frac{r_A}{t_w} = 3; \frac{r_F}{t_w} = 4; \frac{d}{t_s} = 1.93; \frac{p}{t_s} = 12.3 \right]$

$\frac{b_w}{t_s}$	20	21	22	23	24	25	26	27	28	29	30	31	32
25	1.858	1.893	1.928	1.963	1.998	2.033	2.068	2.103	2.138	2.172	2.207	2.242	2.277
26	1.825	1.859	1.892	1.926	1.959	1.993	2.027	2.060	2.094	2.127	2.161	2.195	2.228
27	1.794	1.827	1.859	1.891	1.924	1.956	1.989	2.021	2.053	2.086	2.118	2.151	2.183
28	1.766	1.797	1.828	1.860	1.891	1.922	1.953	1.984	2.015	2.047	2.078	2.109	2.140
29	1.740	1.770	1.800	1.830	1.860	1.890	1.920	1.950	1.981	2.011	2.041	2.071	2.101
30	1.715	1.744	1.773	1.802	1.831	1.861	1.890	1.919	1.948	1.977	2.006	2.035	2.064
31	1.692	1.720	1.748	1.776	1.805	1.833	1.861	1.889	1.917	1.946	1.974	2.002	2.030
32	1.670	1.698	1.725	1.752	1.779	1.807	1.834	1.861	1.889	1.916	1.943	1.971	1.998
33	1.650	1.676	1.703	1.729	1.756	1.782	1.809	1.835	1.862	1.888	1.915	1.942	1.968
34	1.631	1.657	1.682	1.708	1.734	1.759	1.785	1.811	1.836	1.862	1.888	1.915	1.939
35	1.612	1.638	1.663	1.688	1.713	1.738	1.763	1.788	1.812	1.837	1.862	1.887	1.912
36	1.596	1.620	1.644	1.669	1.693	1.717	1.741	1.766	1.790	1.814	1.838	1.863	1.887
37	1.580	1.603	1.627	1.650	1.674	1.698	1.721	1.745	1.769	1.792	1.816	1.840	1.863
38	1.564	1.587	1.610	1.633	1.656	1.679	1.702	1.725	1.748	1.771	1.794	1.817	1.840
39	1.550	1.572	1.595	1.617	1.640	1.662	1.684	1.707	1.729	1.752	1.774	1.797	1.819
40	1.536	1.558	1.580	1.602	1.624	1.645	1.667	1.689	1.711	1.733	1.755	1.777	1.798
42	1.511	1.531	1.552	1.573	1.594	1.615	1.635	1.656	1.677	1.698	1.719	1.740	1.760
44	1.487	1.507	1.527	1.547	1.567	1.587	1.607	1.626	1.646	1.666	1.686	1.706	1.726
46	1.466	1.485	1.504	1.523	1.542	1.561	1.580	1.599	1.618	1.637	1.656	1.675	1.694
48	1.447	1.465	1.483	1.501	1.520	1.538	1.556	1.574	1.592	1.611	1.629	1.647	1.665
50	1.429	1.446	1.464	1.481	1.499	1.516	1.534	1.551	1.569	1.586	1.604	1.622	1.639
52	1.412	1.429	1.446	1.463	1.480	1.496	1.513	1.530	1.547	1.564	1.580	1.597	1.614
54	1.397	1.413	1.430	1.446	1.462	1.478	1.494	1.510	1.527	1.543	1.559	1.575	1.591
56	1.383	1.399	1.414	1.430	1.445	1.461	1.477	1.492	1.508	1.523	1.539	1.555	1.570
58	1.370	1.385	1.400	1.415	1.430	1.445	1.460	1.475	1.490	1.505	1.520	1.536	1.551
60	1.357	1.372	1.387	1.401	1.416	1.430	1.445	1.459	1.474	1.489	1.503	1.518	1.532
65	1.330	1.343	1.357	1.370	1.384	1.397	1.411	1.424	1.438	1.451	1.464	1.478	1.491
70	1.306	1.319	1.331	1.344	1.356	1.369	1.381	1.394	1.406	1.419	1.431	1.444	1.456
75	1.286	1.298	1.309	1.321	1.333	1.344	1.356	1.368	1.379	1.391	1.402	1.414	1.426

25	4.313	4.395	4.941	5.264	5.595	5.932	6.274	6.622	6.976	7.337	7.700	8.067	8.439
26	4.233	4.314	4.851	5.170	5.497	5.828	6.165	6.510	6.858	7.213	7.571	7.932	8.302
27	4.156	4.237	4.764	5.080	5.399	5.728	6.059	6.399	6.744	7.091	7.447	7.803	8.167
28	4.081	4.164	4.682	5.000	5.307	5.630	5.959	6.294	6.631	6.977	7.327	7.683	8.042
29	4.010	4.091	4.600	4.906	5.218	5.537	5.862	6.192	6.525	6.866	7.211	7.562	7.917
30	3.942	4.023	4.524	4.825	5.133	5.445	5.765	6.091	6.423	6.759	7.101	7.447	7.798
31	3.876	3.957	4.450	4.747	5.048	5.359	5.674	5.997	6.324	6.654	6.992	7.334	7.681
32	3.814	3.894	4.377	4.671	4.971	5.274	5.586	5.905	6.226	6.555	6.889	7.225	7.568
33	3.753	3.833	4.308	4.598	4.892	5.195	5.501	5.815	6.133	6.459	6.786	7.118	7.458
34	3.694	3.772	4.243	4.527	4.817	5.116	5.419	5.727	6.045	6.364	6.688	7.018	7.355
35	3.637	3.715	4.177	4.458	4.745	5.038	5.338	5.644	5.958	6.274	6.596	6.922	7.254
36	3.582	3.660	4.116	4.392	4.676	4.966	5.263	5.563	5.871	6.185	6.504	6.824	7.152
37	3.529	3.608	4.055	4.330	4.609	4.894	5.188	5.485	5.788	6.099	6.412	6.730	7.056
38	3.480	3.557	3.999	4.268	4.545	4.827	5.116	5.411	5.711	6.016	6.327	6.643	6.964
39	3.430	3.507	3.941	4.208	4.479	4.759	5.046	5.335	5.633	5.933	6.242	6.552	6.870
40	3.383	3.458	3.887	4.149	4.418	4.696	4.977	5.264	5.557	5.855	6.158	6.467	6.784
42	3.291	3.367	3.784	4.039	4.302	4.570	4.848	5.128	5.414	5.706	6.002	6.304	6.614
44	3.207	3.280	3.686	3.935	4.192	4.454	4.722	4.999	5.279	5.565	5.855	6.151	6.451
46	3.126	3.198	3.594	3.838	4.088	4.345	4.608	4.876	5.150	5.430	5.715	6.005	6.299
48	3.050	3.121	3.507	3.746	3.988	4.240	4.497	4.761	5.030	5.301	5.581	5.865	6.155
50	2.979	3.050	3.424	3.658	3.896	4.142	4.392	4.651	4.912	5.182	5.453	5.730	6.015
52	2.912	2.981	3.346	3.574	3.807	4.049	4.295	4.546	4.803	5.065	5.335	5.608	5.885
54	2.848	2.916	3.272	3.495	3.723	3.959	4.201	4.448	4.697	4.955	5.219	5.487	5.760
56	2.786	2.853	3.203	3.419	3.645	3.875	4.109	4.353	4.599	4.853	5.109	5.371	5.640
58	2.729	2.795	3.139	3.349	3.569	3.794	4.026	4.263	4.505	4.753	5.006	5.261	5.524
60	2.675	2.739	3.072	3.282	3.496	3.718	3.943	4.177	4.414	4.655	4.905	5.157	5.417
65	2.549	2.612	2.927	3.126	3.329	3.541	3.755	3.977	4.203	4.436	4.675	4.915	5.163
70	2.437	2.496	2.797	2.985	3.182	3.381	3.588	3.799	4.017	4.237	4.458	4.696	4.934
75	2.336	2.393	2.680	2.860	3.046	3.239	3.435	3.637	3.847	4.058	4.278	4.500	4.726

25	5.154	5.932	6.183	6.546	6.908	7.269	7.629	7.988	8.345	8.702	9.059	9.412	9.765
26	5.124	5.957	6.153	6.516	6.877	7.238	7.597	7.957	8.314	8.672	9.029	9.381	9.736
27	5.095	5.921	6.121	6.484	6.845	7.206	7.565	7.925	8.283	8.640	8.996	9.351	9.705
28	5.064	5.885	6.090	6.451	6.813	7.173	7.533	7.892	8.250	8.607	8.964	9.319	9.674
29	5.034	5.849	6.059	6.420	6.781	7.141	7.501	7.860	8.217	8.575	8.931	9.287	9.642
30	5.005	5.815	6.027	6.388	6.749	7.108	7.467	7.826	8.184	8.542	8.898	9.254	9.610
31	4.975	5.780	5.996	6.357	6.715	7.075	7.434	7.793	8.151	8.508	8.865	9.221	9.576
32	4.945	5.745	5.965	6.325	6.684	7.042	7.401	7.760	8.117	8.476	8.832	9.187	9.543
33	4.916	5.711	5.934	6.293	6.651	7.010	7.368	7.726	8.084	8.441	8.797	9.153	9.509
34	4.887	5.677	5.903	6.261	6.618	6.977	7.335	7.692	8.050	8.407	8.763	9.119	9.475
35	4.858	5.644	5.872	6.229	6.587	6.944	7.301	7.658	8.016	8.373	8.729	9.085	9.441
36	4.829	5.611	5.842	6.198	6.555	6.912	7.269	7.626	7.982	8.339	8.696	9.051	9.407
37	4.800	5.579	5.812	6.168	6.524	6.880	7.236	7.592	7.948	8.305	8.661	9.016	9.372
38	4.771	5.547	5.782	6.137	6.492	6.848	7.203	7.559	7.915	8.271	8.627	8.982	9.337
39	4.742	5.515	5.752	6.106	6.460	6.815	7.171	7.526	7.881	8.236	8.592	8.947	9.302
40	4.713	5.483	5.723	6.075	6.429	6.784	7.138	7.493	7.848	8.203	8.557	8.912	9.268
42	4.684	5.453	5.695	6.046	6.399	6.754	7.108	7.462	7.817	8.172	8.527	8.882	9.237
44	4.655	5.423	5.668	6.019	6.372	6.726	7.080	7.434	7.788	8.143	8.497	8.852	9.207
46	4.626	5.393	5.640	5.991	6.344	6.697	7.051	7.405	7.759	8.113	8.467	8.821	9.176
48	4.597	5.363	5.612	5.963	6.315	6.668	7.021	7.375	7.728	8.082	8.436	8.790	9.144
50	4.568	5.333	5.584	5.935	6.287	6.640	6.993	7.346	7.699	8.052	8.405	8.758	9.111
52	4.539	5.303	5.556	5.907	6.259	6.612	6.965	7.318	7.671	8.024	8.377	8.730	9.083
54	4.510	5.273	5.528	5.879	6.231	6.584	6.937	7.290	7.643	7.996	8.349	8.702	9.055
56	4.481	5.243	5.499	5.850	6.202	6.555	6.908	7.261	7.614	7.967	8.320	8.673	9.026
58	4.452	5.213	5.470	5.821	6.173	6.526	6.879	7.232	7.585	7.938	8.291	8.644	8.997
60	4.423	5.184	5.442	5.793	6.145	6.498	6.851	7.204	7.557	7.910	8.263	8.616	

TABLE 4.- Z-PANEL PROPERTIES - Concluded $\left[\frac{t_w}{t_b} = 0.79; \frac{b_A}{t_w} = 9.8; \frac{b_F}{b_w} = 0.4; \frac{r_A}{t_w} = 3; \frac{r_F}{t_w} = 4; \frac{d}{t_b} = 1.93; \frac{p}{t_b} = 12.3 \right]$

