

NACA TN 2435 6288



TECH LIBRARY KAFB, NM

NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

TECHNICAL NOTE 2435

DIRECT-READING DESIGN CHARTS FOR
75S-T6 ALUMINUM-ALLOY FLAT COMPRESSION PANELS
HAVING LONGITUDINAL EXTRUDED Z-SECTION STIFFENERS

By William A. Hickman and Norris F. Dow

Langley Aeronautical Laboratory
Langley Field, Va.



February 1952

AFMDC
TECHNICAL LIBRARY
AFI 2811

1F

NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

TECHNICAL NOTE 2435

DIRECT-READING DESIGN CHARTS FOR
75S-T6 ALUMINUM-ALLOY FLAT COMPRESSION PANELS
HAVING LONGITUDINAL EXTRUDED Z-SECTION STIFFENERS

By William A. Hickman and Norris F. Dow

SUMMARY

Direct-reading design charts are presented for 75S-T6 aluminum-alloy flat compression panels having longitudinal extruded Z-section stiffeners. These charts, which cover a wide range of proportions, make possible the direct determination of the stress and all panel dimensions required to carry a given intensity of loading with a given skin thickness and effective length of panel.

INTRODUCTION

Design charts for wing compression panels have been presented in several different forms (see, for example, references 1 and 2) and have evolved over a period of years into the form presented in reference 3. This form permitted the direct selection of the various panel proportions which meet given values of the principal design conditions - intensity of loading, skin thickness, and effective length of panel. This form also made possible the ready determination of the proportions having minimum weight to meet these conditions.

In the present paper, direct-reading design charts similar to those of reference 3 are presented. These charts are based on the extensive test data contained in references 4 and 5 for 75S-T6 aluminum-alloy flat compression panels having longitudinal extruded Z-section stiffeners. The proportions covered vary from panels in which the stiffeners are relatively large, thick, and closely spaced (fig. 1) to panels in which the stiffeners are relatively thin compared to the skin and are small and widely spaced (fig. 2).

SYMBOLS

The symbols used for the panel dimensions are given in figure 3. In addition the following symbols are used:

c	coefficient of end fixity as used in Euler column formula
d	rivet diameter, inches
L	length of panel, inches
p	rivet pitch, inches
P_i	compressive load per inch of panel width, kips per inch
r	all fillet radii, inches
\bar{t}	cross-sectional area per inch of panel width, expressed as an equivalent or average thickness, inches
ρ	radius of gyration, inches
$\bar{\sigma}_f$	average stress at failing load, ksi
σ_{cr}	stress for local buckling of sheet, ksi
σ_{cy}	compressive yield stress, ksi

DIRECT-READING DESIGN CHARTS

Direct-reading design charts for 75S-T6 aluminum-alloy flat compression panels with longitudinal extruded Z-section stiffeners having the properties and proportions given in tables 1 to 8 are presented in two forms in figures 4 to 17.

First form.- In the first form (figs. 4 to 10), the design conditions of intensity of loading, effective length of panel, and skin thickness are incorporated in the ordinate P_i/t_S and the abscissa $\frac{L}{\sqrt{c}}$. This form, having the design conditions incorporated in the ordinate and abscissa, is the more useful for most design purposes because the curves

are more widely spaced and interpolation is more straightforward.

Second (alternate) form.- In the second form (figs. 11 to 17), the average stress at failure $\bar{\sigma}_f$ is plotted against P_i/t_S as was done in the summary plots of reference 6. This alternate form, having the stress (an inverse measure of weight for a given load) as ordinate, is often the more useful for making generalizations and comparisons of structural efficiency. Such comparisons may readily be made because the charts show directly how nearly the stress actually carried approaches the upper-limit stress corresponding to that which would be achieved by a pure shell construction if a pure shell could carry the load without failure. This upper-limit stress is represented by the lines for $\bar{\sigma}_f = \frac{P_i}{t_S}$ (infinite stiffener spacing) in figures 11 to 17.

From either form of chart the panel proportions which will satisfy the design conditions may be found directly. Values of the ratios of stiffener thickness to skin thickness t_W/t_S , stiffener spacing to skin thickness b_S/t_S , and height of stiffener to stiffener thickness H/t_W

may be found directly for given values of P_i/t_S and $\frac{P_i}{L/\sqrt{c}}$, and the corresponding section properties \bar{t}/t_S , \bar{h}/t_S , and ρ/t_S may be found from tables 2 to 8.

Because several different quantities are presented simultaneously on these charts, several broken- and solid-line conventions have been used to distinguish among them. For example, in the first form of design chart (figs. 4 to 10) dashed lines are used to indicate values of average stress at failure $\bar{\sigma}_f$; whereas, on the alternate form of design chart (figs. 11 to 17) dashed lines are used to indicate values of $\frac{P_i}{L/\sqrt{c}}$. In both forms the value of $\bar{\sigma}_f$ corresponding to the point at which each curve is cut by a short heavy line is the value of the stress for local buckling σ_{cr} for the proportions represented by the

curve. For example, the value of σ_{cr} for $\frac{H}{t_W} = 16$ and $\frac{b_S}{t_S} = 20$ in figure 4 is approximately 61 ksi. (Only a very short panel of these proportions would buckle before failure - one having a value of $\frac{P_i}{L/\sqrt{c}} \geq 3.75$.) If the value of σ_{cr} is so low that the short heavy line would fall outside the boundaries of the chart, a numerical value of σ_{cr} is given and is associated with the proper proportions by a leader

to the curve. For a few of the extreme proportions, namely, panels having very small stiffeners very widely spaced, the value of σ_{cr} is not independent of the panel length. For such proportions the value of σ_{cr} given in the design charts will be too low if the panel length is short, and reference to the actual test data (references 4 and 5) is suggested if more definite values of σ_{cr} for such panels are required.

The panel proportions which have minimum weight are indicated on both forms of these charts by the use of colors as follows:

(1) If the proportions correspond to a blue line or region, they are the proportions which give the lightest possible 75S-T6 Z-stiffened panel which will meet the design conditions

(2) If the proportions correspond to a red line or region, they are the proportions which give the lightest possible 75S-T6 Z-stiffened panel at the ratio of stiffener thickness to skin thickness given by that particular chart, but some other thickness ratio would give a lighter design

(3) If the proportions correspond to a white region, the panel will meet the design conditions but will not be the lightest panel which will meet the conditions

Because in many cases the proportions may be varied somewhat from those indicated by the red and blue colors to have minimum weight, with little change in the value of the stress that can be carried, too much importance should not be attached to the exact proportions associated with the red or blue colors. In any particular case for which a deviation from the minimum-weight proportions is made, however, caution dictates that the weight penalty associated with this deviation be determined.

The stresses achieved by the panels having the proportions indicated in the design charts to have minimum weight are summarized in figures 18 and 19. Figure 18 covers the most general case, in which no minimum skin thickness is required. In this case curves of $\bar{\sigma}_f$ against the structural index $\frac{P_1}{L/\sqrt{c}}$ (reference 7) measure the panel structural efficiency.

Inasmuch as the required sheet thickness in the design of wing compression panels is often dictated by the torsional-stiffness requirements of the wing, curves showing the effect of a variation in sheet thickness upon the maximum stress that can be carried provide an evaluation of the panel structural efficiency which is applicable in many cases not covered by figure 18. In figure 19, such curves of $\bar{\sigma}_f$

against the parameter P_i/t_S for a series of values of the structural index $\frac{P_i}{L\sqrt{c}}$ are presented for the 75S-T6 Z-stiffened panels.

Figure 19 is similar to the summary plots of reference 6 for 24S-T aluminum-alloy Z-stiffened panels and 24S-T and 75S-T aluminum-alloy Y-stiffened panels.

USE OF THE DIRECT-READING DESIGN CHARTS

The manner of using the direct-reading design charts depends in some measure on the desired degree of precision of interpolation among the curves. For many purposes, interpolation by inspection is of adequate accuracy, and the use of the charts requires only the calculation of the values of the design parameters P_i/t_S and $\frac{P_i}{L\sqrt{c}}$ to permit the desired proportions to be read directly from the curves. The proportions for minimum weight, moreover, may be found directly as those corresponding to the blue lines or regions on the curves.

If more accurate interpolation is desired, a plot can readily be made of H/t_W , $\bar{\sigma}_f$, and σ_{cr} against b_S/t_S (or S/t_S) at the given values of P_i/t_S and $\frac{P_i}{L\sqrt{c}}$ and the proportions can be picked from it.

On a plot of this type, the proportions for minimum weight correspond to those associated with the highest value of $\bar{\sigma}_f$. This plot, which is described in more detail in connection with the illustrative example of the following section, is the same as that used with previously available design charts (references 2 and 6).

As a check on the accuracy of interpolation, the product of the cross-sectional area per inch of width of the design and the stress that the charts indicate should be achieved by the design may be compared with the design value of the intensity of loading. For this purpose values of t/t_S may be found from tables 2 to 8 and the corresponding values of cross-sectional area per inch \bar{t} obtained by multiplying by the skin thickness t_S .

The value of $\bar{\sigma}_f$ obtained from the design charts can be achieved only if the panels are riveted with large-diameter, closely spaced rivets that have essentially the same strength characteristics as Al7S-T4 aluminum-alloy flat-head rivets (AN442AD) used on the test specimens of references 4 and 5. Reference 8 presents curves for

determining the rivet diameter and pitch required to insure the development of a given average stress for local instability; these curves may be used as a guide for estimating the effect of a variation in riveting.

ILLUSTRATIVE EXAMPLE

In order to illustrate the use of the direct-reading design charts and the simplicity of the computations associated with them, a panel will be designed for minimum weight to meet the same principal design conditions used to illustrate the design procedures in reference 2, namely:

(1) Intensity of loading $P_i = 3.0$ kips per inch

(2) Skin thickness $t_S = 0.064$ inch

(3) Effective length $\frac{L}{\sqrt{c}} = 20$ inches

First the values of $\frac{P_i}{t_S}$ and $\frac{P_i}{L/\sqrt{c}}$ are calculated

$$\frac{P_i}{t_S} = \frac{3.0}{0.064}$$

$$= 46.9 \text{ ksi}$$

$$\frac{P_i}{L/\sqrt{c}} = \frac{3.0}{20}$$

$$= 0.15 \text{ ksi}$$

Then a trial value of t_W/t_S is assumed. If desired, figure 19 may be used to aid in the selection of a suitable skin-stiffener thickness ratio. For the example, however, an arbitrary value of $\frac{t_W}{t_S} = 1.00$ will be used. In the chart for this value of t_W/t_S (fig. 10) the points corresponding to the design values of P_i/t_S and $\frac{P_i}{L/\sqrt{c}}$ lie on

the red line at $\frac{H}{t_W} = 21$ (or $\frac{b_W}{t_W} = 20$). Accordingly, the value of H/t_W for minimum weight for $\frac{t_W}{t_S} = 1.00$ is 21, and, because the value is established by a red line, not a blue line, some value of t_W/t_S other than 1.00 will give less weight. Inspection of the charts for other values of t_W/t_S reveals that at the given design values of P_i/t_S and $\frac{P_i}{L/\sqrt{c}}$ the blue region lies between $\frac{H}{t_W} = 26$ and $\frac{H}{t_W} = 31$ on the chart for $\frac{t_W}{t_S} = 0.79$ (fig. 9). By interpolation, the panel proportions corresponding to this blue region are found to be $\frac{H}{t_W} \approx 28$ ($\frac{b_W}{t_W} \approx 27$) and $\frac{S}{t_S} = \frac{b_S}{t_S} \approx 53.5$, and for these proportions $\bar{\sigma}_F \approx 30.0$ ksi and $\sigma_{cr} \approx 14.5$ ksi. The actual panel dimensions are calculated from these proportions as

$$t_W = \frac{t_W}{t_S} t_S \\ = 0.79 \times 0.064 \\ \approx 0.051 \text{ inch}$$

$$H = \frac{H}{t_W} t_W \\ = 28 \times 0.051 \\ = 1.43 \text{ inches}$$

$$S = \frac{S}{t_S} t_S \\ = 53.5 \times 0.064 \\ = 3.42 \text{ inches}$$

and the section properties can be determined from table 7 as

$$\bar{h} = \frac{\bar{h}}{t_S} t_S \\ = 4.71 \times 0.064 \\ = 0.302 \text{ inch}$$

$$\rho = \frac{\rho}{t_S} t_S \\ = 7.59 \times 0.064 \\ = 0.485 \text{ inch}$$

In order to illustrate the use of the direct-reading design charts when more accuracy than that corresponding to interpolation by inspection is desired, a plot has been made (fig. 20) of the values of $\bar{\sigma}_f$, σ_{cr} ,

and H/t_W given by the charts at the design values of P_i/t_S and $\frac{P_i}{L/\sqrt{c}}$. The proportions which give the highest value of $\bar{\sigma}_f$ can be readily selected from a plot of this kind. For the example these proportions are so nearly the same as were obtained by inspection that the values will not be repeated.

As a check on the accuracy of interpolation, the magnitude of \bar{t}/t_S for these proportions can be determined from table 7 and multiplied by the values of t_S and $\bar{\sigma}_f$ for the design. This product should be equal to the design value of P_i .

For the example (see fig. 20)

$$\bar{\sigma}_f = 30.0 \text{ ksi}$$

$$\frac{\bar{t}}{t_S} = 1.554$$

and

$$\begin{aligned}P_i &= \bar{\sigma}_f \bar{t} \\&= \bar{\sigma}_f \frac{\bar{t}}{t_S} t_S \\&= 30.0 \times 1.554 \times 0.064 \\&= 3.0 \text{ kips per inch}\end{aligned}$$

which agrees with the design value of P_i originally assumed.

Langley Aeronautical Laboratory
National Advisory Committee for Aeronautics
Langley Field, Va., May 4, 1951

REFERENCES

1. Langhaar, Henry L.: Design of Hat-Type Plate-Stringer Combinations. Auto. and Aviation Ind., vol. 91, no. 11, Dec. 1, 1944, pp. 28-32 and 103-104.
2. Schuette, Evan H.: Charts for the Minimum-Weight Design of 24S-T Aluminum-Alloy Flat Compression Panels with Longitudinal Z-Section Stiffeners. NACA Rep. 827, 1945.
3. Dow, Norris F., and Hickman, William A.: Direct-Reading Design Charts for 75S-T Aluminum-Alloy Flat Compression Panels Having Longitudinal Straight-Web Y-Section Stiffeners. NACA TN 1640, 1948.
4. Hickman, William A., and Dow, Norris F.: Data on the Compressive Strength of 75S-T6 Aluminum-Alloy Flat Panels with Longitudinal Extruded Z-Section Stiffeners. NACA TN 1829, 1949.
5. Hickman, William A., and Dow, Norris F.: Data on the Compressive Strength of 75S-T6 Aluminum-Alloy Flat Panels Having Small, Thin, Widely Spaced, Longitudinal Extruded Z-Section Stiffeners. NACA TN 1978, 1949.
6. Dow, Norris F., and Hickman, William A.: Design Charts for Flat Compression Panels Having Longitudinal Extruded Y-Section Stiffeners and Comparison with Panels Having Formed Z-Section Stiffeners. NACA TN 1389, 1947.
7. Shanley, F. R.: Principles of Structural Design for Minimum Weight. Jour. Aero. Sci., vol. 16, no. 3, March 1949, pp. 133-149.
8. Dow, Norris F., and Hickman, William A.: Effect of Variation in Rivet Diameter and Pitch on the Average Stress at Maximum Load for 24S-T3 and 75S-T6 Aluminum-Alloy, Flat, Z-Stiffened Panels That Fail by Local Instability. NACA TN 2139, 1950.

TABLE 1. - MATERIAL PROPERTIES AND PROPORTIONS
 OF 75S-T6 ALUMINUM-ALLOY PANELS HAVING
 EXTRUDED Z-SECTION STIFFENERS

[For details of stiffener proportions and diameter and pitch of rivets, see tables 2 to 8; for panel dimensions see fig. 1]

Material Properties		
	Aluminum Alloy	σ_{cy} (ksi)
Sheet	75S-T6 (nonclad)	74.4
Stiffeners	75S-T6 extruded	79.0
Range of Proportions Tested (References 4 and 5)		
$\frac{t_w}{t_s}$ from 0.25 to 1.00 $\frac{b_s}{t_s}$ from 15 to 75 $\frac{b_w}{t_w}$ from 12 to 40 $(\frac{L}{p}) \approx 3.75$ from 20 to 125		

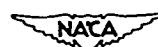


TABLE 2.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.25; \frac{b_A}{t_w} = 20.3; \frac{b_F}{t_w} = 0.4; \frac{d}{t_s} = 1.75; \frac{p}{t_s} = 6.00 \right)$

$\frac{b_w}{t_s}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	45
15	1.143	1.149	1.155	1.160	1.166	1.172	1.178	1.184	1.190	1.201	1.213	1.225	1.230	1.236	1.248	1.260	1.277	1.289	1.285	1.318	1.347
16	1.133	1.140	1.145	1.150	1.156	1.161	1.167	1.172	1.177	1.189	1.200	1.211	1.216	1.221	1.232	1.243	1.260	1.271	1.276	1.299	1.325
17	1.126	1.131	1.138	1.142	1.147	1.152	1.157	1.162	1.167	1.178	1.188	1.196	1.203	1.209	1.219	1.228	1.245	1.255	1.260	1.281	1.306
18	1.119	1.124	1.129	1.134	1.139	1.143	1.148	1.153	1.158	1.163	1.178	1.187	1.192	1.197	1.207	1.218	1.231	1.241	1.245	1.265	1.289
19	1.114	1.117	1.122	1.127	1.131	1.136	1.141	1.145	1.150	1.159	1.163	1.177	1.182	1.187	1.196	1.205	1.219	1.228	1.233	1.251	1.274
20	1.107	1.112	1.116	1.120	1.125	1.129	1.133	1.138	1.142	1.151	1.160	1.168	1.173	1.177	1.186	1.195	1.208	1.217	1.221	1.238	1.260
21	1.102	1.108	1.110	1.115	1.119	1.123	1.127	1.131	1.135	1.144	1.152	1.160	1.165	1.169	1.177	1.185	1.198	1.206	1.210	1.227	1.248
22	1.097	1.101	1.105	1.109	1.113	1.117	1.121	1.125	1.129	1.137	1.145	1.153	1.157	1.161	1.169	1.177	1.189	1.197	1.201	1.217	1.237
23	1.093	1.097	1.101	1.105	1.108	1.112	1.116	1.120	1.124	1.131	1.139	1.147	1.150	1.154	1.162	1.169	1.181	1.188	1.192	1.207	1.227
24	1.089	1.093	1.097	1.100	1.104	1.108	1.111	1.115	1.119	1.126	1.133	1.140	1.144	1.148	1.155	1.163	1.173	1.180	1.184	1.199	1.217
25	1.086	1.089	1.093	1.098	1.099	1.103	1.106	1.109	1.116	1.123	1.130	1.133	1.138	1.143	1.150	1.160	1.167	1.170	1.183	1.200	
26	1.083	1.086	1.089	1.093	1.096	1.099	1.103	1.106	1.109	1.116	1.123	1.130	1.133	1.138	1.143	1.150	1.160	1.167	1.170	1.183	1.200
27	1.079	1.083	1.086	1.089	1.092	1.098	1.099	1.102	1.105	1.112	1.118	1.125	1.128	1.131	1.138	1.144	1.154	1.160	1.164	1.177	1.193
28	1.077	1.080	1.083	1.086	1.089	1.092	1.095	1.098	1.102	1.108	1.114	1.120	1.123	1.127	1.133	1.139	1.148	1.156	1.168	1.170	1.186
29	1.074	1.077	1.080	1.083	1.086	1.089	1.092	1.095	1.101	1.107	1.112	1.115	1.118	1.122	1.128	1.134	1.143	1.149	1.162	1.180	
30	1.071	1.074	1.077	1.080	1.083	1.086	1.089	1.092	1.095	1.101	1.107	1.112	1.115	1.118	1.124	1.130	1.139	1.147	1.159	1.174	
31	1.069	1.072	1.075	1.078	1.080	1.083	1.086	1.089	1.092	1.097	1.103	1.108	1.111	1.114	1.120	1.126	1.134	1.143	1.154	1.168	
32	1.067	1.070	1.073	1.075	1.078	1.080	1.083	1.086	1.089	1.094	1.100	1.105	1.108	1.111	1.118	1.122	1.130	1.135	1.138	1.149	1.163
33	1.065	1.068	1.070	1.073	1.076	1.078	1.081	1.084	1.086	1.092	1.097	1.102	1.105	1.107	1.113	1.118	1.126	1.131	1.134	1.145	1.158
34	1.063	1.066	1.068	1.071	1.073	1.076	1.079	1.081	1.084	1.086	1.094	1.099	1.102	1.104	1.109	1.115	1.123	1.127	1.130	1.140	1.153
35	T _s	1.061	1.064	1.066	1.069	1.071	1.074	1.078	1.081	1.086	1.091	1.097	1.101	1.106	1.111	1.119	1.124	1.128	1.136	1.149	
36	1.060	1.062	1.064	1.067	1.069	1.072	1.074	1.077	1.079	1.084	1.089	1.094	1.096	1.098	1.103	1.108	1.116	1.120	1.123	1.133	1.145
37	1.058	1.060	1.063	1.065	1.067	1.070	1.072	1.075	1.077	1.082	1.086	1.091	1.093	1.096	1.101	1.105	1.112	1.117	1.119	1.129	1.141
38	1.056	1.059	1.061	1.063	1.066	1.070	1.073	1.076	1.079	1.084	1.089	1.091	1.093	1.098	1.103	1.109	1.114	1.118	1.126	1.137	
39	1.055	1.057	1.060	1.062	1.064	1.066	1.068	1.071	1.073	1.077	1.082	1.086	1.089	1.091	1.095	1.100	1.107	1.111	1.113	1.122	1.134
40	1.054	1.056	1.058	1.060	1.062	1.065	1.067	1.069	1.071	1.076	1.080	1.084	1.086	1.089	1.093	1.097	1.104	1.108	1.110	1.119	1.130
42	1.051	1.053	1.056	1.057	1.059	1.062	1.064	1.066	1.068	1.072	1.078	1.080	1.082	1.084	1.089	1.093	1.098	1.103	1.114	1.124	
44	1.049	1.051	1.053	1.055	1.057	1.059	1.061	1.063	1.065	1.069	1.073	1.077	1.079	1.081	1.085	1.089	1.095	1.100	1.106	1.118	
46	1.047	1.049	1.050	1.052	1.054	1.056	1.058	1.060	1.062	1.066	1.069	1.073	1.075	1.077	1.081	1.085	1.090	1.094	1.098	1.104	1.113
48	1.045	1.047	1.048	1.050	1.052	1.054	1.056	1.058	1.061	1.065	1.069	1.073	1.076	1.078	1.081	1.087	1.090	1.092	1.099	1.109	
50	1.043	1.045	1.046	1.048	1.050	1.052	1.055	1.057	1.060	1.064	1.068	1.071	1.074	1.078	1.083	1.087	1.091	1.095	1.098	1.104	
52	1.041	1.043	1.045	1.046	1.048	1.050	1.051	1.053	1.055	1.058	1.061	1.065	1.068	1.072	1.075	1.080	1.083	1.085	1.092	1.100	
54	1.040	1.041	1.043	1.045	1.046	1.048	1.049	1.051	1.053	1.056	1.059	1.062	1.064	1.066	1.071	1.077	1.080	1.082	1.088	1.096	
56	1.038	1.040	1.041	1.043	1.045	1.046	1.048	1.049	1.051	1.054	1.057	1.060	1.062	1.063	1.068	1.074	1.079	1.085	1.092	1.098	
58	1.037	1.039	1.040	1.041	1.043	1.045	1.046	1.048	1.049	1.052	1.055	1.058	1.060	1.061	1.064	1.067	1.072	1.076	1.082	1.090	
60	1.036	1.037	1.040	1.042	1.043	1.045	1.046	1.047	1.050	1.053	1.056	1.059	1.062	1.065	1.068	1.072	1.074	1.079	1.087		
63	1.034	1.035	1.037	1.039	1.040	1.042	1.043	1.044	1.045	1.048	1.051	1.054	1.056	1.058	1.061	1.066	1.070	1.076	1.083		
66	1.033	1.034	1.035	1.036	1.039	1.040	1.042	1.043	1.046	1.048	1.051	1.054	1.056	1.058	1.063	1.068	1.073	1.079	1.087		
69	1.031	1.032	1.034	1.035	1.036	1.037	1.039	1.040	1.041	1.044	1.046	1.048	1.050	1.054	1.058	1.063	1.068	1.073	1.078		
72	1.030	1.031	1.032	1.034	1.035	1.036	1.038	1.040	1.042	1.044	1.047	1.049	1.052	1.054	1.058	1.060	1.064	1.068	1.072		
75	1.029	1.030	1.031	1.032	1.033	1.034	1.036	1.037	1.038	1.040	1.043	1.045	1.046	1.048	1.050	1.052	1.055	1.058	1.064	1.069	
78	1.028	1.029	1.030	1.031	1.032	1.033	1.034	1.035	1.037	1.039	1.041	1.043	1.044	1.045	1.048	1.050	1.053	1.057	1.061	1.067	
81	1.027	1.028	1.029	1.030	1.031	1.032	1.033	1.034	1.036	1.038	1.040	1.041	1.042	1.044	1.046	1.048	1.051	1.055	1.059	1.064	
84	1.026	1.027	1.028	1.029	1.030	1.031	1.032	1.033	1.034	1.036	1.038	1.040	1.041	1.042	1.044	1.046	1.050	1.052	1.055	1.057	1.062
15	.6602	.6797	.7006	.7230	.7466	.7717	.7982	.8259	.8549	.9169	.9838	.1056	.1093	.1132	.1213	.1299	.1435	.1531	.1581	.1789	.2070
16	.6513	.6898	.6997	.7108	.7333	.7571	.7822	.8085	.8381	.8950	.9586	.1027	.1063	.1100	.1177	.1259	.1389	.1480	.1528	.1727	.1998
17	.6435	.6810	.6798	.7000	.7213	.7440	.7678	.7928	.8192	.8752	.9359	.1001	.1036	.1071	.1144	.1223	.1347	.1434	.1480	.1671	.1929
18	.6363	.6830	.6870	.6902	.7108	.7321	.7549	.7788	.8039	.8574	.9164	.9775	.1010	.1044	.1115	.1189	.1309	.1393	.1436	.1619	.1867
19	.6299	.6459	.6830	.6813	.7007	.7214	.7431	.7680	.7899	.8412	.8988	.9562	.9878	.1020	.1088	.1159	.1274	.1354	.1396	.1572	.1811
20	.6240	.6393	.6557	.673																	

TABLE 2.- Z-PANEL PROPERTIES $\left(\frac{b_W}{t_S} = 0.25; \frac{b_A}{t_W} = 20.3; \frac{b_F}{b_W} = 0.4; \frac{d}{t_S} = 1.75; \frac{P}{t_S} = 5.00\right)$ - Concluded

$\frac{b_W}{t_S}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	45	
37	.5701	.5789	.5883	.5985	.6093	.6207	.6328	.6456	.6589	.6877	.7190	.7528	.7706	.7891	.8279	.8691	.9353	.9823	1.007	1.110	1.252	
38	.5684	.5770	.5862	.5960	.6065	.6177	.6298	.6420	.6551	.6832	.7137	.7467	.7841	.8200	.8602	.9249	.9709	.9947	1.098	1.234		
39	.5667	.5751	.5841	.5937	.6040	.6149	.6264	.6386	.6513	.6878	.7066	.7409	.7679	.7756	.8125	.8518	.9151	.9600	.9834	1.083	1.218	
40	.5651	.5733	.5821	.5915	.6016	.6122	.6354	.6478	.6746	.7038	.7533	.7520	.7692	.8053	.8438	.9057	.9497	.9725	1.069	1.202		
42	.5622	.5700	.5784	.5874	.5970	.6071	.6180	.6293	.6412	.6648	.7249	.7409	.7673	.7920	.8288	.8881	.9302	.9521	1.045	1.172		
44	.5595	.5670	.5750	.5836	.5928	.6026	.6129	.6238	.6352	.6558	.6865	.7154	.7307	.7466	.7783	.8151	.8719	.9124	.9335	1.023	1.145	
46	.5570	.5642	.5719	.5802	.5890	.5983	.6083	.6187	.6297	.6533	.6790	.7067	.7214	.7386	.7685	.8025	.8571	.8981	.9162	1.002	1.120	
48	.5547	.5618	.5691	.5770	.5854	.5944	.6040	.6140	.6246	.6472	.6720	.6987	.7123	.7274	.7681	.7908	.8435	.8809	.9003	.9628	.9988	
50	.5527	.5693	.5864	.5741	.5822	.5909	.6000	.6097	.6198	.6417	.6655	.6812	.7048	.7189	.7485	.7800	.8309	.8686	.8856	.9652	.9975	
52	.5507	.5571	.5640	.5713	.5792	.5878	.5964	.6057	.6155	.6385	.6555	.6843	.6974	.7110	.7396	.7700	.8190	.8539	.8720	.9489	.9955	
54	.5489	.5551	.5617	.5688	.5764	.5844	.5930	.6020	.6114	.6318	.6539	.6779	.6905	.7037	.7313	.7607	.8080	.8417	.8893	.9336	.9938	
56	.5472	.5532	.5598	.5670	.5738	.5816	.5989	.6085	.6076	.6273	.6487	.6719	.6842	.6968	.7236	.7520	.7978	.8304	.8474	.9193	.9918	
58	.5456	.5514	.5578	.5643	.5713	.5789	.5868	.5953	.6041	.6231	.6438	.6663	.6782	.6905	.7163	.7438	.7882	.8198	.8382	.9080	.9902	
60	.5442	.5498	.5558	.5622	.5690	.5764	.5841	.5923	.6008	.6192	.6393	.6611	.6745	.6845	.7095	.7362	.7792	.8099	.8258	.8934	.9886	
63	.5421	.5475	.5532	.5593	.5659	.5728	.5802	.5880	.5962	.6138	.6330	.6538	.6648	.6781	.7001	.7258	.7687	.7981	.8113	.8760	.9953	
66	.5403	.5454	.5509	.5567	.5630	.5697	.5767	.5841	.5920	.6089	.6272	.6472	.6576	.6685	.6916	.7158	.7553	.7834	.8000	.9456		
69	.5386	.5435	.5487	.5544	.5604	.5667	.5735	.5807	.5882	.6043	.6219	.6410	.6511	.6618	.6838	.7071	.7449	.7718	.7859	.8454	.9278	
72	.5370	.5417	.5488	.5522	.5579	.5640	.5705	.5774	.5846	.6002	.6170	.6354	.6451	.6552	.6783	.6988	.7352	.7612	.7746	.8319	.9110	
75	.5356	.5401	.5449	.5501	.5557	.5616	.5670	.5744	.5814	.5963	.6126	.6302	.6398	.6492	.6698	.6913	.7283	.7513	.7643	.8194	.8956	
78	.5342	.5386	.5433	.5483	.5536	.5594	.5663	.5717	.5783	.5927	.6084	.6254	.6344	.6438	.6634	.6843	.7180	.7421	.7646	.8079	.8814	
81	.5330	.5372	.5417	.5465	.5517	.5572	.5630	.5691	.5755	.5894	.6046	.6210	.6297	.6386	.6576	.6777	.7104	.7336	.7457	.7971	.8681	
84	.5319	.5359	.5403	.5449	.5509	.5552	.5608	.5687	.5759	.5864	.6010	.6168	.6339	.6522	.6717	.7032	.7257	.7374	.7870	.8557		
15	.6021	.6574	.7159	.7773	.8415	.9081	.9768	.1.048	.1.120	.1.271	.1.429	.1.589	.1.672	.1.756	.1.927	.2.102	.2.371	.2.554	.2.647	.3.025	.3.510	
16	.5901	.6438	.7006	.7605	.8230	.8878	.9549	.1.024	.1.095	.1.242	.1.397	.1.554	.1.635	.1.718	.1.885	.2.057	.2.321	.2.502	.2.593	.2.986	.3.442	
17	.5791	.6313	.6868	.7449	.8058	.8691	.9346	.1.002	.1.072	.1.215	.1.367	.1.521	.1.601	.1.681	.1.846	.2.013	.2.275	.2.452	.2.542	.2.908	.3.376	
18	.5689	.6197	.6735	.7304	.7898	.8516	.9156	.9817	.1.050	.1.191	.1.339	.1.490	.1.568	.1.647	.1.808	.1.975	.2.230	.2.405	.2.493	.2.864	.3.318	
19	.5593	.6088	.6614	.7188	.7749	.8353	.8979	.9625	.1.028	.1.187	.1.313	.1.461	.1.537	.1.615	.1.774	.1.937	.2.189	.2.360	.2.447	.2.803	.3.281	
20	.5506	.5988	.6500	.7042	.7609	.8201	.8813	.9446	.1.010	.1.145	.1.288	.1.433	.1.508	.1.585	.1.742	.1.902	.2.149	.2.318	.2.404	.2.754	.3.206	
21	.5424	.5894	.6394	.6923	.7479	.8067	.8557	.9277	.9816	.1.124	.1.265	.1.405	.1.482	.1.557	.1.710	.1.868	.2.112	.2.278	.2.363	.2.708	.3.154	
22	.5347	.5805	.6295	.6812	.7356	.7922	.8510	.9118	.9745	.1.105	.1.243	.1.383	.1.456	.1.530	.1.681	.1.838	.2.076	.2.240	.2.324	.2.664	.3.105	
23	.5274	.5722	.6201	.6707	.7240	.7795	.8372	.8968	.9583	.1.068	.1.222	.1.360	.1.431	.1.504	.1.653	.1.806	.2.042	.2.204	.2.287	.2.622	.3.057	
24	.5208	.5642	.6112	.6609	.7130	.7675	.8240	.8828	.9430	.1.069	.1.202	.1.338	.1.405	.1.480	.1.627	.1.777	.2.010	.2.170	.2.251	.2.582	.3.012	
25	.5142	.5571	.6080	.6515	.7027	.7562	.8117	.8692	.9285	.1.082	.1.213	.1.317	.1.386	.1.457	.1.601	.1.750	.1.980	.2.137	.2.217	.2.544	.2.968	
26	.5081	.5500	.5950	.6427	.6929	.7453	.7988	.8563	.9147	.1.088	.1.165	.1.297	.1.365	.1.435	.1.577	.1.724	.1.950	.2.106	.2.185	.2.508	.2.927	
27	.5024	.5435	.5876	.6343	.6874	.7351	.7887	.8443	.9016	.1.021	.1.148	.1.278	.1.345	.1.414	.1.554	.1.698	.1.922	.2.076	.2.154	.2.473	.2.887	
28	.4970	.5372	.5804	.6283	.6747	.7254	.7780	.8327	.8892	.1.007	.1.132	.1.260	.1.328	.1.394	.1.532	.1.675	.1.895	.2.047	.2.124	.2.438	.2.848	
29	.4919	.5312	.5737	.6187	.6663	.7161	.7679	.8217	.8773	.9933	.1.117	.1.243	.1.305	.1.376	.1.511	.1.652	.1.870	.2.019	.2.095	.2.405	.2.811	
30	.4870	.5256	.5872	.6115	.6583	.7071	.7683	.8112	.8658	.9801	.1.102	.1.228	.1.291	.1.358	.1.491	.1.630	.1.845	.1.993	.2.068	.2.376	.2.776	
31	.4823	.5202	.5611	.6046	.6508	.7048	.7601	.8150	.8677	.9877	.1.088	.1.210	.1.274	.1.339	.1.472	.1.608	.1.821	.1.987	.2.041	.2.350	.2.742	
32	.4778	.5150	.5553	.5980	.6432	.6907	.7401	.7914	.8446	.9554	.1.074	.1.195	.1.258	.1.322	.1.453	.1.588	.1.788	.1.943	.2.018	.2.317	.2.703	
33	.4738	.5101	.5497	.5917	.6363	.6829	.7316	.7822	.8348	.9442	.1.061	.1.180	.1.242	.1.305	.1.435	.1.569	.1.776	.1.919	.1.992	.2.289	.2.677	
34	.4696	.5054	.5443	.5857	.6295	.6755	.7235	.7734	.8250	.9331	.1.048	.1.184	.1.227	.1.290	.1.418	.1.550	.1.765	.1.898	.1.983	.2.263	.2.646	
35	.4657	.5010	.5392	.5900	.6231	.6684	.7157	.7649	.8158	.9225	.1.036	.1.152	.1.213	.1.276	.1.401	.1.532	.1.735	.1.874	.1.945	.2.237	.2.617	
36	.4619	.4987	.5343	.5744	.6169	.6615	.7082	.7567	.8069	.9122	.1.024	.1.140	.1.199	.1.260	.1.386	.1.515	.1.715	.1.853	.1.924	.2.212	.2.588	
37	.4583	.4925	.5298	.5691	.6109	.6550	.7009	.7488	.7984	.9023	.1.013	.1.127	.1.186	.1.246	.1.370	.1.498	.1.686	.1.833	.1.902	.2.188	.2.580	
38	.4549	.4886	.5250	.5640	.6053	.6486	.6940	.7413	.7902	.8928	.1.002	.1.115	.1.173	.1.233	.1.355	.1.482	.1.678	.1.813	.1.882	.2.164	.2.533	
39	.4517	.4847	.5207	.5690	.5997	.6426	.6873	.7340	.7822	.8836	.919	.1.03	.1.139	.1.220	.1.341	.1.468	.1.680	.1.794	.1.863	.2.142	.2.507	
40	.4485	.4811	.5185	.5543	.5944	.6386	.6809	.7268	.7746	.8748	.9818	.1.092	.1.149	.1.207	.1.327	.1.451	.1.643	.1.776	.1.843	.2.120	.2.482	
42	.4426	.4742	.5095	.5453	.5844	.6256	.6868	.7135	.7601	.8579	.9826	.1.070	.1.128	.1.183	.1.300	.1.422	.1.610	.1.740	.1.806	.2.078	.2.433	
44	.4370	.4877	.5011	.5369	.5760	.6152	.6572	.7010	.7468	.8422	.9445	.1.050	.1.105	.1.161	.1.278	.1.394	.1.579	.1.707	.1.772	.2.039	.2.388</td	

TABLE 3.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.31; \frac{b_A}{t_w} = 16.3; \frac{b_F}{b_W} = 0.4; \frac{d}{t_s} = 1.69; \frac{p}{t_s} = 4.91 \right)$

$\frac{b_W}{t_s}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	38	40	46
15	1.220	1.229	1.238	1.247	1.258	1.265	1.274	1.283	1.292	1.309	1.327	1.345	1.354	1.383	1.381	1.399	1.426	1.444	1.463	1.489	1.534
16	1.206	1.214	1.223	1.231	1.240	1.248	1.257	1.265	1.273	1.290	1.307	1.324	1.332	1.341	1.357	1.374	1.399	1.416	1.425	1.458	1.500
17	1.194	1.202	1.210	1.218	1.224	1.241	1.249	1.267	1.273	1.289	1.306	1.313	1.321	1.336	1.352	1.376	1.392	1.400	1.431	1.471	
18	1.183	1.191	1.198	1.206	1.213	1.221	1.228	1.236	1.243	1.258	1.273	1.288	1.295	1.303	1.318	1.333	1.355	1.370	1.377	1.407	1.446
19	1.174	1.181	1.188	1.195	1.202	1.209	1.216	1.223	1.230	1.244	1.258	1.273	1.280	1.287	1.301	1.315	1.336	1.351	1.358	1.386	1.421
20	1.165	1.172	1.178	1.185	1.193	1.199	1.205	1.212	1.219	1.232	1.246	1.259	1.266	1.272	1.286	1.299	1.320	1.333	1.340	1.367	1.400
21	1.157	1.163	1.170	1.176	1.183	1.189	1.195	1.202	1.208	1.221	1.234	1.247	1.253	1.259	1.272	1.285	1.304	1.317	1.324	1.349	1.381
22	1.150	1.156	1.162	1.168	1.174	1.180	1.187	1.193	1.199	1.211	1.223	1.235	1.242	1.248	1.260	1.272	1.291	1.303	1.309	1.333	1.364
23	1.143	1.149	1.155	1.161	1.167	1.173	1.178	1.184	1.190	1.202	1.214	1.225	1.231	1.237	1.249	1.260	1.278	1.290	1.295	1.319	1.348
24	1.137	1.143	1.149	1.154	1.160	1.165	1.171	1.177	1.182	1.193	1.205	1.216	1.221	1.227	1.238	1.249	1.266	1.277	1.283	1.306	1.334
25	1.132	1.137	1.143	1.148	1.153	1.158	1.163	1.168	1.179	1.189	1.199	1.204	1.210	1.220	1.230	1.246	1.256	1.261	1.282	1.308	
26	1.127	1.132	1.137	1.142	1.148	1.153	1.158	1.163	1.168	1.179	1.189	1.199	1.204	1.210	1.220	1.230	1.246	1.256	1.261	1.282	1.308
27	1.122	1.127	1.132	1.137	1.142	1.147	1.152	1.157	1.162	1.172	1.182	1.192	1.197	1.202	1.212	1.222	1.237	1.247	1.252	1.272	1.296
28	1.118	1.123	1.127	1.132	1.137	1.142	1.147	1.151	1.158	1.168	1.175	1.185	1.190	1.195	1.204	1.214	1.228	1.238	1.243	1.261	1.286
29	1.114	1.118	1.123	1.128	1.132	1.137	1.142	1.146	1.151	1.160	1.169	1.179	1.183	1.197	1.208	1.220	1.230	1.234	1.253	1.276	
30	1.110	1.114	1.119	1.123	1.128	1.132	1.137	1.141	1.146	1.155	1.164	1.173	1.177	1.182	1.191	1.200	1.213	1.222	1.226	1.244	1.267
31	1.106	1.111	1.115	1.119	1.124	1.128	1.132	1.137	1.141	1.150	1.158	1.167	1.171	1.176	1.184	1.193	1.205	1.215	1.219	1.238	1.268
32	1.103	1.107	1.111	1.116	1.120	1.124	1.128	1.132	1.137	1.145	1.153	1.162	1.166	1.170	1.179	1.187	1.200	1.212	1.229	1.250	
33	1.100	1.104	1.108	1.112	1.116	1.120	1.124	1.128	1.133	1.141	1.149	1.157	1.161	1.165	1.173	1.181	1.194	1.202	1.208	1.222	1.243
34	1.097	1.101	1.105	1.109	1.113	1.117	1.121	1.125	1.129	1.137	1.144	1.152	1.158	1.160	1.168	1.176	1.188	1.198	1.200	1.218	1.235
35	1.094	1.098	1.102	1.106	1.110	1.113	1.117	1.121	1.125	1.133	1.140	1.148	1.152	1.158	1.163	1.171	1.183	1.190	1.194	1.210	1.229
36	1.092	1.095	1.099	1.103	1.107	1.110	1.114	1.118	1.122	1.129	1.136	1.144	1.147	1.151	1.159	1.168	1.176	1.186	1.199	1.204	1.222
37	1.089	1.093	1.098	1.100	1.103	1.107	1.111	1.115	1.118	1.126	1.133	1.140	1.144	1.147	1.155	1.162	1.173	1.180	1.184	1.198	1.218
38	1.087	1.090	1.094	1.097	1.101	1.104	1.108	1.112	1.115	1.122	1.129	1.138	1.140	1.143	1.150	1.158	1.168	1.175	1.179	1.193	1.211
39	1.085	1.088	1.091	1.095	1.098	1.102	1.105	1.109	1.112	1.119	1.126	1.133	1.138	1.140	1.147	1.154	1.164	1.171	1.174	1.188	1.205
40	1.082	1.086	1.089	1.093	1.098	1.102	1.106	1.110	1.116	1.123	1.129	1.133	1.138	1.143	1.150	1.160	1.168	1.170	1.183	1.200	
42	1.079	1.082	1.085	1.088	1.091	1.095	1.098	1.101	1.104	1.111	1.117	1.123	1.127	1.130	1.138	1.143	1.152	1.159	1.162	1.175	1.191
44	1.075	1.078	1.081	1.084	1.087	1.090	1.093	1.096	1.099	1.106	1.112	1.118	1.121	1.124	1.130	1.136	1.145	1.159	1.164	1.182	
46	1.072	1.075	1.078	1.080	1.083	1.086	1.089	1.092	1.095	1.101	1.107	1.113	1.116	1.118	1.124	1.130	1.138	1.145	1.148	1.159	1.174
48	1.069	1.072	1.074	1.077	1.080	1.083	1.086	1.088	1.091	1.097	1.102	1.108	1.111	1.114	1.119	1.125	1.133	1.139	1.142	1.153	1.167
50	1.066	1.069	1.071	1.074	1.079	1.082	1.085	1.088	1.093	1.100	1.106	1.112	1.117	1.121	1.126	1.132	1.138	1.147	1.150	1.160	1.180
52	1.063	1.066	1.069	1.071	1.074	1.076	1.079	1.082	1.084	1.089	1.094	1.100	1.102	1.105	1.110	1.115	1.123	1.128	1.131	1.141	1.154
54	1.061	1.064	1.066	1.069	1.071	1.074	1.076	1.079	1.081	1.086	1.091	1.098	1.101	1.106	1.111	1.118	1.123	1.126	1.136	1.148	
56	1.059	1.061	1.064	1.066	1.069	1.071	1.073	1.076	1.078	1.083	1.089	1.092	1.095	1.097	1.102	1.107	1.114	1.119	1.121	1.131	1.143
58	1.057	1.059	1.062	1.064	1.066	1.068	1.071	1.073	1.075	1.080	1.085	1.089	1.091	1.094	1.099	1.103	1.110	1.115	1.117	1.126	1.138
60	1.055	1.057	1.062	1.064	1.066	1.068	1.071	1.073	1.076	1.081	1.086	1.091	1.094	1.097	1.101	1.106	1.111	1.113	1.117	1.122	1.133
63	1.052	1.055	1.057	1.059	1.061	1.063	1.065	1.067	1.069	1.074	1.078	1.082	1.084	1.086	1.091	1.095	1.101	1.106	1.108	1.116	1.127
66	1.050	1.052	1.054	1.056	1.058	1.060	1.062	1.064	1.066	1.070	1.074	1.078	1.081	1.083	1.087	1.091	1.097	1.101	1.103	1.111	1.121
69	1.048	1.050	1.052	1.054	1.056	1.058	1.060	1.062	1.064	1.068	1.071	1.075	1.077	1.079	1.083	1.087	1.093	1.097	1.108	1.106	1.118
72	1.043	1.046	1.048	1.051	1.053	1.055	1.057	1.060	1.062	1.065	1.069	1.071	1.073	1.076	1.080	1.086	1.091	1.097	1.101	1.106	1.118
75	1.044	1.046	1.048	1.049	1.051	1.053	1.056	1.058	1.060	1.062	1.065	1.069	1.071	1.073	1.076	1.080	1.086	1.091	1.098	1.107	
78	1.042	1.044	1.048	1.047	1.049	1.051	1.054	1.057	1.060	1.063	1.066	1.068	1.070	1.073	1.076	1.082	1.086	1.091	1.094	1.103	
81	1.041	1.042	1.044	1.046	1.047	1.049	1.051	1.052	1.054	1.057	1.061	1.064	1.066	1.068	1.071	1.074	1.079	1.082	1.084	1.091	1.099
84	1.039	1.041	1.042	1.044	1.046	1.047	1.049	1.051	1.052	1.055	1.058	1.062	1.063	1.066	1.068	1.071	1.076	1.079	1.081	1.087	1.095
15	.7645	.7860	.8337	.8719	.9124	.9551	1.000	1.047	1.098	1.201	1.313	1.433	1.498	1.581	1.696	1.837	2.061	2.218	2.289	2.638	3.088
16	.7509	.7828	.8167	.8530	.8916	.9323	.9751	1.020	1.067	1.167	1.274	1.389	1.449	1.611	1.641	1.776	1.991	2.142	2.220	2.644	2.980
17	.7385	.7688	.8013	.8300	.8733	.9117	.9528	.9965	1.041	1.138	1.239	1.349	1.407	1.468	1.560	1.720	1.927	2.073	2.147	2.461	2.881
18	.7273	.7562	.7973	.8205	.8557	.8930	.9321	.9732	1.018	1.108	1.207	1.313	1.368	1.425	1.544	1.670	1.868	2.009	2		

TABLE 3.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.31; \frac{b_A}{t_w} = 16.3; \frac{b_F}{b_w} = 0.4; \frac{d}{t_s} = 1.69; \frac{p}{t_s} = 4.91 \right)$ - Concluded

$\frac{b_w}{t_w}$	$\frac{b_s}{t_w}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	46
37		.6201	.6358	.6527	.6709	.6900	.7107	.7324	.7552	.7792	.8305	.8864	.9466	.9783	.1011	.1080	.1153	.1269	.1352	.1395	.1578	1.823
38		.6172	.6325	.6491	.6668	.6857	.7057	.7269	.7492	.7726	.8228	.8774	.9362	.9872	.9993	.1087	.1138	.1252	.1333	.1375	.1552	1.794
39		.6145	.6294	.6458	.6629	.6813	.7009	.7216	.7434	.7663	.8164	.8688	.9264	.9587	.9881	.1054	.1124	.1235	.1315	.1356	.1531	1.767
40		.6118	.6264	.6423	.6591	.6772	.6933	.7163	.7379	.7603	.8084	.8606	.9169	.9468	.9773	.1042	.1110	.1220	.1297	.1338	.1508	1.740
42		.6088	.6209	.6380	.6522	.6695	.6878	.7072	.7276	.7491	.7951	.8452	.8893	.9277	.9572	.1019	.1085	.1160	.1265	.1303	.1467	1.691
44		.6023	.6168	.6303	.6468	.6624	.6800	.6986	.7182	.7388	.7830	.8311	.8830	.9104	.9387	.9983	.1061	.1163	.1227	.1272	.1429	1.645
46		.5982	.6111	.6250	.6400	.6558	.6728	.6906	.7095	.7293	.7718	.8181	.8680	.9044	.9217	.9790	.1040	.1137	.1207	.1243	.1394	1.602
48		.5943	.6068	.6220	.6345	.6498	.6661	.6834	.7015	.7206	.7615	.8060	.8542	.8798	.9050	.9612	.1020	.1114	.1181	.1215	.1362	1.583
50		.5908	.6028	.6157	.6295	.6443	.6600	.6765	.6940	.7124	.7519	.7949	.8414	.8859	.9192	.9446	.1001	.1092	.1157	.1190	.1332	1.528
52		.5876	.5991	.6115	.6248	.6391	.6543	.6703	.6871	.7048	.7430	.7845	.8294	.8631	.8776	.9292	.9838	.1072	.1134	.1167	.1304	1.492
54		.5845	.5958	.6077	.6205	.6343	.6489	.6644	.6807	.6979	.7347	.7749	.8183	.8412	.8649	.9148	.9676	.1053	.1113	.1145	.1278	1.460
55	^L 53	.5816	.5924	.6040	.6165	.6298	.6439	.6589	.6747	.6913	.7270	.7659	.8079	.8301	.8590	.9014	.9526	.1035	.1094	.1124	.1253	1.430
58		.5790	.5894	.6008	.6127	.6258	.6393	.6538	.6691	.6852	.7198	.7574	.7981	.8198	.8410	.8888	.9384	.1019	.1075	.1105	.1230	1.402
60		.5765	.5868	.5975	.6092	.6217	.6350	.6490	.6639	.6794	.7129	.7495	.7890	.8099	.8315	.8770	.9251	.1003	.1058	.1087	.1209	1.378
63		.5730	.5828	.5931	.6043	.6162	.6289	.6424	.6565	.6714	.7035	.7385	.7763	.7962	.8189	.8605	.9088	.9811	.1034	.1062	.1178	1.339
66		.5699	.5791	.5891	.5988	.6112	.6234	.6362	.6498	.6641	.6949	.7284	.7646	.7838	.8038	.8454	.8897	.9612	.1012	.1039	.1151	1.305
69		.5669	.5758	.5854	.5967	.6068	.6183	.6306	.6437	.6574	.6869	.7191	.7539	.7723	.7914	.8315	.8741	.9428	.9918	.1017	.1125	1.273
72		.5643	.5728	.5820	.5919	.6024	.6134	.6255	.6380	.6513	.6786	.7106	.7441	.7618	.7801	.8188	.8597	.9259	.9730	.9975	.1011	1.244
75		.5619	.5700	.5789	.5884	.5985	.6093	.6208	.6328	.6456	.6728	.7027	.7349	.7520	.7697	.8069	.8484	.9102	.9558	.9792	.1079	1.217
78		.5595	.5674	.5760	.5851	.5949	.6053	.6163	.6280	.6402	.6688	.6953	.7285	.7429	.7600	.7959	.8340	.8958	.9395	.9823	.1059	1.192
81		.5574	.5650	.5733	.5821	.5916	.6018	.6122	.6236	.6353	.6607	.6885	.7186	.7345	.7508	.7857	.8225	.8820	.9245	.9465	.1040	1.169
84		.5555	.5628	.5708	.5793	.5885	.5982	.6084	.6193	.6307	.6553	.6821	.7112	.7266	.7425	.7761	.8117	.8693	.9104	.9317	.1022	1.147
15		.7984	.8801	.9878	1.059	1.153	1.250	1.350	1.452	1.558	1.770	1.991	2.218	2.334	2.450	2.688	2.928	3.297	3.645	3.871	4.180	4.827
18		.7804	.8821	.9477	1.037	1.129	1.224	1.322	1.422	1.524	1.734	1.952	2.176	2.289	2.404	2.698	2.875	3.239	3.485	3.609	4.112	4.754
17		.7655	.8453	.9290	1.018	1.108	1.200	1.298	1.394	1.494	1.701	1.914	2.134	2.248	2.380	2.590	2.824	3.184	3.427	3.550	4.048	4.684
18		.7514	.8295	.9116	.9969	1.085	1.177	1.271	1.387	1.466	1.669	1.879	2.098	2.208	2.318	2.545	2.776	3.131	3.371	3.493	3.988	4.616
19		.7384	.8147	.8950	.9787	1.068	1.155	1.248	1.342	1.439	1.639	1.846	2.059	2.168	2.278	2.502	2.730	3.081	3.318	3.438	3.926	4.550
20		.7261	.8008	.8795	.9816	1.047	1.135	1.226	1.319	1.414	1.610	1.814	2.029	2.132	2.240	2.461	2.687	3.033	3.287	3.386	3.869	4.488
21		.7145	.7877	.8848	.9454	1.029	1.118	1.205	1.295	1.390	1.583	1.784	1.991	2.097	2.204	2.423	2.645	2.987	3.219	3.336	3.814	4.427
22		.7035	.7763	.8510	.9301	1.012	1.097	1.185	1.275	1.387	1.585	1.756	1.960	2.064	2.170	2.385	2.605	2.943	3.172	3.289	3.761	4.368
23		.6932	.7638	.8379	.9156	.9963	1.080	1.168	1.255	1.346	1.533	1.728	1.930	2.033	2.137	2.350	2.568	2.901	3.128	3.243	3.711	4.312
24		.6834	.7523	.8255	.9019	.9812	1.064	1.148	1.238	1.326	1.510	1.702	1.901	2.002	2.105	2.315	2.530	2.860	3.085	3.198	3.662	4.257
25		.6741	.7420	.8137	.8868	.9669	1.048	1.131	1.217	1.305	1.488	1.677	1.873	2.075	2.283	2.495	2.821	3.043	3.156	3.615	4.205	
26		.6653	.7320	.8024	.8762	.9532	1.038	1.115	1.200	1.287	1.468	1.654	1.847	1.946	2.047	2.252	2.461	2.784	3.004	3.115	3.569	4.154
27		.6589	.7225	.7917	.8644	.9401	1.019	1.100	1.183	1.269	1.446	1.631	1.822	1.920	2.019	2.221	2.428	2.748	2.985	3.076	3.526	4.105
28		.6486	.7133	.7815	.8530	.9276	1.005	1.085	1.167	1.252	1.427	1.609	1.798	1.893	1.992	2.193	2.397	2.714	2.929	3.038	3.483	4.057
29		.6413	.7047	.7718	.8422	.9157	.9920	1.071	1.152	1.235	1.408	1.588	1.774	1.870	1.967	2.165	2.367	2.680	2.893	3.001	3.442	4.011
30		.6340	.6964	.7626	.8318	.9043	.9794	1.057	1.137	1.219	1.390	1.568	1.752	1.846	1.942	2.138	2.338	2.648	2.859	2.986	3.403	3.967
31		.6270	.6884	.7535	.8319	.9033	.9874	1.044	1.123	1.204	1.373	1.548	1.730	1.824	1.919	2.112	2.310	2.617	2.826	2.932	3.365	3.924
32		.6203	.6808	.7449	.8124	.8828	.9589	1.038	1.110	1.190	1.358	1.530	1.710	1.803	1.896	2.087	2.284	2.587	2.794	3.028	3.382	3.882
33		.6138	.6735	.7387	.8032	.8728	.9448	1.020	1.097	1.176	1.340	1.512	1.690	1.781	1.874	2.063	2.258	2.568	2.763	2.929	3.382	3.842
34		.6078	.6686	.7288	.7943	.8629	.9342	1.008	1.084	1.162	1.325	1.494	1.671	1.761	1.853	2.040	2.232	2.530	2.733	2.838	3.257	3.802
35	^L 33	.6019	.6597	.7212	.7859	.8536	.9239	.9968	1.072	1.148	1.310	1.478	1.652	1.741	1.832	2.018	2.208	2.503	2.704	2.806	3.224	3.764
36		.5983	.6553	.7139	.7778	.8446	.9141	.9860	1.060	1.137	1.298	1.462	1.634	1.723	1.812	2.000	2.185	2.476	2.676	2.777	3.191	3.727
37		.5908	.6470	.7069	.7699	.8360	.9048	.9757	1.049	1.126	1.282	1.446	1.616	1.704	1.793	1.975	2.182	2.451	2.648	2.749	3.159	3.691
38		.5855	.6410	.7001	.7623	.8275	.8953	.9658	1.038	1.113	1.268	1.431	1.600	1.686	1.774	1.955	2.140	2.428	2.622	2.721	3.128	3.658
39		.5805	.6353	.6935	.7550	.8194	.8864	.9559	1.028	1.102	1.265	1.416	1.583	1.676	1.765	1.935	2.118	2.402	2.686	2.695	3.099	3.622
40		.5756	.6297	.6872	.7479	.8118	.8778	.9466	1.018	1.091	1.243	1.402	1.588	1.653	1.739	1.916	2.098	2.379	2.572	2.669	3.070</	

TABLE 4.- Z-PANEL PROPERTIES $\left(\frac{b_w}{t_s} = 0.40; \frac{b_A}{t_w} = 12.8; \frac{b_F}{t_w} = 0.4; \frac{d}{t_s} = 1.68; \frac{p}{t_s} = 4.90 \right)$

$\frac{b_w}{t_w}$	$\frac{b_s}{t_s}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	46
15		1.285	1.300	1.315	1.330	1.345	1.360	1.374	1.389	1.404	1.434	1.464	1.494	1.509	1.624	1.654	1.683	1.628	1.658	1.673	1.733	1.807
16		1.287	1.281	1.295	1.309	1.323	1.337	1.351	1.365	1.376	1.407	1.435	1.463	1.477	1.491	1.519	1.547	1.589	1.617	1.631	1.687	1.757
17		1.251	1.265	1.278	1.291	1.304	1.317	1.330	1.344	1.357	1.383	1.409	1.436	1.449	1.462	1.488	1.516	1.554	1.681	1.694	1.647	1.712
18		1.237	1.250	1.262	1.275	1.287	1.300	1.312	1.324	1.337	1.362	1.387	1.412	1.424	1.436	1.461	1.486	1.524	1.548	1.561	1.611	1.673
19		1.225	1.237	1.248	1.260	1.272	1.284	1.298	1.307	1.319	1.343	1.368	1.390	1.402	1.413	1.437	1.461	1.486	1.520	1.531	1.579	1.637
20		1.214	1.225	1.238	1.247	1.258	1.270	1.281	1.292	1.303	1.326	1.348	1.370	1.382	1.393	1.415	1.438	1.471	1.494	1.505	1.550	1.606
21		1.203	1.214	1.225	1.235	1.246	1.257	1.267	1.278	1.289	1.310	1.331	1.353	1.363	1.374	1.395	1.417	1.449	1.470	1.481	1.523	1.577
22		1.194	1.204	1.215	1.225	1.235	1.245	1.256	1.268	1.276	1.298	1.316	1.337	1.347	1.357	1.377	1.398	1.428	1.449	1.459	1.500	1.551
23		1.186	1.198	1.208	1.215	1.225	1.234	1.244	1.254	1.264	1.283	1.303	1.322	1.332	1.342	1.361	1.381	1.410	1.429	1.438	1.478	1.527
24		1.178	1.187	1.197	1.206	1.215	1.225	1.234	1.243	1.253	1.271	1.290	1.309	1.318	1.327	1.346	1.365	1.393	1.411	1.421	1.458	1.505
25		1.171	1.180	1.189	1.197	1.207	1.216	1.225	1.234	1.243	1.261	1.278	1.296	1.305	1.314	1.332	1.350	1.377	1.404	1.440	1.484	
26		1.164	1.173	1.182	1.190	1.199	1.207	1.216	1.225	1.233	1.251	1.268	1.285	1.294	1.302	1.319	1.337	1.362	1.380	1.388	1.423	1.466
27		1.158	1.167	1.175	1.183	1.191	1.200	1.208	1.216	1.225	1.241	1.258	1.274	1.283	1.291	1.308	1.324	1.349	1.366	1.374	1.407	1.449
28		1.153	1.161	1.169	1.177	1.185	1.193	1.201	1.209	1.217	1.233	1.249	1.265	1.273	1.281	1.297	1.313	1.337	1.353	1.361	1.393	1.433
29		1.147	1.155	1.163	1.171	1.178	1.186	1.194	1.201	1.209	1.225	1.240	1.258	1.263	1.271	1.286	1.302	1.325	1.340	1.348	1.379	1.418
30		1.142	1.150	1.157	1.165	1.172	1.180	1.187	1.195	1.202	1.217	1.232	1.247	1.254	1.262	1.277	1.292	1.314	1.329	1.337	1.366	1.404
31		1.138	1.145	1.152	1.160	1.167	1.174	1.181	1.184	1.196	1.210	1.225	1.239	1.246	1.253	1.268	1.282	1.304	1.318	1.326	1.356	1.391
32		1.134	1.141	1.148	1.155	1.162	1.169	1.176	1.183	1.190	1.204	1.218	1.232	1.239	1.246	1.260	1.274	1.295	1.309	1.316	1.344	1.379
33		1.130	1.138	1.143	1.150	1.157	1.163	1.170	1.177	1.184	1.197	1.211	1.225	1.231	1.238	1.252	1.265	1.286	1.299	1.308	1.333	1.367
34		1.126	1.132	1.139	1.145	1.152	1.159	1.165	1.172	1.178	1.192	1.205	1.218	1.224	1.231	1.244	1.257	1.277	1.290	1.297	1.323	1.366
35	t_s	1.122	1.129	1.135	1.141	1.148	1.154	1.161	1.167	1.173	1.186	1.199	1.212	1.218	1.224	1.237	1.250	1.269	1.282	1.314	1.346	
36	t_s	1.119	1.125	1.131	1.137	1.144	1.150	1.158	1.162	1.168	1.181	1.193	1.208	1.212	1.218	1.231	1.243	1.262	1.274	1.280	1.303	1.336
37		1.116	1.122	1.128	1.134	1.140	1.146	1.152	1.158	1.164	1.176	1.188	1.200	1.206	1.212	1.224	1.237	1.255	1.267	1.273	1.297	1.327
38		1.112	1.118	1.124	1.130	1.136	1.142	1.148	1.154	1.160	1.171	1.183	1.195	1.201	1.207	1.219	1.230	1.248	1.260	1.268	1.289	1.319
39		1.110	1.115	1.121	1.127	1.133	1.138	1.144	1.150	1.156	1.167	1.179	1.190	1.198	1.201	1.213	1.224	1.242	1.253	1.259	1.282	1.311
40		1.107	1.112	1.118	1.123	1.128	1.134	1.140	1.146	1.152	1.163	1.174	1.185	1.191	1.198	1.208	1.219	1.236	1.247	1.252	1.275	1.303
42		1.102	1.107	1.112	1.118	1.123	1.128	1.134	1.140	1.146	1.155	1.168	1.176	1.182	1.187	1.198	1.208	1.224	1.235	1.240	1.262	1.288
44		1.097	1.102	1.107	1.112	1.118	1.123	1.128	1.133	1.138	1.148	1.158	1.168	1.173	1.179	1.189	1.199	1.214	1.224	1.229	1.250	1.275
46		1.093	1.098	1.103	1.108	1.112	1.117	1.122	1.127	1.132	1.142	1.151	1.161	1.171	1.177	1.181	1.190	1.205	1.215	1.219	1.239	1.263
48		1.089	1.094	1.098	1.103	1.108	1.112	1.117	1.122	1.128	1.136	1.145	1.154	1.161	1.169	1.178	1.187	1.198	1.206	1.210	1.229	1.252
50		1.085	1.090	1.094	1.099	1.103	1.108	1.112	1.117	1.121	1.130	1.139	1.148	1.153	1.161	1.166	1.175	1.188	1.197	1.202	1.220	1.242
52		1.082	1.087	1.091	1.095	1.098	1.104	1.108	1.112	1.117	1.126	1.134	1.143	1.148	1.152	1.160	1.168	1.181	1.190	1.194	1.211	1.233
54		1.079	1.083	1.087	1.092	1.096	1.100	1.104	1.108	1.112	1.121	1.129	1.137	1.141	1.145	1.154	1.162	1.175	1.183	1.187	1.204	1.224
56		1.076	1.080	1.084	1.088	1.092	1.096	1.100	1.104	1.108	1.116	1.124	1.132	1.138	1.140	1.148	1.156	1.168	1.176	1.180	1.196	1.216
58		1.074	1.078	1.081	1.085	1.089	1.093	1.097	1.101	1.105	1.112	1.120	1.128	1.132	1.136	1.143	1.151	1.161	1.162	1.170	1.174	1.190
60		1.071	1.075	1.079	1.082	1.086	1.090	1.094	1.097	1.101	1.109	1.116	1.124	1.127	1.131	1.138	1.146	1.157	1.165	1.168	1.183	1.202
63		1.068	1.071	1.075	1.079	1.082	1.086	1.089	1.093	1.098	1.103	1.111	1.118	1.121	1.125	1.132	1.139	1.150	1.157	1.160	1.174	1.192
66		1.065	1.068	1.072	1.075	1.078	1.082	1.085	1.089	1.092	1.098	1.105	1.112	1.118	1.122	1.128	1.136	1.143	1.150	1.153	1.167	1.184
68		1.062	1.065	1.068	1.072	1.075	1.078	1.081	1.084	1.088	1.094	1.101	1.107	1.111	1.114	1.120	1.127	1.137	1.143	1.146	1.159	1.176
72	t_s	1.059	1.062	1.068	1.072	1.075	1.078	1.081	1.084	1.089	1.097	1.105	1.110	1.116	1.121	1.125	1.131	1.137	1.140	1.153	1.168	
75		1.057	1.060	1.063	1.068	1.069	1.072	1.075	1.078	1.081	1.087	1.093	1.098	1.102	1.105	1.111	1.117	1.126	1.132	1.135	1.147	1.161
78		1.055	1.058	1.061	1.063	1.068	1.072	1.075	1.078	1.081	1.086	1.091	1.095	1.098	1.101	1.106	1.112	1.121	1.127	1.129	1.141	1.165
81		1.053	1.058	1.061	1.064	1.067	1.068	1.072	1.075	1.078	1.082	1.086	1.092	1.094	1.097	1.103	1.108	1.116	1.123	1.125	1.138	1.150
84		1.051	1.054	1.058	1.061	1.064	1.067	1.070	1.072	1.075	1.078	1.083	1.086	1.091	1.094	1.099	1.104	1.112	1.118	1.120	1.131	1.144
15		.9541	1.018	1.068	1.162	1.239	1.321	1.406	1.495	1.588	1.793	1.991	2.212	2.327	2.444	2.687	2.940	3.338	3.615	3.756	4.342	5.115
16		.9317	.9836	1.060	1.130	1.204	1.282	1.364	1.449	1.538	1.728	1.928	2.139	2.248	2.363	2.597	2.842	3.227	3.494	3.631	4.199	4.951
17		.9114	.9706	1.034																		

TABLE 4.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.40; \frac{b_A}{t_w} = 12.8; \frac{b_F}{t_w} = 0.4; \frac{d}{t_s} = 1.68; \frac{p}{t_s} = 4.90 \right)$ - Concluded