$\frac{b_F}{t_b}$	$\frac{b_w}{t_b}$	33	34	35	36	37	38	39	40	41	42	43	44	45	
25	S1	2.312	2.347	2.382	2.417	2.452	2.487	2.522	2.557	2.592	2.627	2.662	2.697	2.732	
26		2.262	2.295	2.329	2.363	2.397	2.430	2.464	2.497	2.531	2.564	2.598	2.631	2.665	
27		2.216	2.247	2.280	2.312	2.345	2.377	2.410	2.442	2.474	2.506	2.539	2.571	2.604	
28		2.171	2.203	2.234	2.265	2.297	2.328	2.359	2.390	2.422	2.453	2.484	2.515	2.546	
29		2.131	2.161	2.191	2.222	2.252	2.282	2.312	2.342	2.372	2.402	2.433	2.463	2.493	
30		2.093	2.123	2.152	2.181	2.210	2.239	2.268	2.297	2.327	2.356	2.385	2.414	2.443	
31		2.058	2.086	2.115	2.143	2.171	2.199	2.228	2.256	2.284	2.312	2.340	2.368	2.397	
32		2.026	2.053	2.080	2.107	2.135	2.162	2.189	2.216	2.243	2.271	2.299	2.326	2.353	
33		1.995	2.021	2.048	2.074	2.101	2.127	2.153	2.179	2.206	2.232	2.259	2.285	2.312	
34		1.965	1.991	2.017	2.042	2.068	2.093	2.119	2.145	2.171	2.196	2.222	2.248	2.274	
35		1.937	1.962	1.987	2.012	2.037	2.062	2.087	2.112	2.137	2.162	2.187	2.212	2.237	
36		1.912	1.936	1.960	1.984	2.009	2.033	2.057	2.081	2.106	2.130	2.154	2.178	2.203	
37		1.887	1.910	1.934	1.957	1.981	2.005	2.029	2.052	2.076	2.099	2.123	2.146	2.170	
38		1.863	1.886	1.909	1.932	1.955	1.978	2.001	2.024	2.047	2.070	2.093	2.116	2.139	
39		1.842	1.864	1.886	1.908	1.931	1.953	1.976	1.998	2.021	2.043	2.066	2.088	2.110	
40		1.820	1.842	1.864	1.886	1.908	1.929	1.951	1.973	1.995	2.017	2.039	2.060	2.082	
41	1.781	1.802	1.823	1.844	1.865	1.885	1.906	1.927	1.948	1.968	1.989	2.010	2.031		
42	1.746	1.765	1.785	1.805	1.825	1.845	1.865	1.885	1.905	1.924	1.944	1.964	1.984		
43	1.713	1.732	1.751	1.770	1.789	1.808	1.827	1.846	1.865	1.884	1.903	1.922	1.941		
44	1.683	1.702	1.720	1.738	1.756	1.774	1.793	1.811	1.829	1.847	1.866	1.884	1.902		
45	1.657	1.674	1.692	1.709	1.726	1.743	1.761	1.778	1.796	1.813	1.831	1.848	1.866		
50	S1	1.631	1.648	1.665	1.681	1.698	1.715	1.732	1.748	1.765	1.782	1.799	1.816	1.833	
51		1.607	1.624	1.640	1.656	1.672	1.688	1.705	1.721	1.737	1.753	1.770	1.786	1.802	
52		1.586	1.601	1.617	1.633	1.649	1.664	1.680	1.695	1.711	1.726	1.742	1.757	1.773	
53		1.567	1.581	1.596	1.611	1.626	1.641	1.656	1.671	1.686	1.701	1.716	1.731	1.746	
60		1.547	1.561	1.576	1.590	1.605	1.620	1.635	1.649	1.664	1.678	1.693	1.707	1.722	
65		1.505	1.518	1.532	1.545	1.559	1.572	1.586	1.599	1.613	1.626	1.640	1.653	1.666	
70	S1	1.469	1.481	1.494	1.506	1.519	1.531	1.544	1.556	1.569	1.581	1.594	1.606	1.619	
75		1.438	1.449	1.461	1.472	1.484	1.496	1.508	1.519	1.531	1.542	1.554	1.566	1.578	
25		I1/S1	8.815	9.195	9.578	9.965	10.36	10.75	11.15	11.55	11.95	12.35	12.75	13.17	13.59
26			8.672	9.050	9.448	9.809	10.19	10.59	10.98	11.38	11.77	12.18	12.58	12.99	13.40
27			8.532	8.909	9.282	9.662	10.04	10.43	10.82	11.21	11.61	12.01	12.40	12.81	13.21
28			8.406	8.770	9.142	9.518	9.893	10.28	10.66	11.05	11.44	11.84	12.23	12.63	13.04
29	8.277		8.641	9.008	9.376	9.751	10.13	10.51	10.90	11.29	11.68	12.07	12.46	12.86	
30	8.154		8.510	8.873	9.241	9.612	9.987	10.37	10.75	11.13	11.52	11.91	12.30	12.70	
31	8.033		8.389	8.745	9.109	9.477	9.848	10.22	10.60	10.98	11.36	11.75	12.14	12.53	
32	7.913		8.265	8.622	8.983	9.343	9.711	10.08	10.46	10.84	11.21	11.59	11.98	12.37	
33	7.800		8.149	8.499	8.856	9.213	9.579	9.948	10.32	10.69	11.07	11.45	11.83	12.22	
34	7.694		8.036	8.383	8.738	9.092	9.455	9.817	10.18	10.55	10.93	11.30	11.68	12.06	
35	7.589		7.929	8.274	8.622	8.974	9.330	9.690	10.05	10.42	10.79	11.16	11.54	11.92	
36	7.482		7.819	8.161	8.507	8.853	9.207	9.564	9.926	10.29	10.65	11.02	11.40	11.77	
37	7.383		7.719	8.055	8.399	8.742	9.090	9.441	9.800	10.16	10.52	10.89	11.26	11.63	
38	7.289		7.619	7.953	8.291	8.633	8.979	9.328	9.681	10.04	10.40	10.76	11.13	11.50	
39	7.190		7.518	7.850	8.186	8.522	8.867	9.210	9.562	9.913	10.27	10.63	10.99	11.36	
40	7.102		7.424	7.751	8.081	8.416	8.759	9.102	9.448	9.797	10.15	10.51	10.87	11.23	
41	6.925	7.241	7.561	7.885	8.214	8.549	8.885	9.225	9.568	9.919	10.27	10.62	10.98		
42	6.756	7.070	7.384	7.702	8.034	8.369	8.700	9.035	9.371	9.711	10.05	10.39	10.74		
43	6.599	6.903	7.212	7.524	7.841	8.162	8.487	8.815	9.148	9.483	9.823	10.17	10.51		
44	6.449	6.745	7.048	7.356	7.668	7.984	8.300	8.623	8.951	9.282	9.612	9.950	10.29		
50	I1/S1	6.301	6.595	6.890	7.193	7.501	7.812	8.124	8.443	8.762	9.089	9.414	9.748	10.08	
51		6.167	6.453	6.744	7.043	7.342	7.646	7.953	8.269	8.584	8.902	9.221	9.549	9.878	
52		6.038	6.317	6.604	6.896	7.192	7.491	7.791	8.098	8.410	8.725	9.038	9.360	9.686	
53		5.911	6.186	6.450	6.754	7.042	7.339	7.635	7.939	8.243	8.555	8.866	9.185	9.503	
60		5.788	6.063	6.340	6.621	6.906	7.196	7.489	7.786	8.087	8.392	8.700	9.012	9.327	
65		5.678	5.947	6.217	6.495	6.774	7.056	7.320	7.591	7.907	8.233	8.544	8.844	9.151	
70	I1/S1	5.413	5.670	5.929	6.195	6.462	6.737	7.011	7.294	7.576	7.866	8.156	8.453	8.751	
75		5.174	5.421	5.669	5.925	6.182	6.446	6.711	6.983	7.255	7.535	7.811	8.101	8.387	
25		S2	10.12	10.47	10.82	11.17	11.51	11.86	12.21	12.55	12.89	13.23	13.57	13.91	14.25
26			10.19	10.44	10.79	11.14	11.49	11.83	12.18	12.53	12.87	13.21	13.56	13.90	14.24
27			10.06	10.41	10.76	11.11	11.46	11.81	12.16	12.50	12.85	13.19	13.53	13.88	14.22
28			10.03	10.38	10.73	11.08	11.43	11.78	12.13	12.48	12.82	13.17	13.51	13.85	14.20
29	9.996		10.35	10.70	11.05	11.40	11.75	12.10	12.45	12.80	13.14	13.49	13.83	14.17	
30	9.964		10.32	10.67	11.02	11.37	11.72	12.07	12.42	12.77	13.11	13.46	13.81	14.15	
31	9.931		10.29	10.64	10.99	11.34	11.69	12.04	12.39	12.74	13.09	13.43	13.78	14.12	
32	9.897		10.25	10.61	10.96	11.31	11.66	12.01	12.36	12.71	13.06	13.40	13.75	14.10	
33	9.864		10.22	10.57	10.93	11.27	11.63	11.98	12.33	12.68	13.03	13.38	13.72	14.07	
34	9.830		10.18	10.54	10.89	11.24	11.60	11.95	12.30	12.65	13.00	13.35	13.69	14.04	
35	9.796		10.15	10.50	10.86	11.21	11.56	11.92	12.27	12.62	12.97	13.31	13.66	14.01	
36	9.761		10.12	10.47	10.82	11.18	11.53	11.88	12.23	12.58	12.93	13.28	13.63	13.98	
37	9.727		10.08	10.44	10.79	11.14	11.50	11.85	12.20	12.55	12.90	13.25	13.60	13.95	
38	9.693		10.05	10.40	10.76	11.11	11.46	11.81	12.17	12.52	12.87	13.21	13.57	13.92	
39	9.657		10.01	10.37	10.72	11.07	11.43	11.78	12.13	12.48	12.84	13.19	13.54	13.89	
40	9.623		9.977	10.33	10.69	11.04	11.39	11.75	12.10	12.45	12.80	13.15	13.50	13.85	
41	9.553	9.907	10.26	10.61	10.97	11.32	11.68	12.03	12.38	12.73	13.08	13.43	13.79		
42	9.482	9.837	10.19	10.54	10.89	11.25	11.60								

TABLE 5.- Z-PANEL PROPERTIES $\left[\frac{b_A}{b_B} = 1.00; \frac{b_A}{b_B} = 8.6; \frac{b_T}{b_W} = 0.4; \frac{r_A}{r_W} = 3; \frac{r_T}{r_W} = 4; \frac{d}{b_B} = 1.95; \frac{p}{b_B} = 11.7 \right]$

$\frac{b_A}{b_B}$	$\frac{b_T}{b_W}$	20	21	22	23	24	25	26	27	28	29	30	31	32
25		2.327	2.383	2.439	2.495	2.551	2.607	2.663	2.719	2.775	2.831	2.887	2.943	2.999
26		2.276	2.330	2.383	2.437	2.491	2.545	2.599	2.653	2.706	2.760	2.814	2.868	2.922
27		2.228	2.280	2.332	2.384	2.436	2.488	2.540	2.591	2.643	2.695	2.747	2.799	2.851
28		2.185	2.235	2.285	2.335	2.385	2.435	2.485	2.535	2.585	2.635	2.685	2.735	2.785
29		2.144	2.192	2.240	2.289	2.337	2.385	2.433	2.482	2.530	2.578	2.626	2.675	2.723
30		2.106	2.152	2.198	2.246	2.292	2.339	2.386	2.432	2.479	2.526	2.572	2.619	2.666
31		2.070	2.115	2.160	2.205	2.251	2.296	2.341	2.386	2.432	2.476	2.522	2.567	2.612
32		2.036	2.080	2.124	2.168	2.211	2.255	2.299	2.343	2.386	2.430	2.474	2.517	2.561
33		2.005	2.048	2.090	2.132	2.175	2.217	2.260	2.302	2.344	2.387	2.429	2.472	2.514
34		1.975	2.017	2.058	2.099	2.140	2.181	2.223	2.264	2.305	2.346	2.387	2.429	2.470
35		1.948	1.988	2.028	2.068	2.108	2.148	2.188	2.228	2.268	2.308	2.348	2.388	2.428
36		1.921	1.960	1.999	2.038	2.077	2.116	2.155	2.194	2.232	2.271	2.310	2.349	2.388
37		1.896	1.934	1.972	2.010	2.048	2.086	2.123	2.161	2.199	2.237	2.275	2.313	2.350
38		1.873	1.910	1.946	1.983	2.020	2.057	2.094	2.131	2.168	2.204	2.241	2.278	2.315
39		1.850	1.886	1.922	1.958	1.994	2.030	2.066	2.102	2.138	2.174	2.209	2.245	2.281
40		1.828	1.864	1.899	1.934	1.969	2.004	2.039	2.074	2.109	2.144	2.179	2.214	2.249
41		1.790	1.823	1.856	1.890	1.923	1.956	1.990	2.023	2.056	2.090	2.123	2.157	2.190
42		1.754	1.786	1.817	1.849	1.881	1.913	1.945	1.976	2.008	2.040	2.072	2.104	2.136
43		1.721	1.751	1.782	1.812	1.843	1.873	1.904	1.934	1.964	1.995	2.025	2.056	2.086
44		1.691	1.720	1.749	1.778	1.808	1.837	1.866	1.895	1.924	1.953	1.983	2.012	2.041
45		1.663	1.691	1.719	1.747	1.775	1.803	1.831	1.859	1.887	1.915	1.943	1.971	1.999
46		1.638	1.665	1.692	1.719	1.746	1.772	1.799	1.826	1.853	1.880	1.907	1.934	1.961
47		1.614	1.640	1.666	1.692	1.718	1.744	1.770	1.796	1.822	1.848	1.873	1.899	1.925
48		1.592	1.617	1.642	1.667	1.692	1.717	1.742	1.767	1.792	1.817	1.842	1.867	1.892
49		1.572	1.596	1.620	1.644	1.668	1.693	1.717	1.741	1.765	1.789	1.813	1.837	1.861
50		1.553	1.576	1.599	1.623	1.646	1.669	1.693	1.716	1.739	1.763	1.786	1.810	1.833
51		1.510	1.532	1.553	1.575	1.596	1.618	1.639	1.661	1.683	1.704	1.726	1.748	1.769
52		1.474	1.494	1.514	1.534	1.554	1.574	1.594	1.614	1.634	1.654	1.674	1.694	1.714
53		1.442	1.461	1.480	1.498	1.517	1.536	1.554	1.573	1.592	1.610	1.629	1.648	1.666
54		6.576	7.044	7.519	8.003	8.493	8.990	9.493	10.00	10.52	11.03	11.56	12.09	12.62
55		6.473	6.935	7.408	7.886	8.371	8.862	9.360	9.863	10.38	10.89	11.41	11.93	12.46
56		6.376	6.833	7.298	7.770	8.250	8.737	9.230	9.732	10.24	10.75	11.26	11.78	12.30
57		6.278	6.729	7.190	7.658	8.133	8.615	9.104	9.599	10.10	10.61	11.12	11.63	12.15
58		6.185	6.633	7.089	7.550	8.021	8.500	8.985	9.475	9.970	10.47	10.98	11.49	12.01
59		6.095	6.539	6.988	7.445	7.914	8.385	8.864	9.352	9.843	10.34	10.84	11.35	11.86
60		6.008	6.446	6.892	7.346	7.805	8.274	8.750	9.232	9.716	10.21	10.71	11.21	11.72
61		5.926	6.357	6.797	7.246	7.705	8.168	8.638	9.114	9.600	10.09	10.58	11.08	11.59
62		5.842	6.268	6.706	7.152	7.602	8.063	8.527	9.003	9.483	9.965	10.46	10.95	11.45
63		5.764	6.185	6.617	7.057	7.506	7.962	8.421	8.890	9.366	9.848	10.33	10.82	11.32
64		5.684	6.103	6.530	6.966	7.409	7.860	8.318	8.782	9.253	9.730	10.21	10.70	11.19
65		5.611	6.025	6.448	6.879	7.317	7.764	8.217	8.677	9.147	9.620	10.10	10.58	11.07
66		5.539	5.948	6.366	6.793	7.227	7.669	8.122	8.578	9.040	9.508	9.982	10.46	10.95
67		5.466	5.871	6.288	6.711	7.141	7.579	8.024	8.476	8.934	9.402	9.873	10.35	10.83
68		5.392	5.790	6.210	6.628	7.055	7.489	7.930	8.378	8.833	9.294	9.765	10.24	10.71
69		5.322	5.723	6.135	6.549	6.972	7.403	7.840	8.285	8.736	9.194	9.657	10.13	10.60
70		5.252	5.652	6.061	6.475	6.891	7.325	7.763	8.201	8.647	9.094	9.551	10.01	10.48
71		5.180	5.578	5.984	6.392	6.805	7.224	7.648	8.077	8.514	8.957	9.405	9.858	10.31
72		5.108	5.504	5.910	6.318	6.731	7.149	7.572	8.000	8.433	8.871	9.314	9.762	10.21
73		5.036	5.430	5.834	6.240	6.651	7.066	7.486	7.911	8.341	8.776	9.215	9.659	10.10
74		4.964	5.356	5.760	6.166	6.577	6.992	7.411	7.835	8.264	8.698	9.137	9.581	10.03
75		4.892	5.282	5.684	6.090	6.500	6.914	7.332	7.755	8.183	8.616	9.054	9.497	9.940
76		4.820	5.208	5.610	6.016	6.425	6.838	7.255	7.677	8.104	8.536	8.973	9.415	9.858
77		4.748	5.135	5.536	5.942	6.351	6.763	7.179	7.599	8.024	8.454	8.889	9.328	9.771
78		4.676	5.062	5.462	5.868	6.277	6.690	7.106	7.525	7.948	8.376	8.809	9.246	9.689
79		4.604	4.989	5.388	5.794	6.202	6.612	7.025	7.441	7.860	8.283	8.710	9.141	9.576
80		4.532	4.916	5.314	5.719	6.126	6.536	6.949	7.364	7.782	8.204	8.630	9.060	9.495
81		4.460	4.843	5.240	5.644	6.050	6.459	6.870	7.283	7.699	8.119	8.543	8.971	9.404
82		4.388	4.770	5.166	5.569	5.974	6.381	6.790	7.201	7.615	8.033	8.455	8.881	9.312
83		4.316	4.697	5.092	5.494	5.898	6.304	6.712	7.122	7.535	7.951	8.371	8.795	9.224
84		4.244	4.624	5.018	5.419	5.822	6.228	6.636	7.046	7.459	7.875	8.294	8.717	9.144
85		4.172	4.551	4.944	5.344	5.746	6.151	6.558	6.967	7.378	7.791	8.208	8.629	9.054
86		4.100	4.478	4.870	5.269	5.670	6.073	6.478	6.885	7.294	7.705	8.119	8.537	8.959
87		4.028	4.405	4.796	5.194	5.594	5.997	6.402	6.809	7.218	7.629	8.043	8.461	8.882
88		3.956	4.332	4.722	5.119	5.518	5.920	6.325	6.732	7.141	7.551	7.964	8.381	8.799
89		3.884	4.259	4.648	5.044	5.442	5.843	6.247	6.653	7.061	7.471	7.884	8.299	8.717
90		3.812	4.186	4.574	4.969	5.366	5.766	6.169	6.574	6.981	7.390	7.802	8.217	8.634
91		3.740	4.113	4.500	4.894	5.289	5.688	6.089	6.492	6.897	7.304	7.714	8.127	8.542
92		3.668	4.040	4.426	4.819	5.213	5.611	6.011	6.413	6.817	7.223	7.632	8.044	8.459
93		3.596	3.967	4.352	4.744	5.137	5.534	5.933	6.334	6.737	7.142	7.549	7.959	8.372
94		3.524	3.894	4.278	4.669	5.061	5.457	5.854	6.253	6.654	7.057	7.463	7.871	8.282
95		3.452	3.821	4.204	4.594	4.985	5.380	5.776	6.174	6.574	6.976	7.380	7.787	8.197
96		3.380	3.748	4.130	4.519	4.909	5.302	5.696	6.092	6.489	6.888	7.289	7.692	8.098
97		3.308	3.675	4.056	4.444	4.833	5.225	5.618	6.013	6.409	6.807	7.207	7.609	8.014
98		3.236	3.602	3.982	4.369	4.757	5.148	5.540	5.934	6.329	6.726	7.125	7.526	7.929
99		3.164	3.529	3.908	4.294	4.681	5.071	5.462	5.855	6.249	6.645	7.043	7.443	7.845
100		3.092	3.456	3.834	4.219	4.605	4.994	5.384	5.776	6.169	6.564	6.961	7.360	7.761