$\frac{b_w}{t_w}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	45
37	.7120	.7438	.7780	.8148	.8535	.8948	.9383	.9843	1.032	1.134	1.245	1.364	1.426	1.491	1.625	1.767	1.993	2.153	2.235	2.581	3.048
38	.7070	.7381	.7716	.8073	.8453	.8868	.9282	.9729	1.020	1.120	1.228	1.345	1.406	1.469	1.601	1.740	1.982	2.118	2.199	2.538	2.997
39	.7022	.7326	.7653	.8003	.8375	.8769	.9188	.9624	1.008	1.106	1.213	1.327	1.387	1.448	1.578	1.714	1.932	2.085	2.164	2.497	2.948
40	.6977	.7274	.7594	.7939	.8300	.8687	.9094	.9523	1.093	1.197	1.309	1.429	1.555	1.689	1.903	2.053	2.131	2.458	2.901		
42	.6891	.7176	.7483	.7811	.8160	.8531	.8922	.9334	.9768	1.068	1.169	1.278	1.393	1.391	1.513	1.642	1.848	1.993	2.068	2.384	2.812
44	.6813	.7068	.7380	.7806	.8092	.8388	.8765	.9161	.9578	1.048	1.143	1.248	1.301	1.357	1.475	1.599	1.793	1.938	2.011	2.316	2.730
46	.6740	.7004	.7287	.7590	.7913	.8256	.8618	.8999	.9400	1.028	1.118	1.218	1.371	1.325	1.439	1.559	1.751	1.887	1.957	2.252	2.853
48	.6674	.6927	.7200	.7492	.7804	.8135	.8483	.8851	.9237	1.008	1.098	1.192	1.243	1.298	1.405	1.521	1.707	1.839	1.907	2.193	2.581
50	.6613	.6857	.7120	.7402	.7801	.8158	.8513	.8906	.9284	1.075	1.168	1.217	1.268	1.374	1.487	1.667	1.794	1.860	2.137	2.514	
52	.6554	.6780	.7045	.7317	.7803	.8196	.8422	.8685	.8945	.9717	1.055	1.146	1.193	1.242	1.345	1.454	1.629	1.752	1.816	2.085	2.452
54	.6502	.6729	.6975	.7238	.7520	.7817	.8133	.8465	.8814	.9561	1.037	1.125	1.171	1.218	1.318	1.424	1.593	1.713	1.775	2.036	2.393
F	.6452	.6672	.6910	.7165	.7437	.7728	.8031	.8353	.8691	.9415	1.020	1.105	1.160	1.218	1.283	1.395	1.600	1.676	1.738	1.891	2.337
56	.6405	.6619	.6849	.7097	.7360	.7640	.7936	.8248	.8575	.9278	1.004	1.087	1.130	1.176	1.289	1.388	1.528	1.641	1.700	1.947	2.285
58	.6362	.6569	.6792	.7032	.7288	.7559	.7846	.8150	.8467	.9150	.9891	1.069	1.111	1.165	1.246	1.343	1.499	1.609	1.668	1.907	2.235
60	.6301	.6499	.6713	.7042	.7187	.7447	.7728	.8012	.8316	.8970	.9681	1.045	1.085	1.127	1.215	1.308	1.457	1.583	1.618	1.850	2.166
63	.6245	.6435	.6640	.6880	.7095	.7344	.7608	.7986	.8179	.8808	1.023	1.061	1.102	1.186	1.275	1.419	1.521	1.574	1.797	2.102	
66	.6194	.6376	.6573	.6784	.7010	.7250	.7503	.7771	.8052	.8655	.9311	1.002	1.039	1.078	1.169	1.246	1.384	1.482	1.533	1.748	2.043
69	.6148	.6323	.6512	.6715	.6932	.7162	.7406	.7684	.7935	.8516	.9147	.9830	1.019	1.057	1.135	1.218	1.351	1.446	1.495	1.703	1.988
72	.6104	.6273	.6455	.6860	.7082	.7317	.7655	.7926	.8386	.8908	.9655	1.000	1.036	1.112	1.192	1.321	1.413	1.460	1.661	1.936	
75	.6083	.6227	.6402	.6591	.6792	.7007	.7234	.7473	.7725	.8240	.8855	.9491	.9828	1.018	1.091	1.168	1.293	1.382	1.428	1.622	1.889
78	.6026	.6183	.6353	.6536	.6790	.6937	.7157	.7388	.7631	.8164	.8724	.9339	.9666	1.000	1.071	1.148	1.267	1.353	1.397	1.586	1.844
81	.5991	.6143	.6307	.6483	.6672	.6872	.7034	.7308	.7643	.8049	.8600	.9197	.9512	.9838	1.062	1.125	1.242	1.325	1.368	1.551	1.802
84																					
15	1.164	1.297	1.435	1.577	1.723	1.871	2.022	2.175	2.331	2.648	2.971	3.300	3.468	3.633	3.970	4.310	4.825	5.170	5.344	6.040	6.914
16	1.141	1.272	1.407	1.547	1.680	1.836	1.984	2.136	2.289	2.608	2.922	3.248	3.412	3.578	3.912	4.250	4.761	5.105	5.277	5.971	6.844
17	1.119	1.248	1.381	1.518	1.659	1.803	1.949	2.098	2.250	2.558	2.875	3.187	3.360	3.525	3.858	4.191	4.700	5.041	5.213	5.904	6.774
18	1.099	1.226	1.356	1.491	1.629	1.771	1.918	2.063	2.212	2.518	2.830	3.149	3.311	3.473	3.802	4.135	4.839	4.979	5.150	5.838	6.705
19	1.079	1.204	1.332	1.465	1.601	1.741	1.884	2.029	2.176	2.478	2.787	3.103	3.263	3.424	3.760	4.080	4.681	4.919	5.089	5.773	6.637
20	1.061	1.182	1.310	1.441	1.575	1.713	1.853	1.998	2.142	2.440	2.746	3.058	3.217	3.376	3.700	4.027	4.625	4.880	5.029	5.710	6.571
21	1.044	1.184	1.286	1.417	1.560	1.685	1.824	1.965	2.109	2.404	2.705	3.016	3.172	3.331	3.651	3.976	4.470	4.803	4.971	5.648	6.505
22	1.027	1.146	1.268	1.395	1.528	1.659	1.798	1.936	2.078	2.366	2.688	2.974	3.130	3.287	3.604	3.926	4.416	4.747	4.914	5.588	6.441
23	1.012	1.128	1.249	1.374	1.503	1.635	1.770	1.908	2.048	2.336	2.632	2.935	3.090	3.244	3.559	3.878	4.365	4.694	4.859	5.629	6.378
24	.9988	1.111	1.231	1.354	1.481	1.611	1.744	1.881	2.019	2.304	2.597	2.897	3.049	3.203	3.515	3.832	4.315	4.641	4.808	5.471	6.316
25	.9828	1.096	1.213	1.335	1.480	1.588	1.720	1.855	1.992	2.273	2.563	2.860	3.011	3.163	3.472	3.787	4.268	4.590	4.754	5.414	6.256
26	.9691	1.063	1.188	1.316	1.440	1.567	1.697	1.830	1.965	2.244	2.530	2.824	2.974	3.125	3.431	3.743	4.219	4.541	4.703	5.381	6.197
27	.9582	1.066	1.180	1.298	1.421	1.548	1.674	1.808	1.940	2.215	2.499	2.790	2.938	3.088	3.392	3.701	4.173	4.493	4.664	5.308	6.139
28	.9438	1.052	1.164	1.281	1.402	1.526	1.653	1.783	1.915	2.187	2.469	2.767	2.904	3.052	3.353	3.680	4.129	4.446	4.606	5.258	6.063
29	.9320	1.030	1.150	1.265	1.384	1.507	1.632	1.761	1.892	2.161	2.439	2.725	2.871	3.018	3.316	3.620	4.035	4.401	4.560	5.205	6.028
30	.9206	1.028	1.136	1.250	1.387	1.488	1.612	1.739	1.869	2.136	2.411	2.684	2.884	3.020	3.382	3.682	4.044	4.357	4.515	5.156	5.974
31	.9097	1.014	1.122	1.235	1.361	1.470	1.593	1.719	1.847	2.111	2.384	2.684	2.807	2.952	3.245	3.645	4.003	4.314	4.471	5.108	5.921
32	.8991	1.002	1.108	1.220	1.335	1.463	1.575	1.699	1.828	2.087	2.357	2.635	2.777	2.920	3.212	3.508	3.963	4.272	4.428	5.081	5.870
33	.8891	9.904	1.098	1.208	1.320	1.437	1.557	1.680	1.806	2.064	2.332	2.607	2.748	2.890	3.179	3.473	3.924	4.231	4.386	5.015	5.820
34	.8795	.9794	1.084	1.193	1.305	1.421	1.540	1.661	1.788	2.042	2.307	2.580	2.719	2.860	3.147	3.439	3.887	4.192	4.346	4.971	5.771
35	.8701	.9689	1.072	1.190	1.301	1.426	1.543	1.662	1.782	2.057	2.323	2.594	2.735	2.881	3.116	3.408	3.861	4.163	4.308	4.927	5.723
36	.8611	.9587	1.061	1.187	1.277	1.390	1.507	1.628	1.748	1.899	2.259	2.528	2.828	3.086	3.374	3.744	4.116	4.287	4.885	5.676	
37	.8524	.9489	1.050	1.165	1.284	1.378	1.491	1.609	1.730	1.979	2.237	2.503	2.839	2.777	3.056	3.342	3.781	4.079	4.230	4.843	5.630
38	.8430	.9394	1.039	1.143	1.251	1.362	1.476	1.593	1.713	1.960	2.216	2.479	2.814	2.760	3.028	3.311	3.747	4.043	4.192	4.803	5.685
39	.8358	.9302	1.029	1.132	1.239	1.348	1.461	1.577	1.698	1.941	2.194	2.456	2.589	2.725	3.000	3.282	3.714	4.009	4.157	4.763	5.541
40	.8279	.9213	1.019	1.220	1.335																

TABLE 5.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.51; \frac{b_A}{t_w} = 11.0; \frac{b_F}{t_w} = 0.4; \frac{d}{t_s} = 1.77; \frac{p}{t_s} = 5.50\right)$

$\frac{b_w}{t_w}$ $\frac{b_s}{t_s}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	45	
15	1.463	1.487	1.512	1.536	1.560	1.584	1.609	1.633	1.657	1.706	1.754	1.802	1.827	1.851	1.900	1.949	2.021	2.070	2.094	2.191	2.313	
16	1.434	1.457	1.480	1.502	1.525	1.548	1.571	1.593	1.616	1.662	1.707	1.753	1.775	1.798	1.844	1.890	1.957	2.003	2.028	2.117	2.231	
17	1.409	1.430	1.451	1.473	1.494	1.516	1.537	1.558	1.580	1.623	1.668	1.708	1.730	1.761	1.794	1.837	1.901	1.944	1.965	2.051	2.158	
18	1.386	1.406	1.426	1.447	1.467	1.487	1.507	1.527	1.548	1.588	1.629	1.669	1.689	1.709	1.750	1.790	1.851	1.892	1.912	1.993	2.094	
19	1.366	1.385	1.404	1.423	1.442	1.461	1.481	1.500	1.519	1.557	1.595	1.634	1.653	1.673	1.710	1.749	1.806	1.845	1.884	1.941	2.036	
20	1.347	1.365	1.384	1.402	1.420	1.438	1.458	1.475	1.493	1.529	1.568	1.602	1.630	1.659	1.675	1.711	1.766	1.802	1.821	1.893	1.984	
21	1.331	1.348	1.365	1.383	1.400	1.417	1.435	1.452	1.469	1.504	1.539	1.573	1.591	1.608	1.643	1.678	1.730	1.764	1.782	1.851	1.938	
22	1.316	1.332	1.349	1.365	1.382	1.398	1.415	1.431	1.448	1.481	1.514	1.547	1.584	1.611	1.647	1.698	1.730	1.748	1.812	1.895		
23	1.302	1.318	1.334	1.350	1.365	1.381	1.397	1.413	1.429	1.460	1.492	1.524	1.559	1.587	1.619	1.666	1.698	1.714	1.773	1.856		
24	1.289	1.305	1.320	1.335	1.350	1.365	1.380	1.398	1.411	1.441	1.471	1.502	1.517	1.532	1.563	1.600	1.638	1.669	1.745	1.820		
25	1.278	1.292	1.306	1.321	1.338	1.351	1.370	1.394	1.423	1.453	1.481	1.511	1.540	1.569	1.613	1.642	1.686	1.715	1.788			
26	1.267	1.281	1.295	1.309	1.323	1.337	1.351	1.365	1.379	1.407	1.435	1.463	1.477	1.491	1.519	1.547	1.588	1.617	1.631	1.687	1.757	
27	1.257	1.271	1.284	1.298	1.311	1.325	1.338	1.352	1.365	1.392	1.419	1.446	1.460	1.473	1.500	1.527	1.567	1.594	1.606	1.662	1.729	
28	1.248	1.261	1.274	1.287	1.300	1.313	1.326	1.339	1.352	1.378	1.404	1.430	1.443	1.456	1.482	1.508	1.547	1.573	1.598	1.638	1.703	
29	1.239	1.252	1.265	1.277	1.290	1.302	1.315	1.327	1.340	1.365	1.390	1.415	1.428	1.440	1.466	1.491	1.528	1.553	1.568	1.616	1.679	
30	1.231	1.244	1.256	1.270	1.280	1.292	1.304	1.316	1.329	1.353	1.377	1.401	1.414	1.426	1.450	1.474	1.511	1.536	1.547	1.598	1.656	
31	1.224	1.236	1.248	1.259	1.271	1.283	1.295	1.308	1.318	1.341	1.365	1.388	1.400	1.412	1.435	1.459	1.494	1.518	1.529	1.578	1.636	
32	1.217	1.228	1.240	1.251	1.263	1.274	1.285	1.297	1.308	1.331	1.354	1.378	1.399	1.422	1.445	1.479	1.502	1.513	1.558	1.616		
33	1.210	1.221	1.233	1.244	1.255	1.268	1.277	1.288	1.300	1.321	1.343	1.365	1.378	1.397	1.409	1.431	1.464	1.486	1.497	1.542	1.597	
34	1.204	1.215	1.226	1.236	1.247	1.258	1.269	1.279	1.290	1.311	1.333	1.354	1.365	1.376	1.397	1.418	1.451	1.472	1.483	1.528	1.579	
35	t	1.198	1.209	1.219	1.230	1.240	1.250	1.261	1.271	1.283	1.302	1.323	1.344	1.354	1.365	1.386	1.406	1.438	1.459	1.469	1.511	1.563
36	t _s	1.193	1.203	1.213	1.223	1.233	1.243	1.254	1.264	1.274	1.294	1.314	1.335	1.355	1.376	1.395	1.426	1.446	1.468	1.496	1.547	
37	1.188	1.198	1.207	1.217	1.227	1.237	1.247	1.257	1.268	1.286	1.308	1.325	1.335	1.345	1.355	1.385	1.414	1.434	1.444	1.483	1.532	
38	1.183	1.192	1.202	1.212	1.221	1.231	1.240	1.250	1.259	1.278	1.298	1.311	1.327	1.338	1.356	1.374	1.403	1.422	1.432	1.470	1.518	
39	1.178	1.187	1.197	1.206	1.215	1.225	1.234	1.243	1.253	1.271	1.290	1.307	1.318	1.327	1.346	1.365	1.393	1.412	1.421	1.458	1.505	
40	1.174	1.183	1.192	1.201	1.210	1.219	1.228	1.237	1.246	1.265	1.283	1.301	1.310	1.319	1.338	1.358	1.383	1.401	1.410	1.447	1.492	
42	1.165	1.174	1.183	1.191	1.200	1.209	1.217	1.226	1.235	1.252	1.269	1.287	1.295	1.304	1.321	1.339	1.356	1.382	1.391	1.426	1.469	
44	1.158	1.168	1.174	1.183	1.191	1.199	1.207	1.216	1.224	1.241	1.257	1.274	1.282	1.290	1.307	1.323	1.348	1.365	1.373	1.408	1.447	
46	1.151	1.158	1.167	1.176	1.183	1.191	1.198	1.206	1.214	1.230	1.248	1.262	1.270	1.278	1.293	1.309	1.333	1.349	1.357	1.389	1.428	
48	1.145	1.152	1.160	1.167	1.175	1.183	1.190	1.198	1.206	1.221	1.236	1.251	1.268	1.281	1.298	1.319	1.334	1.342	1.372	1.410		
50	1.139	1.146	1.154	1.161	1.168	1.175	1.183	1.193	1.198	1.207	1.217	1.228	1.241	1.248	1.256	1.270	1.286	1.303	1.321	1.357	1.394	
52	1.134	1.141	1.146	1.155	1.162	1.169	1.176	1.183	1.190	1.204	1.218	1.232	1.239	1.246	1.260	1.274	1.295	1.309	1.318	1.344	1.370	
54	1.129	1.135	1.142	1.149	1.156	1.162	1.169	1.176	1.183	1.198	1.210	1.223	1.237	1.250	1.263	1.284	1.297	1.304	1.331	1.365		
56	1.124	1.131	1.137	1.144	1.150	1.157	1.163	1.170	1.178	1.189	1.202	1.215	1.222	1.241	1.254	1.274	1.287	1.293	1.320	1.352		
58	1.120	1.126	1.132	1.139	1.145	1.151	1.157	1.164	1.170	1.183	1.195	1.208	1.221	1.236	1.245	1.264	1.277	1.288	1.308	1.339		
60	1.116	1.122	1.128	1.134	1.140	1.146	1.152	1.158	1.164	1.176	1.189	1.201	1.217	1.233	1.245	1.255	1.267	1.274	1.288	1.328		
63	1.110	1.116	1.122	1.128	1.133	1.139	1.145	1.151	1.156	1.168	1.180	1.191	1.197	1.203	1.214	1.228	1.243	1.261	1.284	1.313		
66	1.105	1.111	1.116	1.121	1.127	1.133	1.139	1.144	1.149	1.160	1.171	1.182	1.188	1.194	1.205	1.216	1.232	1.243	1.249	1.271	1.298	
69	1.101	1.106	1.111	1.116	1.122	1.127	1.132	1.138	1.143	1.153	1.168	1.174	1.185	1.196	1.206	1.216	1.232	1.243	1.259	1.285		
72	1.096	1.102	1.107	1.112	1.117	1.121	1.127	1.131	1.141	1.151	1.161	1.170	1.179	1.187	1.197	1.207	1.224	1.233	1.243	1.268	1.273	
75	1.083	1.097	1.102	1.107	1.112	1.117	1.121	1.127	1.131	1.141	1.151	1.161	1.165	1.170	1.180	1.190	1.204	1.214	1.219	1.238	1.263	
78	1.089	1.094	1.098	1.103	1.108	1.112	1.117	1.122	1.128	1.135	1.145	1.154	1.159	1.164	1.173	1.182	1.196	1.206	1.210	1.229	1.252	
81	1.086	1.092	1.095	1.099	1.104	1.108	1.113	1.117	1.122	1.131	1.140	1.149	1.153	1.158	1.167	1.176	1.189	1.198	1.203	1.221	1.243	
84	1.083	1.087	1.091	1.096	1.100	1.104	1.109	1.113	1.117	1.128	1.135	1.143	1.152	1.161	1.161	1.172	1.182	1.191	1.198	1.213	1.234	
15	1.283	1.305	1.514	1.639	1.771	1.908	2.052	2.201	2.358	2.679	3.021	3.379	3.584	3.753	4.142	4.544	5.170	5.801	5.802	6.722	7.888	
16	1.249	1.357	1.471	1.592	1.719	1.852	1.991	2.135	2.284	2.597	2.928	3.278	3.456	3.640	4.018	4.410	5.020	5.441	5.858	6.538	7.890	
17	1.218	1.321	1.432	1.548	1.671	1.800	1.933	2.073	2.217	2.521	2.843	3.181	3.356	3.535	3.903	4.						

TABLE 5.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.51; \frac{b_A}{t_w} = 11.0; \frac{b_F}{t_w} = 0.4; \frac{d}{t_s} = 1.77; \frac{p}{t_s} = 5.50 \right)$ - Concluded

$\frac{b_w}{t_w}$	$\frac{b_B}{t_s}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	45
37		.8911	.9508	1.015	1.083	1.155	1.232	1.312	1.398	1.484	1.672	1.873	2.068	2.200	2.315	2.555	2.807	3.206	3.485	3.629	4.227	5.027
38		.8824	.9407	1.003	1.070	1.141	1.218	1.295	1.378	1.464	1.647	1.845	2.056	2.168	2.280	2.515	2.763	3.155	3.430	3.571	4.161	4.948
39		.8741	.9311	.9925	1.058	1.128	1.201	1.278	1.359	1.444	1.624	1.818	2.026	2.134	2.245	2.477	2.720	3.106	3.377	3.516	4.098	4.873
40		.8661	.9219	.9821	1.046	1.115	1.187	1.262	1.342	1.425	1.602	1.798	1.998	2.103	2.212	2.440	2.680	3.059	3.325	3.462	4.034	4.800
42		.8511	.9049	.9627	1.025	1.090	1.160	1.233	1.309	1.388	1.560	1.744	1.941	2.044	2.150	2.370	2.602	2.970	3.228	3.361	3.916	4.686
44		.8374	.8891	.9448	1.004	1.068	1.135	1.205	1.279	1.356	1.521	1.699	1.889	2.091	2.305	2.530	2.887	3.137	3.268	3.808	4.530	
46		.8246	.8745	.9282	.9857	1.047	1.111	1.179	1.251	1.328	1.485	1.657	1.841	1.938	2.037	2.444	2.462	2.809	3.062	3.178	3.702	4.407
48		.8128	.8610	.9129	.9683	1.027	1.090	1.158	1.225	1.297	1.452	1.618	1.797	1.891	1.987	2.188	2.398	2.736	2.973	3.094	3.605	4.291
50		.8018	.8494	.8985	.9522	1.009	1.070	1.133	1.200	1.271	1.420	1.582	1.755	1.846	1.939	2.135	2.340	2.667	2.888	3.016	3.513	4.182
62		.7916	.8368	.8862	.9371	.9924	1.051	1.113	1.178	1.246	1.391	1.548	1.716	1.804	1.895	2.085	2.265	2.603	2.827	2.943	3.427	4.080
64		.7820	.8258	.8727	.9231	.9768	1.033	1.093	1.156	1.222	1.363	1.516	1.679	1.765	1.853	2.038	2.232	2.542	2.781	2.874	3.348	3.983
66		.7730	.8153	.8610	.9099	.9619	1.017	1.076	1.136	1.200	1.337	1.488	1.644	1.728	1.814	1.904	2.183	2.485	2.698	2.808	3.289	3.890
58		.7648	.8057	.8500	.8974	.9479	1.002	1.058	1.117	1.179	1.313	1.457	1.612	1.693	1.777	1.952	2.136	2.431	2.839	2.746	3.198	3.803
60		.7567	.7984	.8398	.8857	.9347	.9889	1.042	1.100	1.180	1.290	1.430	1.581	1.680	1.742	1.912	2.092	2.380	2.582	2.687	3.128	3.720
63		.7457	.7839	.8263	.8694	.9168	.9674	1.019	1.076	1.133	1.258	1.393	1.538	1.614	1.692	1.867	2.030	2.308	2.503	2.604	3.029	3.603
66		.7356	.7723	.8120	.8545	.8988	.9478	.9835	1.052	1.108	1.228	1.358	1.498	1.571	1.647	1.806	1.973	2.241	2.430	2.528	2.939	3.495
69		.7263	.7618	.8000	.8407	.8843	.9305	.9794	1.031	1.085	1.201	1.326	1.461	1.532	1.605	1.758	1.920	2.179	2.361	2.454	2.854	3.394
72		.7177	.7517	.7885	.8279	.8899	.9446	1.011	1.064	1.175	1.298	1.426	1.495	1.568	1.714	1.871	2.131	2.299	2.390	2.776	3.299	
75		.7097	.7426	.7780	.8180	.8568	.8997	.9452	.9892	1.044	1.151	1.288	1.395	1.461	1.529	1.573	1.825	2.068	2.239	2.328	2.702	3.210
78		.7023	.7340	.7683	.8051	.8442	.8859	.9298	.9783	1.025	1.129	1.243	1.365	1.428	1.495	1.635	1.782	2.017	2.184	2.270	2.633	3.127
81		.6954	.7281	.7620	.7948	.8327	.8730	.9156	.9605	1.008	1.109	1.219	1.337	1.390	1.464	1.598	1.741	1.970	2.182	2.216	2.669	3.049
84		.6880	.7188	.7507	.7851	.8219	.8608	.9022	.9457	1.089	1.196	1.311	1.371	1.434	1.585	1.708	1.928	2.083	2.184	2.508	2.975	
16		1.642	1.835	2.032	2.234	2.438	2.646	2.858	3.068	3.282	3.715	4.152	4.593	4.816	5.027	5.482	5.928	6.598	7.045	7.268	8.159	9.268
18		1.615	1.805	2.000	2.199	2.402	2.607	2.815	3.028	3.239	3.688	4.103	4.543	4.763	4.985	5.429	5.874	6.544	6.990	7.214	8.107	9.218
17		1.589	1.777	1.969	2.168	2.367	2.570	2.776	2.985	3.188	3.623	4.055	4.492	4.712	4.933	5.376	5.820	6.490	6.938	7.160	8.053	9.167
18		1.565	1.750	1.940	2.134	2.333	2.534	2.739	2.945	3.184	3.579	4.008	4.443	4.662	4.882	5.324	5.767	6.435	6.882	7.105	7.999	9.114
19		1.541	1.724	1.912	2.104	2.300	2.500	2.702	2.907	3.115	3.536	3.963	4.386	4.613	4.832	5.272	5.714	6.381	6.827	7.050	7.944	9.060
20		1.518	1.689	1.886	2.076	2.269	2.466	2.667	2.870	3.076	3.494	3.918	4.349	4.568	4.783	5.221	5.682	6.327	6.773	6.995	7.889	9.006
21		1.498	1.675	1.858	2.046	2.238	2.435	2.633	2.834	3.038	3.453	3.875	4.303	4.519	4.755	5.171	5.611	6.274	6.718	7.841	8.951	
22		1.475	1.652	1.833	2.019	2.208	2.403	2.600	2.800	3.002	3.414	3.832	4.258	4.473	4.688	5.123	5.561	6.222	6.685	6.887	7.778	8.895
23		1.455	1.630	1.809	1.993	2.181	2.373	2.568	2.768	2.987	3.375	3.792	4.214	4.428	4.642	5.075	5.511	6.170	6.612	6.834	7.724	8.840
24		1.438	1.608	1.788	1.968	2.154	2.344	2.537	2.734	2.933	3.338	3.752	4.172	4.384	4.597	5.028	5.462	6.119	6.560	6.781	7.669	8.784
25		1.418	1.588	1.763	1.944	2.128	2.316	2.508	2.708	2.909	3.302	3.713	4.130	4.341	4.564	4.981	5.414	6.068	6.508	6.729	7.615	8.720
26		1.400	1.568	1.742	1.920	2.103	2.289	2.479	2.672	2.868	3.267	3.675	4.090	4.299	4.511	4.937	5.387	6.019	6.457	6.877	7.582	8.674
27		1.383	1.549	1.721	1.897	2.078	2.263	2.451	2.642	2.837	3.238	3.637	4.050	4.259	4.469	4.893	5.321	5.970	6.328	6.826	7.508	8.619
28		1.367	1.531	1.701	1.878	2.056	2.238	2.424	2.614	2.807	3.200	3.602	4.012	4.219	4.428	4.849	5.276	5.922	6.358	6.876	7.466	8.564
29		1.350	1.513	1.681	1.854	2.032	2.213	2.398	2.586	2.777	3.167	3.567	3.974	4.180	4.398	4.807	5.232	5.878	6.309	6.527	7.404	8.511
30		1.335	1.498	1.663	1.834	2.010	2.190	2.373	2.569	2.749	3.136	3.533	3.937	4.142	4.349	4.766	5.188	5.829	6.261	6.479	7.353	8.457
31		1.320	1.479	1.645	1.814	1.983	2.166	2.348	2.533	2.721	3.108	3.500	3.901	4.106	4.311	4.735	5.146	5.784	6.204	6.431	7.303	8.404
32		1.308	1.464	1.627	1.795	1.968	2.144	2.324	2.508	2.694	3.078	3.467	3.867	4.069	4.273	4.688	5.104	5.740	6.188	6.384	7.262	8.352
33		1.292	1.448	1.610	1.778	1.947	2.122	2.301	2.483	2.668	3.047	3.436	3.833	4.034	4.234	4.647	5.063	5.696	6.123	6.338	7.204	8.300
34		1.279	1.433	1.603	1.788	1.928	2.102	2.279	2.459	2.643	3.019	3.405	3.799	3.993	4.201	4.609	5.023	5.653	6.079	6.292	7.168	8.248
35		1.266	1.419	1.577	1.741	1.909	2.081	2.257	2.438	2.618	2.992	3.375	3.767	3.968	4.166	4.572	4.984	5.611	6.095	6.248	7.108	8.198
36		1.253	1.405	1.562	1.724	1.890	2.061	2.235	2.413	2.584	2.965	3.346	3.735	3.933	4.132	4.538	4.946	5.570	5.992	6.204	7.061	8.148
37		1.241	1.391	1.547	1.708	1.873	2.042	2.215	2.391	2.571	2.939	3.317	3.701	3.901	4.099	4.501	4.908	5.530	5.949	6.181	7.015	8.093
38		1.229	1.378	1.532	1.692	1.865	2.023	2.195	2.370	2.548	2.914	3.289	3.674	3.869	4.068	4.468	4.872	5.490	5.908	6.119	6.970	8.050
39		1.218	1.366	1.518	1.678	1.838	2.005	2.175	2.349	2.528	2.889	3.262	3.644	3.839	4.036	4.432	4.835	5.451				

TABLE 6.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.63; \frac{b_A}{t_w} = 9.7; \frac{b_F}{b_W} = 0.4; \frac{d}{t_s} = 1.92; \frac{p}{t_s} = 6.27\right)$

$\frac{b_W}{t_w}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	45	
15	1.627	1.664	1.701	1.738	1.775	1.812	1.849	1.886	1.923	1.998	2.072	2.146	2.183	2.220	2.294	2.368	2.479	2.563	2.590	2.738	2.924	
16	1.588	1.623	1.667	1.692	1.727	1.762	1.796	1.831	1.866	1.935	2.005	2.074	2.109	2.144	2.213	2.283	2.387	2.456	2.491	2.630	2.803	
17	1.553	1.586	1.619	1.651	1.684	1.717	1.749	1.782	1.815	1.880	1.946	2.011	2.044	2.078	2.142	2.207	2.305	2.370	2.403	2.534	2.697	
18	1.523	1.554	1.584	1.615	1.646	1.677	1.708	1.739	1.770	1.831	1.893	1.955	1.986	2.017	2.078	2.140	2.233	2.294	2.325	2.449	2.603	
19	1.495	1.524	1.554	1.583	1.612	1.641	1.671	1.700	1.729	1.788	1.846	1.905	1.934	1.963	2.021	2.080	2.168	2.226	2.255	2.372	2.519	
20	1.470	1.498	1.526	1.554	1.581	1.609	1.637	1.665	1.693	1.748	1.804	1.859	1.887	1.915	1.970	2.028	2.109	2.185	2.193	2.304	2.443	
21	1.448	1.474	1.501	1.527	1.554	1.580	1.607	1.633	1.660	1.713	1.765	1.818	1.845	1.871	1.924	1.977	2.057	2.108	2.138	2.242	2.374	
22	1.428	1.453	1.478	1.503	1.529	1.554	1.579	1.604	1.630	1.680	1.731	1.781	1.808	1.832	1.882	1.933	2.008	2.059	2.084	2.185	2.312	
23	1.409	1.433	1.457	1.481	1.506	1.530	1.554	1.578	1.602	1.651	1.899	1.747	1.771	1.796	1.844	1.892	1.965	2.018	2.087	2.134	2.255	
24	1.392	1.415	1.438	1.461	1.485	1.508	1.531	1.554	1.577	1.624	1.670	1.716	1.739	1.762	1.809	1.855	1.924	1.971	1.994	2.087	2.202	
25	1.376	1.399	1.421	1.443	1.466	1.510	1.532	1.564	1.599	1.648	1.687	1.710	1.732	1.776	1.821	1.887	1.932	1.954	2.043	2.154	2.154	
26	1.362	1.383	1.405	1.428	1.447	1.469	1.490	1.511	1.533	1.576	1.618	1.661	1.682	1.704	1.746	1.789	1.853	1.898	1.917	2.003	2.110	
27	1.348	1.369	1.390	1.410	1.431	1.451	1.472	1.492	1.513	1.554	1.595	1.637	1.657	1.678	1.719	1.760	1.822	1.863	1.883	1.968	2.069	
28	1.336	1.356	1.378	1.395	1.415	1.435	1.465	1.475	1.495	1.534	1.574	1.614	1.634	1.663	1.693	1.733	1.792	1.832	1.852	1.931	2.031	
29	1.324	1.344	1.363	1.382	1.401	1.420	1.439	1.459	1.484	1.516	1.554	1.612	1.631	1.669	1.708	1.765	1.803	1.823	1.869	1.995	2.030	
30	1.314	1.332	1.351	1.369	1.388	1.406	1.425	1.443	1.462	1.498	1.536	1.573	1.591	1.610	1.647	1.684	1.740	1.777	1.795	1.869	1.962	
31	1.303	1.321	1.339	1.357	1.375	1.393	1.411	1.429	1.447	1.483	1.519	1.554	1.572	1.590	1.626	1.662	1.716	1.752	1.789	1.841	1.931	
32	1.294	1.311	1.329	1.346	1.363	1.381	1.398	1.416	1.433	1.468	1.502	1.537	1.554	1.572	1.607	1.641	1.683	1.728	1.745	1.815	1.902	
33	1.285	1.302	1.319	1.336	1.352	1.369	1.386	1.403	1.420	1.450	1.487	1.521	1.538	1.554	1.588	1.622	1.672	1.706	1.723	1.790	1.874	
34	1.277	1.293	1.309	1.326	1.342	1.358	1.375	1.391	1.408	1.440	1.472	1.506	1.522	1.538	1.571	1.604	1.663	1.686	1.702	1.737	1.849	
35	1.269	1.285	1.301	1.316	1.332	1.348	1.364	1.380	1.396	1.428	1.458	1.491	1.507	1.523	1.555	1.586	1.634	1.668	1.682	1.745	1.824	
36	t _s	1.281	1.277	1.292	1.308	1.323	1.338	1.354	1.369	1.385	1.416	1.447	1.477	1.498	1.505	1.539	1.570	1.618	1.647	1.683	1.724	1.802
37	1.254	1.289	1.284	1.299	1.314	1.329	1.344	1.359	1.374	1.404	1.434	1.464	1.479	1.495	1.525	1.555	1.600	1.630	1.645	1.705	1.780	
38	1.248	1.262	1.277	1.291	1.308	1.321	1.335	1.350	1.365	1.394	1.423	1.452	1.467	1.482	1.511	1.540	1.584	1.613	1.628	1.686	1.759	
39	1.241	1.255	1.270	1.284	1.298	1.312	1.327	1.341	1.355	1.384	1.412	1.441	1.455	1.468	1.498	1.526	1.568	1.597	1.612	1.669	1.740	
40	1.235	1.249	1.263	1.277	1.291	1.305	1.319	1.332	1.348	1.374	1.402	1.430	1.444	1.457	1.485	1.513	1.555	1.586	1.602	1.652	1.721	
42	1.224	1.237	1.250	1.264	1.277	1.290	1.303	1.317	1.330	1.356	1.383	1.409	1.422	1.436	1.462	1.489	1.528	1.555	1.568	1.621	1.687	
44	1.214	1.226	1.239	1.252	1.264	1.277	1.290	1.303	1.315	1.340	1.365	1.391	1.416	1.441	1.466	1.504	1.530	1.542	1.563	1.656	1.735	
46	1.204	1.217	1.229	1.241	1.253	1.265	1.277	1.289	1.301	1.325	1.349	1.374	1.388	1.402	1.422	1.446	1.482	1.508	1.519	1.587	1.627	
48	1.198	1.208	1.219	1.231	1.242	1.254	1.265	1.277	1.289	1.311	1.334	1.358	1.370	1.381	1.404	1.428	1.462	1.486	1.497	1.543	1.601	
50	1.188	1.199	1.210	1.221	1.233	1.244	1.256	1.267	1.277	1.298	1.321	1.344	1.356	1.368	1.388	1.410	1.444	1.468	1.477	1.522	1.577	
52	1.181	1.192	1.202	1.213	1.224	1.245	1.256	1.268	1.288	1.309	1.330	1.341	1.352	1.373	1.395	1.427	1.448	1.469	1.501	1.556	1.613	
54	1.174	1.185	1.195	1.205	1.215	1.226	1.236	1.248	1.257	1.277	1.298	1.318	1.332	1.350	1.369	1.380	1.411	1.442	1.483	1.534	1.602	
56	1.168	1.178	1.188	1.198	1.208	1.218	1.228	1.237	1.247	1.267	1.287	1.307	1.317	1.327	1.347	1.366	1.398	1.416	1.426	1.466	1.515	
58	1.162	1.172	1.181	1.191	1.201	1.210	1.220	1.230	1.239	1.258	1.277	1.296	1.306	1.315	1.334	1.354	1.383	1.402	1.411	1.450	1.497	
60	1.157	1.161	1.175	1.185	1.194	1.203	1.212	1.223	1.231	1.249	1.268	1.286	1.298	1.305	1.323	1.342	1.370	1.388	1.435	1.481	1.534	
63	1.149	1.163	1.176	1.185	1.193	1.202	1.211	1.220	1.238	1.255	1.273	1.292	1.308	1.328	1.352	1.370	1.397	1.414	1.458	1.506	1.563	
66	1.143	1.151	1.159	1.168	1.176	1.185	1.193	1.202	1.210	1.227	1.244	1.260	1.281	1.297	1.311	1.336	1.363	1.381	1.395	1.437	1.487	
68	1.138	1.144	1.152	1.160	1.169	1.177	1.185	1.193	1.201	1.217	1.233	1.249	1.257	1.265	1.281	1.297	1.322	1.338	1.346	1.378	1.418	
72	1.131	1.139	1.146	1.154	1.162	1.169	1.177	1.185	1.193	1.202	1.229	1.246	1.254	1.270	1.285	1.308	1.324	1.331	1.362	1.401	1.451	
76	1.125	1.133	1.140	1.148	1.165	1.162	1.170	1.177	1.185	1.200	1.214	1.229	1.237	1.244	1.259	1.274	1.296	1.311	1.318	1.348	1.385	
78	1.121	1.128	1.135	1.142	1.149	1.156	1.163	1.171	1.178	1.192	1.208	1.220	1.227	1.237	1.253	1.269	1.284	1.306	1.334	1.370	1.418	
81	1.116	1.123	1.130	1.137	1.144	1.150	1.157	1.164	1.171	1.185	1.198	1.212	1.219	1.226	1.240	1.253	1.274	1.288	1.294	1.322	1.356	
84	1.112	1.119	1.125	1.132	1.138	1.145	1.152	1.158	1.165	1.178	1.191	1.205	1.211	1.231	1.244	1.264	1.277	1.291	1.310	1.344	1.384	
15	1.736	1.916	2.106	2.305	2.512	2.728	2.951	3.181	3.418	3.911	4.427	4.963	5.237	5.617	6.087	6.673	7.577	8.194	8.507	9.783	11.43	
18	1.688	1.862	2.045	2.238	2.439	2.649	2.866	3.090	3.321	3.801	4.304	4.828	5.097	5.370	5.930	6.504	7.391	7.988	8.306	9.563	11.18	
17	1.643	1.811	1.989	2.176	2.372	2.575	2.786	3.004	3.229	3.698	4.189	4.702	4.965	5.232	5.780	6.344	7.215	7.812	8.115	9.352	10.95	
18	1.601	1.764	1.937	2.119	2.309	2.507	2.712	2.924	3.144													

TABLE 6.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.63; \frac{b_A}{t_w} = 9.7; \frac{b_F}{b_w} = 0.4; \frac{d}{t_s} = 1.92; \frac{p}{t_s} = 6.27 \right)$ - Concluded

$\frac{b_w}{t_w}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	45
37	1.150	1.263	1.362	1.479	1.602	1.731	1.867	2.009	2.156	2.467	2.799	3.151	3.334	3.521	3.908	4.312	4.948	5.387	5.612	6.545	7.777
	1.136	1.237	1.345	1.464	1.580	1.707	1.840	1.979	2.124	2.430	2.757	3.103	3.283	3.468	3.849	4.247	4.872	5.307	5.529	6.451	7.668
	1.123	1.222	1.328	1.440	1.558	1.683	1.814	1.951	2.093	2.394	2.716	3.058	3.234	3.415	3.792	4.184	4.801	5.230	5.449	6.380	7.583
	1.111	1.208	1.311	1.421	1.538	1.661	1.789	1.924	2.084	2.360	2.676	3.012	3.186	3.365	3.736	4.123	4.732	5.155	5.372	6.271	7.460
42	1.087	1.180	1.280	1.387	1.499	1.618	1.742	1.872	2.008	2.294	2.601	2.927	3.066	3.270	3.631	4.007	4.600	5.013	5.224	6.101	7.284
	1.065	1.155	1.252	1.354	1.463	1.578	1.698	1.824	1.955	2.234	2.531	2.848	3.012	3.181	3.532	3.898	4.478	4.879	5.036	5.942	7.078
	1.045	1.132	1.225	1.325	1.430	1.541	1.668	1.780	1.907	2.177	2.466	2.773	2.933	3.098	3.439	3.795	4.356	4.752	4.953	5.791	6.902
	1.026	1.110	1.200	1.297	1.399	1.506	1.619	1.738	1.861	2.123	2.405	2.703	2.859	3.020	3.352	3.700	4.249	4.633	4.830	5.648	6.738
50	1.008	1.090	1.177	1.271	1.370	1.474	1.584	1.699	1.819	2.073	2.347	2.638	2.790	2.946	3.270	3.609	4.145	4.520	4.712	5.512	6.577
	.9913	1.071	1.165	1.246	1.342	1.444	1.550	1.662	1.779	2.026	2.292	2.578	2.724	2.876	3.192	3.524	4.047	4.413	4.601	5.384	6.427
	.9758	1.053	1.135	1.223	1.317	1.415	1.519	1.627	1.741	1.982	2.241	2.518	2.682	2.811	3.119	3.442	3.954	4.312	4.498	5.262	6.284
	.9613	1.038	1.118	1.202	1.292	1.388	1.489	1.595	1.705	1.940	2.193	2.463	2.603	2.748	3.049	3.386	3.866	4.216	4.396	5.148	6.148
60	.9478	1.020	1.098	1.181	1.270	1.383	1.461	1.584	1.697	1.901	2.147	2.410	2.548	2.689	3.084	3.392	3.782	4.125	4.300	5.035	6.018
	.9347	1.005	1.081	1.162	1.248	1.339	1.435	1.555	1.640	1.864	2.104	2.361	2.495	2.633	2.921	3.223	3.702	4.038	4.210	4.930	5.893
	.9167	.9845	1.057	1.135	1.218	1.306	1.398	1.495	1.586	1.811	2.043	2.291	2.421	2.565	2.833	3.125	3.589	3.915	4.082	4.781	5.717
	.9001	.9653	1.036	1.111	1.190	1.275	1.364	1.457	1.554	1.763	1.987	2.227	2.352	2.482	2.761	3.034	3.484	3.800	3.962	4.641	5.552
72	.8848	.9477	1.015	1.088	1.165	1.246	1.332	1.422	1.516	1.717	1.934	2.167	2.288	2.414	2.875	3.249	3.886	3.850	4.511	5.397	
	.8706	.9313	1.067	1.141	1.219	1.302	1.390	1.481	1.675	1.885	2.110	2.228	2.360	2.603	2.870	3.294	3.592	3.746	4.388	5.258	
	.8574	.9160	.9792	1.047	1.119	1.195	1.275	1.359	1.448	1.636	1.840	2.058	2.173	2.280	2.536	2.795	3.208	3.498	3.647	4.273	5.114
	.8462	.9019	.9629	1.028	1.098	1.172	1.249	1.331	1.417	1.600	1.797	2.008	2.120	2.325	2.547	2.726	3.127	3.409	3.554	4.164	4.885
16	.8337	.8888	.9478	1.011	1.079	1.150	1.235	1.306	1.388	1.565	1.757	1.963	2.071	2.182	2.415	2.660	3.050	3.325	3.487	4.061	4.862
	.8230	.8762	.9336	.9950	1.060	1.130	1.203	1.280	1.361	1.533	1.719	1.919	2.025	2.133	2.359	2.598	2.978	3.246	3.384	3.964	4.746
	.8126	.8656	.9286	1.087	1.155	1.235	1.315	1.386	1.464	1.649	1.844	2.053	2.164	2.369	2.604	2.853	3.244	3.633	3.802	4.379	5.177
	.8024	.8544	.9174	1.074	1.142	1.222	1.302	1.373	1.451	1.636	1.835	2.044	2.155	2.359	2.600	2.849	3.238	3.627	3.797	4.376	5.176
18	.7922	.8442	.9072	1.061	1.129	1.209	1.289	1.359	1.437	1.622	1.821	2.030	2.141	2.345	2.586	2.835	3.224	3.613	3.782	4.361	5.160
	.7820	.8338	.8958	1.048	1.116	1.196	1.276	1.346	1.424	1.609	1.808	2.017	2.128	2.332	2.573	2.822	3.211	3.600	3.769	4.348	5.147
	.7718	.8236	.8856	1.035	1.103	1.183	1.263	1.333	1.411	1.596	1.795	2.004	2.115	2.319	2.560	2.809	3.198	3.587	3.756	4.335	5.136
	.7616	.8134	.8754	1.023	1.091	1.171	1.251	1.321	1.400	1.585	1.784	1.993	2.102	2.306	2.547	2.796	3.185	3.574	3.743	4.324	5.125
20	.7514	.8032	.8652	1.012	1.079	1.159	1.239	1.309	1.387	1.572	1.771	1.980	2.090	2.294	2.535	2.784	3.173	3.562	3.731	4.310	5.114
	.7412	.8320	.8940	1.001	1.069	1.149	1.229	1.299	1.377	1.562	1.761	1.970	2.079	2.278	2.519	2.768	3.157	3.546	3.715	4.294	5.093
	.7310	.8218	.8838	1.000	1.068	1.148	1.228	1.298	1.376	1.561	1.760	1.969	2.068	2.267	2.508	2.757	3.146	3.535	3.704	4.283	5.082
	.7208	.8116	.8736	1.000	1.067	1.147	1.227	1.297	1.375	1.560	1.759	1.958	2.057	2.256	2.497	2.746	3.135	3.524	3.693	4.272	5.071
21	.7106	.8008	.8626	1.000	1.066	1.146	1.226	1.296	1.374	1.559	1.758	1.957	2.056	2.255	2.494	2.743	3.134	3.523	3.692	4.271	5.070
	.7004	.8126	.8744	1.000	1.065	1.145	1.225	1.295	1.373	1.558	1.757	1.956	2.055	2.254	2.493	2.742	3.133	3.522	3.691	4.270	5.069
	.6902	.8024	.8642	1.000	1.064	1.144	1.224	1.294	1.372	1.557	1.756	1.955	2.054	2.253	2.492	2.741	3.132	3.521	3.690	4.269	5.068
	.6800	.8122	.8740	1.000	1.063	1.143	1.223	1.293	1.371	1.556	1.755	1.954	2.053	2.252	2.491	2.740	3.131	3.520	3.689	4.268	5.067
25	.6700	.8020	.8638	1.000	1.062	1.142	1.222	1.292	1.370	1.555	1.754	1.953	2.052	2.251	2.490	2.739	3.130	3.519	3.688	4.267	5.066
	.6600	.8118	.8736	1.000	1.061	1.141	1.221	1.291	1.369	1.554	1.753	1.952	2.051	2.250	2.489	2.738	3.129	3.518	3.687	4.266	5.065
	.6500	.8116	.8734	1.000	1.060	1.140	1.220	1.290	1.368	1.553	1.752	1.951	2.050	2.249	2.488	2.737	3.128	3.517	3.686	4.265	5.064
	.6400	.8114	.8732	1.000	1.059	1.139	1.219	1.289	1.367	1.552	1.751	1.950	2.049	2.248	2.487	2.736	3.127	3.516	3.685	4.264	5.063
28	.6300	.8020	.8636	1.000	1.058	1.138	1.218	1.288	1.366	1.551	1.750	1.949	2.048	2.247	2.486	2.735	3.126	3.515	3.684	4.263	5.062
	.6200	.8108	.8734	1.000	1.057	1.137	1.217	1.287	1.365	1.550	1.749	1.948	2.047	2.246	2.485	2.734	3.125	3.514	3.683	4.262	5.061
	.6100	.8096	.8632	1.000	1.056	1.136	1.216	1.286	1.364	1.549	1.748	1.947	2.046	2.245	2.484	2.733	3.124	3.513	3.682	4.261	5.060
	.6000	.8094	.8630	1.000	1.055	1.135	1.215	1.285	1.363	1.548	1.747	1.946	2.045	2.244	2.483	2.732	3.123	3.512	3.681	4.260	5.059
30	.5900	.8028	.8628	1.000	1.054	1.134	1.214	1.284	1.362	1.547	1.746	1.945	2.044	2.243	2.482	2.731	3.122	3.511	3.680	4.259	5.058
	.5800	.8106	.8726	1.000	1.053	1.133	1.213	1.283	1.361	1.546	1.745	1.944	2.043	2.242	2.481	2.730	3.121	3.510	3.679	4.258	5.057
	.5700	.8094	.8624	1.000	1.052	1.132	1.212	1.282	1.360	1.545	1.744	1.943	2.042	2.241	2.480	2.729	3.120	3.509	3.678	4.257</td	

TABLE 7.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.79; \frac{b_A}{t_w} = 8.2; \frac{b_F}{t_w} = 0.4; \frac{d}{t_s} = 1.97; \frac{P}{t_s} = 6.36 \right)$

$\frac{b_w}{t_s}$	$\frac{b_w}{t_w}$	10	11	12	13	14	15	16	17	18	20	22	24	25	28	28	30	33	35	38	40	45	
15		1.986	2.044	2.103	2.161	2.219	2.277	2.336	2.394	2.452	2.569	2.685	2.802	2.860	2.918	3.035	3.151	3.326	3.443	3.601	3.734	4.025	
16		1.924	1.979	2.034	2.088	2.143	2.198	2.252	2.307	2.361	2.471	2.580	2.689	2.744	2.798	2.907	3.017	3.181	3.290	3.344	3.683	3.838	
17		1.870	1.922	1.973	2.024	2.076	2.127	2.178	2.230	2.281	2.384	2.487	2.590	2.641	2.692	2.795	2.898	3.052	3.156	3.208	3.412	3.669	
18		1.822	1.870	1.919	1.967	2.018	2.065	2.113	2.162	2.210	2.307	2.404	2.501	2.550	2.588	2.696	2.793	2.938	3.035	3.084	3.278	3.521	
19		1.779	1.825	1.870	1.916	1.962	2.008	2.054	2.100	2.146	2.238	2.330	2.422	2.468	2.514	2.606	2.698	2.838	2.928	2.974	3.158	3.388	
20		1.740	1.783	1.827	1.871	1.914	1.958	2.002	2.045	2.089	2.178	2.264	2.351	2.395	2.439	2.526	2.613	2.745	2.832	2.875	3.060	3.269	
21		1.704	1.748	1.788	1.828	1.871	1.912	1.954	1.996	2.037	2.120	2.204	2.287	2.328	2.370	2.453	2.536	2.661	2.744	2.788	2.953	3.181	
22		1.672	1.712	1.752	1.792	1.831	1.871	1.911	1.950	1.990	2.070	2.149	2.228	2.268	2.306	2.387	2.467	2.586	2.666	2.705	2.864	3.082	
23		1.643	1.681	1.719	1.757	1.795	1.833	1.871	1.909	1.947	2.023	2.099	2.175	2.214	2.251	2.327	2.403	2.517	2.598	2.681	2.783	2.973	
24		1.616	1.653	1.689	1.726	1.762	1.798	1.835	1.871	1.908	1.980	2.053	2.126	2.162	2.198	2.272	2.344	2.454	2.526	2.583	2.709	2.891	
25		1.592	1.627	1.662	1.697	1.732	1.768	1.801	1.836	1.871	1.941	2.011	2.081	2.118	2.151	2.221	2.291	2.398	2.465	2.500	2.640	2.815	
26		1.569	1.603	1.638	1.670	1.703	1.737	1.771	1.804	1.838	1.905	1.972	2.039	2.073	2.107	2.174	2.241	2.342	2.409	2.443	2.577	2.745	
27		1.548	1.580	1.613	1.645	1.677	1.710	1.742	1.774	1.807	1.871	1.936	2.001	2.038	2.068	2.130	2.195	2.292	2.357	2.389	2.519	2.681	
28		1.528	1.560	1.591	1.622	1.653	1.684	1.716	1.747	1.778	1.840	1.903	1.965	1.998	2.028	2.090	2.152	2.460	2.308	2.340	2.464	2.620	
29		1.510	1.540	1.570	1.600	1.631	1.661	1.691	1.721	1.751	1.811	1.872	1.932	1.962	1.992	2.052	2.113	2.203	2.263	2.393	2.413	2.565	
30		1.493	1.522	1.551	1.580	1.610	1.639	1.668	1.697	1.728	1.784	1.843	1.901	1.930	1.959	2.017	2.078	2.163	2.221	2.250	2.367	2.512	
31		1.477	1.505	1.534	1.562	1.590	1.618	1.646	1.674	1.703	1.759	1.815	1.872	1.900	1.928	1.985	2.041	2.126	2.182	2.210	2.323	2.464	
32		1.462	1.490	1.517	1.544	1.571	1.600	1.626	1.653	1.681	1.735	1.790	1.845	1.872	1.900	1.954	2.008	2.090	2.145	2.172	2.281	2.418	
33		1.448	1.475	1.501	1.528	1.554	1.581	1.607	1.634	1.660	1.713	1.768	1.819	1.845	1.873	1.925	1.978	2.057	2.110	2.137	2.243	2.375	
34		1.435	1.461	1.488	1.512	1.538	1.564	1.589	1.615	1.641	1.692	1.743	1.795	1.821	1.846	1.888	1.949	2.028	2.078	2.103	2.206	2.336	
35		1.423	1.448	1.473	1.498	1.523	1.547	1.572	1.597	1.622	1.672	1.722	1.772	1.807	1.822	1.872	1.922	1.997	2.047	2.072	2.172	2.296	
36		1.411	1.436	1.459	1.484	1.508	1.532	1.557	1.581	1.605	1.654	1.702	1.751	1.775	1.795	1.848	1.895	1.969	2.018	2.042	2.139	2.260	
37		1.400	1.423	1.447	1.471	1.498	1.518	1.542	1.565	1.589	1.638	1.683	1.730	1.753	1.778	1.825	1.872	1.943	1.990	2.014	2.108	2.226	
38		1.389	1.412	1.435	1.458	1.481	1.504	1.527	1.550	1.573	1.619	1.665	1.711	1.734	1.757	1.803	1.849	1.918	1.964	2.079	2.194		
39		1.370	1.402	1.424	1.447	1.469	1.491	1.514	1.538	1.559	1.603	1.648	1.693	1.715	1.738	1.783	1.827	1.895	1.939	1.982	2.051	2.183	
40		1.350	1.392	1.414	1.435	1.457	1.479	1.501	1.523	1.545	1.588	1.632	1.676	1.697	1.719	1.763	1.807	1.872	1.916	1.938	2.025	2.134	
42		1.352	1.373	1.394	1.415	1.435	1.466	1.477	1.498	1.519	1.560	1.602	1.643	1.664	1.686	1.727	1.768	1.831	1.872	1.893	1.976	2.080	
44		1.338	1.358	1.378	1.398	1.416	1.436	1.455	1.475	1.495	1.535	1.576	1.614	1.634	1.654	1.694	1.733	1.793	1.833	1.853	1.932	2.031	
46		1.322	1.341	1.360	1.379	1.398	1.417	1.436	1.455	1.474	1.512	1.550	1.588	1.608	1.628	1.663	1.701	1.758	1.815	1.891	1.988		
48		1.308	1.326	1.345	1.363	1.381	1.399	1.417	1.436	1.454	1.490	1.527	1.563	1.581	1.599	1.638	1.672	1.727	1.783	1.864	1.945		
50		1.298	1.313	1.331	1.348	1.368	1.383	1.407	1.418	1.438	1.471	1.508	1.545	1.568	1.602	1.645	1.689	1.733	1.760	1.820	1.907		
52		1.284	1.301	1.318	1.335	1.352	1.379	1.398	1.402	1.419	1.453	1.488	1.520	1.536	1.563	1.587	1.621	1.671	1.704	1.721	1.789	1.873	
54		1.274	1.290	1.306	1.323	1.339	1.355	1.371	1.387	1.403	1.436	1.468	1.501	1.517	1.533	1.565	1.588	1.646	1.678	1.695	1.759		
56		1.264	1.280	1.295	1.311	1.327	1.342	1.358	1.373	1.389	1.420	1.451	1.483	1.498	1.514	1.545	1.576	1.623	1.654	1.670	1.732	1.810	
58		1.255	1.270	1.285	1.300	1.315	1.330	1.345	1.360	1.376	1.408	1.438	1.466	1.481	1.496	1.526	1.556	1.602	1.631	1.647	1.707	1.782	
60		1.247	1.261	1.276	1.290	1.305	1.319	1.334	1.349	1.363	1.392	1.421	1.450	1.465	1.480	1.509	1.538	1.582	1.611	1.625	1.683	1.766	
63		1.235	1.249	1.263	1.276	1.290	1.304	1.318	1.332	1.346	1.374	1.401	1.429	1.443	1.457	1.484	1.512	1.554	1.581	1.595	1.651	1.720	
66		1.224	1.237	1.251	1.264	1.277	1.290	1.304	1.317	1.330	1.357	1.383	1.410	1.423	1.436	1.462	1.489	1.529	1.555	1.583	1.621	1.687	
69		1.214	1.227	1.240	1.252	1.265	1.278	1.290	1.303	1.316	1.341	1.366	1.392	1.404	1.417	1.442	1.468	1.506	1.531	1.544	1.594	1.668	
72		1.205	1.218	1.230	1.242	1.254	1.268	1.278	1.290	1.303	1.327	1.351	1.375	1.387	1.400	1.424	1.448	1.485	1.509	1.521	1.570	1.630	
75		1.197	1.208	1.221	1.232	1.244	1.256	1.267	1.278	1.289	1.314	1.337	1.360	1.372	1.384	1.407	1.430	1.465	1.488	1.500	1.547	1.606	
78		1.190	1.201	1.223	1.234	1.246	1.257	1.268	1.279	1.290	1.324	1.347	1.368	1.389	1.414	1.447	1.470	1.481	1.528	1.562	1.628		
81		1.183	1.193	1.204	1.215	1.228	1.237	1.247	1.258	1.269	1.291	1.312	1.334	1.344	1.355	1.377	1.398	1.431	1.452	1.463	1.508	1.580	
84		1.176	1.187	1.197	1.207	1.218	1.228	1.239	1.249	1.259	1.280	1.301	1.322	1.332	1.343	1.363	1.384	1.415	1.447	1.468	1.540		
15		2.434	2.708	2.995	3.295	3.605	3.925	4.254	4.593	4.939	5.653	6.394	7.158	7.547	7.942	8.743	9.560	10.81	11.66	12.09	13.83	16.08	
16		2.371	2.638	2.919	3.211	3.514	3.827	4.150	4.482	4.822	5.223	5.651	6.251	6.703	7.387	7.775	8.566	9.372	10.61	11.45	11.88	13.60	15.80
17		2.312	2.573	2.847	3.132	3.429	3.735																

TABLE 7.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 0.79; \frac{b_A}{t_w} = 8.2; \frac{b_F}{b_W} = 0.4; \frac{d}{t_s} = 1.97; \frac{p}{t_s} = 6.38 \right)$ - Concluded.

$\frac{b_w}{t_w}$	$\frac{b_s}{t_w}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	45
37	1.612	1.786	1.970	2.165	2.360	2.563	2.806	3.038	3.270	3.700	4.312	4.870	5.168	5.452	6.057	6.683	7.656	8.327	8.689	10.07	11.80	
	1.591	1.762	1.943	2.135	2.334	2.547	2.768	2.995	3.231	3.727	4.262	4.803	5.088	5.378	5.976	6.695	7.558	8.223	8.561	9.951	11.77	
	1.571	1.739	1.917	2.106	2.304	2.511	2.728	2.953	3.186	3.675	4.193	4.738	5.019	5.306	5.897	6.609	7.483	8.120	8.456	9.833	11.63	
	1.551	1.716	1.892	2.078	2.273	2.478	2.691	2.913	3.143	3.626	4.137	4.674	4.952	5.238	5.821	6.426	7.370	8.021	8.353	9.718	11.50	
42	1.514	1.674	1.844	2.025	2.214	2.413	2.620	2.836	3.060	3.530	4.029	4.553	4.826	5.102	5.674	6.266	7.191	7.830	8.165	9.496	11.25	
	1.480	1.635	1.800	1.975	2.159	2.352	2.554	2.764	2.982	3.440	3.927	4.439	4.705	4.976	5.536	6.115	7.021	7.648	7.987	9.284	11.01	
	1.448	1.568	1.759	1.928	2.108	2.295	2.492	2.686	2.909	3.358	3.831	4.331	4.591	4.856	5.403	5.972	6.660	7.475	7.789	9.082	10.78	
	1.417	1.564	1.719	1.885	2.059	2.242	2.433	2.634	2.840	3.276	3.740	4.229	4.483	4.743	5.278	5.835	6.707	7.310	7.618	8.889	10.58	
	1.389	1.531	1.683	1.844	2.013	2.192	2.378	2.573	2.775	3.200	3.654	4.132	4.381	4.635	5.160	5.706	6.561	7.153	7.455	8.706	10.35	
52	1.383	1.501	1.648	1.805	1.970	2.144	2.326	2.516	2.713	3.129	3.572	4.041	4.284	4.533	5.047	5.582	6.421	7.003	7.300	8.528	10.15	
	1.338	1.472	1.616	1.768	1.930	2.098	2.277	2.462	2.654	3.061	3.494	3.953	4.191	4.435	4.939	5.464	6.288	6.859	7.152	8.380	9.851	
	1.314	1.445	1.685	1.734	1.891	2.057	2.230	2.411	2.609	2.997	3.421	3.870	4.103	4.342	4.837	5.361	6.160	6.722	7.009	8.197	9.765	
	1.292	1.419	1.556	1.701	1.855	2.018	2.188	2.382	2.547	2.935	3.351	3.791	4.019	4.254	4.738	5.244	6.039	6.590	6.873	8.042	9.588	
	1.270	1.335	1.528	1.670	1.820	1.978	2.143	2.316	2.496	2.877	3.284	3.715	3.939	4.169	4.645	5.141	5.922	6.464	6.742	7.893	9.413	
63	1.241	1.360	1.489	1.626	1.771	1.924	2.084	2.251	2.425	2.795	3.189	3.608	3.826	4.049	4.512	4.995	5.755	6.285	6.558	7.680	9.168	
	1.213	1.329	1.454	1.588	1.726	1.874	2.039	2.191	2.380	2.718	3.101	3.508	3.719	3.937	4.387	4.858	5.600	6.116	6.380	7.478	8.933	
	1.188	1.300	1.420	1.548	1.684	1.827	1.977	2.135	2.399	2.646	3.018	3.414	3.620	3.831	4.270	4.729	5.452	5.955	6.215	7.288	8.712	
	1.164	1.272	1.389	1.513	1.645	1.783	1.929	2.082	2.241	2.579	2.940	3.325	3.528	3.732	4.160	4.607	5.313	5.905	6.058	7.108	8.502	
	1.142	1.247	1.360	1.480	1.608	1.742	1.884	2.032	2.187	2.515	2.867	3.242	3.438	3.639	4.058	4.492	5.182	5.683	5.910	6.937	8.302	
72	1.121	1.223	1.333	1.449	1.573	1.704	1.842	1.988	2.138	2.458	2.799	3.104	3.355	3.551	3.957	4.384	5.057	5.528	5.769	6.774	8.113	
	1.102	1.201	1.307	1.420	1.541	1.688	1.802	1.942	2.088	2.400	2.734	3.090	3.276	3.487	3.864	4.280	4.939	5.400	5.638	6.620	7.932	
	1.083	1.179	1.283	1.393	1.510	1.634	1.764	1.901	2.043	2.347	2.672	3.020	3.203	3.388	3.776	4.184	4.827	5.278	5.509	6.474	7.560	
	15	2.987	3.326	3.668	4.011	4.355	4.701	5.046	5.391	5.738	6.424	7.108	7.788	8.127	8.464	9.134	9.800	10.79	11.44	11.77	13.06	14.85
	16	2.969	3.298	3.637	3.980	4.323	4.668	5.013	5.359	5.704	6.394	7.080	7.762	8.102	8.441	9.115	9.784	10.78	11.44	11.78	13.06	14.86
17	2.930	3.268	3.608	3.948	4.201	4.638	4.981	5.326	5.672	6.382	7.050	7.735	8.078	8.416	9.092	9.765	10.77	11.43	11.75	13.06	14.87	
	2.902	3.237	3.575	3.916	4.259	4.603	4.948	5.293	5.639	6.390	7.019	7.708	8.048	8.388	9.068	9.743	10.75	11.41	11.74	13.05	14.87	
	2.875	3.208	3.545	3.885	4.227	4.572	4.915	5.260	5.606	6.297	6.987	7.675	8.018	8.360	9.042	9.719	10.73	11.40	11.73	13.05	14.87	
	2.848	3.180	3.516	3.854	4.195	4.538	4.882	5.227	5.572	6.263	6.955	7.643	8.087	8.330	9.014	9.694	10.71	11.38	11.71	13.03	14.88	
	21	2.822	3.152	3.498	3.823	4.163	4.505	4.848	5.193	5.538	6.230	6.921	7.612	7.958	8.299	8.985	9.687	10.68	11.38	11.69	13.02	14.88
22	2.798	3.124	3.457	3.793	4.132	4.473	4.816	5.160	5.505	6.196	6.888	7.578	7.895	8.268	8.954	9.638	10.68	11.33	11.67	13.00	14.86	
	2.770	3.097	3.428	3.763	4.101	4.441	4.783	5.128	5.471	6.161	6.853	7.545	7.889	8.235	8.923	9.608	10.63	11.30	11.65	12.99	14.84	
	2.748	3.070	3.400	3.733	4.070	4.409	4.750	5.003	5.347	6.127	6.819	7.511	7.858	8.201	8.890	9.577	10.60	11.28	11.62	12.98	14.83	
	2.721	3.044	3.372	3.704	4.039	4.378	4.718	5.060	5.403	6.093	6.784	7.476	7.822	8.167	8.868	9.548	10.57	11.25	11.59	12.94	14.81	
	28	2.698	3.018	3.345	3.676	4.010	4.347	4.688	5.027	5.370	5.659	6.750	7.441	7.768	8.133	8.824	9.513	10.54	11.23	11.57	12.92	14.59
27	2.674	2.993	3.318	3.647	3.980	4.316	4.654	4.995	5.337	5.624	6.715	7.407	7.755	8.099	8.790	9.480	10.51	11.20	11.54	12.88	14.57	
	2.651	2.968	3.292	3.619	3.952	4.263	4.623	4.963	5.304	5.680	6.732	7.414	7.755	8.094	8.758	9.446	10.48	11.16	11.51	12.87	14.55	
	2.628	2.944	3.266	3.592	3.922	4.256	4.592	4.931	5.271	5.596	6.645	7.337	7.683	8.028	8.721	9.412	10.45	11.13	11.48	12.84	14.53	
	30	2.607	2.921	3.241	3.566	3.894	4.227	4.562	4.898	5.239	5.923	6.611	7.301	7.647	8.093	8.777	9.477	10.41	11.10	11.44	12.81	14.50
	31	2.585	2.897	3.216	3.539	3.867	4.198	4.532	4.868	5.207	5.890	6.577	7.267	7.613	7.959	8.651	9.343	10.38	11.07	11.41	12.78	14.48
32	2.564	2.875	3.192	3.513	3.839	4.169	4.502	4.838	5.176	5.858	6.542	7.232	7.577	7.923	8.615	9.308	10.35	11.03	11.38	12.75	14.45	
	2.544	2.853	3.168	3.488	3.813	4.141	4.473	4.807	5.144	5.823	6.508	7.197	7.542	7.880	8.580	9.272	10.31	10.97	11.35	12.72	14.42	
	2.524	2.831	3.144	3.463	3.788	4.113	4.444	4.777	5.113	5.791	6.475	7.162	7.507	7.853	8.544	9.237	10.28	10.97	11.31	12.69	14.40	
	2.504	2.809	3.121	3.438	3.760	4.086	4.416	4.751	5.083	5.759	6.441	7.128	7.473	7.818	8.509	9.202	10.24	10.93	11.28	12.65	14.37	
	36	2.486	2.788	3.099	3.415	3.735	4.059	4.387	4.719	5.053	5.627	6.408	7.093	7.438	7.782	8.473	9.185	10.20	10.90	11.24	12.62	14.33
37	2.468	2.768	3.076	3.391	3.710	4.033	4.360	4.690	5.023	5.695	6.375	7.080	7.403	7.748	8.438	9.130	10.17	10.86	11.21	12.59	14.30	
	2.447	2.748	3.056	3.387	3.685	4.007	4.339	4.662	4.994	5.664	6.342	7.025	7.369	7.713	8.403	9.094	10.13	10.83	11.17	12.55	14.27	
	2.429	2.728	3																			

TABLE 8.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 1.00; \frac{b_A}{t_w} = 6.7; \frac{b_F}{t_w} = 0.4; \frac{d}{t_s} = 1.90; \frac{p}{t_s} = 5.99 \right)$