TABLE 5.- Z-PANGL PROPERTIES - Concluded $\left[\frac{t_w}{t_s} = 1.00; \frac{b_A}{b_w} = 8.6; \frac{b_T}{b_w} = 0.4; \frac{r_A}{r_w} = 3; \frac{r_T}{r_w} = 4; \frac{d}{t_s} = 1.95; \frac{p}{t_s} = 11.7 \right]$

$\frac{b_T}{b_w}$		33	34	35	36	37	38	39	40	41	42	43	44	45	
25	$\frac{t_w}{t_s}$	3.055	3.111	3.167	3.223	3.279	3.335	3.391	3.447	3.503	3.559	3.615	3.671	3.727	
26		2.976	3.030	3.084	3.137	3.191	3.245	3.299	3.353	3.407	3.460	3.514	3.568	3.622	
27		2.903	2.954	3.006	3.058	3.110	3.162	3.214	3.265	3.317	3.369	3.421	3.473	3.525	
28		2.835	2.885	2.935	2.985	3.035	3.085	3.135	3.185	3.235	3.285	3.335	3.385	3.435	
29		2.773	2.820	2.866	2.916	2.965	3.013	3.061	3.109	3.156	3.206	3.254	3.302	3.351	
30		2.713	2.759	2.806	2.852	2.899	2.946	2.993	3.039	3.086	3.132	3.179	3.226	3.273	
31		2.656	2.702	2.747	2.792	2.838	2.883	2.928	2.973	3.018	3.063	3.109	3.154	3.199	
32		2.604	2.649	2.692	2.736	2.780	2.824	2.868	2.911	2.955	2.999	3.043	3.086	3.130	
33		2.557	2.599	2.642	2.684	2.727	2.769	2.811	2.854	2.896	2.938	2.981	3.023	3.066	
34		2.512	2.552	2.593	2.634	2.676	2.717	2.758	2.799	2.840	2.881	2.923	2.964	3.005	
35		2.468	2.508	2.548	2.588	2.628	2.668	2.708	2.748	2.788	2.828	2.868	2.908	2.948	
36		2.427	2.466	2.505	2.544	2.583	2.621	2.660	2.699	2.738	2.777	2.816	2.855	2.894	
37		2.388	2.426	2.464	2.502	2.540	2.578	2.616	2.653	2.691	2.729	2.767	2.805	2.843	
38		2.352	2.389	2.426	2.462	2.499	2.536	2.573	2.610	2.647	2.683	2.720	2.757	2.794	
39		2.317	2.353	2.389	2.425	2.461	2.497	2.533	2.568	2.604	2.640	2.676	2.712	2.748	
40		2.284	2.319	2.354	2.389	2.424	2.459	2.494	2.529	2.564	2.599	2.634	2.669	2.704	
41		2.251	2.285	2.319	2.353	2.387	2.421	2.455	2.489	2.523	2.557	2.591	2.625	2.659	
42		2.217	2.251	2.285	2.319	2.353	2.387	2.421	2.455	2.489	2.523	2.557	2.591	2.625	
43		2.183	2.217	2.251	2.285	2.319	2.353	2.387	2.421	2.455	2.489	2.523	2.557	2.591	
44		2.149	2.183	2.217	2.251	2.285	2.319	2.353	2.387	2.421	2.455	2.489	2.523	2.557	
45	2.115	2.149	2.183	2.217	2.251	2.285	2.319	2.353	2.387	2.421	2.455	2.489	2.523		
50	$\frac{t_w}{t_s}$	2.070	2.099	2.129	2.158	2.187	2.216	2.245	2.274	2.304	2.333	2.362	2.391	2.420	
51		2.027	2.055	2.083	2.111	2.139	2.167	2.195	2.223	2.251	2.279	2.307	2.335	2.362	
52		1.988	2.015	2.042	2.069	2.096	2.122	2.149	2.176	2.203	2.230	2.257	2.284	2.311	
53		1.951	1.977	2.003	2.029	2.055	2.081	2.107	2.133	2.160	2.185	2.211	2.236	2.262	
54		1.917	1.942	1.967	1.992	2.017	2.042	2.067	2.092	2.117	2.142	2.168	2.192	2.217	
55		1.885	1.910	1.934	1.958	1.982	2.006	2.031	2.055	2.079	2.103	2.127	2.151	2.175	
60		1.857	1.879	1.903	1.926	1.950	1.973	1.997	2.020	2.043	2.066	2.090	2.113	2.137	
65		1.791	1.812	1.834	1.855	1.877	1.898	1.920	1.941	1.963	1.984	2.006	2.027	2.049	
70		1.734	1.754	1.774	1.794	1.814	1.834	1.854	1.874	1.894	1.914	1.934	1.954	1.974	
75		1.685	1.704	1.723	1.741	1.758	1.776	1.796	1.816	1.835	1.853	1.872	1.890	1.909	
25		$\frac{t_w}{t_s}$	13.16	13.70	14.24	14.79	15.34	15.89	16.45	17.01	17.57	18.14	18.71	19.28	19.85
26			12.99	13.53	14.07	14.62	15.16	15.71	16.27	16.82	17.38	17.95	18.51	19.07	19.64
27			12.83	13.37	13.91	14.44	14.99	15.53	16.08	16.64	17.20	17.75	18.31	18.88	19.44
28			12.68	13.21	13.74	14.28	14.82	15.36	15.91	16.45	17.01	17.56	18.12	18.68	19.24
29			12.52	13.05	13.58	14.12	14.65	15.19	15.73	16.28	16.77	17.38	17.94	18.49	19.05
30			12.38	12.90	13.42	13.96	14.49	15.02	15.56	16.11	16.65	17.20	17.75	18.30	18.86
31			12.24	12.75	13.28	13.80	14.35	14.86	15.40	15.94	16.48	17.03	17.57	18.12	18.68
32			12.10	12.61	13.13	13.65	14.18	14.70	15.23	15.77	16.31	16.85	17.40	17.95	18.50
33			11.96	12.47	12.98	13.50	14.02	14.55	15.08	15.61	16.15	16.69	17.23	17.77	18.32
34			11.82	12.33	12.84	13.36	13.87	14.39	14.92	15.45	15.98	16.52	17.06	17.60	18.14
35	11.69		12.19	12.70	13.21	13.73	14.24	14.77	15.29	15.82	16.36	16.89	17.43	17.97	
36	11.56		12.06	12.56	13.07	13.58	14.10	14.62	15.14	15.67	16.20	16.73	17.27	17.80	
37	11.44		11.94	12.43	12.94	13.44	13.96	14.47	15.00	15.52	16.04	16.57	17.10	17.64	
38	11.32		11.81	12.30	12.81	13.31	13.82	14.33	14.85	15.39	15.89	16.42	16.95	17.48	
39	11.20		11.69	12.18	12.67	13.18	13.68	14.19	14.71	15.22	15.74	16.27	16.79	17.32	
40	11.08		11.57	12.05	12.55	13.05	13.55	14.06	14.57	15.08	15.60	16.12	16.64	17.17	
41	10.85		11.33	11.81	12.30	12.79	13.29	13.79	14.29	14.80	15.31	15.82	16.34	16.86	
42	10.63		11.11	11.58	12.06	12.55	13.04	13.53	14.03	14.53	15.03	15.54	16.06	16.57	
43	10.43		10.89	11.36	11.84	12.31	12.80	13.28	13.78	14.27	14.77	15.27	15.78	16.29	
44	10.23		10.69	11.15	11.62	12.09	12.57	13.05	13.54	14.02	14.51	15.01	15.51	16.02	
50	$\frac{t_w}{t_s}$	10.04	10.49	10.95	11.41	11.87	12.35	12.82	13.30	13.78	14.27	14.76	15.26	15.79	
51		9.851	10.30	10.75	11.20	11.66	12.13	12.60	13.07	13.55	14.03	14.52	15.01	15.50	
52		9.675	10.11	10.56	11.01	11.46	11.92	12.39	12.85	13.32	13.80	14.28	14.77	15.26	
53		9.505	9.938	10.38	10.82	11.27	11.72	12.18	12.65	13.11	13.58	14.05	14.54	15.02	
54		9.342	9.766	10.20	10.64	11.08	11.53	11.98	12.44	12.90	13.37	13.84	14.31	14.79	
60		9.176	9.605	10.03	10.46	10.90	11.34	11.79	12.23	12.70	13.16	13.62	14.09	14.56	
65		8.973	9.405	9.827	10.25	10.67	11.10	11.54	11.98	12.42	12.87	13.32	13.78	14.24	
70		8.764	9.196	9.621	10.05	10.47	10.90	11.34	11.78	12.22	12.67	13.12	13.58	14.04	
75		8.549	8.981	9.406	9.831	10.25	10.68	11.11	11.55	11.99	12.43	12.87	13.32	13.77	
25		$\frac{t_w}{t_s}$	13.04	13.46	13.89	14.31	14.73	15.15	15.57	15.99	16.40	16.81	17.22	17.63	18.04
26			13.03	13.46	13.89	14.31	14.73	15.15	15.57	15.99	16.41	16.82	17.23	17.64	18.05
27			13.02	13.45	13.88	14.31	14.73	15.15	15.57	15.99	16.41	16.83	17.24	17.65	18.06
28			13.01	13.45	13.87	14.30	14.73	15.15	15.57	15.99	16.41	16.83	17.25	17.66	18.07
29			13.00	13.44	13.87	14.30	14.72	15.15	15.57	15.99	16.41	16.83	17.25	17.66	18.08
30			12.99	13.42	13.86	14.29	14.71	15.14	15.57	15.99	16.41	16.83	17.25	17.67	18.08
31			12.98	13.41	13.85	14.28	14.70	15.13	15.56	15.98	16.41	16.83	17.25	17.67	18.08
32			12.96	13.40	13.83	14.27	14.70	15.12	15.55	15.98	16.40	16.82	17.25	17.67	18.08
33			12.95	13.38	13.82	14.25	14.68	15.11	15.54	15.97	16.40	16.82	17.24	17.66	18.08
34			12.93	13.37	13.80	14.24	14.67	15.10	15.53	15.96	16.39	16.81	17.24	17.66	18.08
35			12.91	13.35	13.79	14.22	14.66	15.09	15.52	15.95	16.38	16.80	17.23	17.65	18.07
36	12.89		13.33	13.77	14.21	14.64	15.08	15.51	15.94	16.37	16.80	17.22	17.64	18.07	
37	12.87		13.31	13.75	14.19	14.63	15.06	15.49	15.92	16.35	16.78	17.21	17.63	18.06	
38	12.85		13.29	13.73	14.17	14.61	15.04	15.48	15.91	16.34	16.77	17.20	17.62	18.05	
39	12.83		13.27	13.71	14.15	14.59	15.03	15.46	15.89	16.33	16.76	17.19	17.61	18.04	
40	12.81		13.25	13.69	14.13	14.57	15.01	15.44	15.88	16.31	16.74	17.17	17.60	18.03	
41	12.76		13.21	13.65	14.09	14.53	14.97	15.41	15.84	16.28	16.71	17.14	17.57	18.00	
42	12.71		13.16	13.60	14.05	14.49	14.93	15.37	15.80	16.24	16.67	17.11	17.54	17.97	
43	12.67		13.11	13.56	14.00	14.44	14.88	15.32	15.76	16.20	16.64	17.07	17.51		