$\frac{b_w}{t_s}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	46
15	2.380	2.473	2.557	2.660	2.753	2.847	2.940	3.033	3.127	3.313	3.500	3.687	3.780	3.873	4.060	4.247	4.527	4.713	4.807	5.180	5.647
16	2.294	2.381	2.469	2.556	2.644	2.727	2.819	2.908	2.994	3.169	3.344	3.519	3.608	3.694	3.869	4.044	4.306	4.481	4.569	4.919	5.356
17	2.218	2.300	2.382	2.465	2.547	2.629	2.712	2.794	2.877	3.041	3.206	3.371	3.463	3.535	3.700	3.865	4.112	4.278	4.359	4.688	5.100
18	2.150	2.228	2.306	2.383	2.461	2.539	2.617	2.694	2.772	2.928	3.083	3.239	3.317	3.394	3.550	3.708	3.939	4.094	4.172	4.483	4.872
19	2.090	2.163	2.237	2.311	2.384	2.458	2.532	2.605	2.679	2.826	2.974	3.121	3.195	3.268	3.416	3.563	3.784	3.932	4.005	4.300	4.668
20	2.035	2.105	2.175	2.245	2.315	2.386	2.465	2.525	2.595	2.735	2.875	3.015	3.085	3.165	3.295	3.435	3.645	3.785	3.865	4.135	4.485
21	1.986	2.052	2.119	2.186	2.252	2.319	2.386	2.452	2.519	2.652	2.786	2.919	2.988	3.052	3.186	3.319	3.519	3.652	3.719	3.986	4.319
22	1.941	2.005	2.068	2.132	2.196	2.259	2.323	2.388	2.450	2.577	2.705	2.832	2.895	2.959	3.086	3.214	3.405	3.532	3.698	3.860	4.168
23	1.900	1.961	2.023	2.083	2.144	2.204	2.265	2.326	2.388	2.508	2.630	2.752	2.813	2.874	2.998	3.117	3.300	3.422	3.483	3.728	4.030
24	1.863	1.921	1.979	2.038	2.098	2.154	2.213	2.271	2.329	2.446	2.583	2.679	2.738	2.796	2.913	3.029	3.204	3.321	3.379	3.613	3.904
25	1.828	1.884	1.949	2.002	2.052	2.108	2.164	2.220	2.276	2.389	2.500	2.612	2.668	2.724	2.836	2.948	3.116	3.228	3.284	3.508	3.788
26	1.788	1.850	1.904	1.957	2.012	2.065	2.119	2.173	2.227	2.336	2.442	2.550	2.604	2.681	2.765	2.873	3.035	3.142	3.198	3.412	3.681
27	1.767	1.819	1.870	1.922	1.974	2.026	2.078	2.130	2.182	2.285	2.369	2.493	2.544	2.598	2.700	2.804	2.959	3.063	3.115	3.322	3.582
28	1.739	1.789	1.839	1.893	1.949	2.039	2.089	2.139	2.239	2.339	2.439	2.489	2.539	2.639	2.739	2.889	3.039	3.239	3.488		
29	1.714	1.762	1.810	1.865	1.907	1.955	2.003	2.052	2.100	2.197	2.293	2.390	2.438	2.488	2.583	2.679	2.824	2.989	3.162	3.403	
30	1.690	1.737	1.783	1.830	1.877	1.923	1.970	2.017	2.063	2.157	2.250	2.343	2.390	2.437	2.530	2.623	2.763	2.857	2.903	3.090	3.323
31	1.668	1.713	1.758	1.803	1.848	1.894	1.939	1.984	2.029	2.119	2.210	2.300	2.345	2.390	2.481	2.571	2.707	2.797	2.842	3.023	3.248
32	1.647	1.691	1.733	1.778	1.822	1.866	1.909	1.953	1.997	2.084	2.172	2.259	2.303	2.347	2.434	2.522	2.653	2.741	2.784	2.954	3.178
33	1.627	1.670	1.712	1.755	1.797	1.839	1.882	1.924	1.967	2.052	2.138	2.221	2.283	2.308	2.391	2.476	2.603	2.688	2.730	2.900	3.112
34	1.609	1.650	1.691	1.732	1.774	1.815	1.856	1.897	1.938	2.021	2.103	2.185	2.268	2.305	2.350	2.432	2.556	2.638	2.679	2.844	3.050
35	1.591	1.631	1.671	1.711	1.751	1.791	1.831	1.871	1.911	2.071	2.161	2.191	2.231	2.311	2.391	2.511	2.691	2.831	2.791	2.991	
36	1.575	1.614	1.653	1.692	1.731	1.769	1.808	1.847	1.886	1.964	2.042	2.119	2.168	2.197	2.275	2.353	2.469	2.547	2.586	2.742	2.936
37	1.560	1.597	1.633	1.673	1.711	1.749	1.787	1.824	1.862	1.938	2.014	2.089	2.127	2.165	2.241	2.318	2.430	2.505	2.543	2.595	2.884
38	1.545	1.582	1.618	1.655	1.692	1.729	1.768	1.803	1.840	1.913	1.987	2.061	2.097	2.134	2.208	2.282	2.392	2.466	2.503	2.660	2.834
39	1.531	1.567	1.603	1.639	1.674	1.710	1.746	1.782	1.818	1.900	1.982	2.033	2.069	2.105	2.177	2.249	2.356	2.428	2.464	2.608	2.787
40	1.518	1.553	1.588	1.623	1.658	1.693	1.728	1.763	1.798	1.868	1.938	2.008	2.043	2.078	2.148	2.218	2.333	2.393	2.428	2.588	2.743
42	1.493	1.528	1.560	1.593	1.626	1.660	1.693	1.726	1.760	1.826	1.893	1.960	1.993	2.026	2.093	2.160	2.230	2.326	2.380	2.439	2.660
44	1.471	1.502	1.534	1.566	1.598	1.630	1.661	1.693	1.725	1.789	1.852	1.918	1.948	1.988	2.043	2.107	2.202	2.268	2.328	2.425	2.684
46	1.450	1.480	1.511	1.541	1.572	1.602	1.633	1.663	1.694	1.754	1.816	1.876	1.907	1.937	1.998	2.059	2.150	2.211	2.241	2.383	2.516
48	1.431	1.460	1.490	1.519	1.548	1.577	1.606	1.635	1.665	1.723	1.781	1.840	1.869	1.898	1.956	2.015	2.102	2.160	2.200	2.306	2.452
50	1.414	1.442	1.470	1.498	1.528	1.554	1.582	1.610	1.638	1.694	1.750	1.808	1.834	1.862	1.918	1.974	2.058	2.114	2.142	2.254	2.394
52	1.398	1.425	1.452	1.479	1.506	1.533	1.560	1.587	1.614	1.687	1.721	1.775	1.802	1.829	1.883	1.937	2.017	2.071	2.098	2.208	2.340
54	1.384	1.409	1.435	1.461	1.487	1.513	1.539	1.565	1.591	1.643	1.694	1.748	1.772	1.798	1.850	1.902	1.980	2.031	2.057	2.181	2.291
56	1.369	1.395	1.420	1.445	1.470	1.495	1.520	1.545	1.570	1.620	1.670	1.745	1.770	1.790	1.850	1.902	1.980	2.030	2.057	2.120	2.245
58	1.357	1.381	1.405	1.429	1.453	1.478	1.502	1.526	1.550	1.598	1.647	1.695	1.719	1.743	1.791	1.840	1.912	1.960	1.984	2.081	2.201
60	1.346	1.368	1.392	1.415	1.438	1.462	1.485	1.508	1.532	1.578	1.625	1.672	1.695	1.718	1.765	1.812	1.882	1.952	2.045	2.161	
63	1.329	1.351	1.373	1.395	1.418	1.440	1.462	1.484	1.506	1.551	1.595	1.640	1.662	1.684	1.729	1.773	1.840	1.884	1.906	1.995	2.108
66	1.314	1.335	1.356	1.377	1.399	1.420	1.441	1.462	1.483	1.526	1.568	1.611	1.632	1.653	1.695	1.738	1.802	1.844	1.865	1.950	2.058
68	1.300	1.320	1.341	1.361	1.381	1.401	1.422	1.442	1.462	1.503	1.543	1.584	1.604	1.625	1.665	1.708	1.767	1.807	1.828	1.909	2.010
72	1.288	1.307	1.326	1.346	1.365	1.385	1.404	1.444	1.443	1.482	1.521	1.570	1.599	1.638	1.673	1.735	1.774	1.793	1.871	1.968	
75	1.276	1.295	1.313	1.332	1.351	1.369	1.388	1.407	1.425	1.463	1.500	1.537	1.566	1.575	1.612	1.649	1.705	1.743	1.761	1.838	1.929
78	1.265	1.283	1.301	1.319	1.337	1.355	1.373	1.391	1.409	1.445	1.481	1.517	1.535	1.553	1.588	1.624	1.678	1.714	1.732	1.804	1.894
81	1.258	1.273	1.290	1.307	1.325	1.342	1.359	1.377	1.394	1.428	1.463	1.488	1.515	1.532	1.567	1.601	1.663	1.688	1.705	1.774	1.880
84	1.246	1.263	1.280	1.296	1.313	1.330	1.346	1.363	1.380	1.413	1.448	1.480	1.513	1.546	1.580	1.630	1.683	1.700	1.746	1.830	
15	3.601	4.031	4.477	4.938	5.408	5.891	6.384	6.887	7.398	8.442	9.511	10.60	11.16	11.71	12.84	13.98	15.71	16.88	17.47	19.84	22.84
16	3.518	3.938	4.376	4.828	5.292	5.768	6.254	6.749	7.264	8.285	9.343	10.42	10.97	11.52	12.64	13.77	15.49	16.65	17.24	19.59	22.58
17	3.438	3.850	4.280	4.724	5.181	5.650	6.129	6.618	7.116	8.134	9.181	10.25	10.79	11.34	12.45	13.57	15.28	16.43	17.01	19.36	22.38
18	3.361	3.767	4.189	4.626	5.076	5.537	6.01														

TABLE 8.- Z-PANEL PROPERTIES $\left(\frac{t_w}{t_s} = 1.00; \frac{b_A}{t_w} = 6.7; \frac{b_F}{b_w} = 0.4; \frac{d}{t_s} = 1.90; \frac{p}{t_s} = 5.99 \right)$ - Concluded.

$\frac{b_w}{t_w}$	$\frac{b_s}{t_s}$	10	11	12	13	14	15	16	17	18	20	22	24	25	26	28	30	33	35	36	40	45
37	2.419	2.717	3.031	3.359	3.702	4.058	4.426	4.805	5.195	6.005	6.850	7.728	8.177	8.634	9.565	10.52	11.99	12.99	13.50	15.57	18.23	
		2.386	2.680	2.990	3.314	3.652	4.004	4.387	4.742	5.128	5.929	6.766	7.638	8.081	8.533	9.457	10.40	11.88	12.88	13.37	15.42	18.07
		2.354	2.644	2.950	3.270	3.604	3.951	4.311	4.681	5.063	5.856	6.684	7.546	7.987	8.436	9.352	10.29	11.74	12.73	13.23	15.28	17.91
		2.324	2.610	2.911	3.227	3.557	3.900	4.256	4.622	4.999	5.784	6.605	7.458	7.895	8.340	9.249	10.19	11.62	12.60	13.10	15.13	17.75
42	2.266	2.544	2.838	3.146	3.468	3.803	4.160	4.508	4.878	5.646	6.451	7.289	7.719	8.168	8.049	8.968	11.39	12.35	12.95	14.86	17.44	
		2.211	2.482	2.768	3.069	3.383	3.711	4.050	4.401	4.762	5.515	6.305	7.128	7.550	7.980	8.859	9.763	11.16	12.12	12.60	14.58	17.14
		2.160	2.424	2.703	2.997	3.304	3.623	3.955	4.299	4.653	5.391	6.168	6.974	7.389	7.812	8.677	9.568	10.95	11.89	12.38	14.32	16.85
		2.111	2.369	2.641	2.928	3.228	3.541	3.868	4.202	4.549	5.273	6.033	6.827	7.238	7.652	8.503	9.380	10.74	11.67	12.14	14.07	16.58
		2.068	2.317	2.583	2.863	3.157	3.463	3.780	4.110	4.450	5.180	5.907	6.687	7.089	7.498	8.338	9.200	10.54	11.46	12.92	13.83	16.31
52	$\frac{p}{t_s}$	2.023	2.268	2.528	2.802	3.089	3.388	3.700	4.023	4.358	5.053	5.788	6.553	6.948	7.351	8.178	8.027	10.35	11.25	11.71	13.60	16.05
		1.982	2.221	2.476	2.743	3.024	3.318	3.623	3.938	4.268	4.960	5.671	6.425	6.813	7.210	8.023	8.861	10.16	11.08	11.51	13.38	15.80
		1.943	2.177	2.428	2.688	2.963	3.250	3.549	3.860	4.180	4.852	5.560	6.032	6.684	7.074	7.878	8.702	9.986	10.87	11.32	13.16	15.55
		1.907	2.138	2.379	2.638	2.904	3.186	3.479	3.784	4.098	4.758	5.454	6.184	6.560	6.944	7.733	8.548	9.815	10.69	11.13	12.95	15.32
		1.872	2.098	2.334	2.585	2.849	3.125	3.413	3.711	4.020	4.668	5.352	6.070	6.441	6.818	7.594	8.400	9.860	10.51	10.95	12.75	15.09
63	1.823	2.039	2.270	2.514	2.770	3.038	3.318	3.608	3.909	4.540	5.207	5.909	6.271	6.640	7.401	8.188	9.413	10.26	10.68	12.45	14.78	
		1.777	1.987	2.211	2.447	2.698	2.957	3.229	3.512	3.804	4.420	5.071	5.756	6.110	6.472	7.216	7.987	9.188	10.02	10.44	12.18	14.44
		1.734	1.938	2.165	2.385	2.627	2.881	3.145	3.421	3.708	4.308	4.942	5.612	5.958	6.312	7.041	7.796	9.974	10.788	10.20	11.91	14.14
		1.695	1.892	2.103	2.327	2.562	2.809	3.087	3.335	3.614	4.199	4.821	5.475	5.814	6.180	6.874	7.614	8.771	9.570	9.977	11.68	13.86
75	1.667	1.849	2.064	2.272	2.501	2.742	2.993	3.256	3.526	4.098	4.705	5.346	5.677	6.017	6.716	7.442	8.577	9.361	9.762	11.41	13.55	
		1.622	1.809	2.008	2.220	2.443	2.678	2.923	3.178	3.444	4.002	4.568	5.223	5.548	5.880	6.565	7.277	8.392	9.163	9.556	11.18	13.31
		1.589	1.771	1.965	2.171	2.389	2.618	2.857	3.108	3.385	3.911	4.492	5.106	5.424	5.760	6.422	7.121	8.215	9.973	9.380	10.96	13.08
		1.557	1.735	1.924	2.125	2.338	2.561	2.795	3.038	3.291	3.825	4.394	5.005	5.307	5.626	6.285	6.971	8.045	8.791	9.171	10.74	12.81
15	4.063	4.498	4.934	5.368	5.800	6.231	6.659	7.084	7.507	8.347	9.177	9.997	10.40	10.81	11.61	12.41	13.59	14.38	14.75	16.28	18.17	
		4.040	4.476	4.912	5.346	5.780	6.211	6.641	7.069	7.494	8.338	9.172	9.997	10.41	10.81	11.62	12.42	13.61	14.39	14.78	16.33	18.22
		4.015	4.452	4.888	5.324	5.758	6.191	6.622	7.051	7.478	8.326	9.165	9.995	10.41	10.82	11.63	12.43	13.63	14.42	14.81	16.38	18.27
		3.991	4.427	4.864	5.300	5.735	6.169	6.602	7.032	7.461	8.312	9.155	9.989	10.40	10.81	11.63	12.44	13.64	14.44	14.83	16.39	18.31
		3.966	4.402	4.839	5.276	5.712	6.148	6.580	7.012	7.442	8.297	9.143	9.981	10.40	10.81	11.63	12.45	13.66	14.45	14.85	16.42	18.35
20	3.941	4.377	4.813	5.250	5.687	6.123	6.557	6.990	7.422	8.279	9.129	9.971	10.39	10.80	11.63	12.46	13.66	14.47	14.86	16.44	18.39	
		3.916	4.351	4.788	5.225	5.662	6.098	6.533	6.968	7.400	8.280	9.113	9.959	10.38	10.80	11.63	12.46	13.67	14.48	14.88	16.42	
		3.891	4.325	4.762	5.199	5.636	6.073	6.509	6.944	7.378	8.240	9.098	9.945	10.37	10.79	11.62	12.45	13.67	14.48	14.89	16.48	18.44
		3.865	4.299	4.738	5.173	5.610	6.047	6.484	6.920	7.353	8.219	9.078	9.929	10.35	10.77	11.61	12.44	13.67	14.49	14.89	16.49	18.47
		3.841	4.274	4.710	5.146	5.684	6.021	6.458	6.895	7.330	8.197	9.068	9.912	10.34	10.76	11.60	12.43	13.67	14.49	14.89	16.51	18.49
25	$\frac{p}{t_s}$	3.816	4.248	4.683	5.120	5.557	5.995	6.432	6.869	7.305	8.174	9.037	9.894	10.32	10.74	11.59	12.42	13.67	14.49	14.90	16.51	18.51
		3.791	4.223	4.652	5.093	5.531	5.968	6.406	6.843	7.280	8.150	9.015	9.874	10.30	10.73	11.57	12.41	13.66	14.49	14.90	16.52	18.52
		3.767	4.197	4.631	5.067	5.504	5.941	6.379	6.817	7.254	8.125	8.992	9.853	10.28	10.71	11.56	12.40	13.65	14.48	14.89	16.52	18.53
		3.743	4.172	4.605	5.040	5.477	5.914	6.352	6.790	7.227	8.100	8.968	9.832	10.28	10.69	11.54	12.39	13.64	14.47	14.89	16.53	18.54
		3.719	4.147	4.580	5.014	5.456	5.887	6.325	6.763	7.200	8.074	8.944	9.809	10.24	10.67	11.52	12.37	13.63	14.47	14.88	16.53	18.55
30	$\frac{p}{t_s}$	3.695	4.122	4.554	4.987	5.423	5.860	6.329	6.736	7.173	8.048	8.919	9.786	10.22	10.65	11.50	12.35	13.62	14.46	14.87	16.52	18.56
		3.672	4.098	4.528	4.961	5.393	5.833	6.270	6.708	7.146	8.021	8.894	9.762	10.19	10.63	11.48	12.34	13.61	14.45	14.86	16.52	18.56
		3.649	4.074	4.503	4.935	5.370	5.806	6.243	6.681	7.119	7.994	8.868	9.737	10.17	10.60	11.48	12.32	13.59	14.43	14.85	16.51	18.56
		3.626	4.050	4.478	4.909	5.343	5.779	6.216	6.653	7.091	7.987	8.841	9.712	10.15	10.58	11.44	12.30	13.57	14.42	14.84	16.51	18.56
		3.603	4.028	4.459	4.883	5.317	5.752	6.188	6.626	7.064	7.940	8.815	9.687	10.12	10.55	11.42	12.28	13.56	14.40	14.82	16.50	18.56
35	$\frac{p}{t_s}$	3.581	4.004	4.428	4.868	5.290	5.726	6.161	6.598	7.038	7.912	8.788	9.660	10.10	10.53	11.39	12.26	13.54	14.39			

5F

NACA TN 2435



Figure 1.- Test specimen with a large proportion of material in the stiffeners.

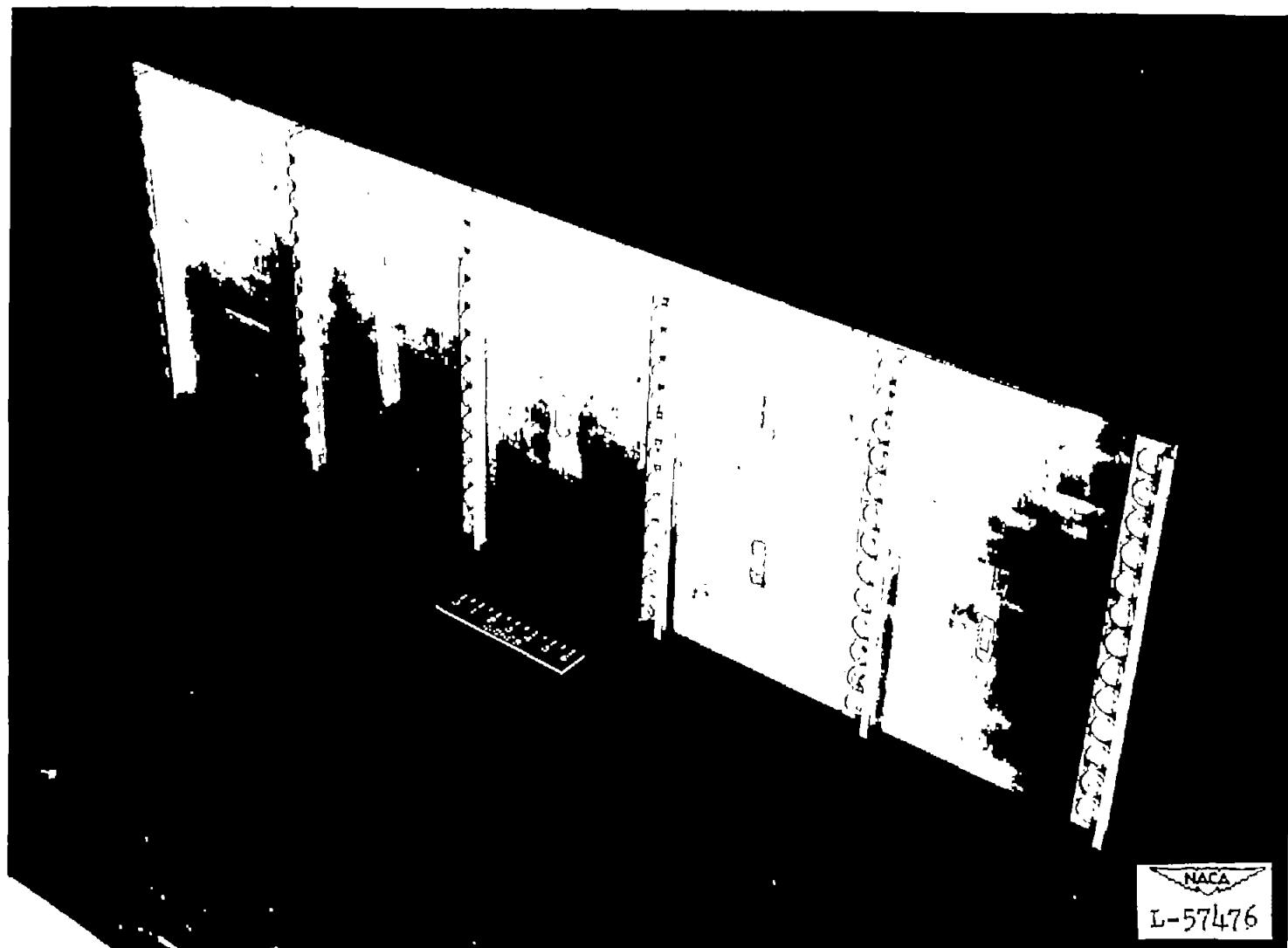


Figure 2.- Test specimen with a small proportion of material in stiffeners.

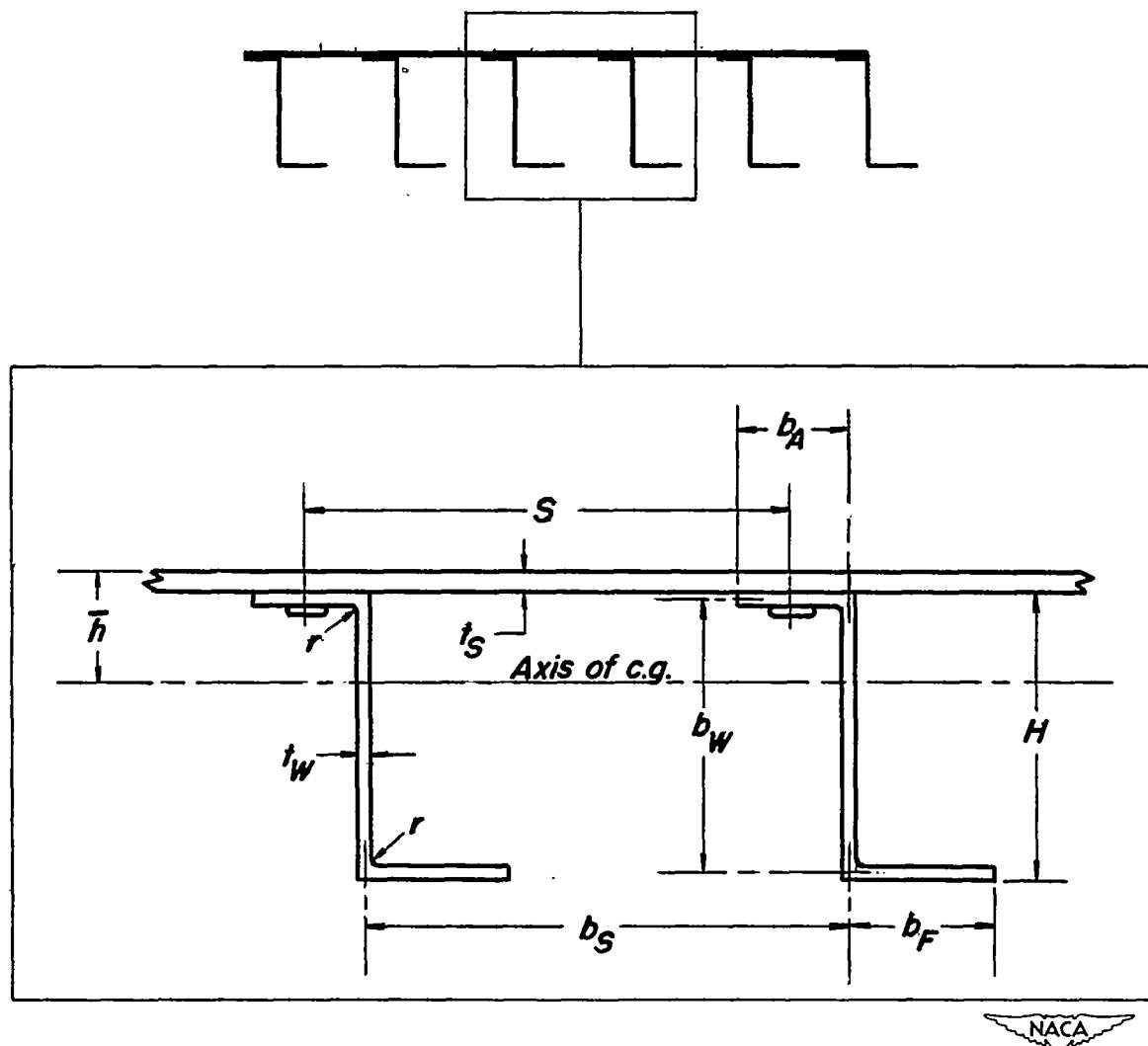


Figure 3.- Symbols for panel dimensions.

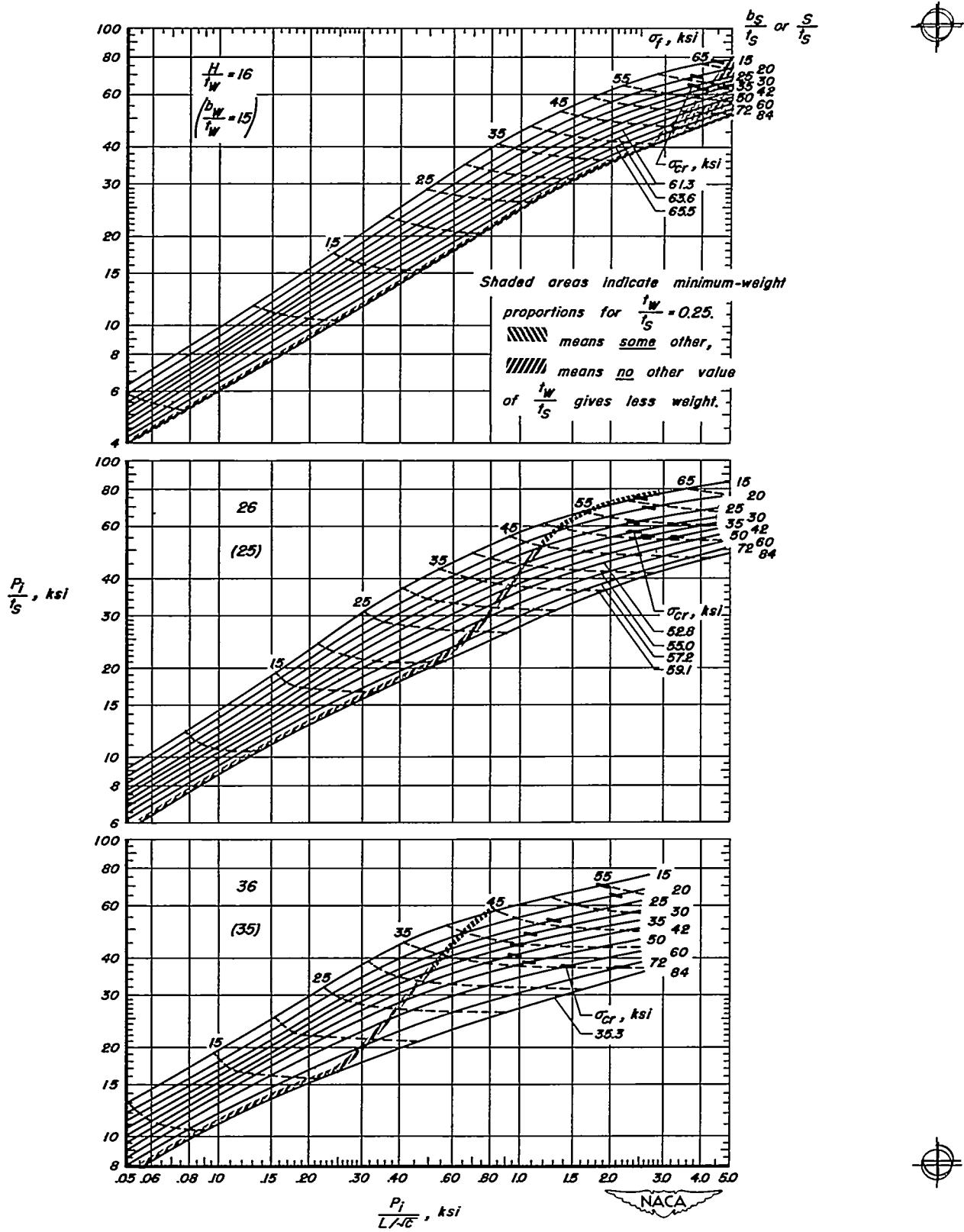


Figure 4--Direct-reading design chart for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.25$.

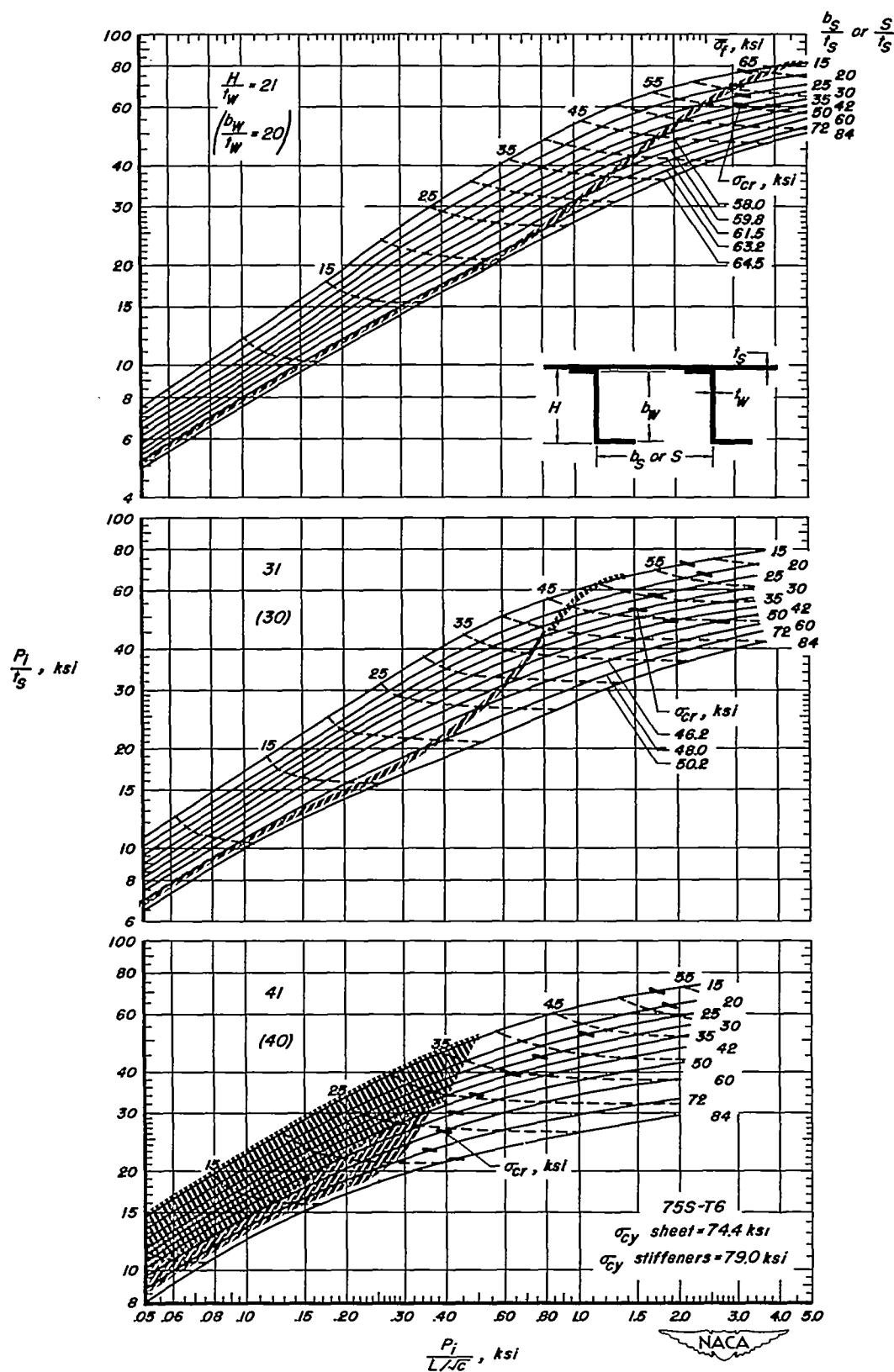


Figure 4.—Concluded. ($t_w/t_s = 0.25$)

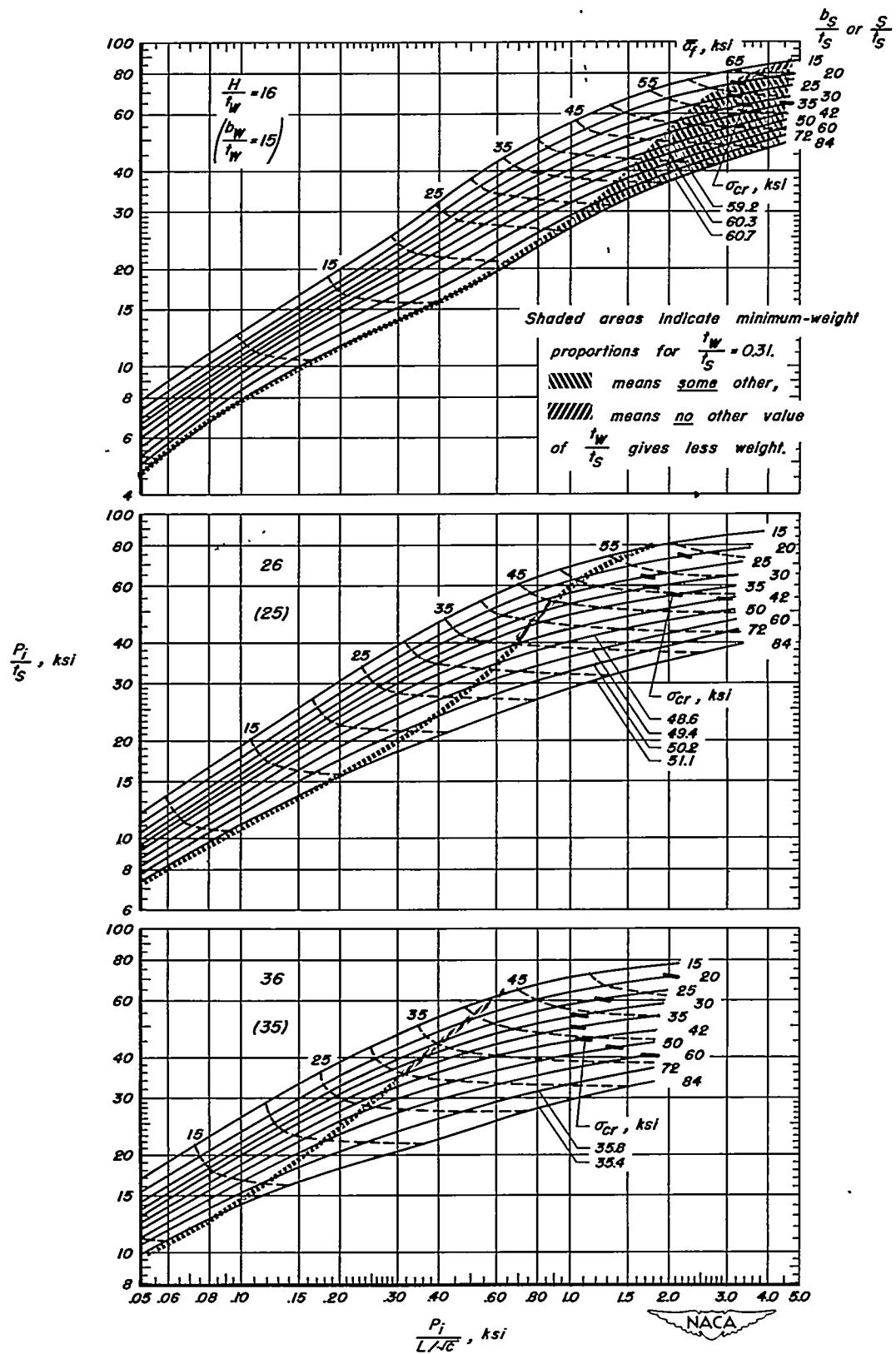


Figure 5.—Direct-reading design chart for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.31$.