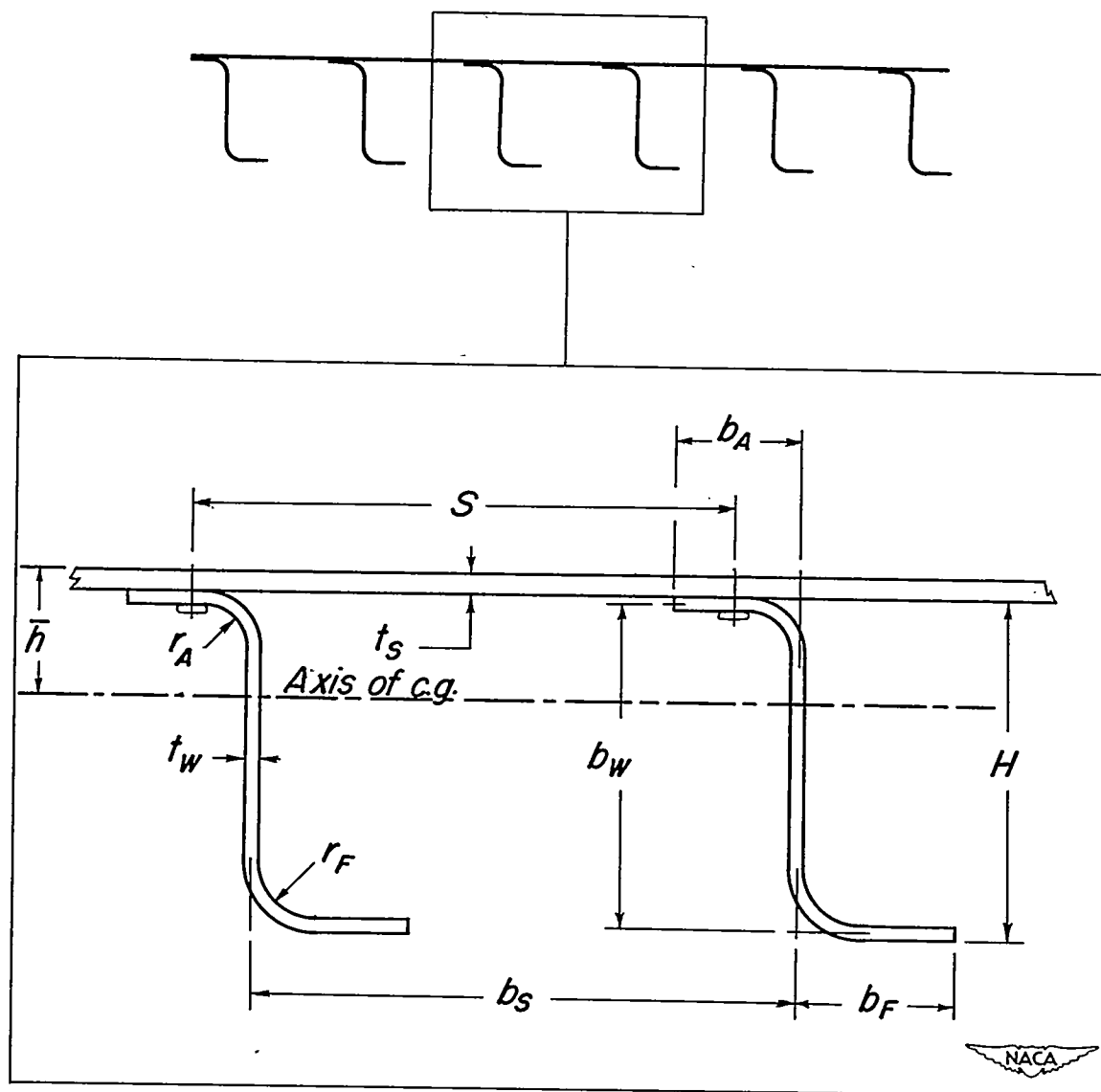


Figure 1. - Symbols for panel dimensions.

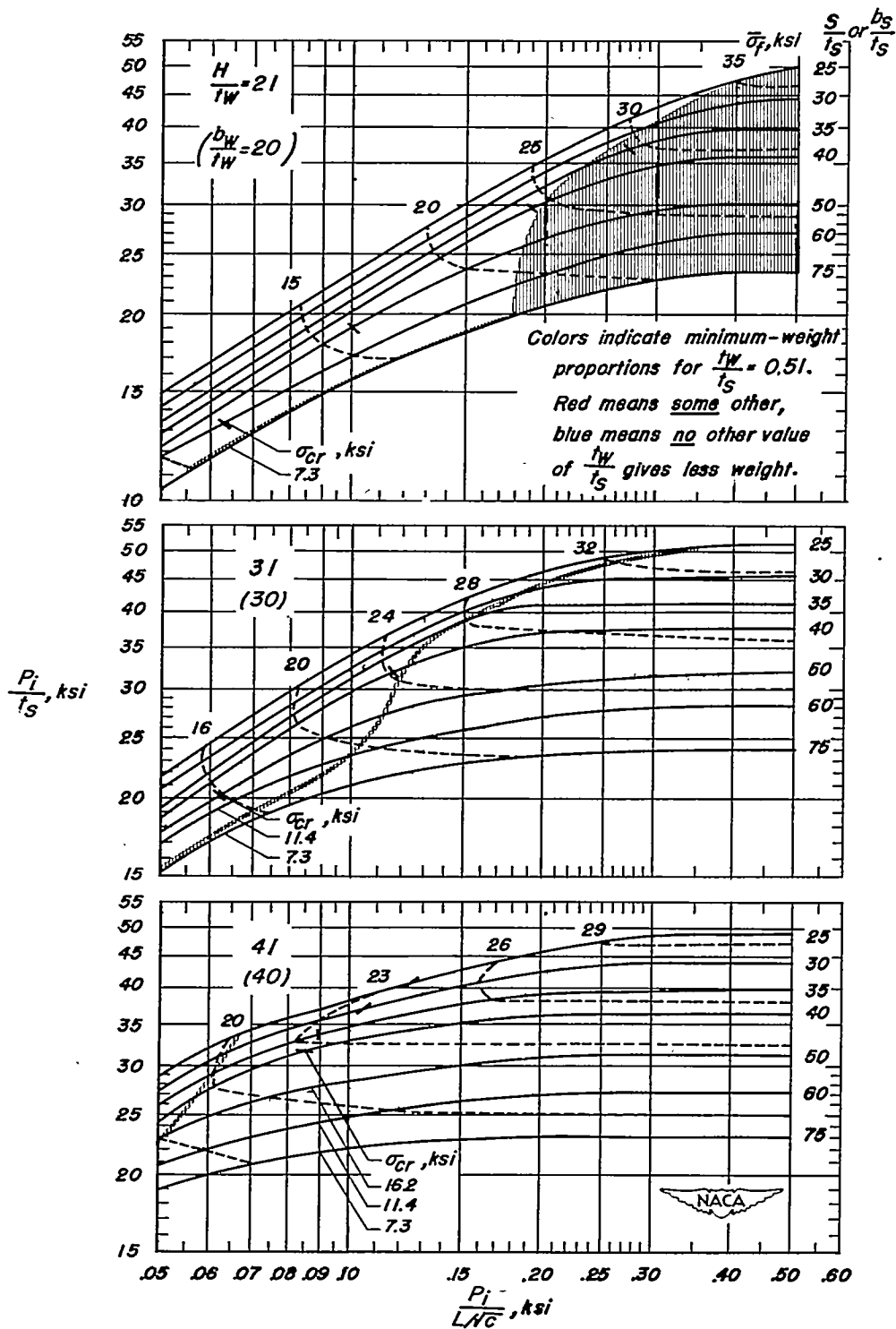
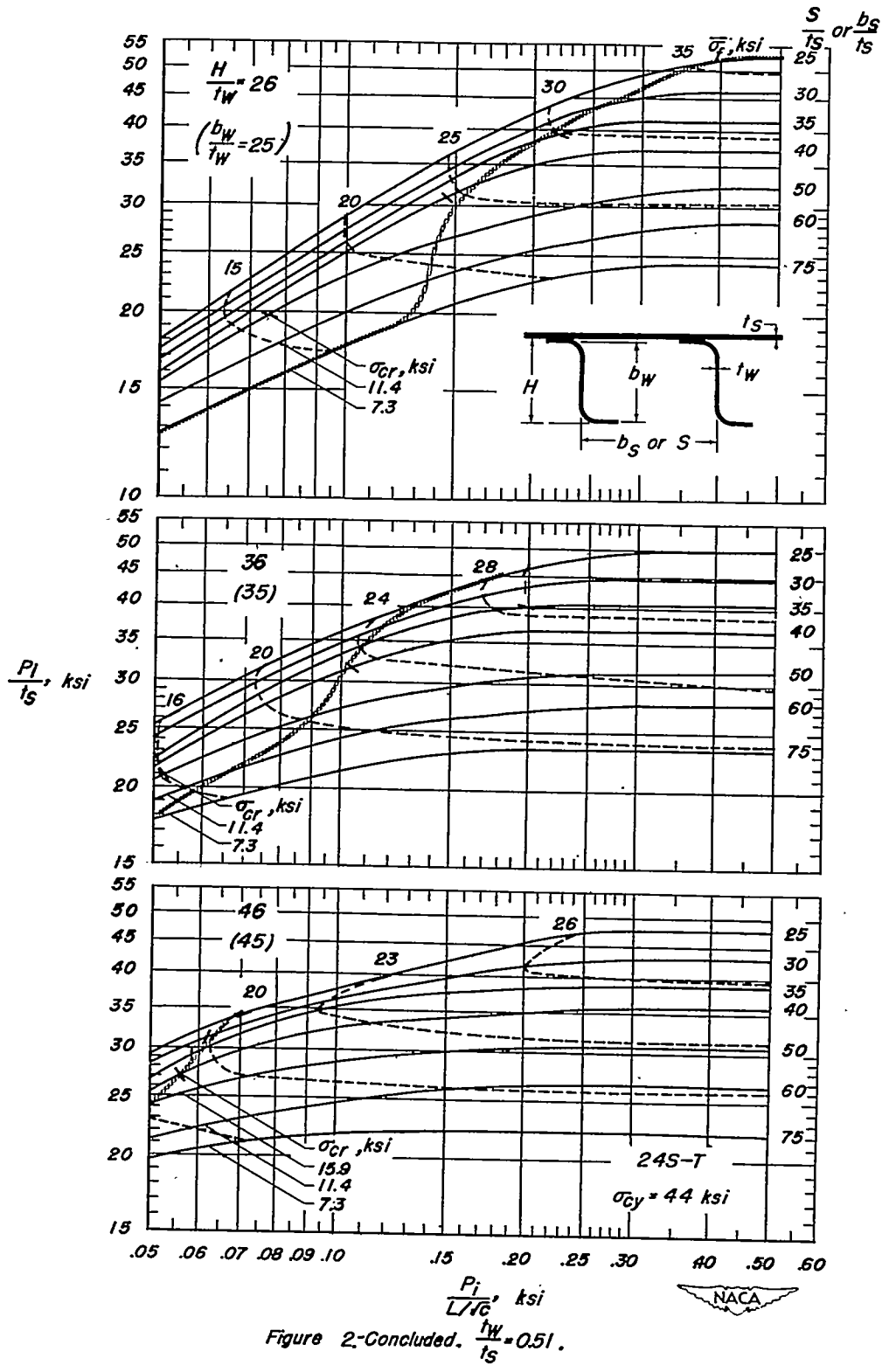


Figure 2-Direct-reading design charts for 24S-T aluminum-alloy Z-stiffened panels, $t_w/t_s = 0.51$.



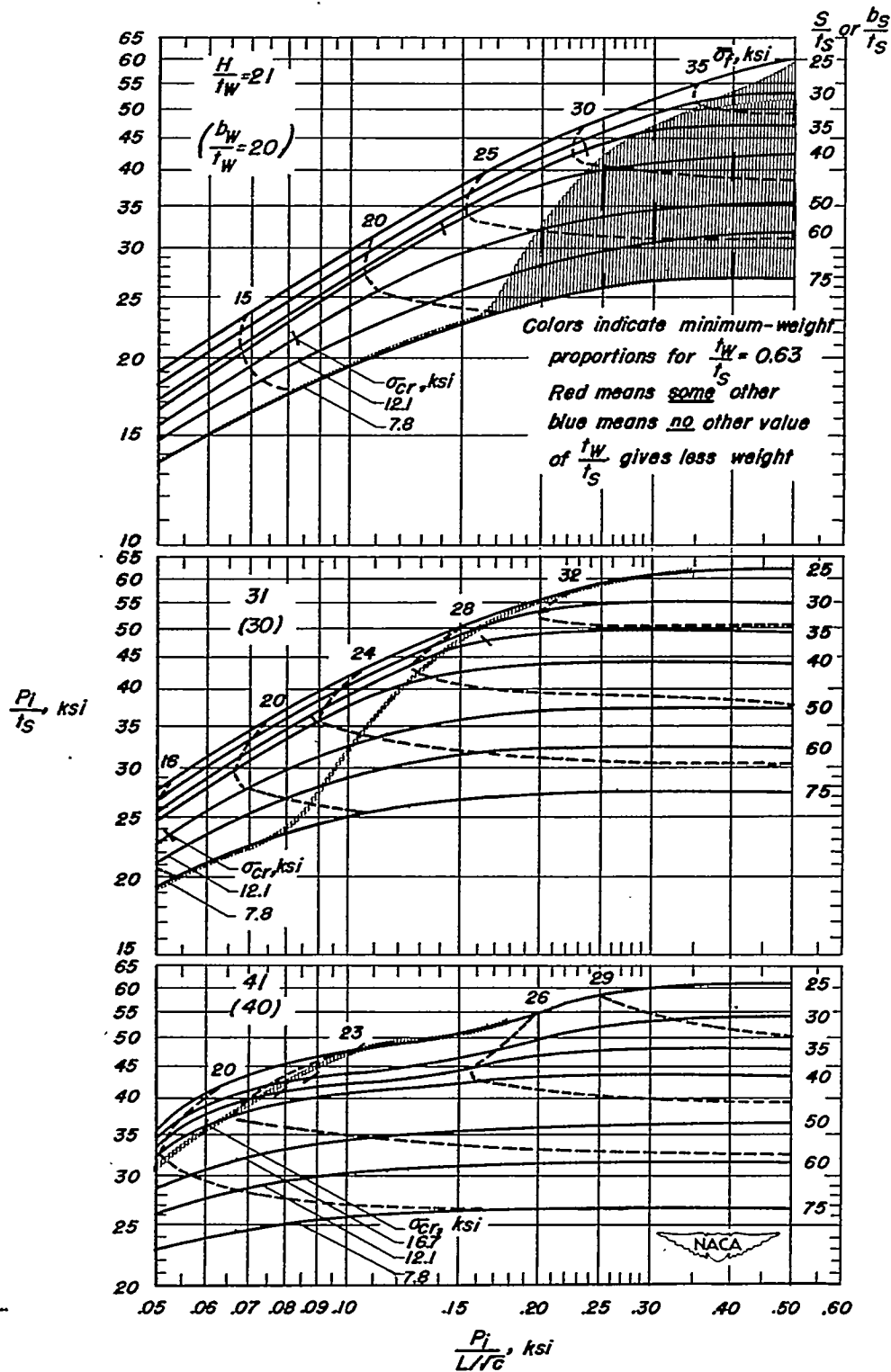
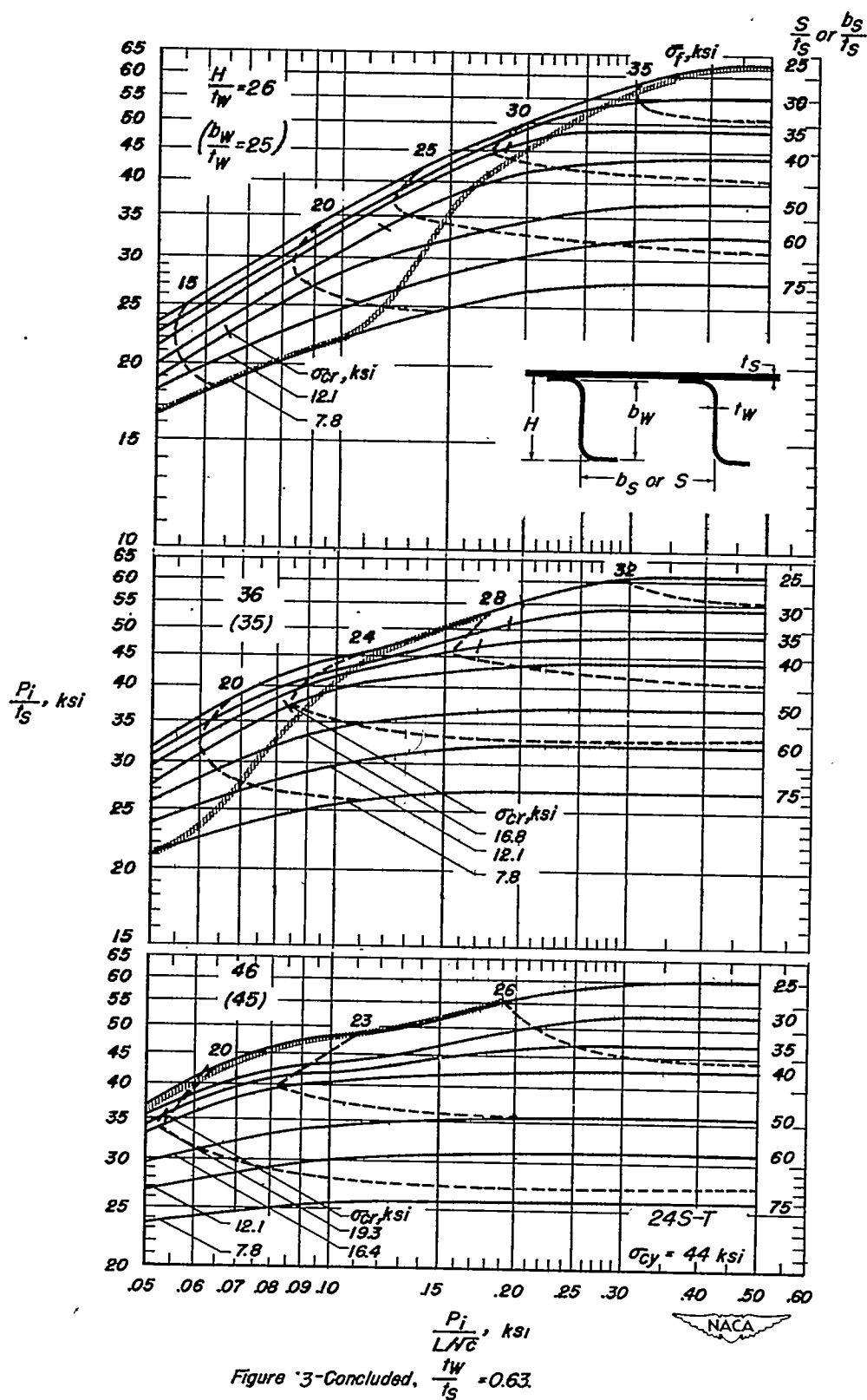


Figure 3.-Direct-reading design chart for 24S-T aluminum-alloy Z-stiffened panels. $\frac{t_W}{t_S} = 0.63$.



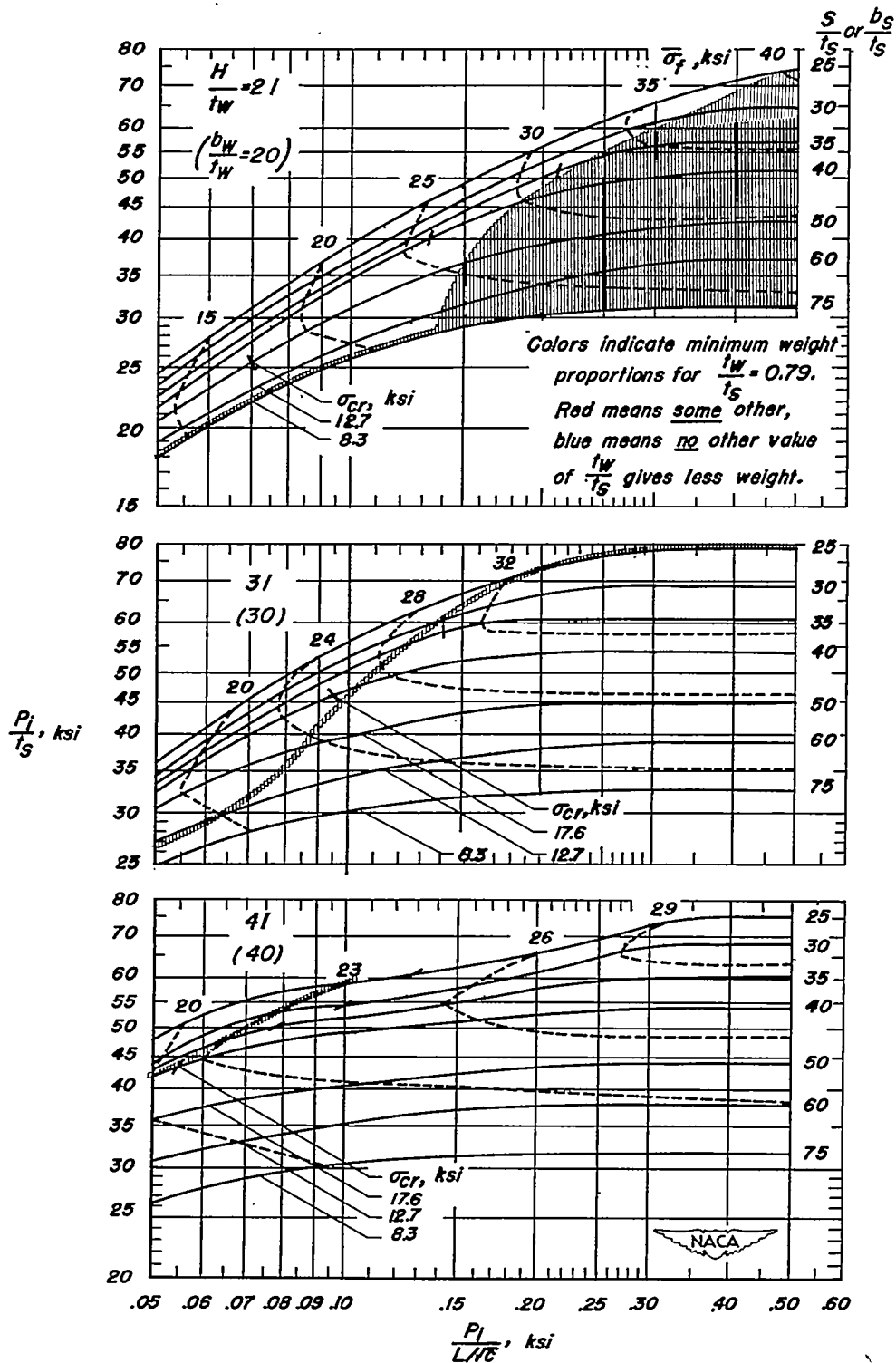


Figure 4.-Direct-reading design chart for 24S-T aluminum-alloy Z-stiffened panels. $\frac{t_w}{t_s} = 0.79$.

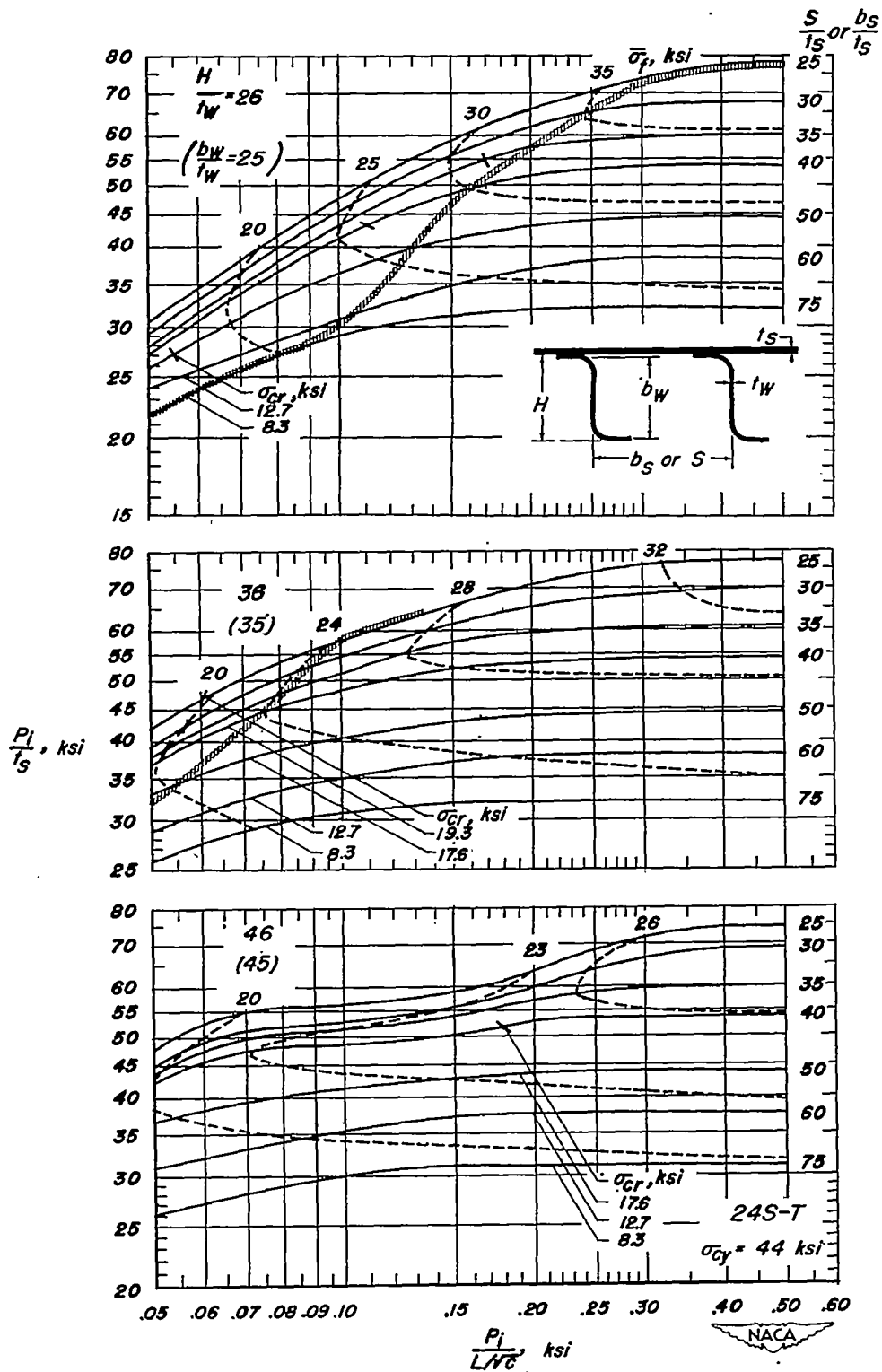


Figure 4. -Concluded. $\frac{t_w}{t_s} = 0.79$.