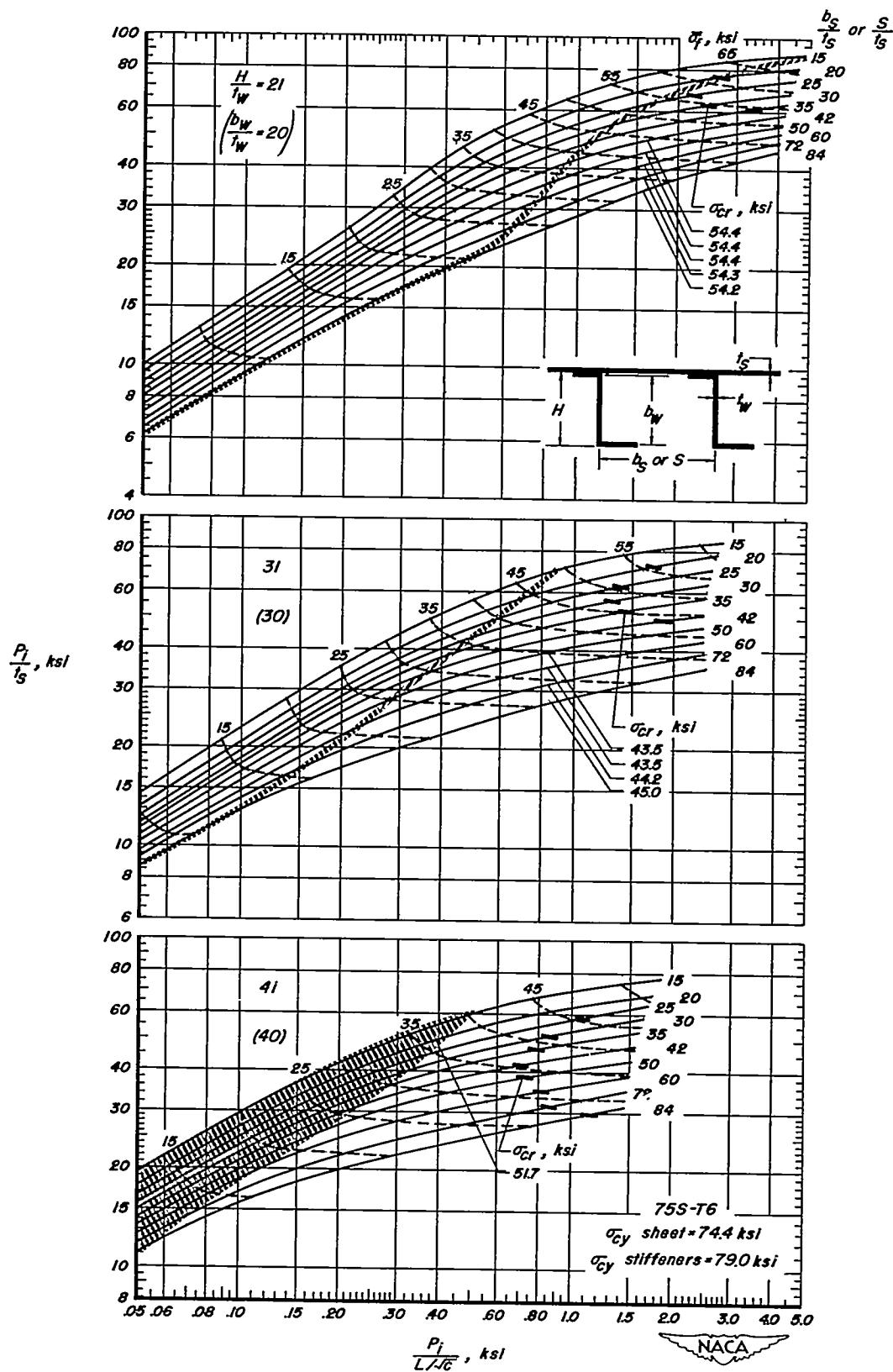


Figure 5.—Concluded. $\left(\frac{t_w}{t_s} = 0.31\right)$

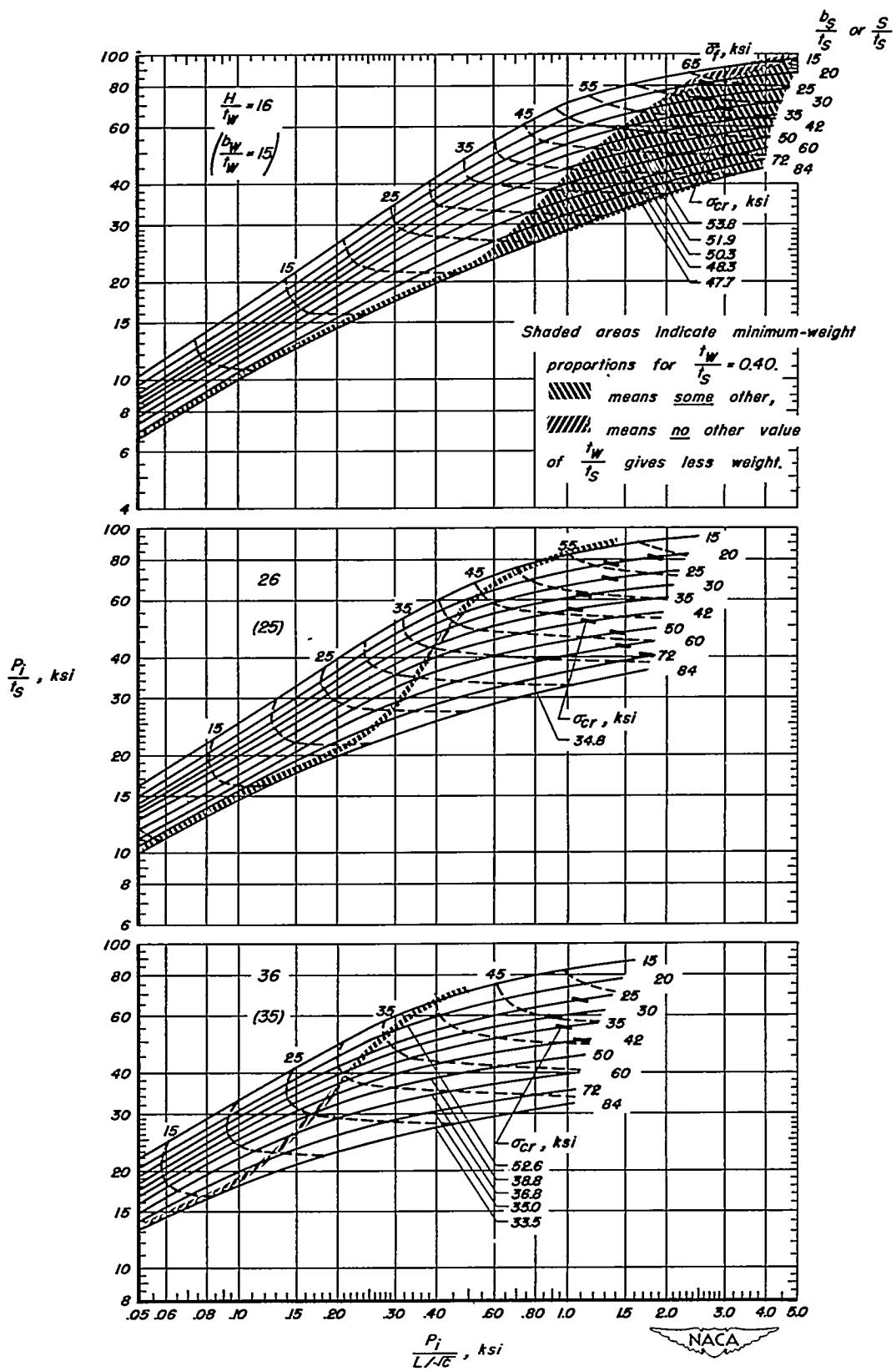


Figure 6.—Direct-reading design chart for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.40$.

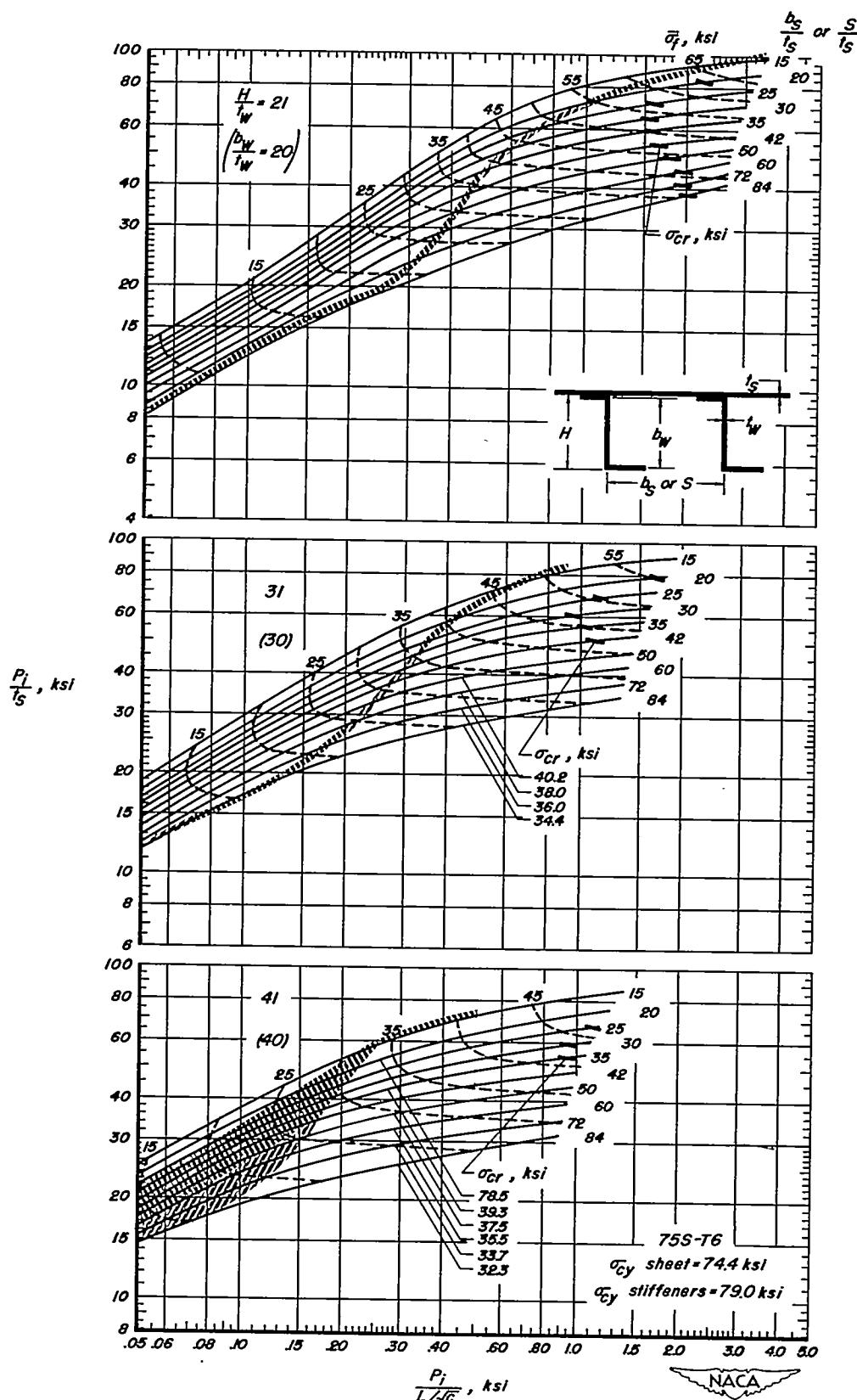


Figure 6.—Concluded. ($\frac{t_w}{t_s} = 0.40$)

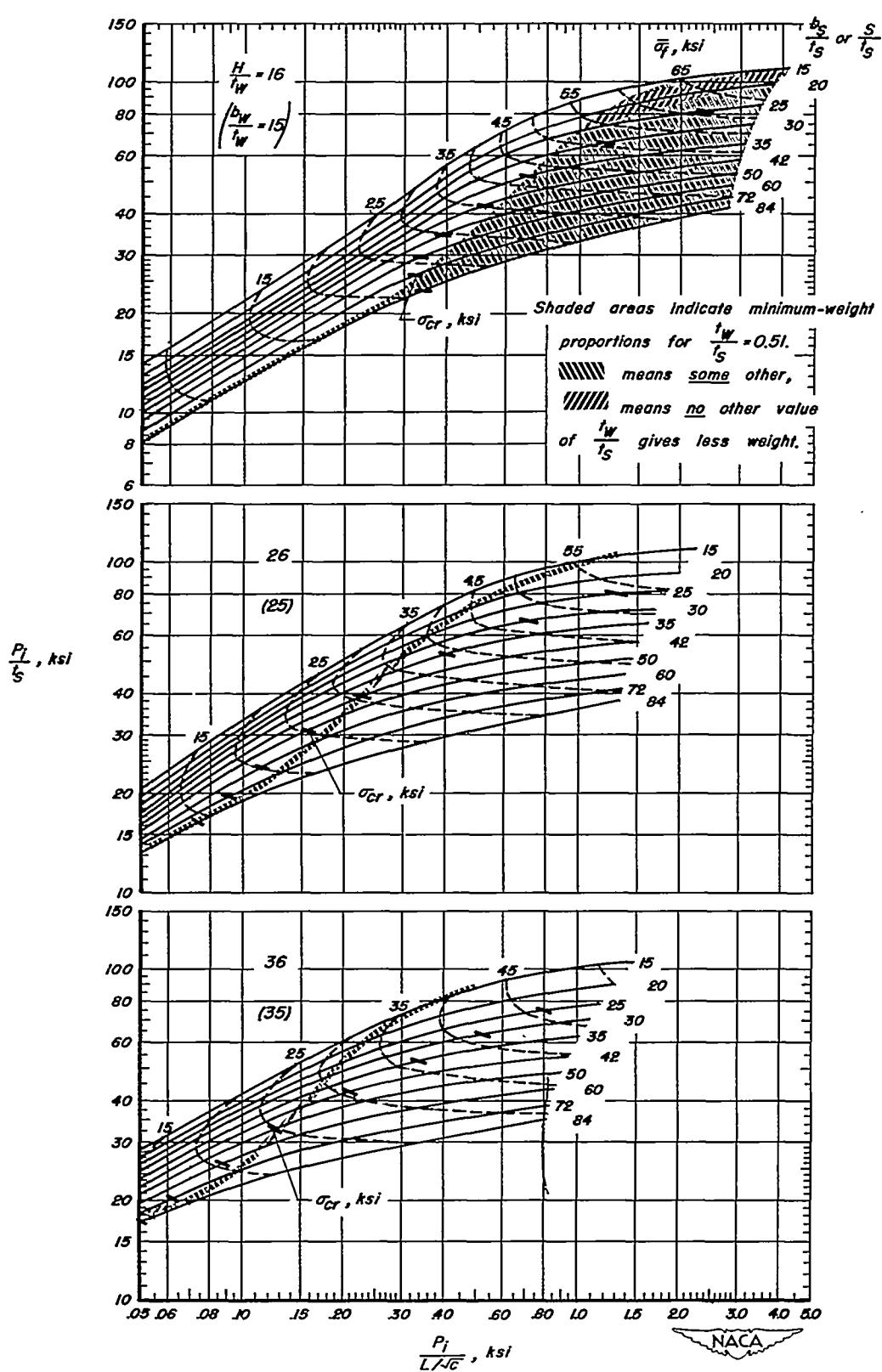


Figure 7.—Direct-reading design chart for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.51$.

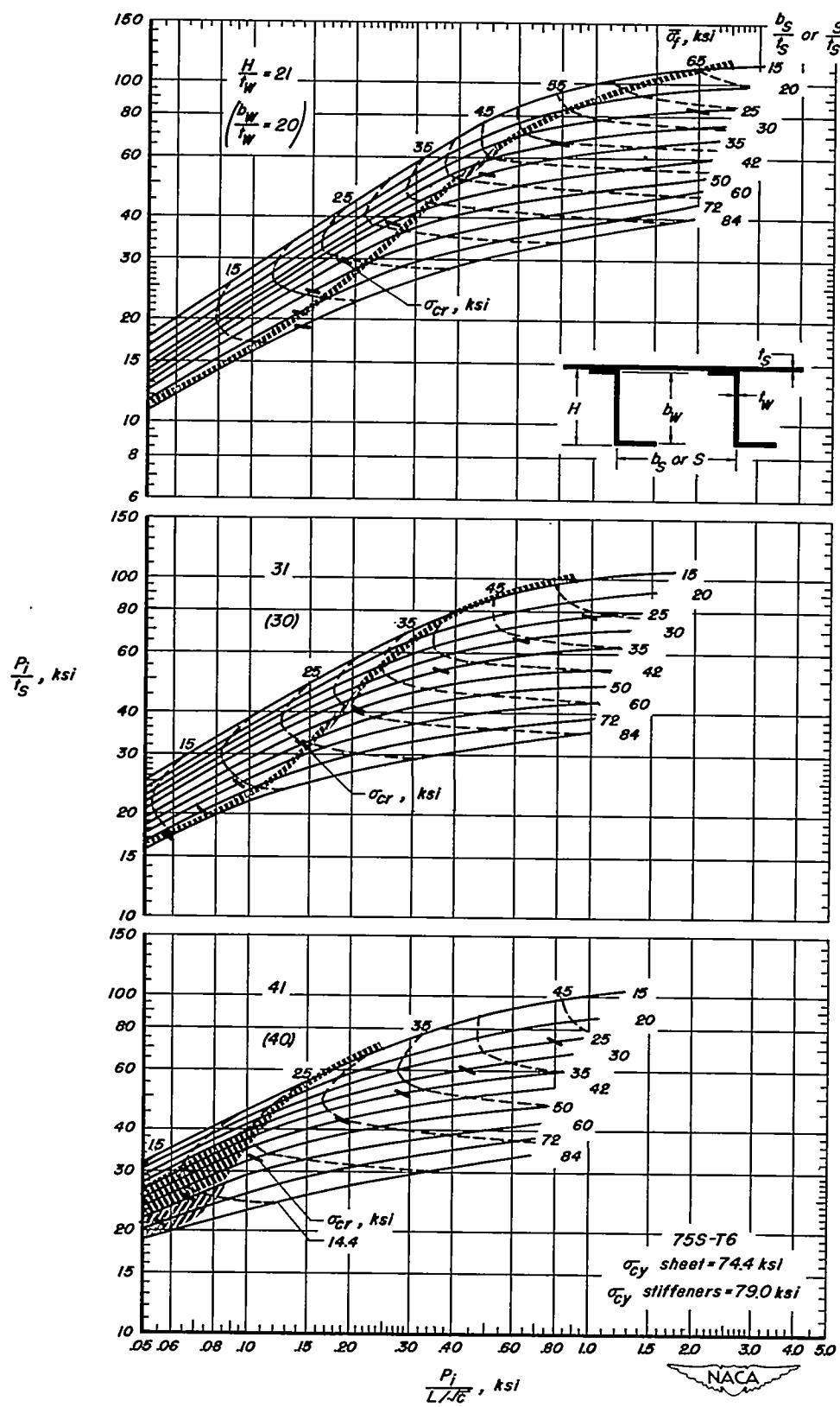


Figure 7.—Concluded. ($t_w/t_s = 0.51$)

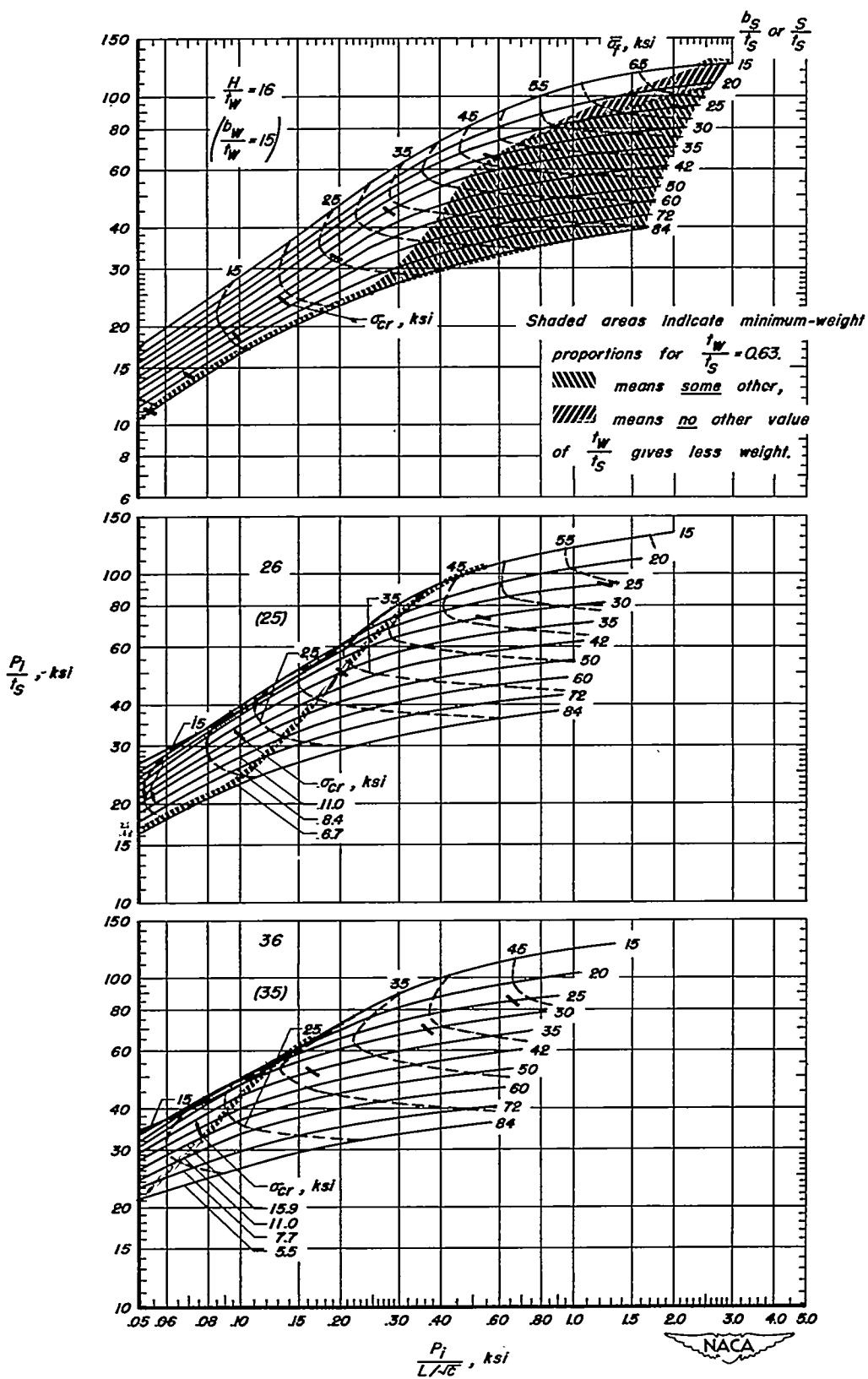


Figure 8.—Direct-reading design chart for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.63$.

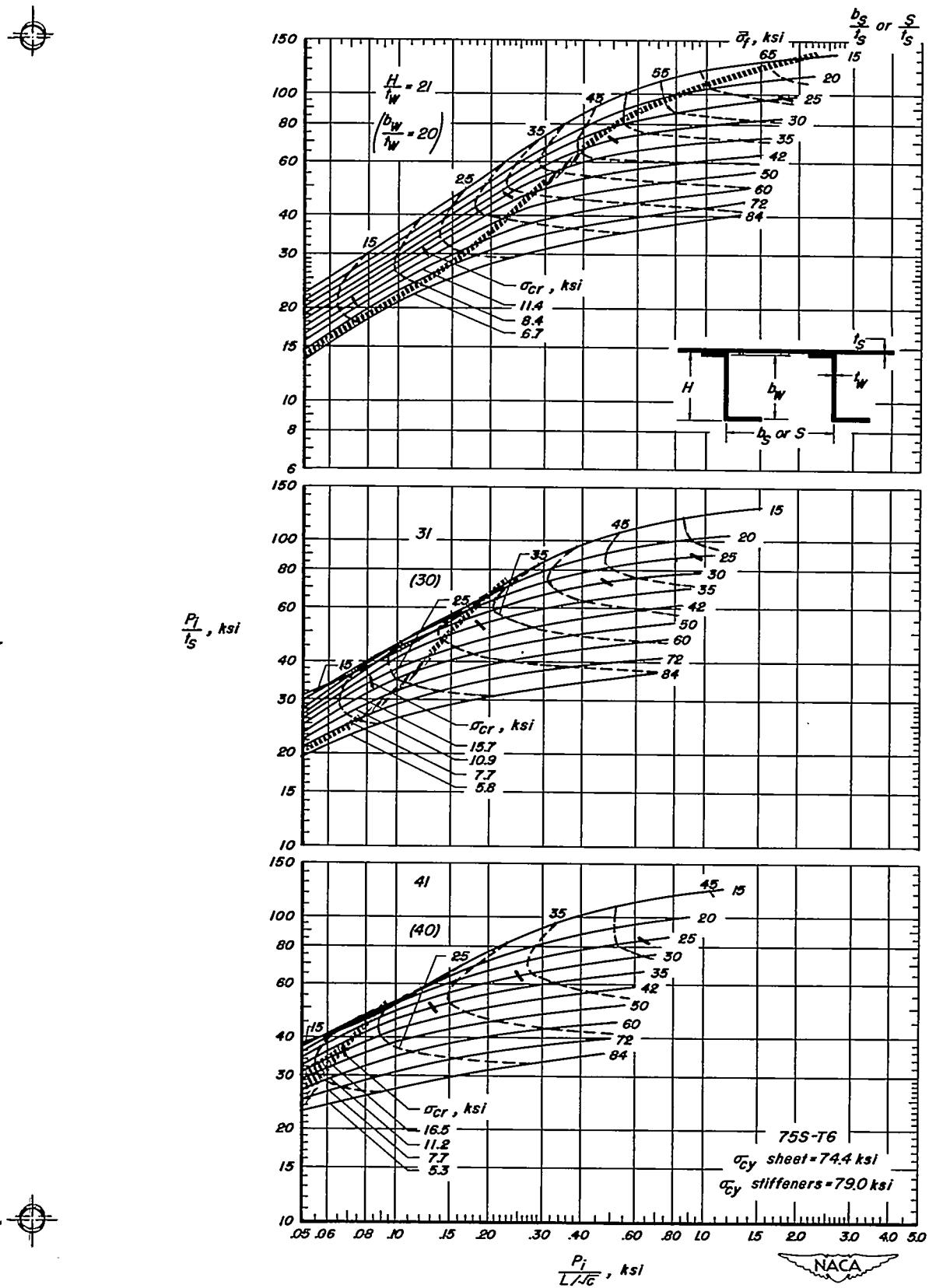


Figure 8.—Concluded. $\left(\frac{t_w}{t_s} = 0.63\right)$

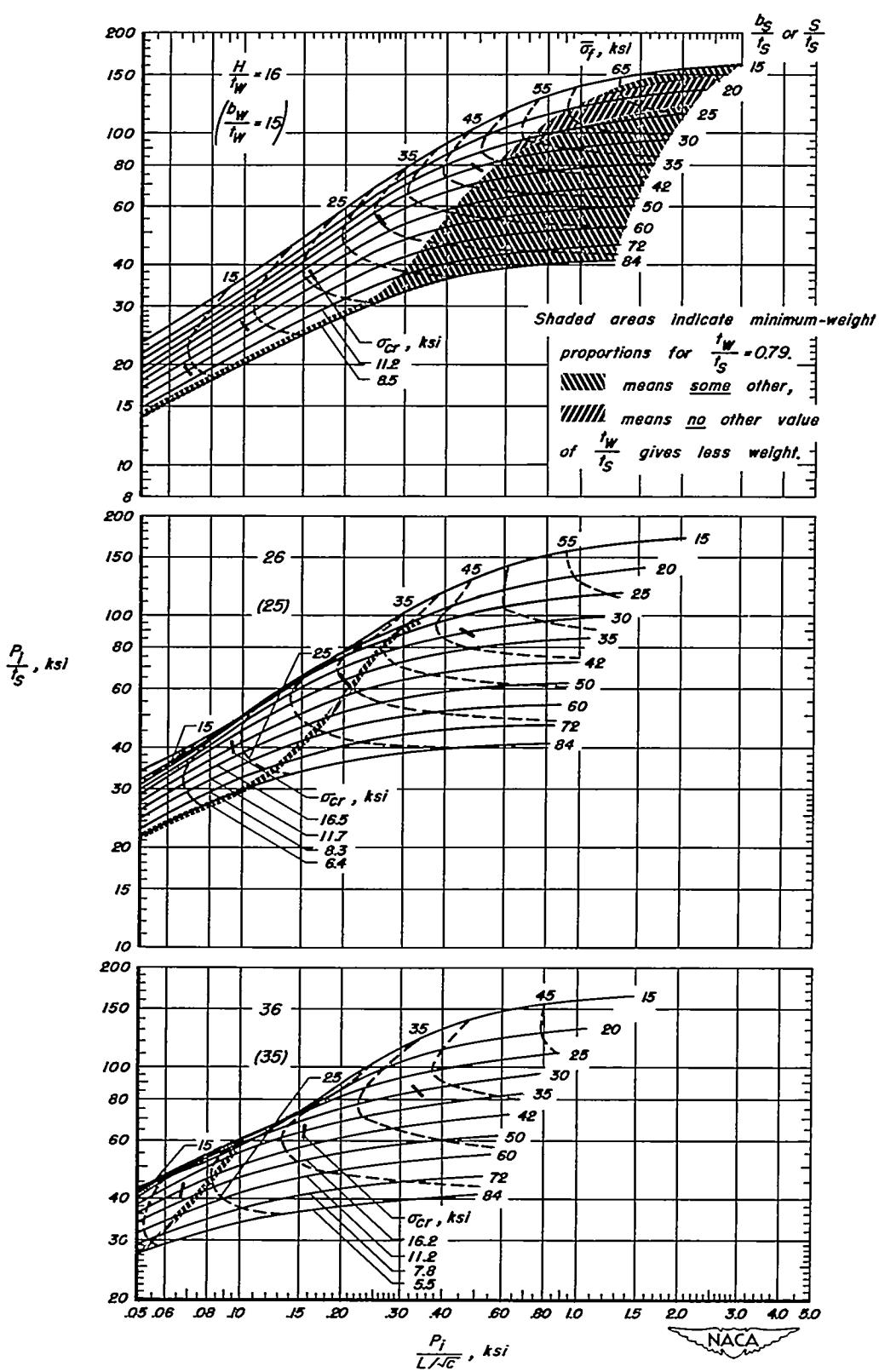


Figure 9.—Direct-reading design chart for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.79$.

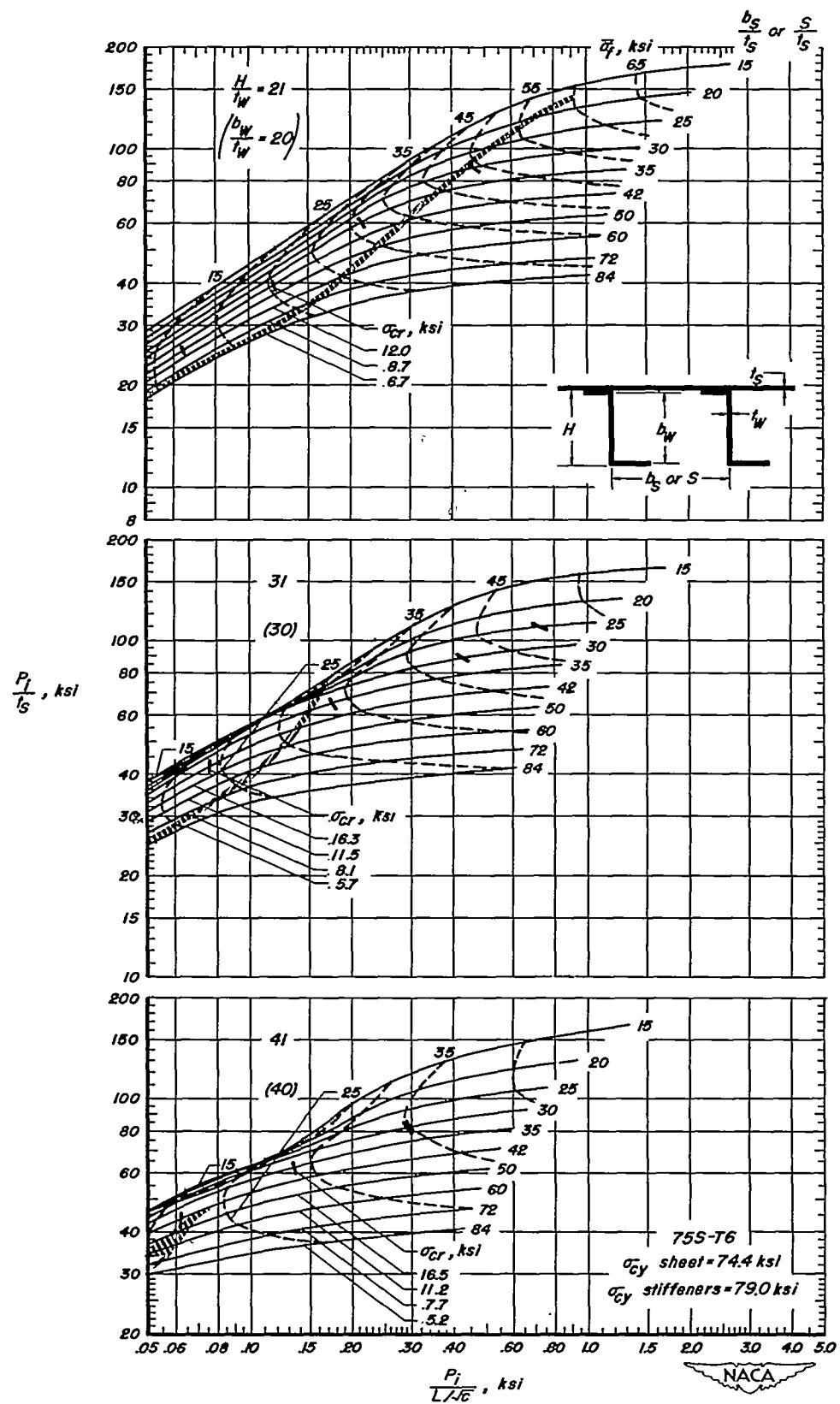
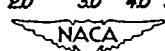


Figure 9.—Concluded. ($t_w/t_s = 0.79$)



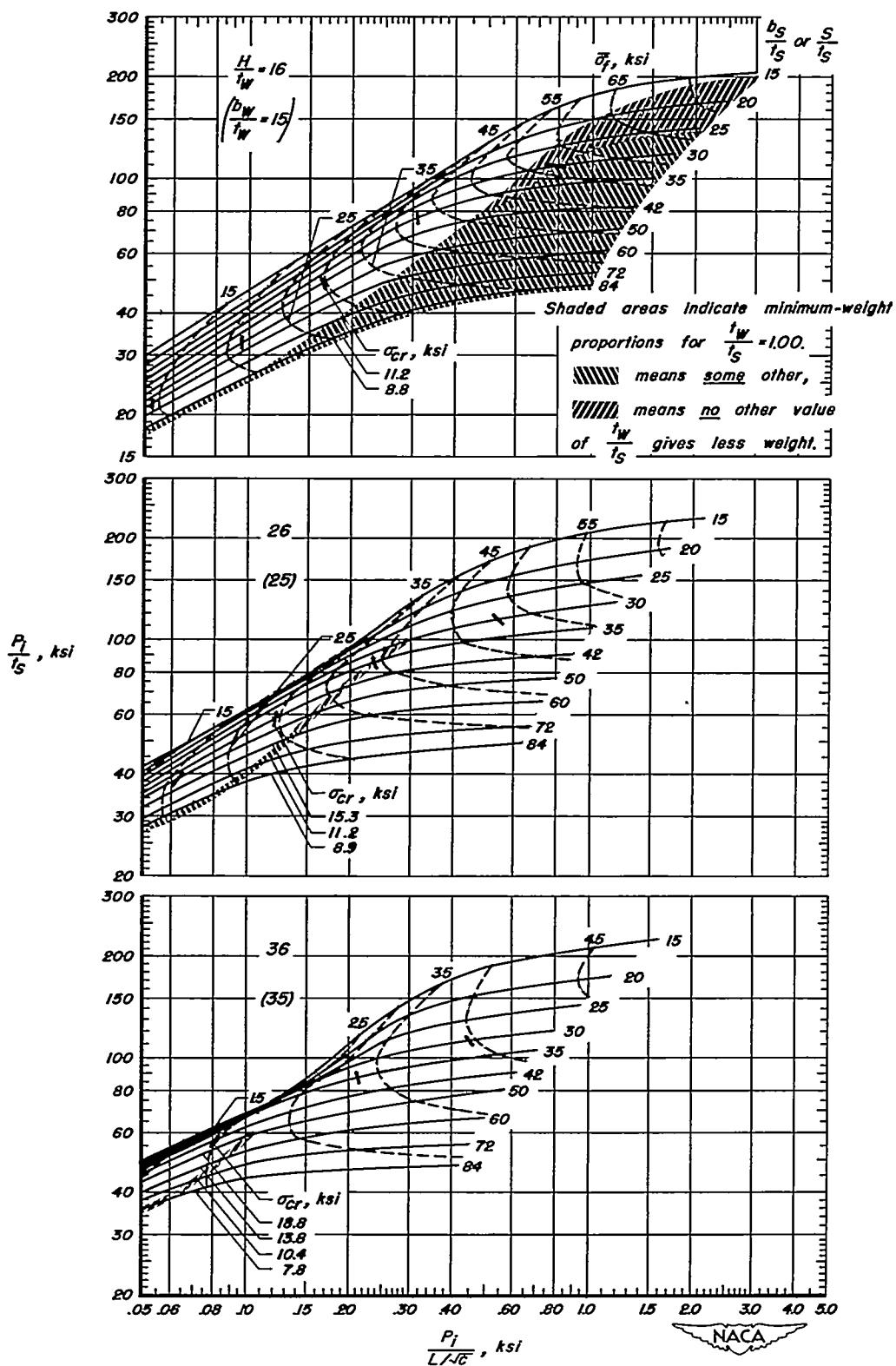


Figure 10.—Direct-reading design chart for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 1.00$.