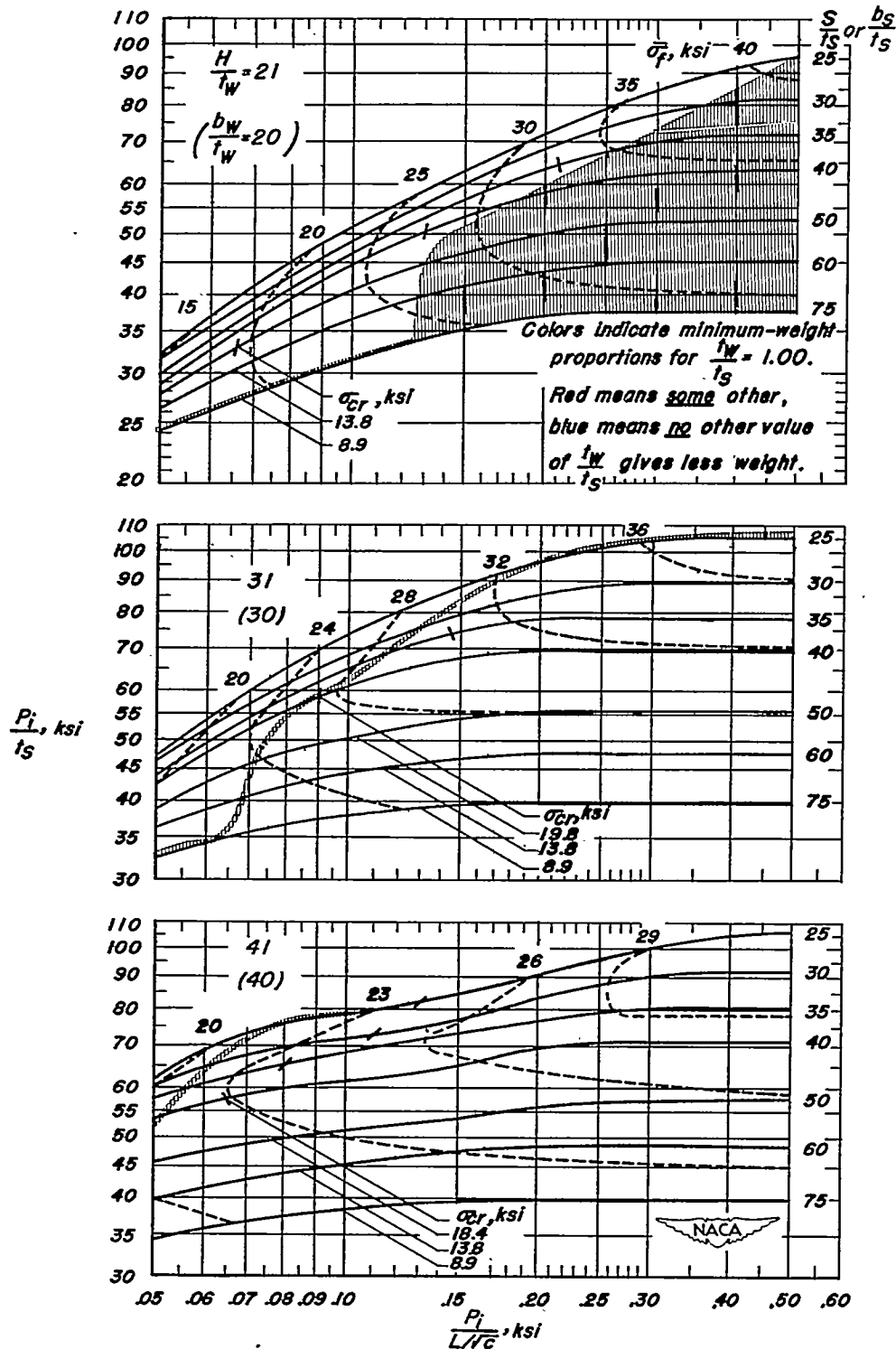
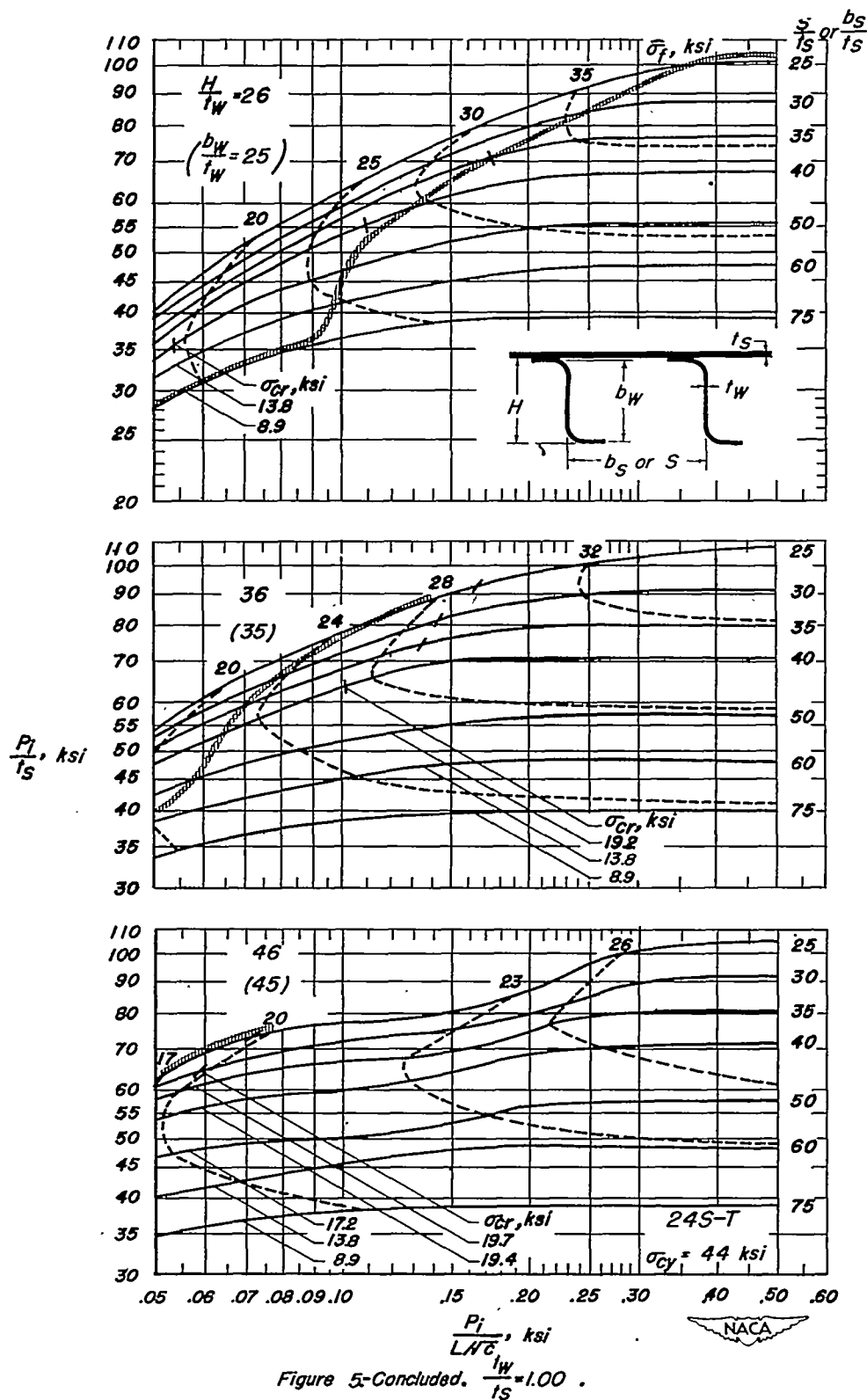


Figure 5.-Direct-reading design chart for 24S-T aluminum-alloy Z-stiffened panels. $\frac{t_w}{t_s} = 1.00$.



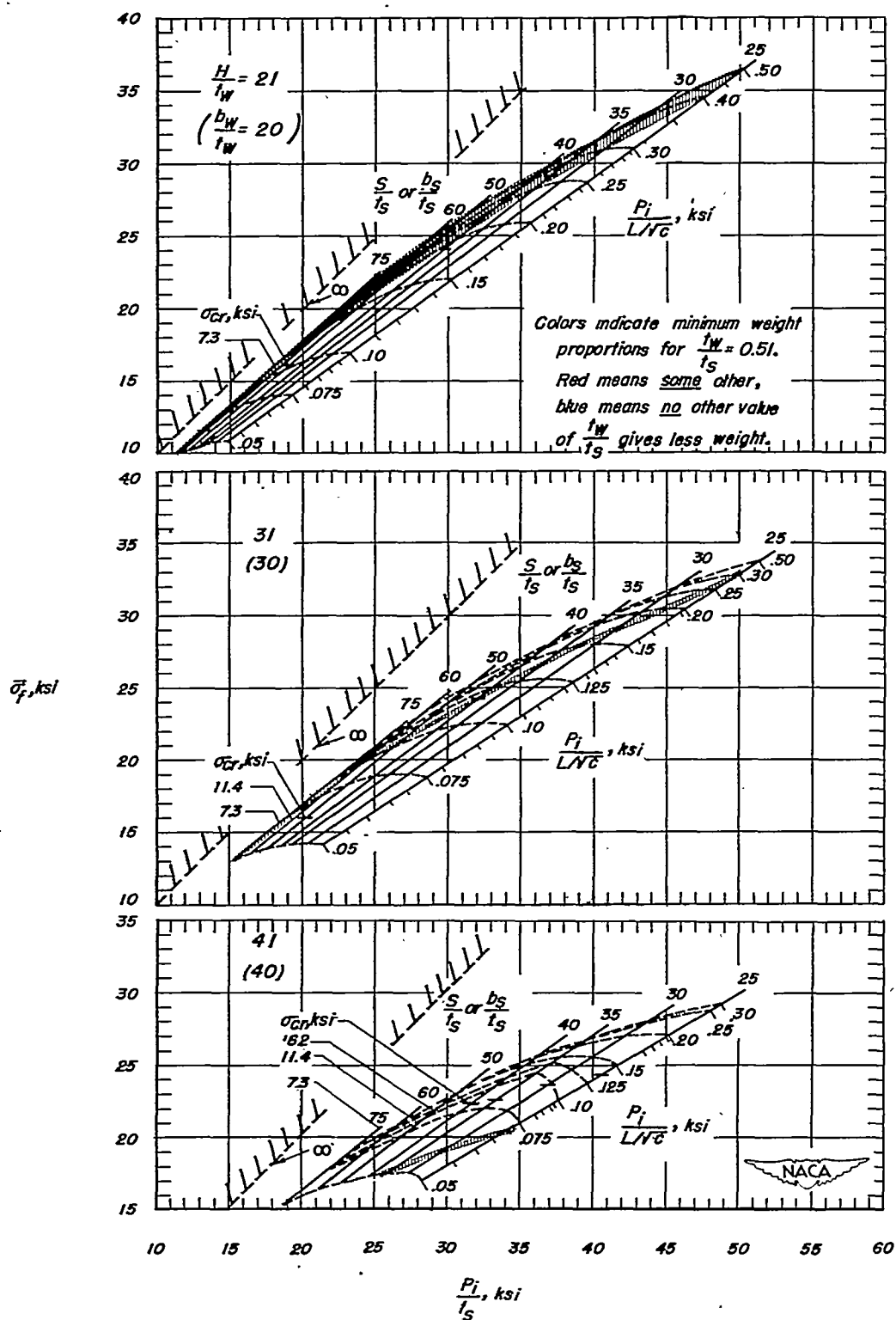


Figure 6.-Direct-reading design chart (alternate form) for 24S-T aluminum-alloy Z-stiffened panels, $\frac{t_w}{t_s} = 0.51$.

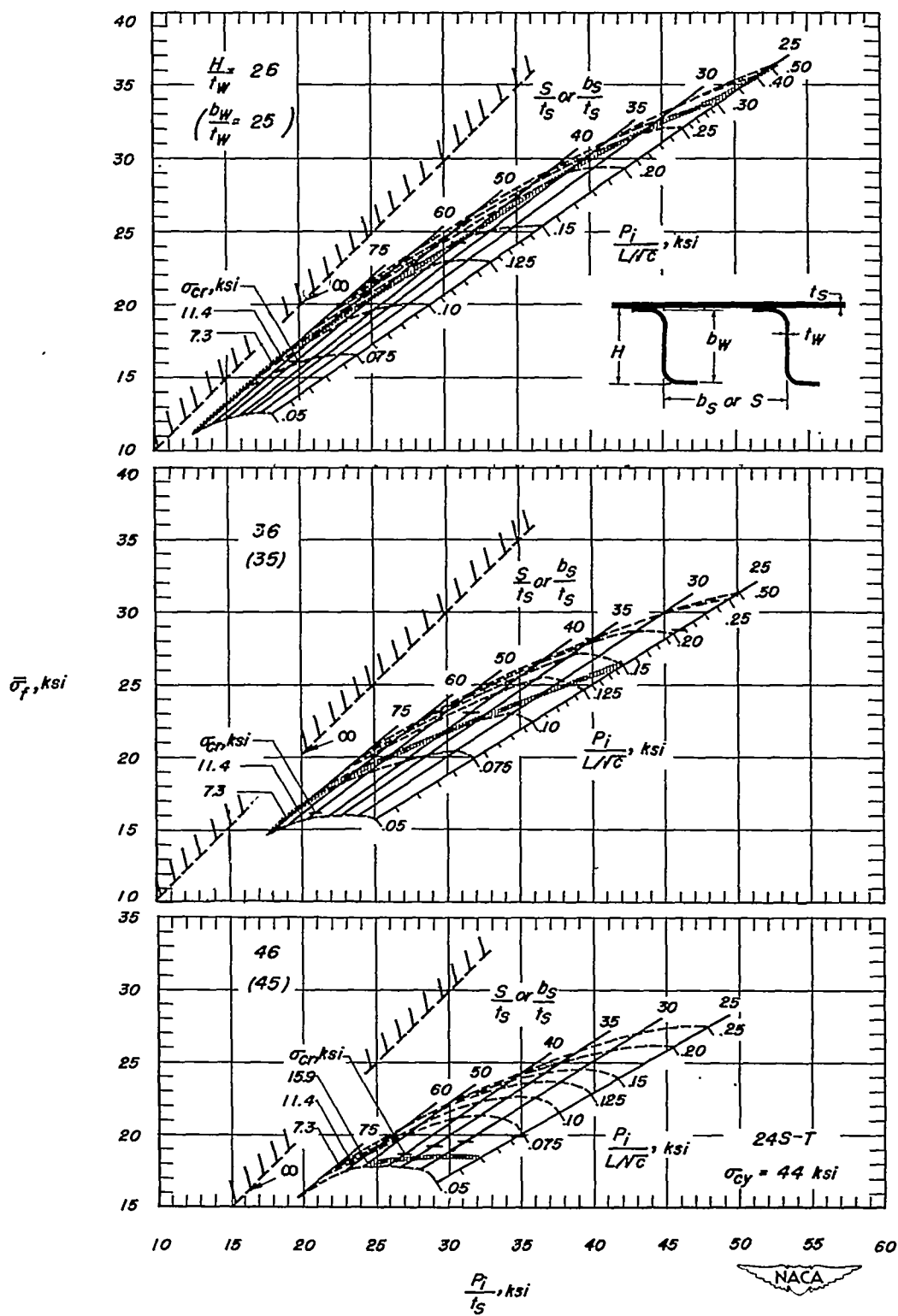


Figure 6.-Concluded. $\frac{t_w}{t_s} = 0.51$.