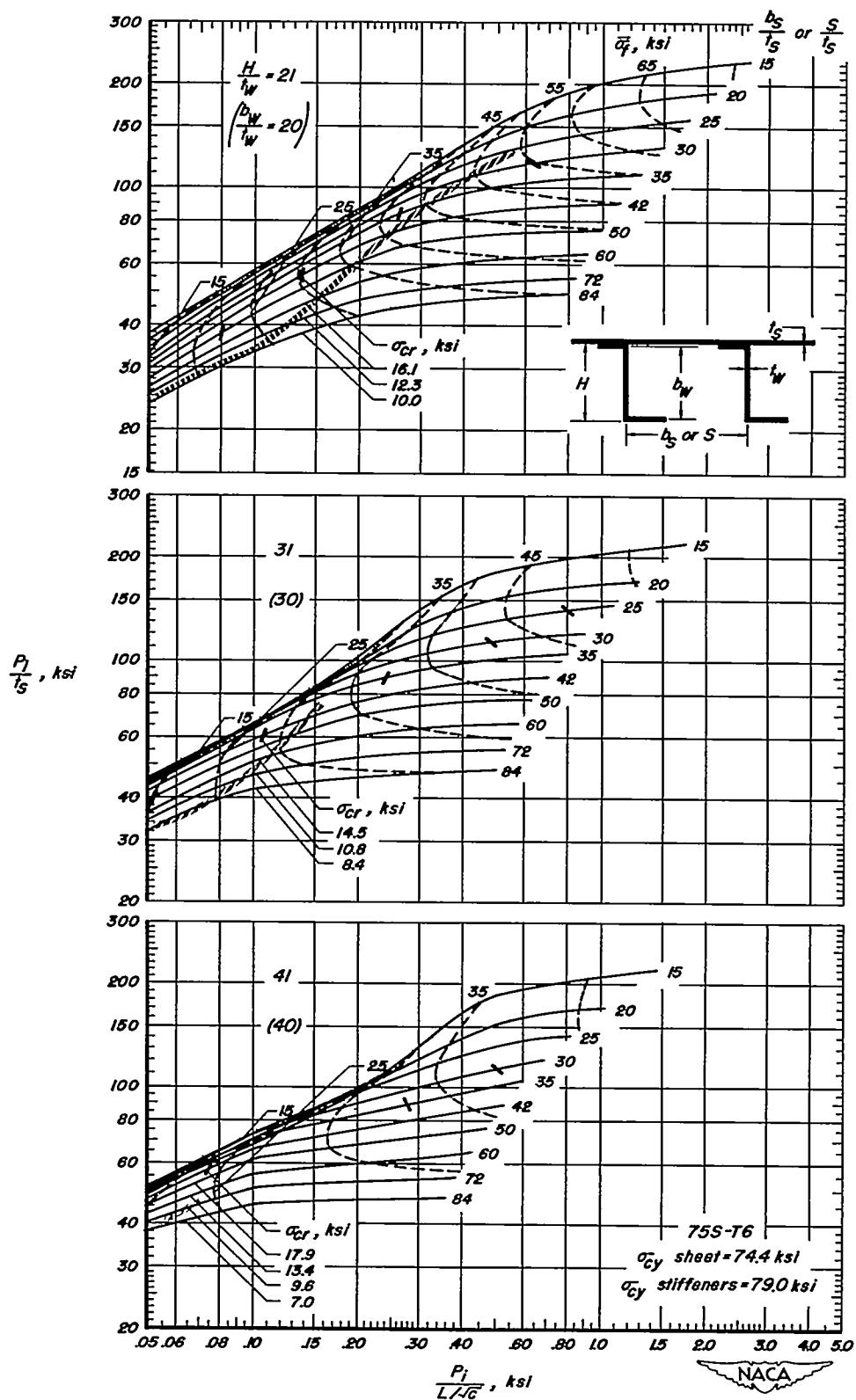


Figure 10.—Concluded. ($\frac{t_w}{t_s} = 1.00$)

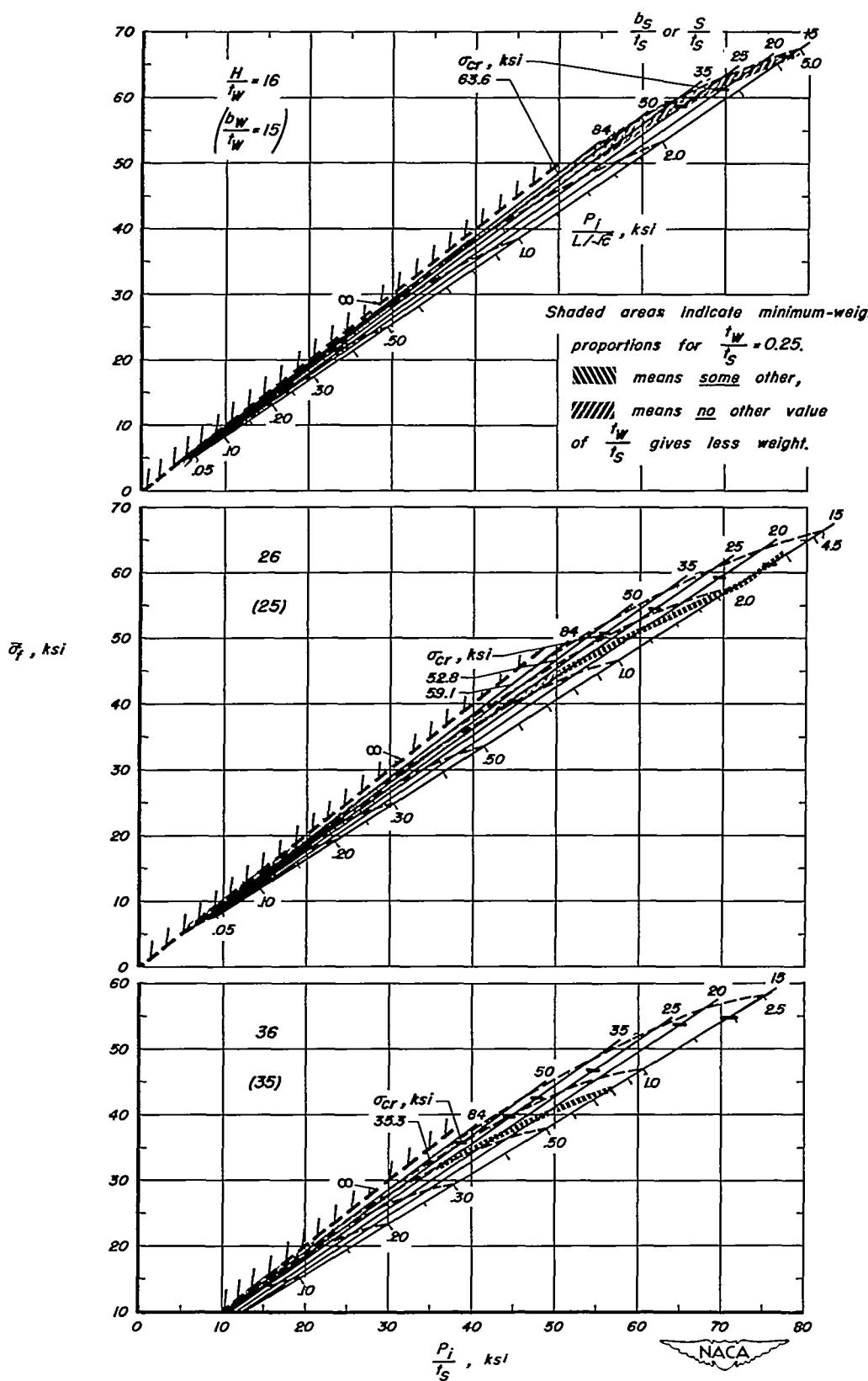


Figure 11.—Direct-reading design chart (alternate form) for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.25$.

8F

NACA TN 2435

45

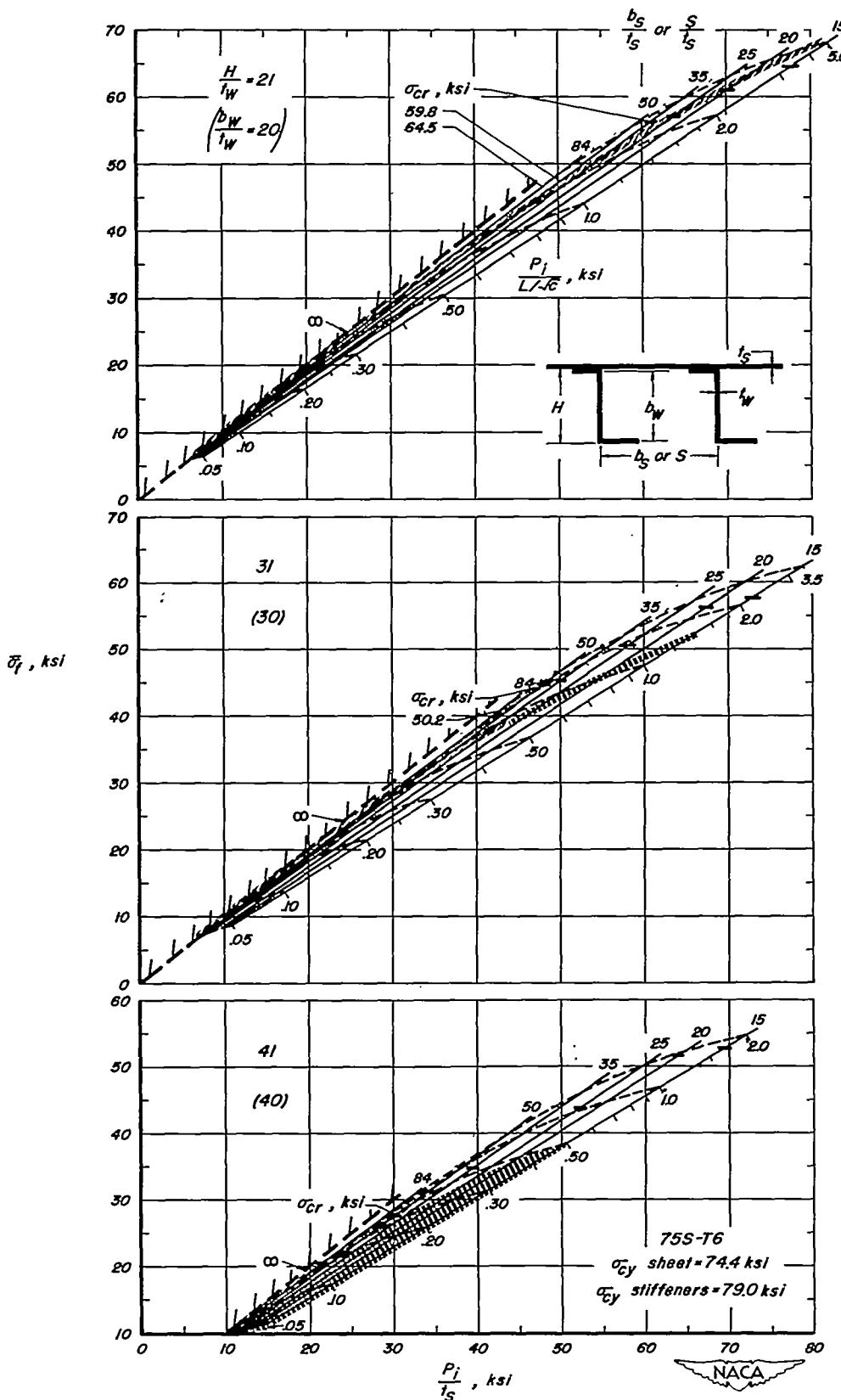


Figure 11.—Concluded. ($t_w/t_s = 0.25$)



NACA

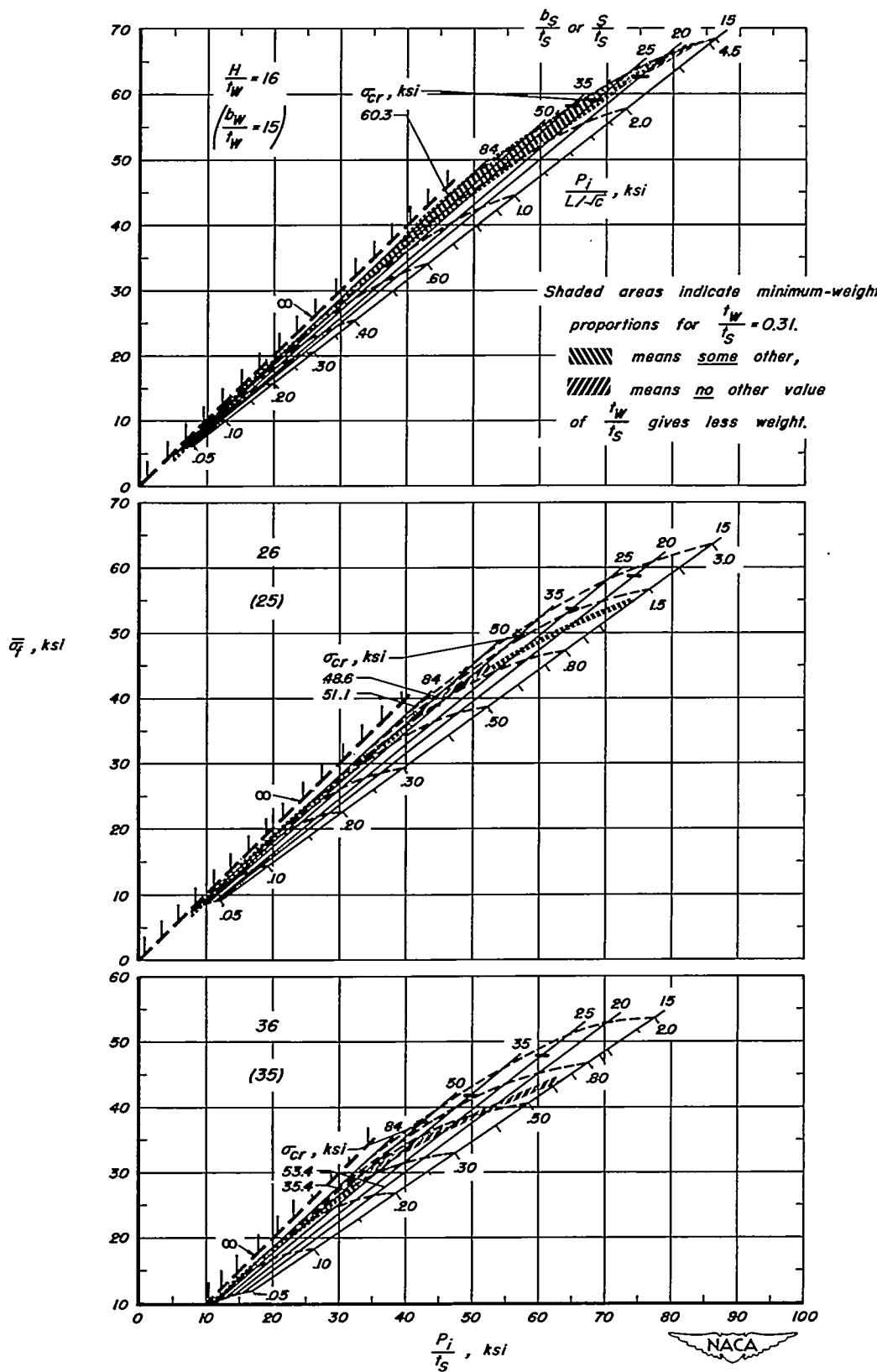


Figure 12.—Direct-reading design chart (alternate form) for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $t_w/t_s = 0.31$.

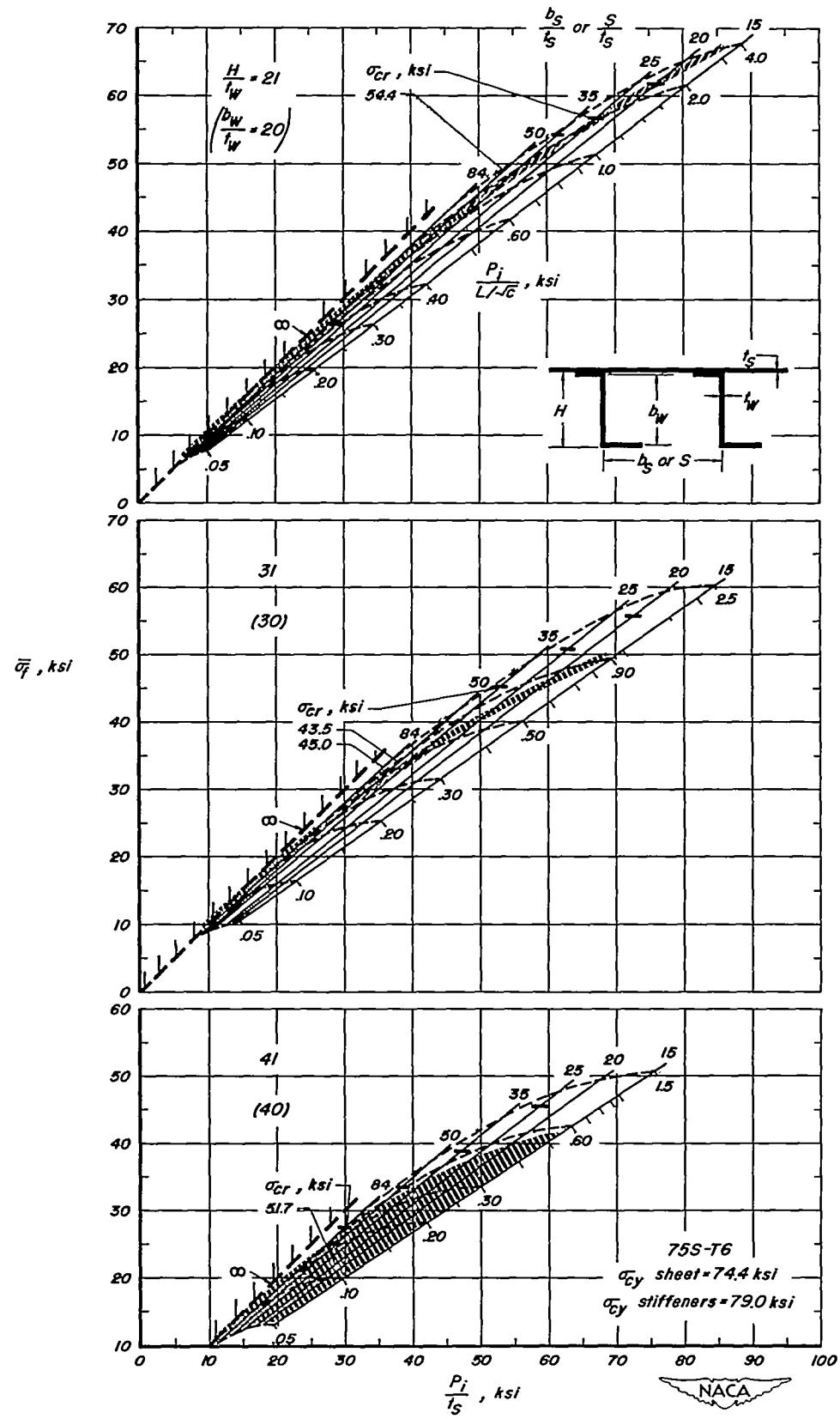


Figure 12.—Concluded. $(\frac{t_w}{t_s} = 0.31)$



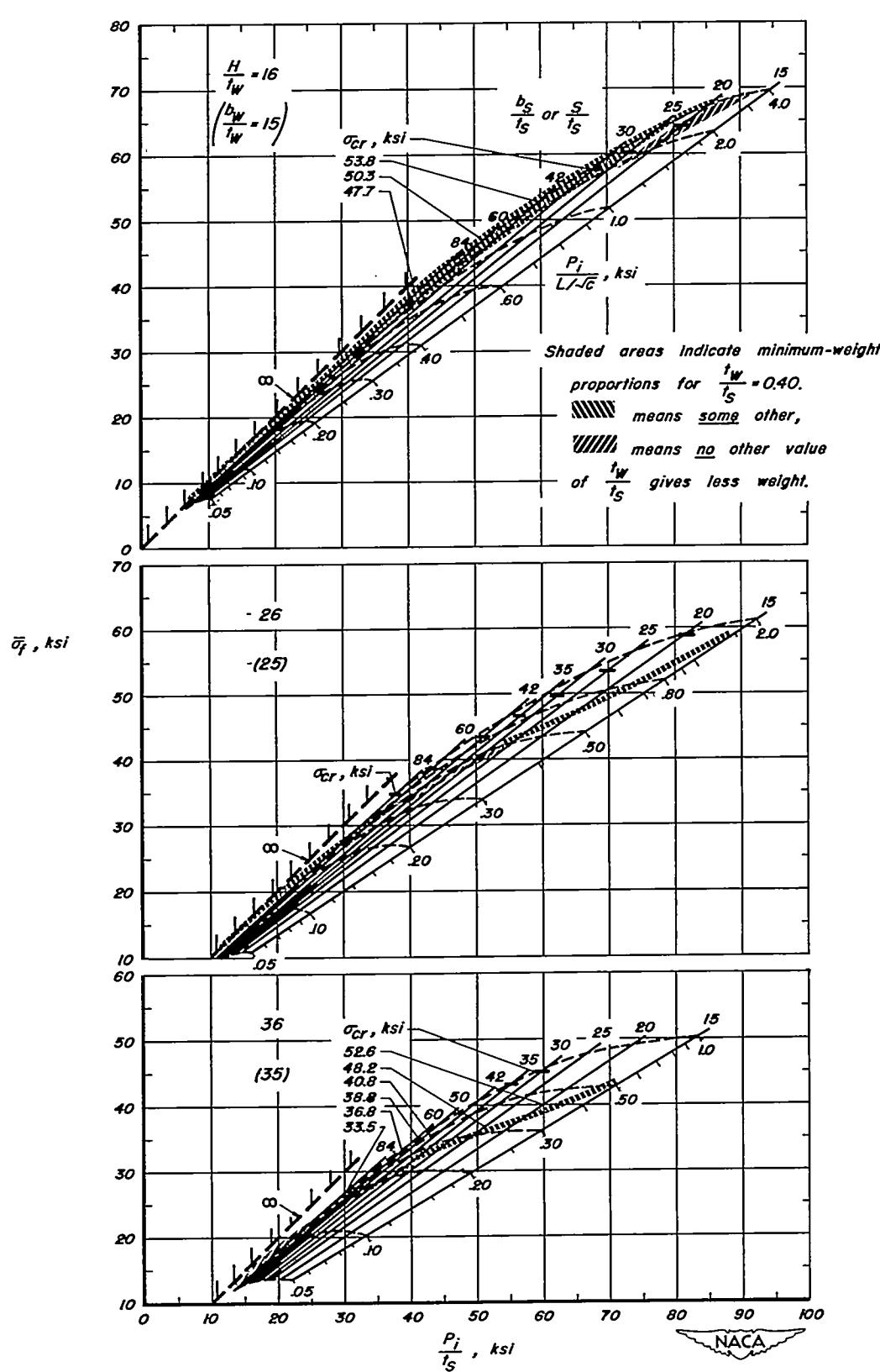


Figure 13.—Direct-reading design chart (alternate form) for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.40$.

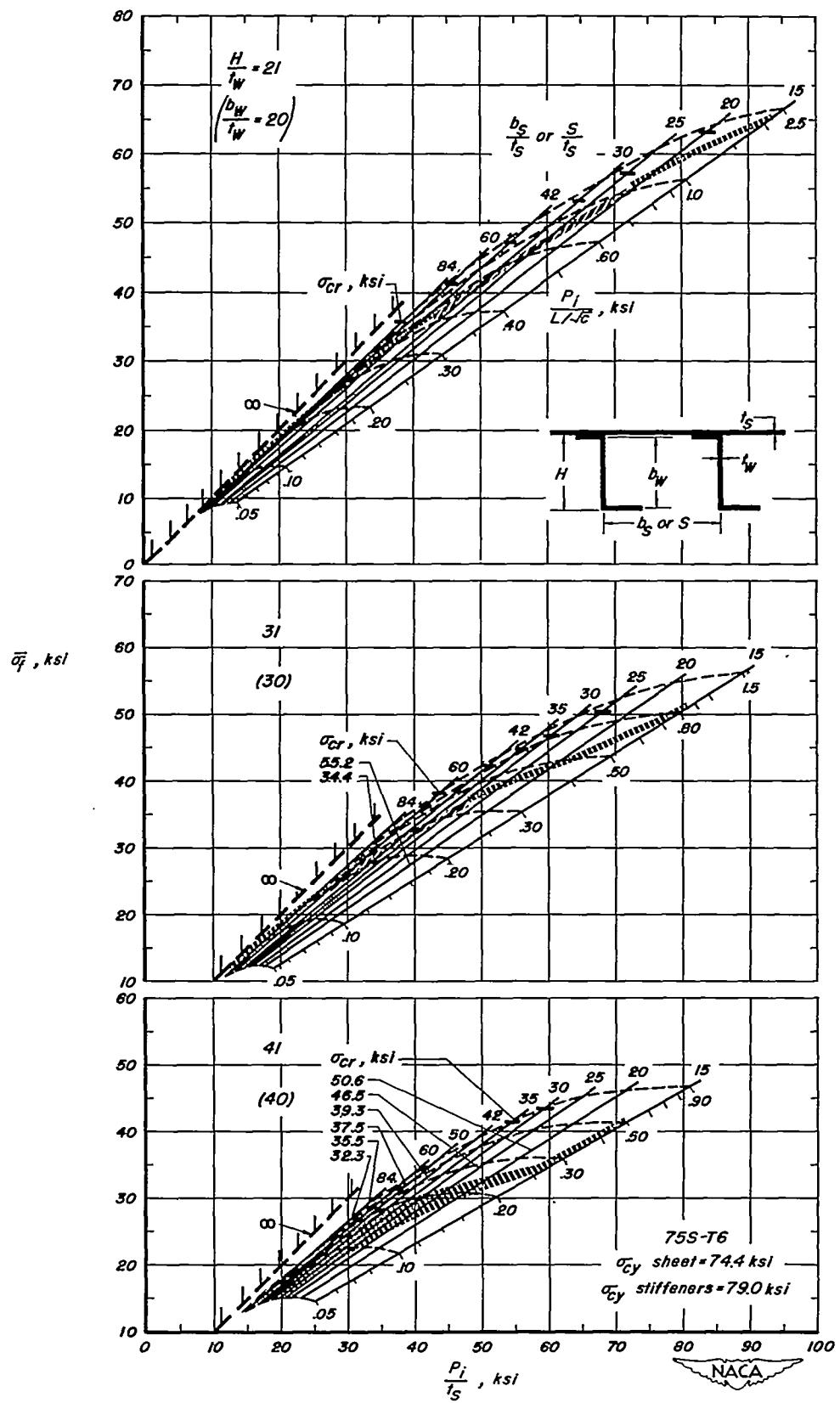


Figure 13.—Concluded. $(t_w/t_s = 0.40)$



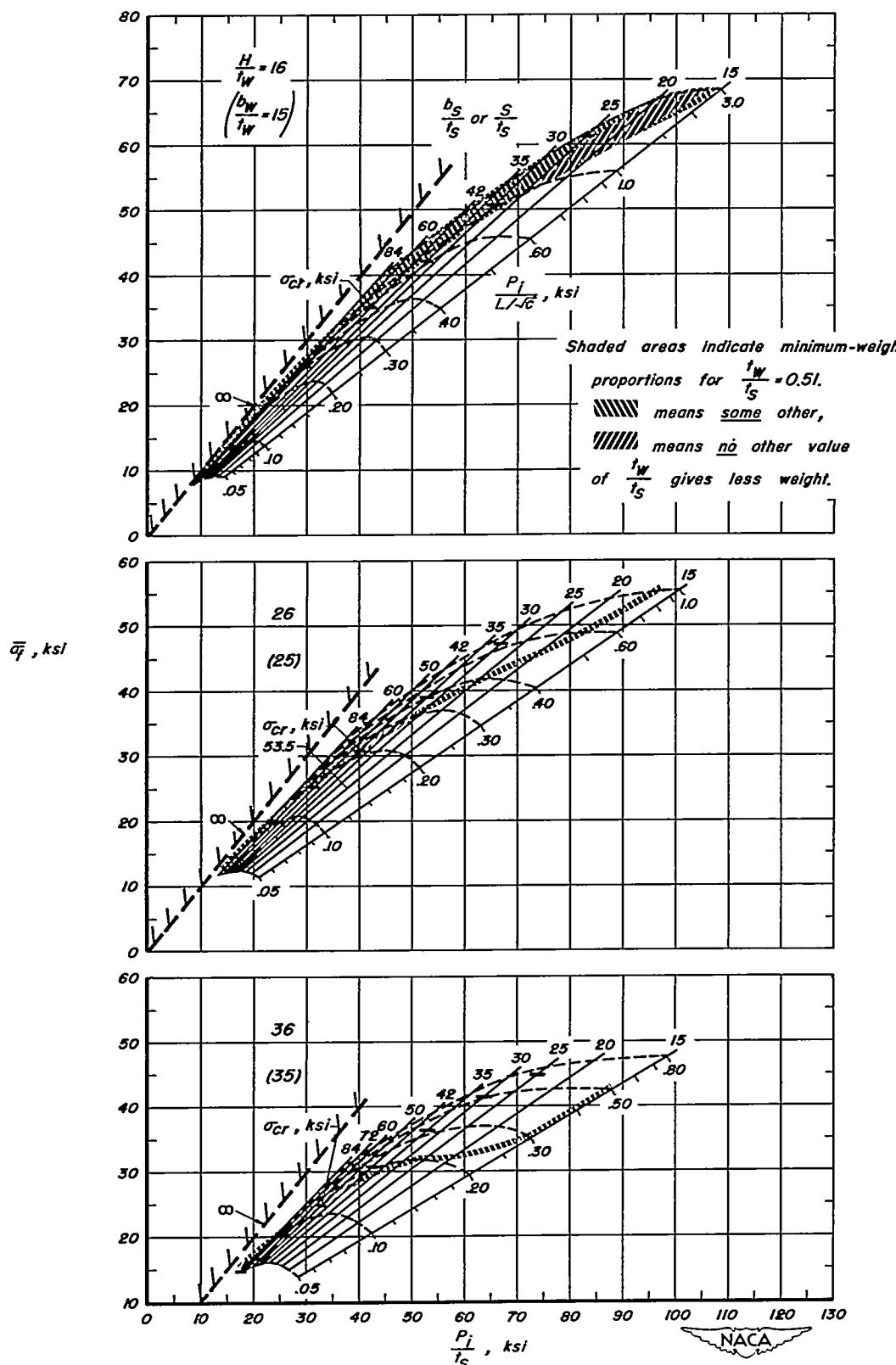


Figure 14.—Direct-reading design chart (alternate form) for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.51$.

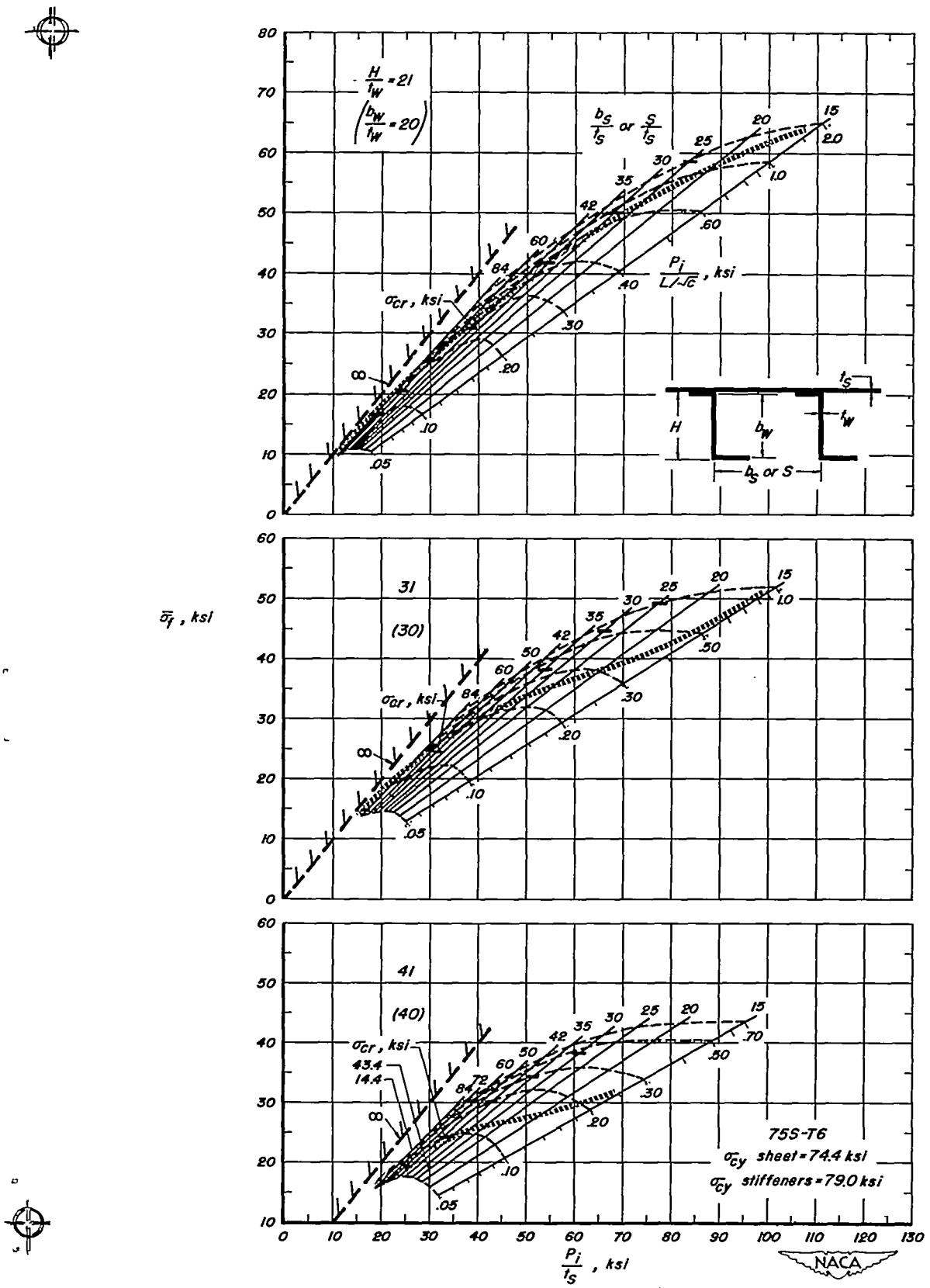


Figure 14.—Concluded. $\left(\frac{t_w}{t_s} = 0.51\right)$

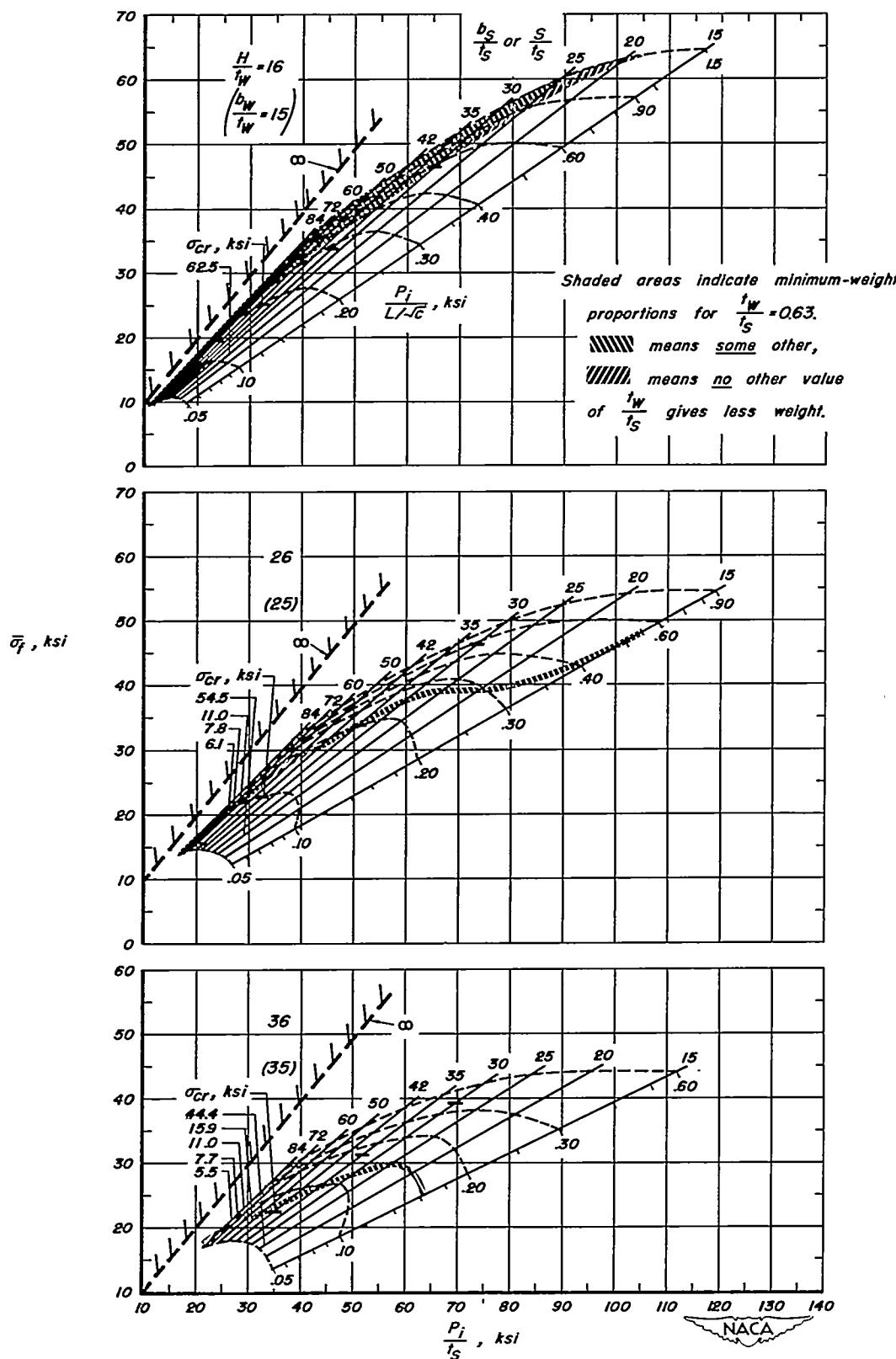


Figure 15.—Direct-reading design chart (alternate form) for flat compression panels of 755-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 0.63$.

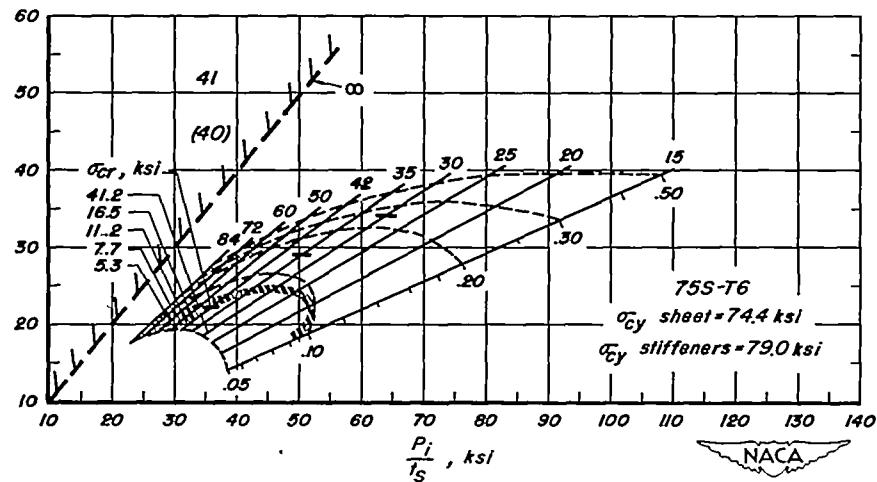
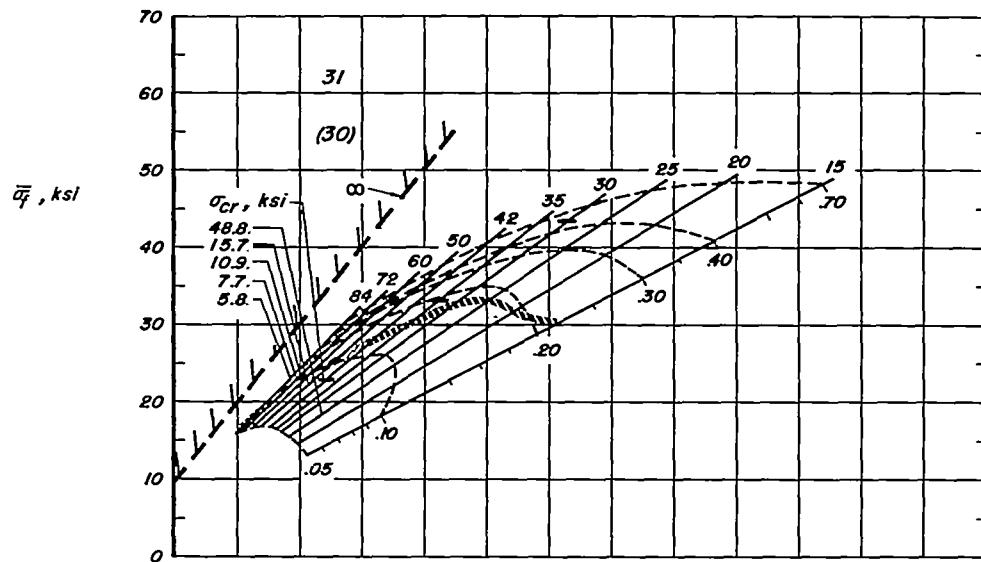
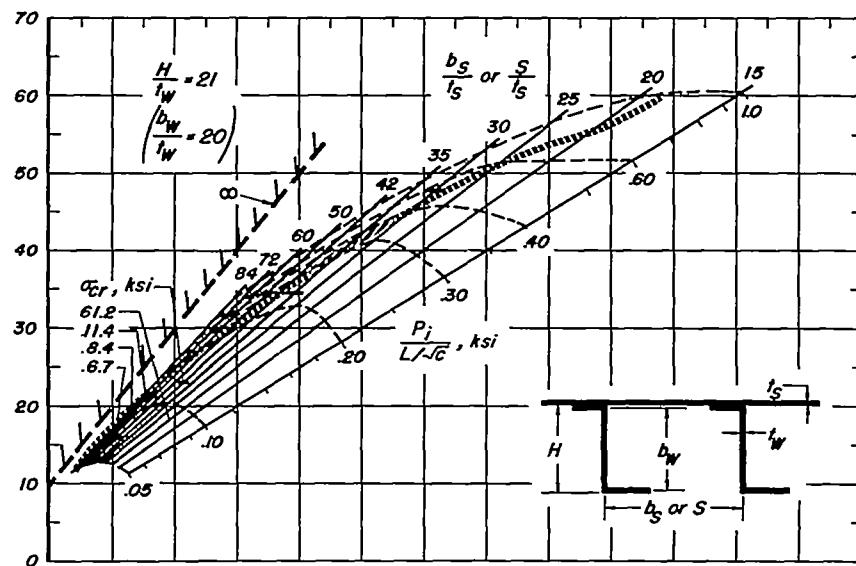


Figure 15.—Concluded. ($t_w/t_s = 0.63$)

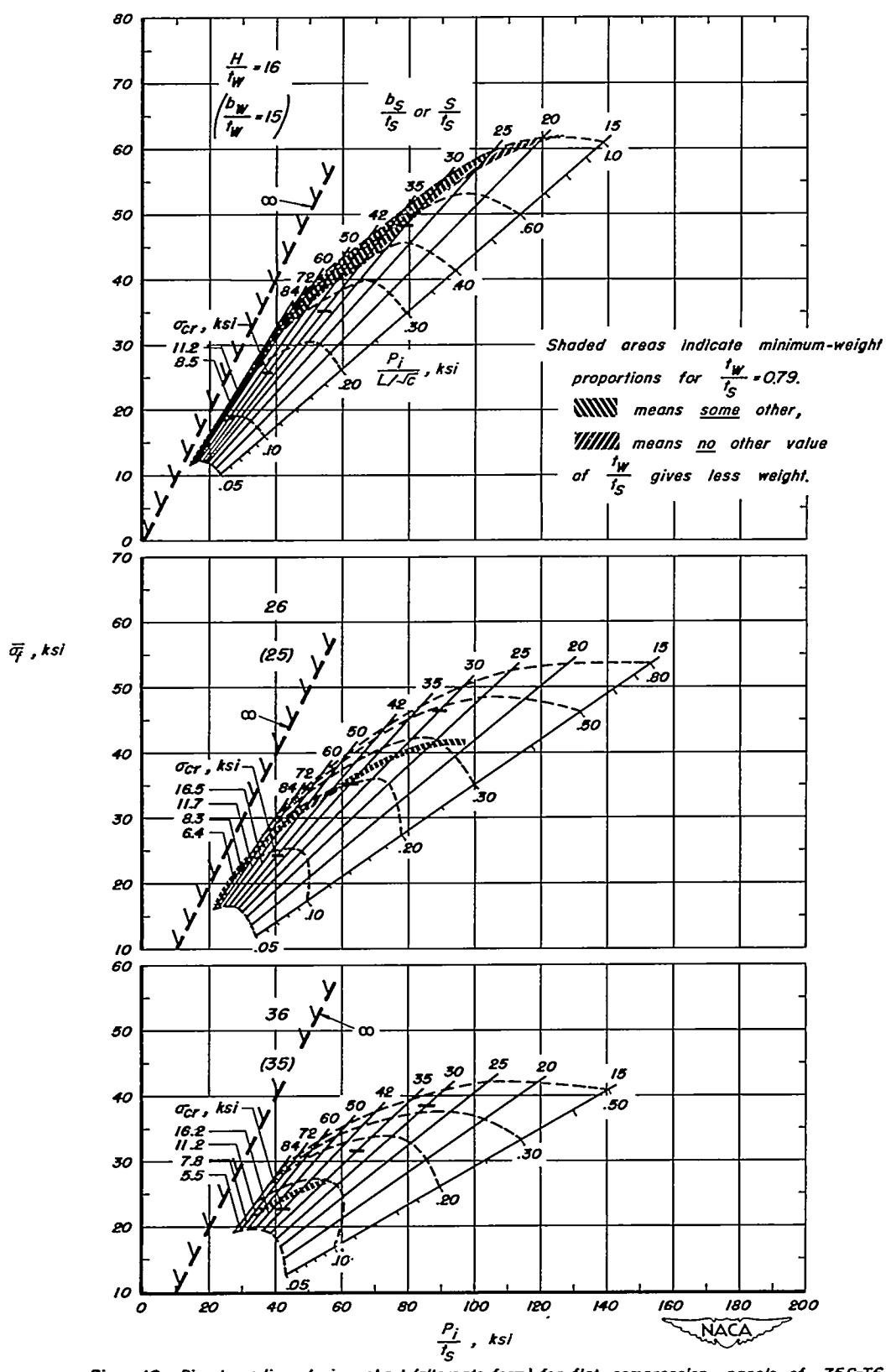


Figure 16.—Direct-reading design chart (alternate form) for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $t_w/t_s = 0.79$.

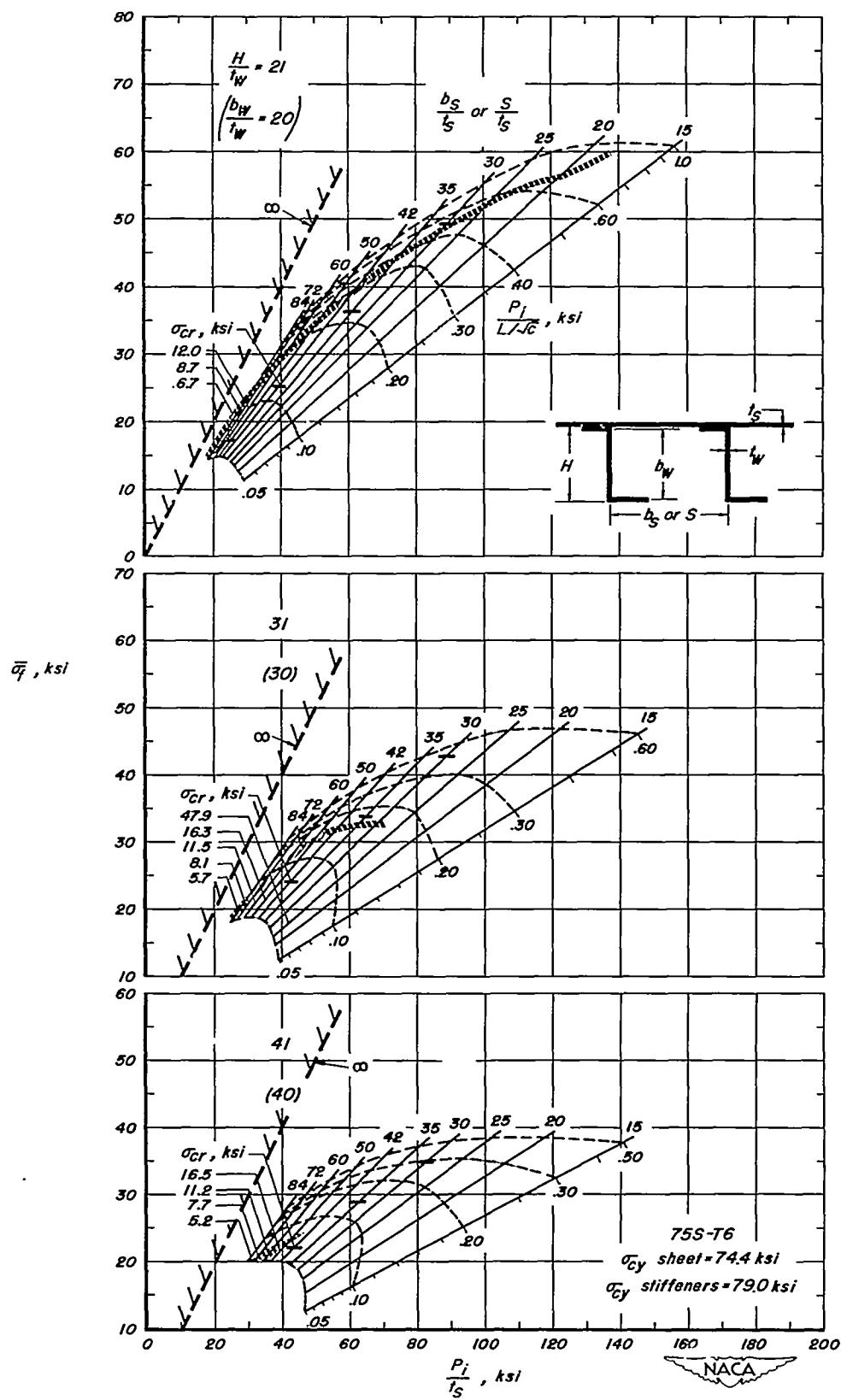


Figure 16.—Concluded. $\left(\frac{t_w}{t_s} = 0.79\right)$

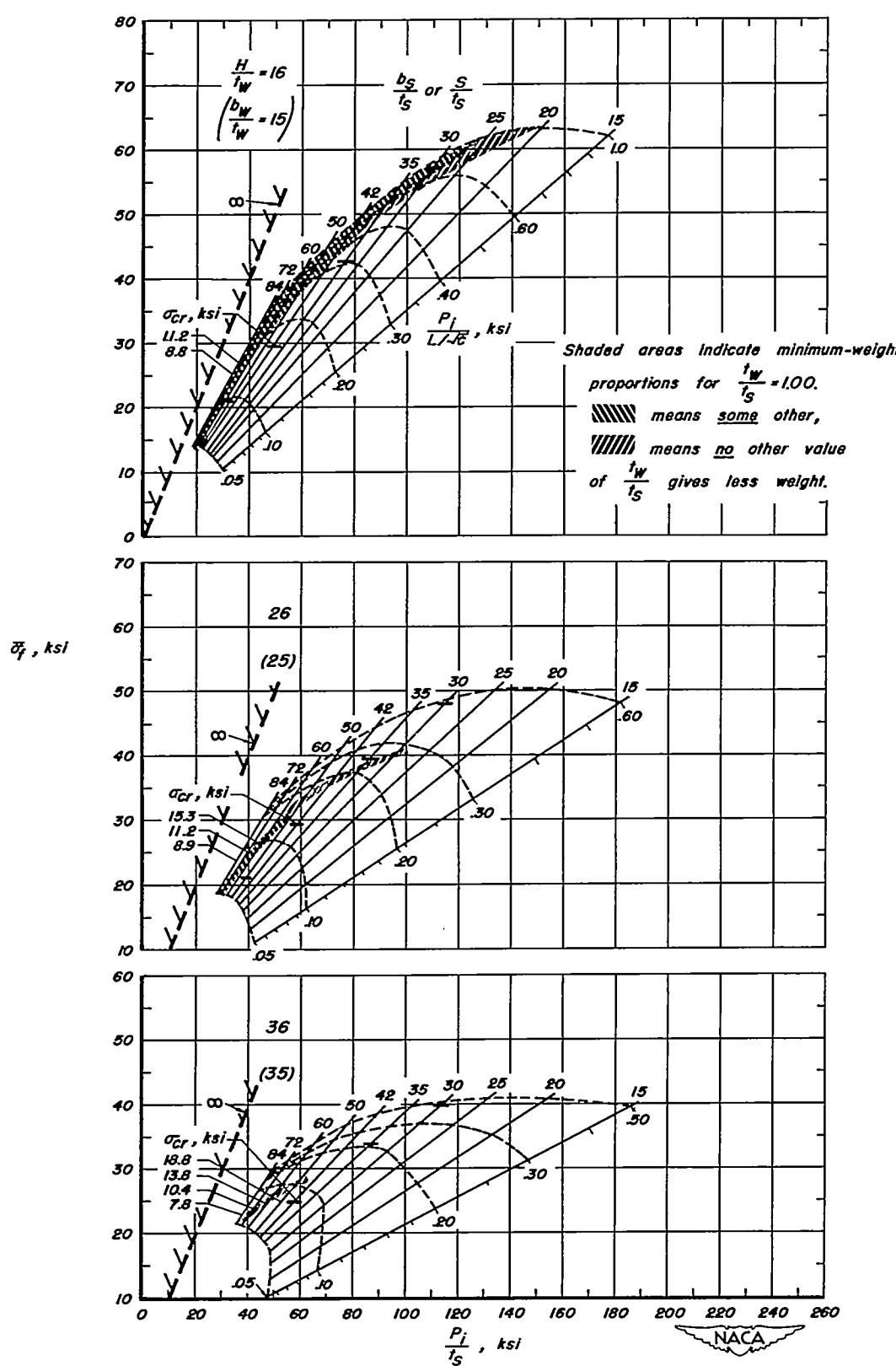


Figure 17.—Direct-reading design chart (alternate form) for flat compression panels of 75S-T6 aluminum alloy with extruded Z-section stiffeners, $\frac{t_w}{t_s} = 1.00$.

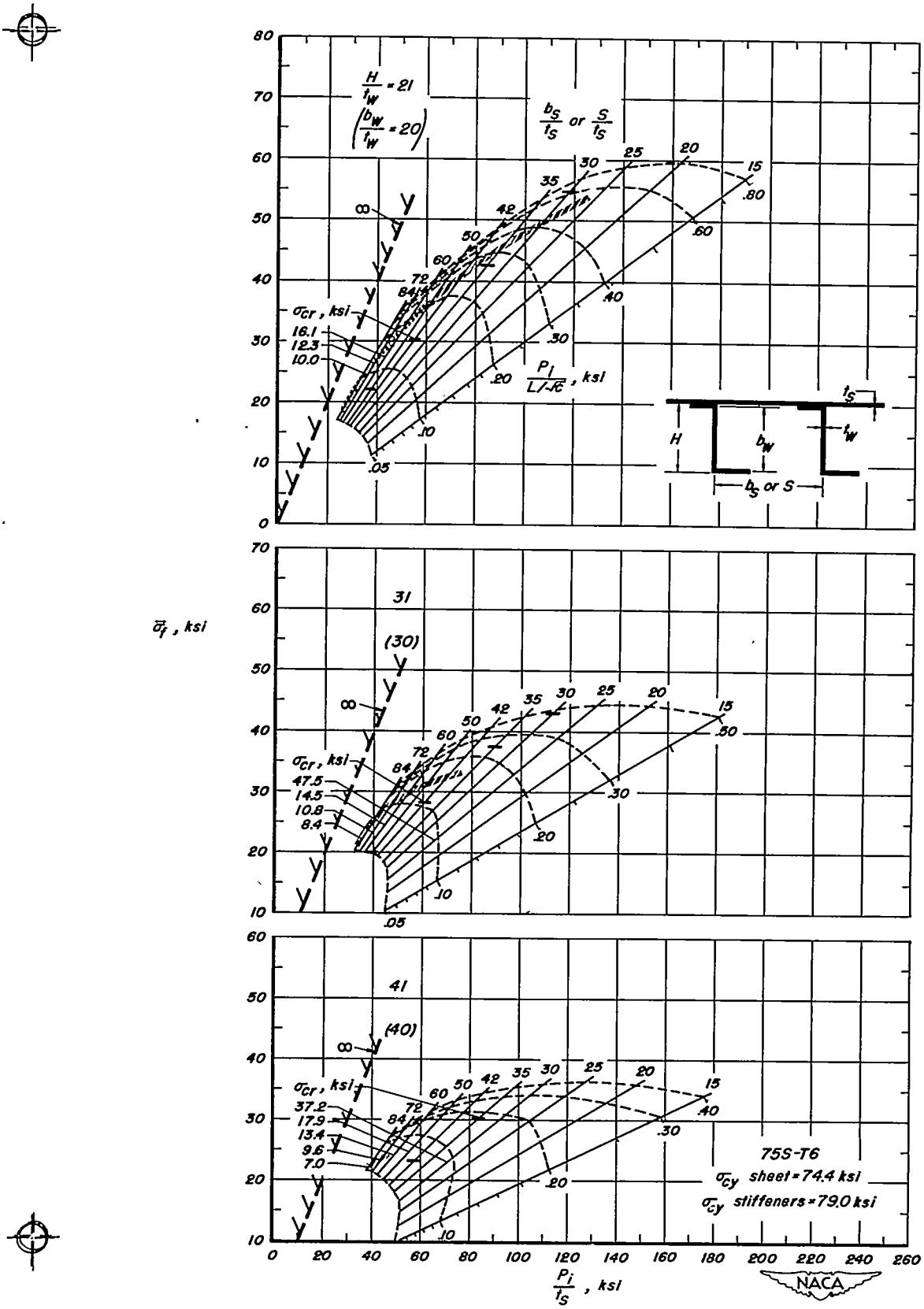


Figure 17.—Concluded. $\left(\frac{t_w}{t_s} = 1.00\right)$

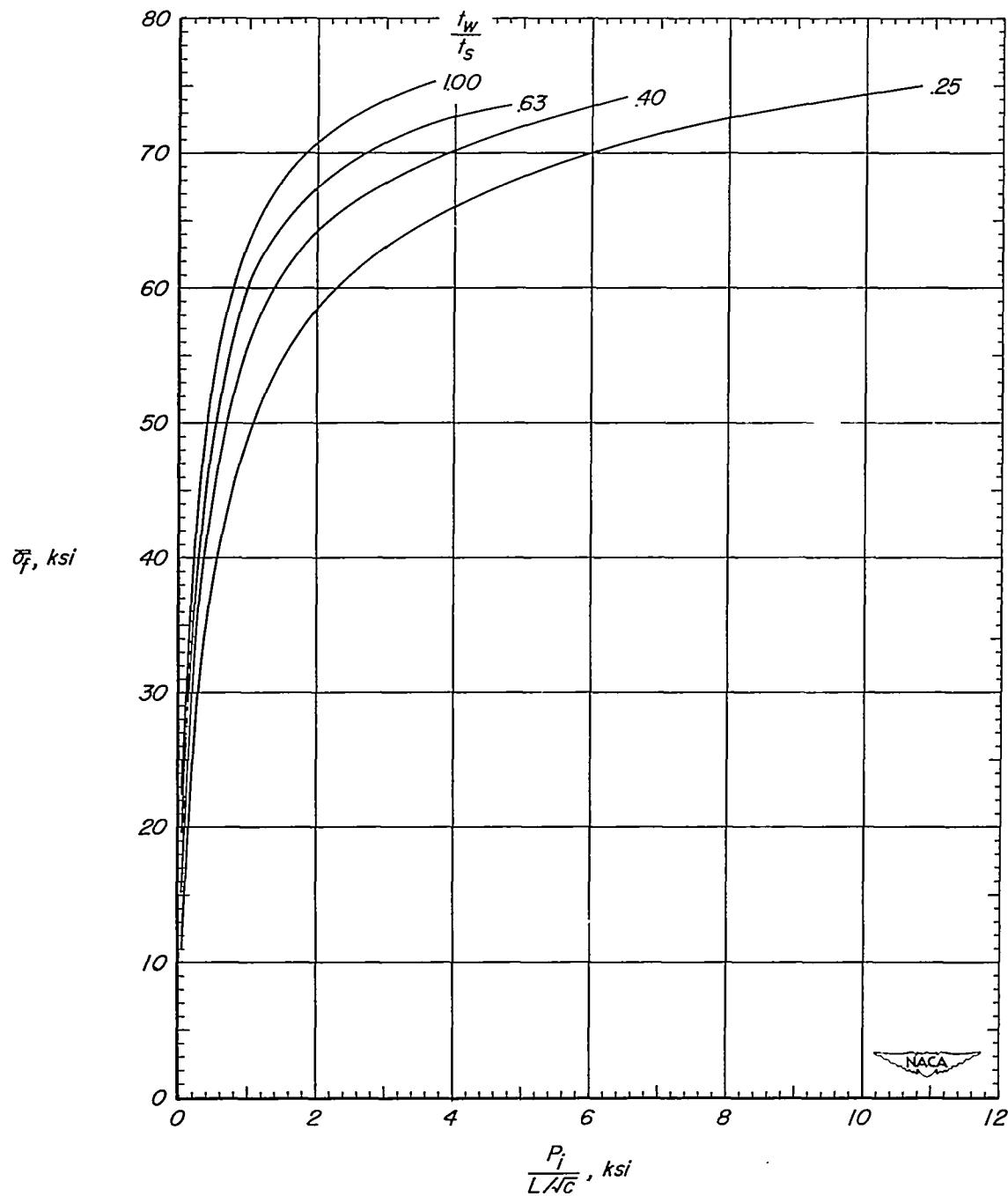


Figure 18.- Highest values of average stress at failure for 75S-T6 aluminum-alloy flat compression panels having extruded Z-section stiffeners.

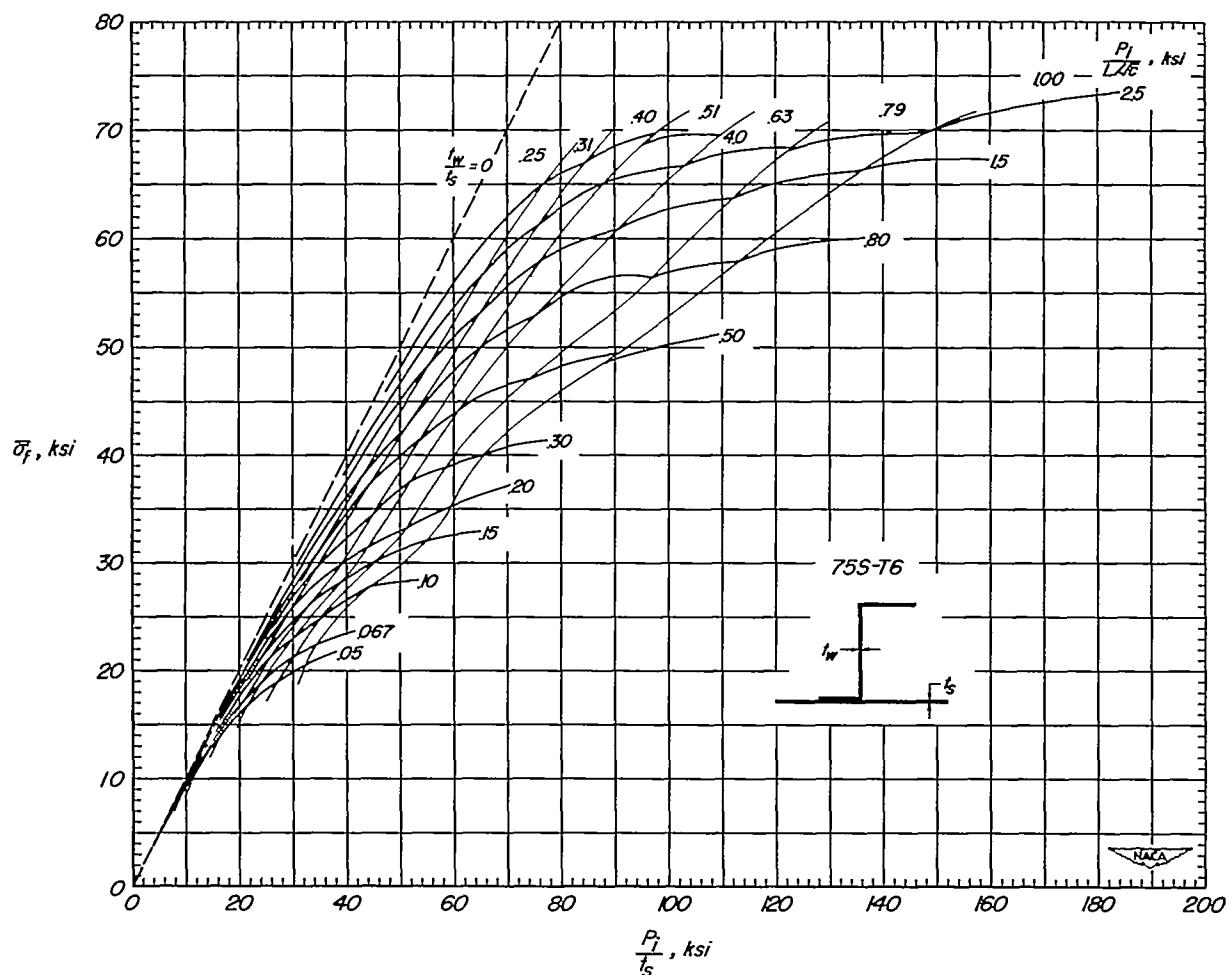


Figure 19.- Design chart for the determination of the average stress at failure that can be carried by minimum-weight designs of 75S-T6 aluminum-alloy flat compression panels having extruded Z-section stiffeners.

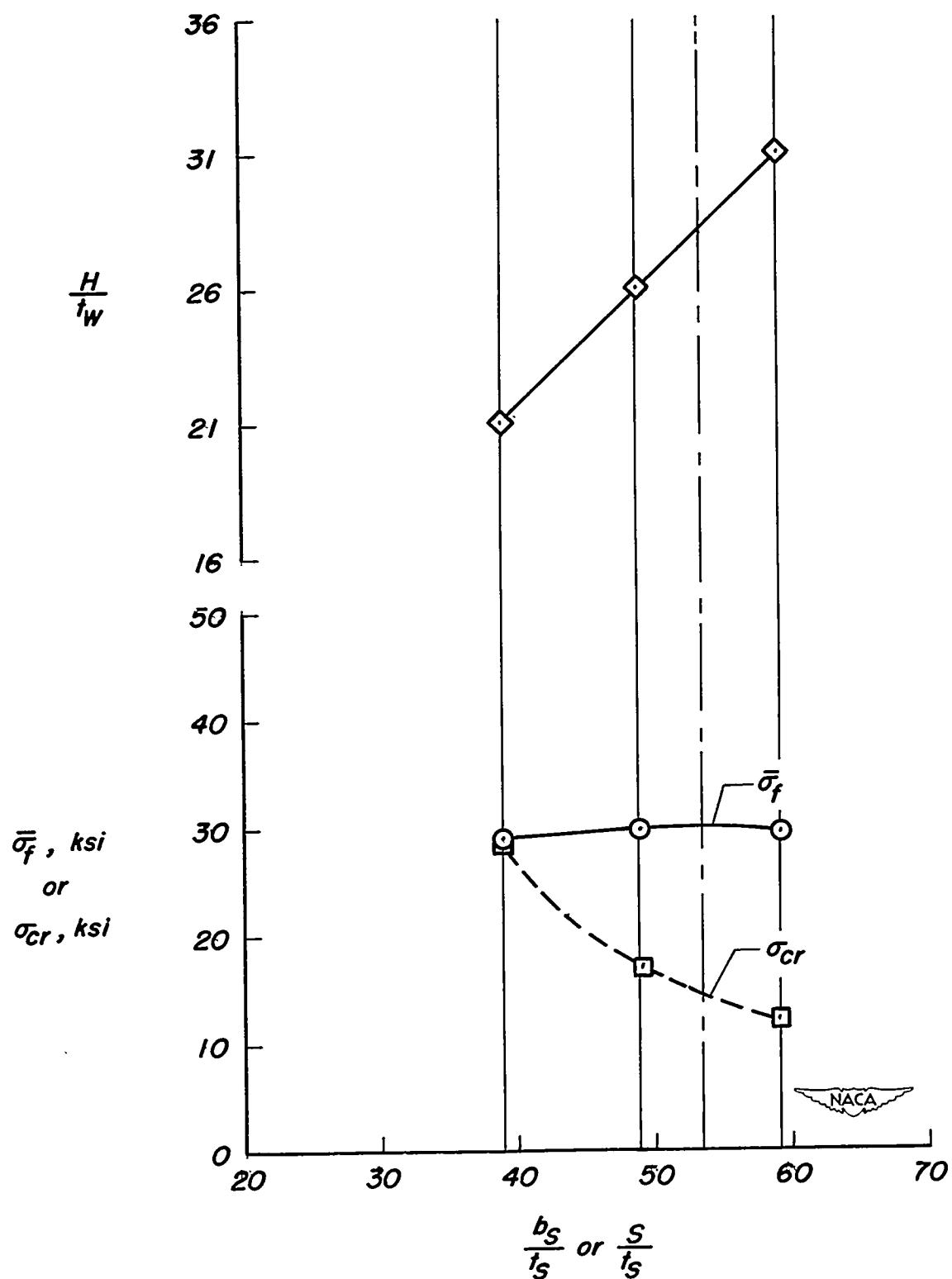


Figure 20.- Plot for obtaining design from design charts.