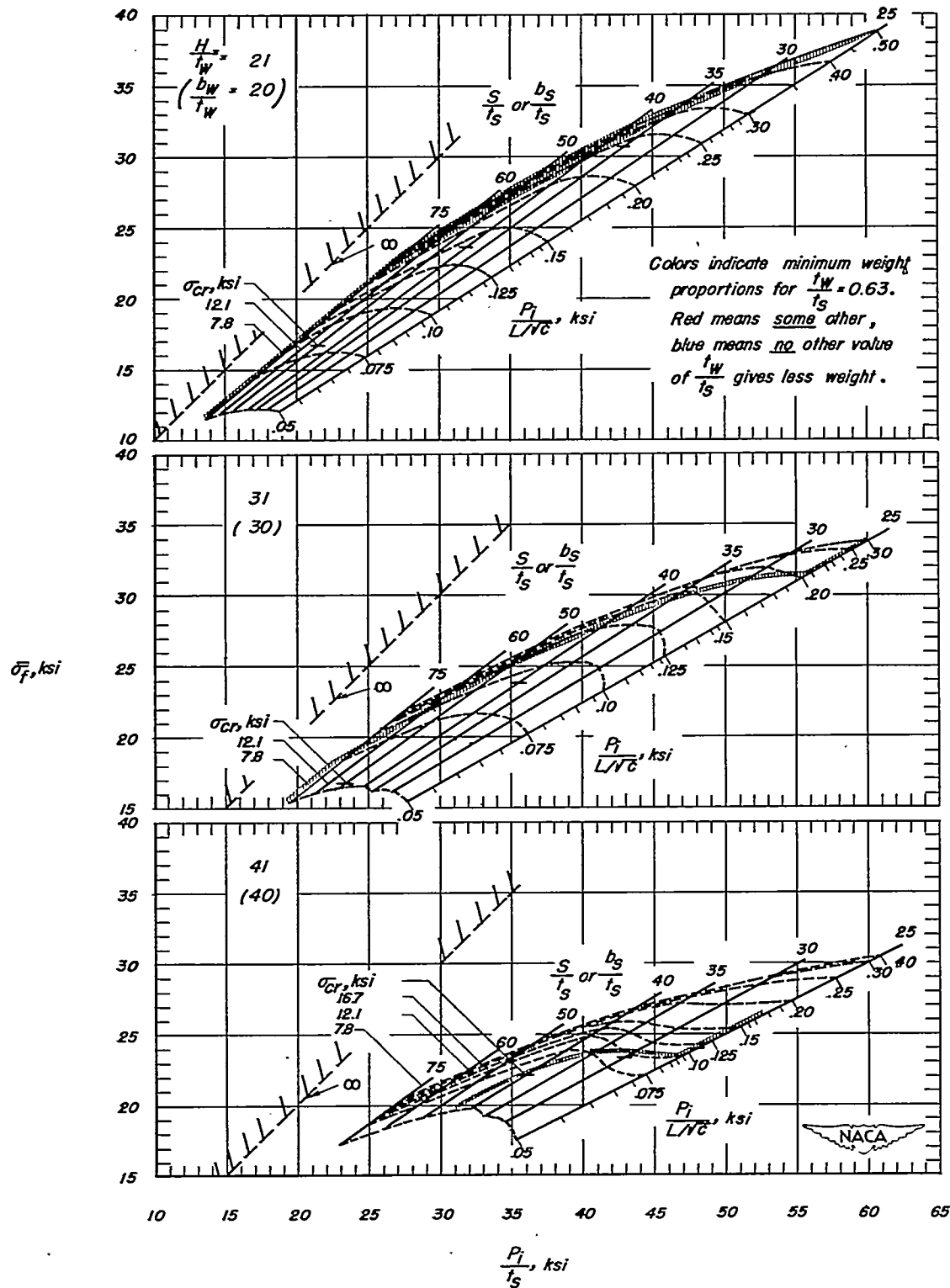


Figure 7.-Direct-reading design chart (alternate form) for 24S-T aluminum-alloy Z-stiffened panels, $\frac{t_w}{t_s} = 0.63$.

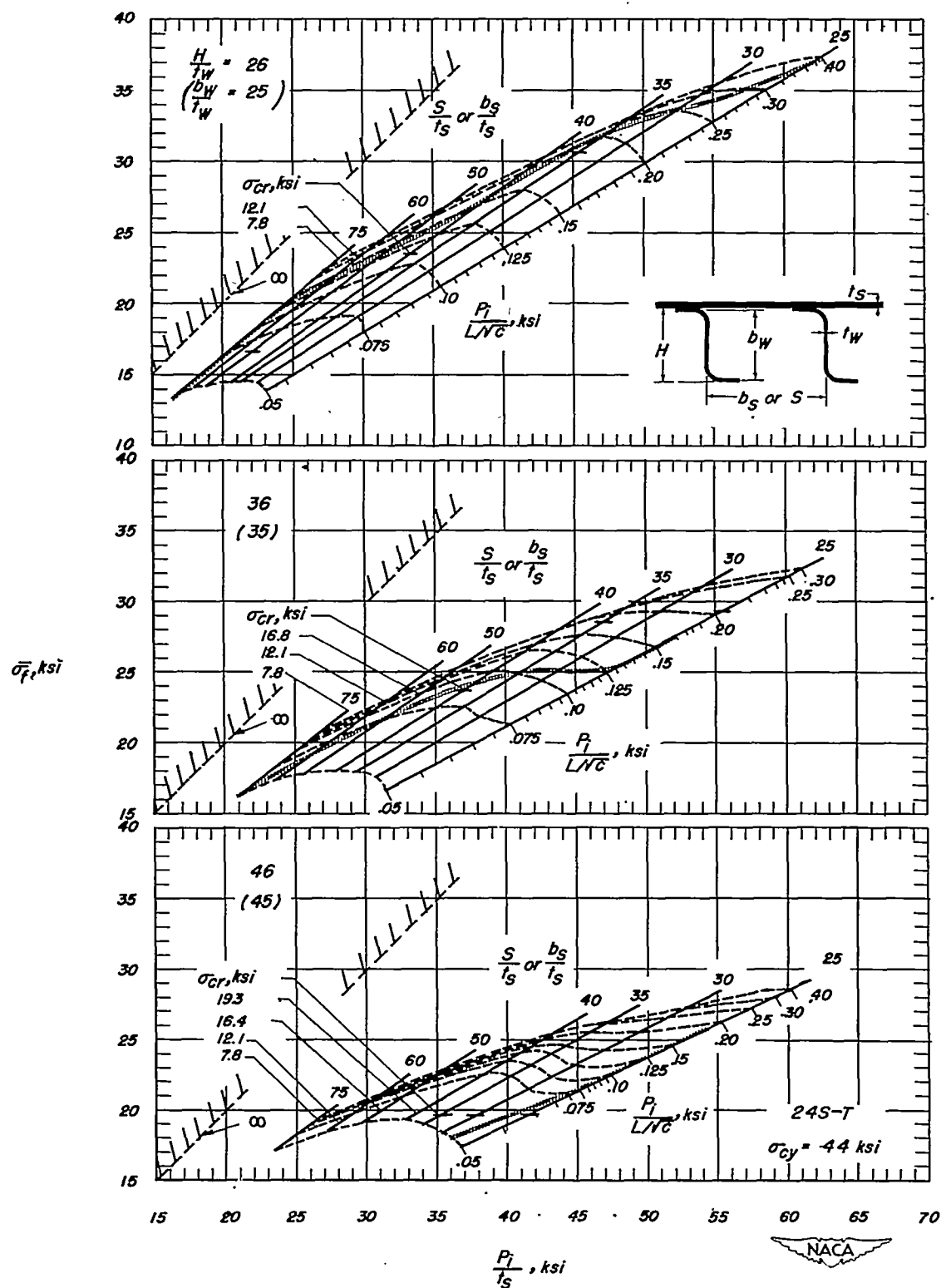


Figure 7.-Concluded. $\frac{t_w}{t_s} = 0.63$.

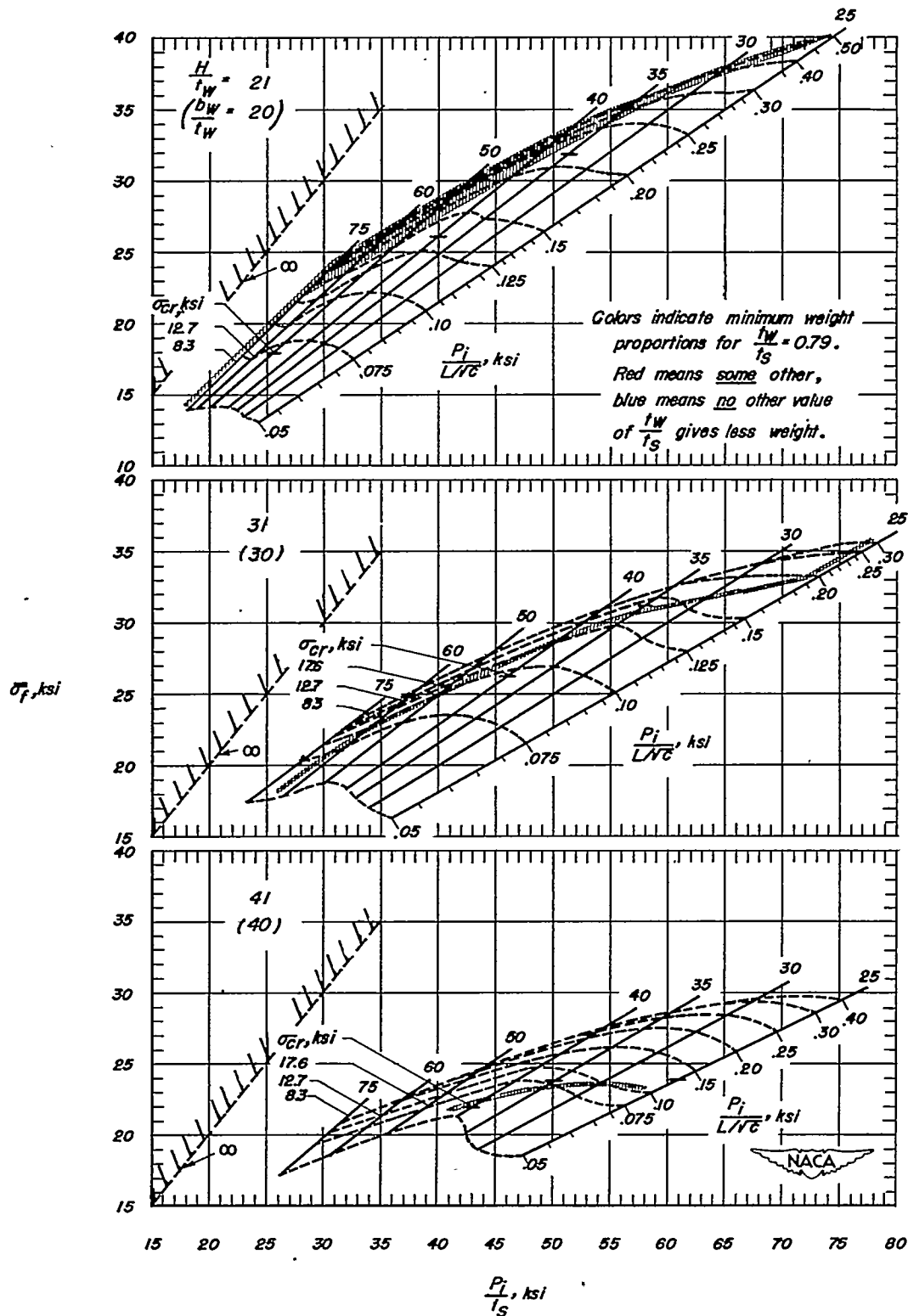
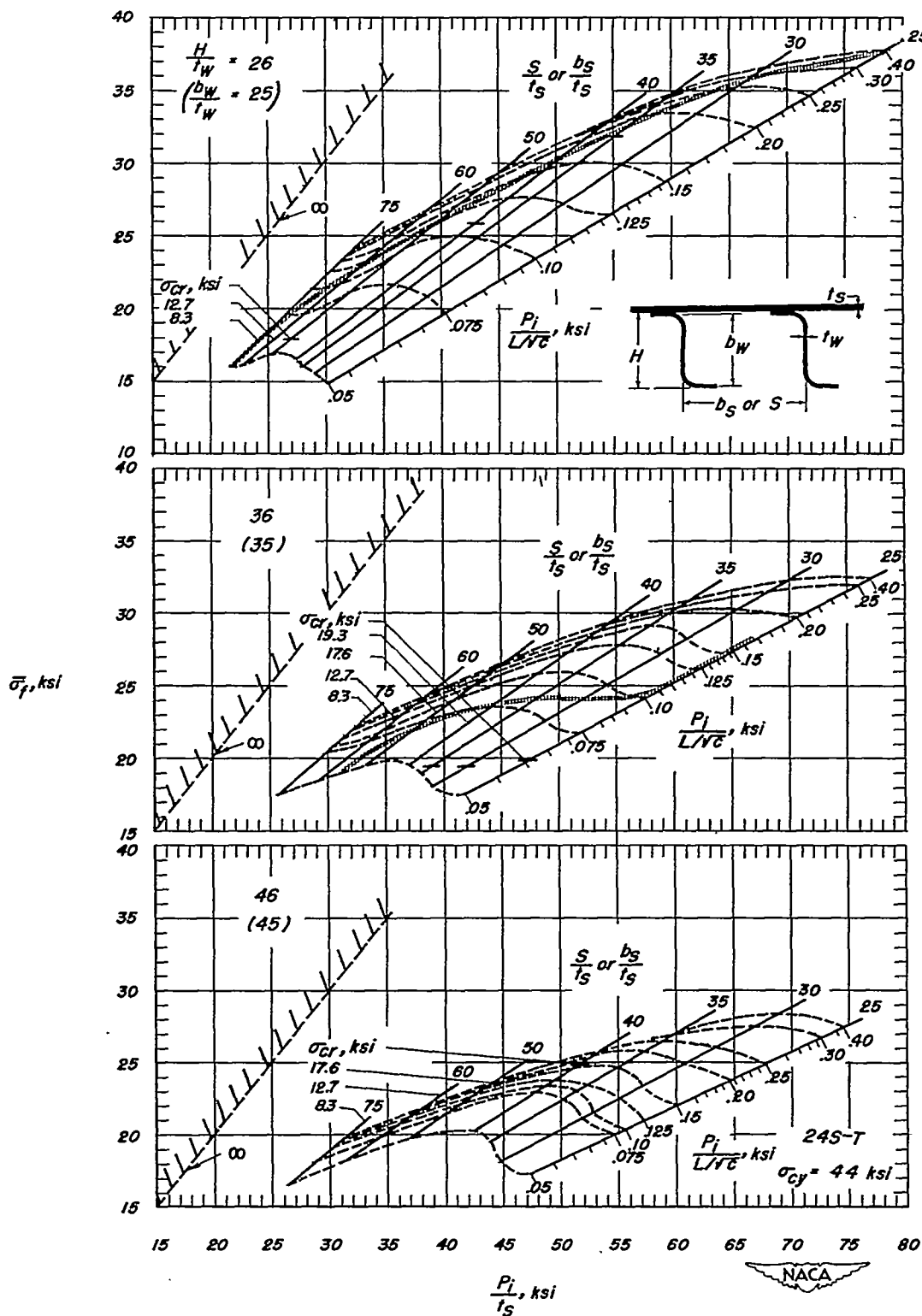


Figure 8.-Direct-reading design chart (alternate form) for 24S-T aluminum-alloy Z-stiffened panels. $\frac{t_w}{t_s} = 0.79$.



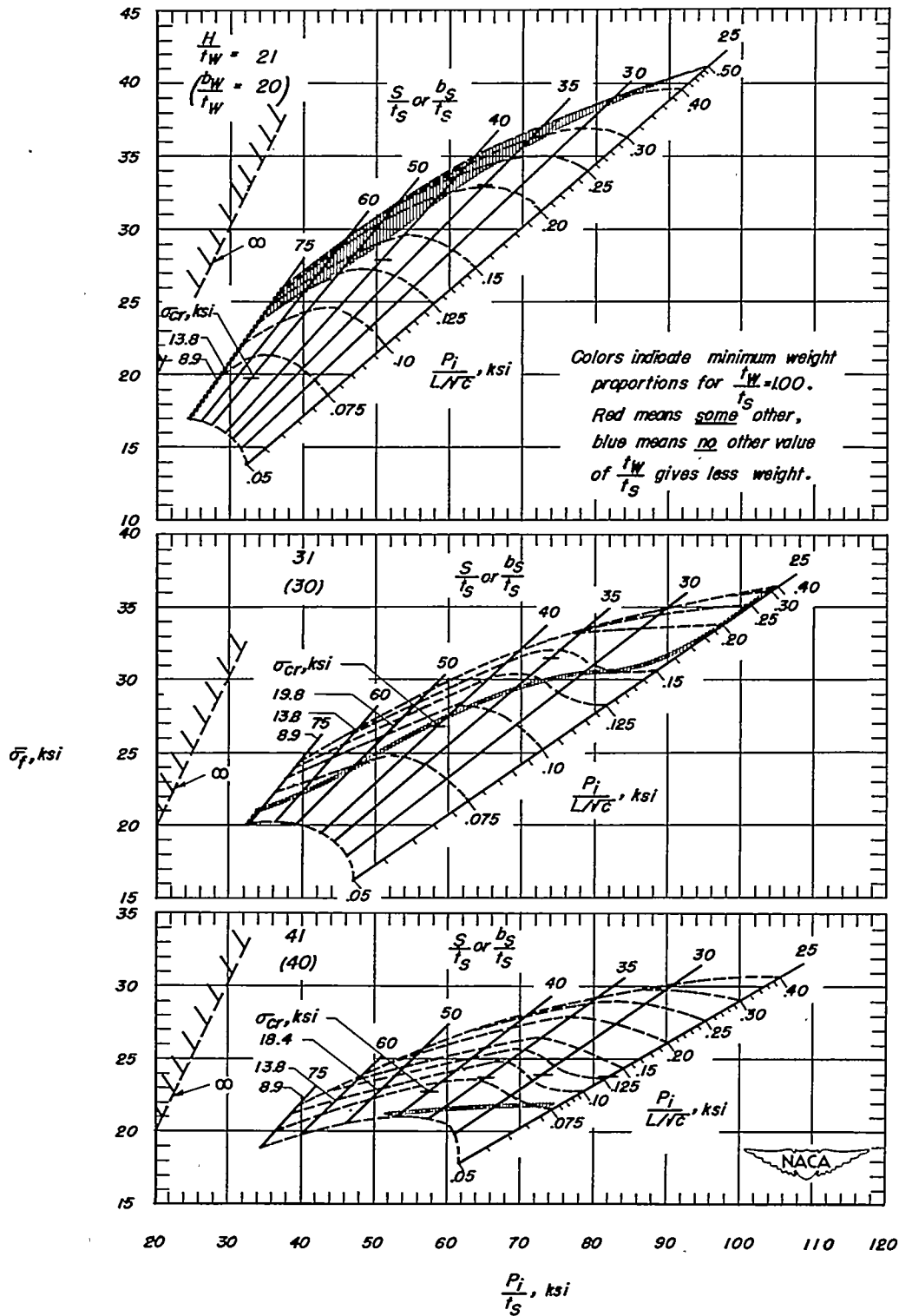
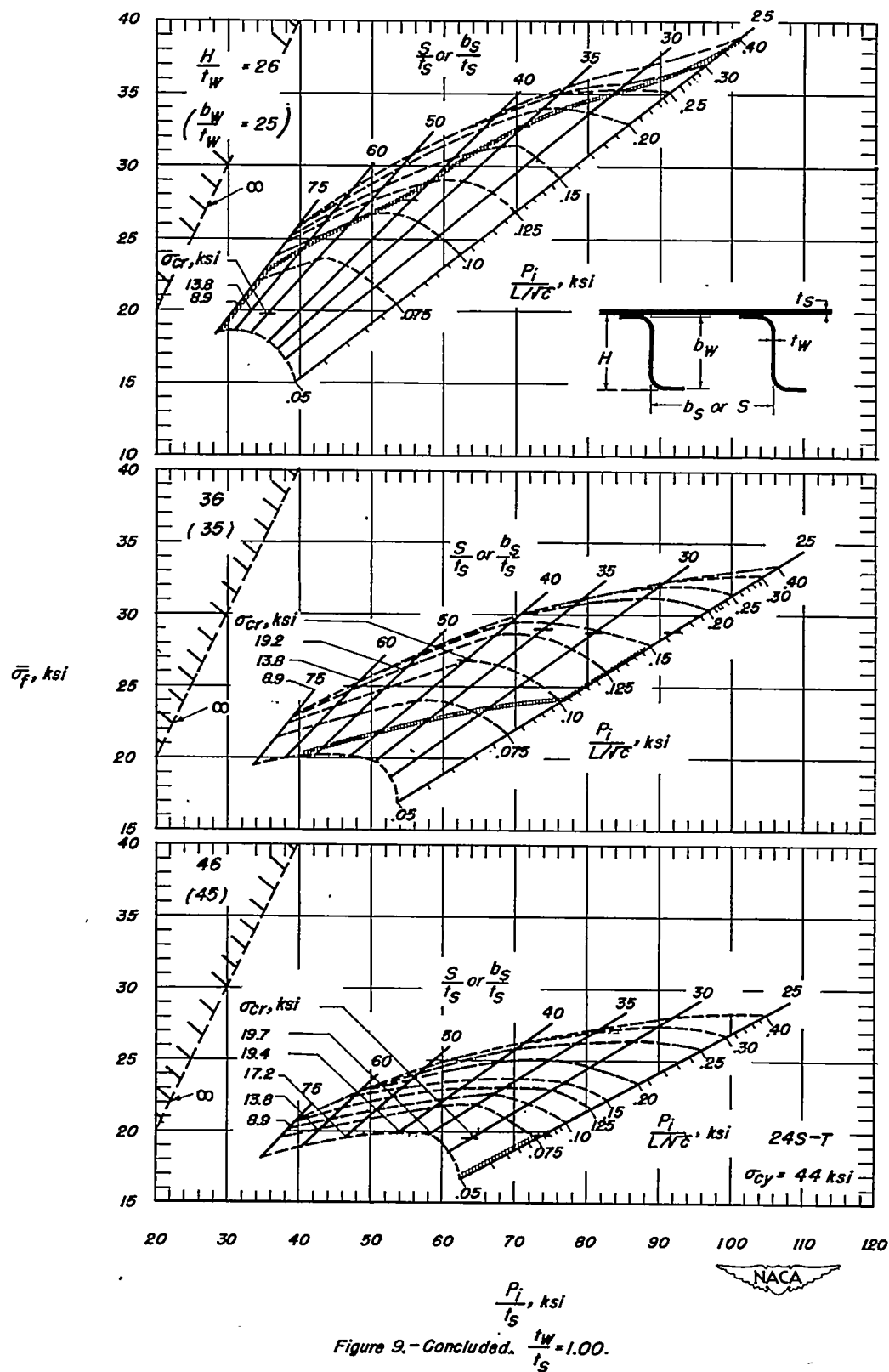


Figure 9.—Direct-reading design chart (alternate form) for 24S-T aluminum-alloy Z-stiffened panels. $\frac{t_W}{t_S} = 1.00$.



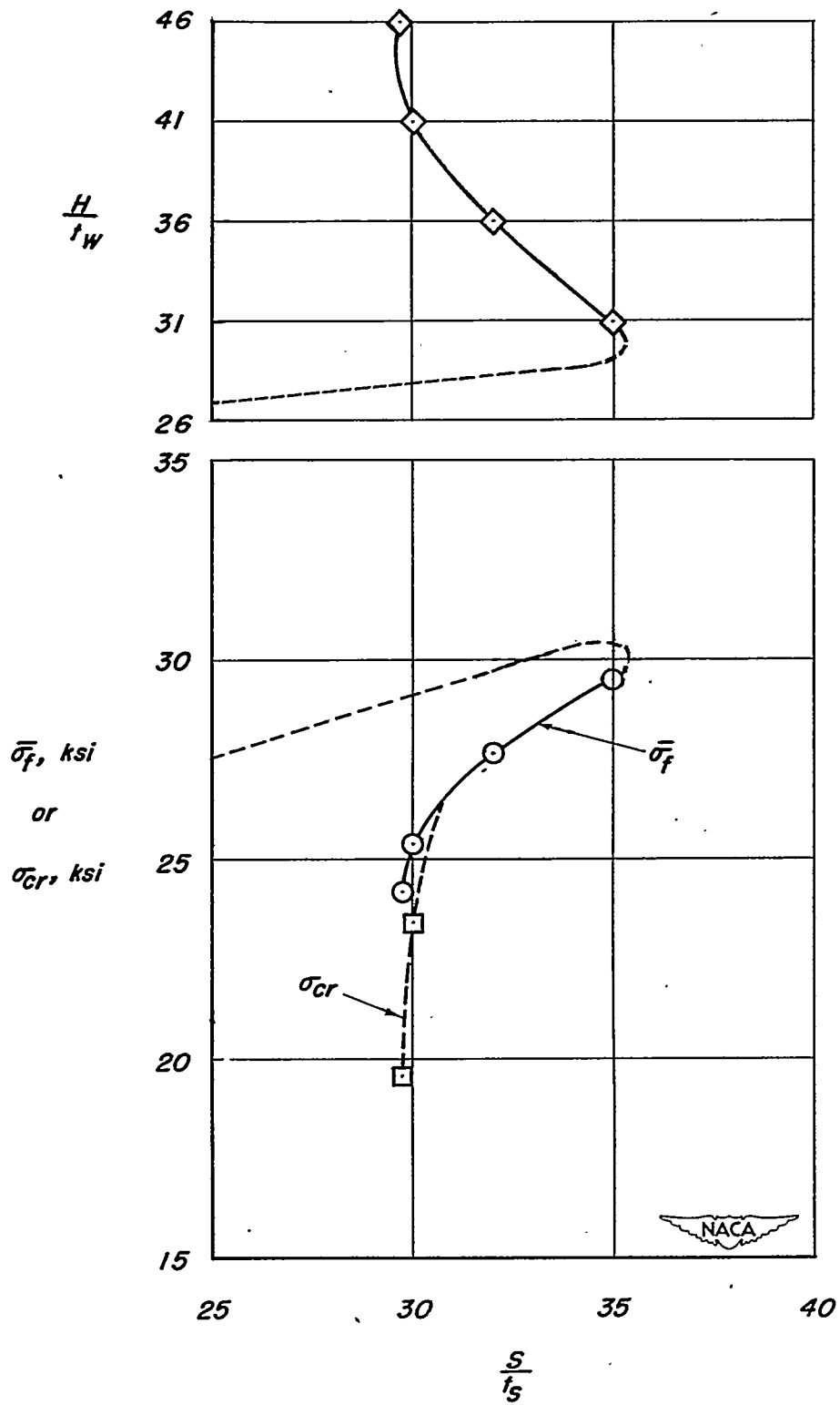


Figure 10.—Plot for obtaining design from design charts.